



BULLETIN 1169B

MODEL *28 Automatic*
SEND-RECEIVE SET (ASR)



TELETYPE[®]
CORPORATION
5555 TOLSON AVENUE, SKOKIE, ILLINOIS



BULLETIN 11698

PARTS

MODEL *28 Automatic*

SEND-RECEIVE SET (ASR)



TELETYPE[®]
CORPORATION

5555 TOLBY AVENUE, SKOKIE, ILLINOIS

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NOVEMBER, 1963

(Supersedes January, 1962 issue)

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COVER	Keyboard with Perforator	LBPC200**
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PAINT FINISH COLOR CODE CHART (For Parts and Assemblies Requiring a Paint Finish)				
Color	Finish Suffixes			
	Wrinkle	Smooth	Textured Vinyl	Smooth Vinyl
Black	AA (37)	BB		
Dark Brown	AD (38)			
Gray Green	AB (40)	3K	GA (45)	
Charcoal Gray	AL	BZ		HA
Dark Gray			GB	
Light Gray		EJ		HB
Beige Gray			GC	
Light Beige		EL		HC
Moss Green		EN		HD
Eye Rest Green		EA		
Turquoise		FV		
Aqua Blue		EK		
Brussels Light Blue		EC		
Med. Blue		ES		
Cherry Red		EF		
Pastel Yellow		EG		
White		EH		
Ivory		EM		
Beige		ET		
Rose Beige		ER		
Rose Pink		EU		
Dark Covert Gray				HE
Light Olive Gray		EW		HF (46)
Fawn				HC
Numbers in parenthesis () indicate BELL SYSTEM CODE. Suffix to be applied following the Part Number.				

TELETYPE TO BELL SYSTEM CODE REFERENCE CHART

Components of the MODEL 28 AUTOMATIC SEND-RECEIVE SET (ASR) covered in this Bulletin.			
CODES-DESCRIPTIONS (Teletype)		BELL SYSTEM CODES	
AUTOMATIC SEND-RECEIVE CABINET			
LAAC210**, LAAC235**		28F**	
LAAC209**, LAAC236**		28G**	
LAAC230** (Includes LFXD Transmitter Distributor Housing)		28LA**	
LAAC233**		28H**	
TRANSMITTER DISTRIBUTOR HOUSING			
150889** Modification Kit (LCXD Transmitter Distributor)		28B**	
150890** Modification Kit (LAXD Transmitter Distributor)		28C**	
150887** Modification Kit (LXD Transmitter Distributor)		28E**, 28H**	
150888** Modification Kit (LXCD Transmitter Distributor)		28F**, 28G**	
AUTOMATIC SEND-RECEIVE KEYBOARDS WITH PERFORATOR			
LAK23U	Keyboard plus LPE2 Perforator (Perforator Transmitter Base)	28A	
LAK4ARP	Keyboard plus LPE1 Perforator (Perforator Transmitter Base)	283	
LAK4AIP	Keyboard plus LPR33ARC Reporator (Perforator Transmitter Base)	28D	
LAK4ARP	Keyboard plus LTPE3ARC Perforator (Perforator Transmitter Base)	28E	
LAK4ARP	Keyboard plus LRPE6 Reporator (Perforator Transmitter Base)	28F	
LAK10ARC	Keyboard plus LPE3 Perforator (Perforator Transmitter Base)	28G	
LAK10ARC	Keyboard plus LTPE4ARC Perforator (Perforator Transmitter Base)	28G-1	
LAK20BRV	Keyboard plus LARP801 Reporator (Perforator Transmitter Base)	28LA	
LAK27BRX	Keyboard plus LPE4 Perforator (Perforator Transmitter Base)	28I	
LAK39BRX	Keyboard plus LPE3 Perforator (Perforator Transmitter Base)	28J	
LAK40BRX	Keyboard plus LPE3 Perforator (Perforator Transmitter Base)	28J-1	
LAK20BRV	Keyboard plus LARP801 Reporator (Perforator Transmitter Base)	28LA	
LAK4ARP	Keyboard plus LPR56BRM Reporator (Perforator Transmitter Base)	28K	
TRANSMITTER DISTRIBUTOR BASE			
LCXB2 (used with LCXD1 Transmitter Distributor)		28B	
LCXB3 (used with LAXD3 Transmitter Distributor)		28C	
LCXB1 (used with LXD3 Transmitter Distributor)		28E	
LCXB7 (used with LXD5 Transmitter Distributor)		28F	
LCXB8 (used with LXD4 Transmitter Distributor)		28H	
LCXB9 (used with LXD7 Transmitter Distributor)		28G	
LCXB8 + LD8 (used with LXD15 Transmitter Distributor)		28H-1	
LCXB10 + LD6 (used with LXD3 Transmitter Distributor)		28E-1	
LCXB10 + LD5 (used with LXD3 Transmitter Distributor)		28E-2	
LCXB16 (used with LXD5 Transmitter Distributor)		28H-2	
LCXB17 (used with LXD18 Transmitter Distributor)		28H-3	
ELECTRICAL SERVICE UNIT			
LESU11	28C	LESU56	28LA
LESU13	28F	LESU57	28LB
LESU15	28G	LESU66	28L
LESU27	28K	LESU82	28P
LESU32	28H	LESU83	28P-1
LESU33	28J	LESU86	28R
LESU35	28F-1	LESU87	28S
LESU36	28G-1		
MOTOR UNIT			
LMU3 (Synchronous Motor)		28A	
LMU12 (Synchronous Motor)		28C	
LMU14 (Governed Motor)		28D	
LMU29 (Governed Motor)		28E	
GEAR SETS			
164583	50 WPM (Includes 161293 Gear Set For LAK Keyboard and 158029 Gear Set For LCXB Base)	28D-1	
164584	75 WPM (Includes 161294 Gear Set For LAK Keyboard and 158028 Gear Set For LCXB Base)	28E-1	
164585	100 WPM (Includes 161295 Gear Set For LAK Keyboard and 158027 Gear Set For LCXB Base)	28F-1	
COPYHOLDER			
164024**	28A**	178897**	28C**
PAPER SUPPLY BOX			
152349**		28A**	

BELL SYSTEM ONLY

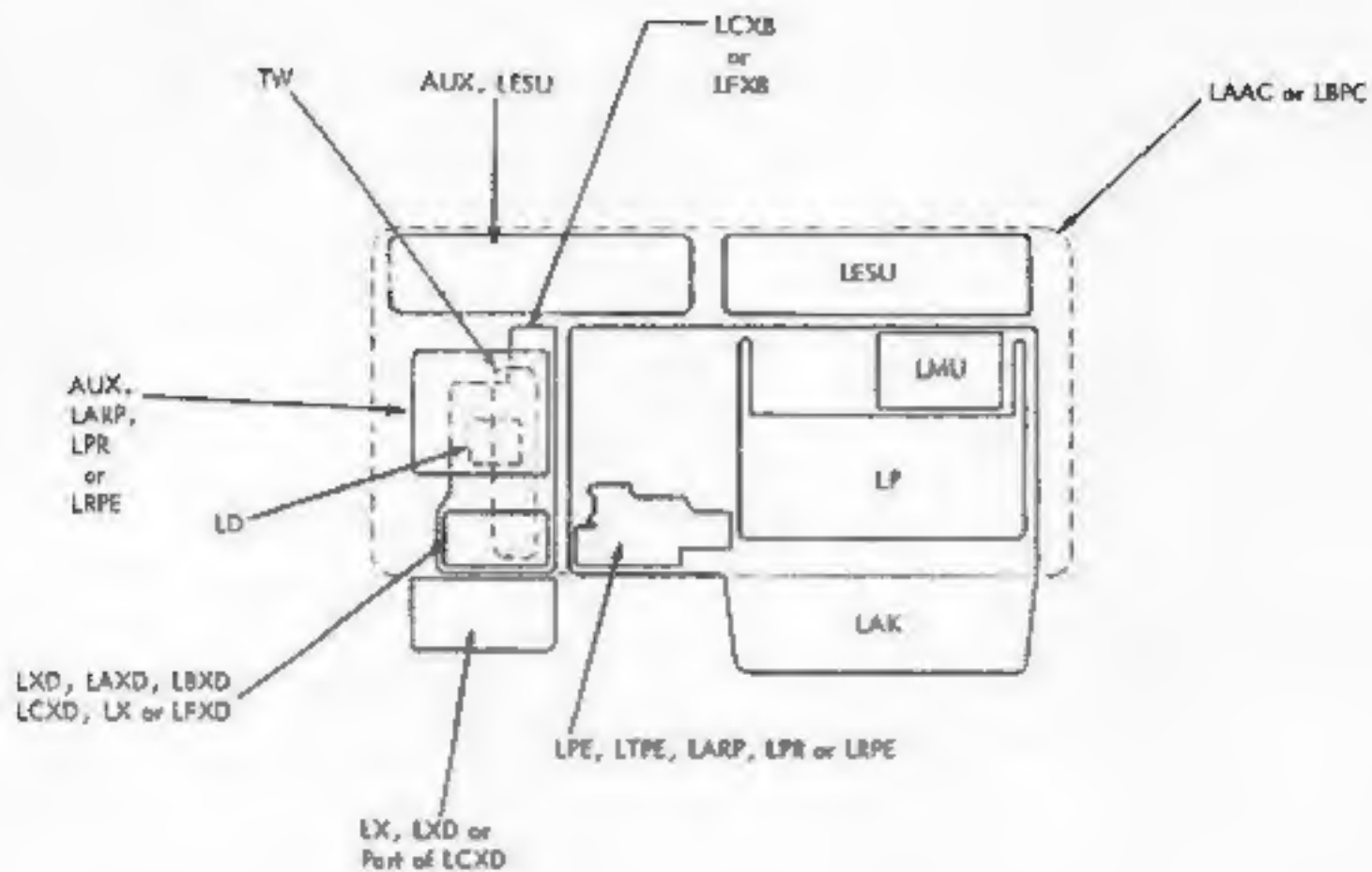
When ordering parts from this bulletin, prefix number with the letters TP.

The MODEL 28 AUTOMATIC SEND-RECEIVE SET (ASR)

is made up of a group of basic component units in various combinations. These include a keyboard, page printer, perforator (typing or non-typing), reperforator (typing or non-typing), transmitter distributor, transmitter distributor base, electrical service unit, console cabinet or cover and motor unit. The chart lists the bulletins covering the components of the ASR set: (P) parts order, (A & L) adjustments and lubrication and (D & T) description and principles of operation. (Bell Systems - refer to standardized A & L information).

BASIC UNITS	CODES-DESCRIPTIONS	BULLETINS		
		P	D & T	A & L
PAGE PRINTER	LP Typing Unit	1149B	216B	217B
KEYBOARD	• LAK Automatic Send-Receive Keyboard Base	1169B	249B	250B
PERFORATOR OR REPERFORATOR	• LPE Non-Typing Perforator	1169B	249B	250B
	• LTPE Typing Perforator	1169B	249B	250B
	LRPE Non-Typing Reperforator	1172B	255B	256B
	LPR Typing Reperforator	1167B	246B	247B
	LARP Multi-Magnet Reperforator	1166B	244B	245B
BASE	LFXB Transmitter Distributor Base	1182B		
	• LCXB Transmitter Distributor Base	1169B	249B	250B
COVER	• LBPC "Skin Tight" Automatic Send-Receive Cover	1169B		217B
TRANSMITTER	LX Transmitter	1161B		235B
TRANSMITTER DISTRIBUTOR	LXD Fixed Head, Single Contact Transmitter Distributor	1161B	258B	235B
	LAXD Pivoted Head, Multi-Contact Transmitter Distributor	1170B	251B	232B
	LBXD Fixed Head, Multi-Contact Transmitter Distributor	1165B	242B	243B
	LCXD Fixed Head and Pivoted Head, Multi-Contact Transmitter Distributor	1171B	253B	234B
	LFXD Tape Pull Back Transmitter Distributor	1182B		
DISTRIBUTOR	LD Multiple Wire Distributor	1159B	234B	234B
MOTOR	• LML Motor Unit	1169B	249B	250B
ELECTRICAL SERVICE UNIT	• LESU Electrical Service Unit	1169B	249B	250B
CABINET	• LAAC Automatic Send-Receive Cabinet	1169B	249B	250B
KEYTOP WITH LEVER AND TYPEPALLETS	Murray, Gothic, Long Gothic Style Pallets	1164B		
(For gears used with the LARP, LPR or LRPE see appropriate bulletin)	• 164583 60 W.P.M. (Includes 161293 Gear Set for LAK Keyboard and 158029 Gear Set for LCXB Base)			
	• 164584 75 W.P.M. (Includes 161294 Gear Set for LAK Keyboard and 158028 Gear Set for LCXB Base)	1169B		250B
	• 164585 100 W.P.M. (Includes 161295 Gear Set for LAK Keyboard and 158027 Gear Set for LCXB Base)			

• Parts ordering information for these components is covered in this bulletin.



NOTES:

1. Installation instructions covering a typical ASR set - see specification 58735.
2. Tape winder - see bulletin 1075B for parts ordering information and specification 58845 for adjustments and lubrication.
3. Maintenance tools - see bulletin 1124B for ordering information.
4. Paper winder - see bulletin 1129B for parts ordering information and specification 51485 for installation and adjustments.
5. Codomat - see bulletin 1181B for parts ordering information.

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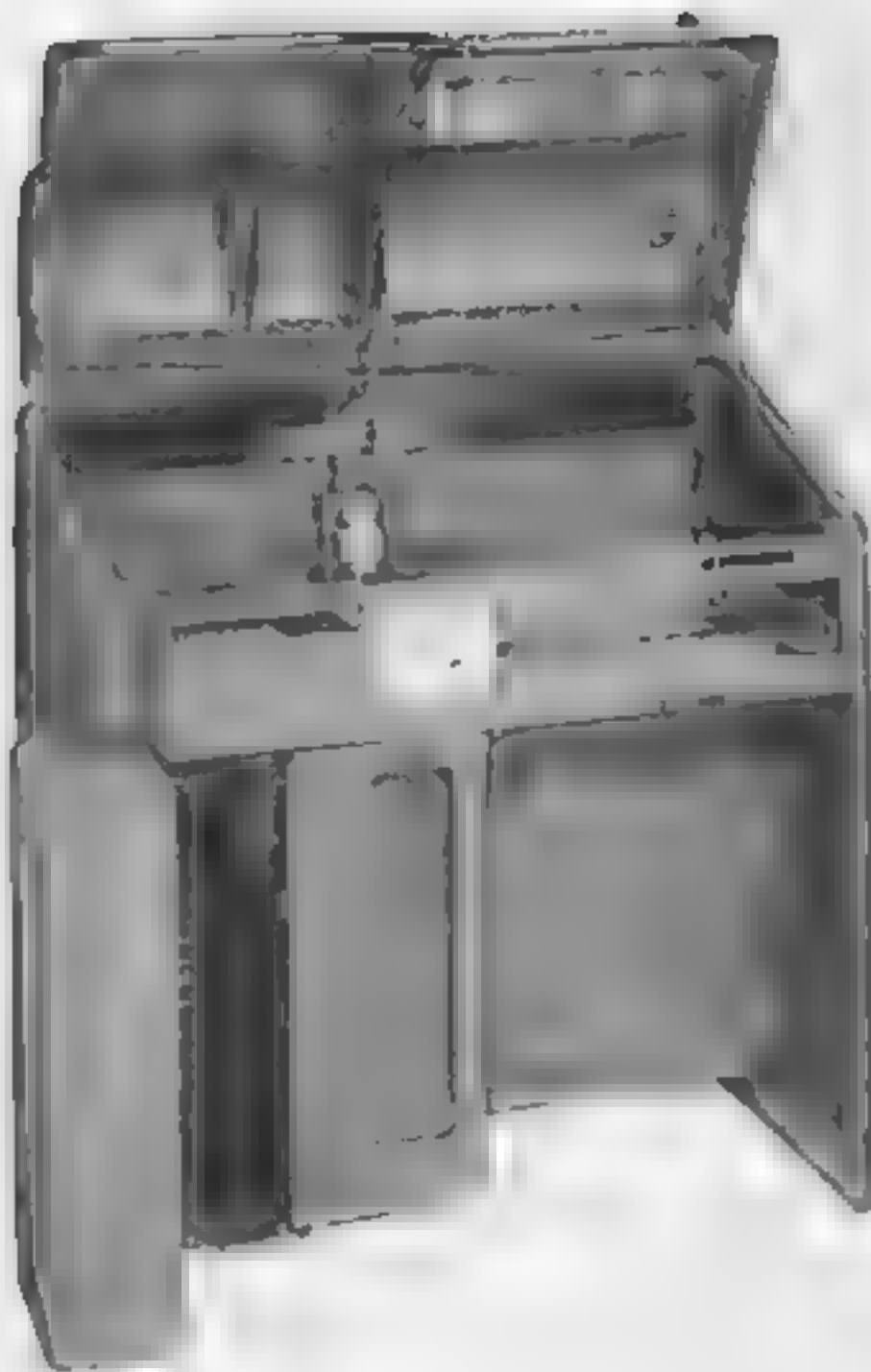
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7-2	145200 Key and Lamp Assembly	7-3	7-19	161302 Modification Kit to Add Automatic Character Feed-Out Circuit to an ASR Set	7-20
7-3	145050 Message Processing Panel Assembly - Front View	7-4	7-20	177010 and 178501 Electronic Selector Magnet Drive Assemblies - 179560 Electronic Selector Magnet Drive Assembly and Open Line Detector	7-21
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7-7	145225 Translator Panel Assembly - Front View	7-8	7-24	161829 Modification Kit for Mounting an Electrical Service Unit on Relay Rack Brackets	7-25
7-8	145225 Translator Panel Assembly - Rear View	7-9	7-25	164633 and 164640 Modification Kits to Permit LAXD3 and LCXD1 Transmitter Distributors to Operate LESU13 and LESU15	7-26
7-9	145250 Alarm Panel Assembly - Front View	7-10	7-26	179139 Auxiliary Repetitor Line Relay Assembly	7-27
7-10	145250 Alarm Panel Assembly - Rear View	7-11	7-27	160422 Modification Kit to Equip LAAC Cabinet With Rectifier	7-27
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7-14	147081 Rectifier - 130V DC - 20V AC	7-15			
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7-16	170271 and 194490 Modification Kits for Tape Programmed Relay Control	7-17			
7-17	173706 Modification Kit for Power Factor Correction in Cabinet (LAAC)	7-18			

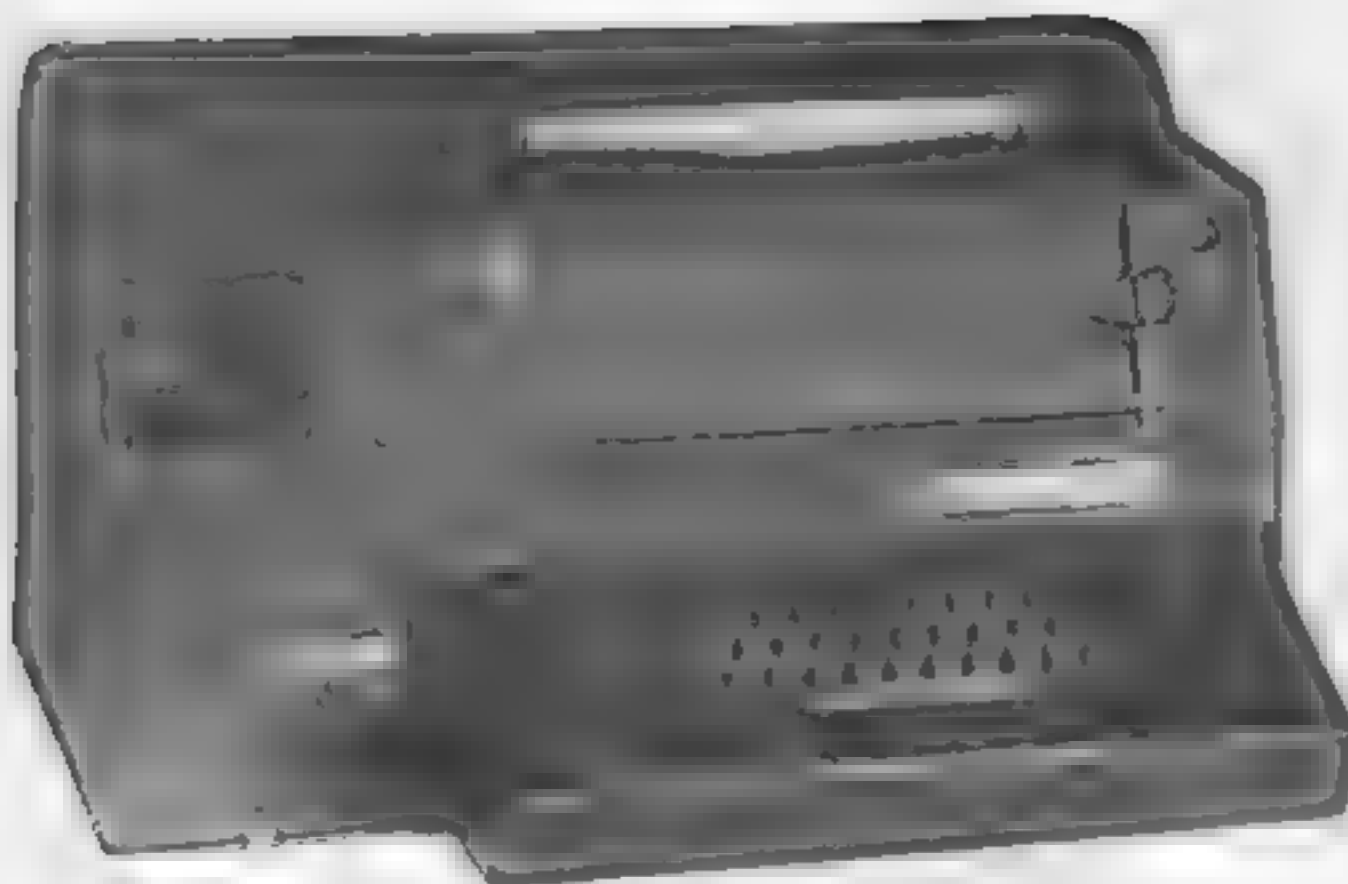
SECTION 8 - KEYBOARD WITH PERFORATOR COVER (LMPC)

8-1	SkinTight Cover for Keyboard With Performer (LBPC200**)	8-2	8-3	Felt Pads and Base Plate (LBPC200**)	8-4
8-2	Electrical Components and Cabinet Accessories (LBPC200**)	8-3		Numerical Index - Section 8	8-5

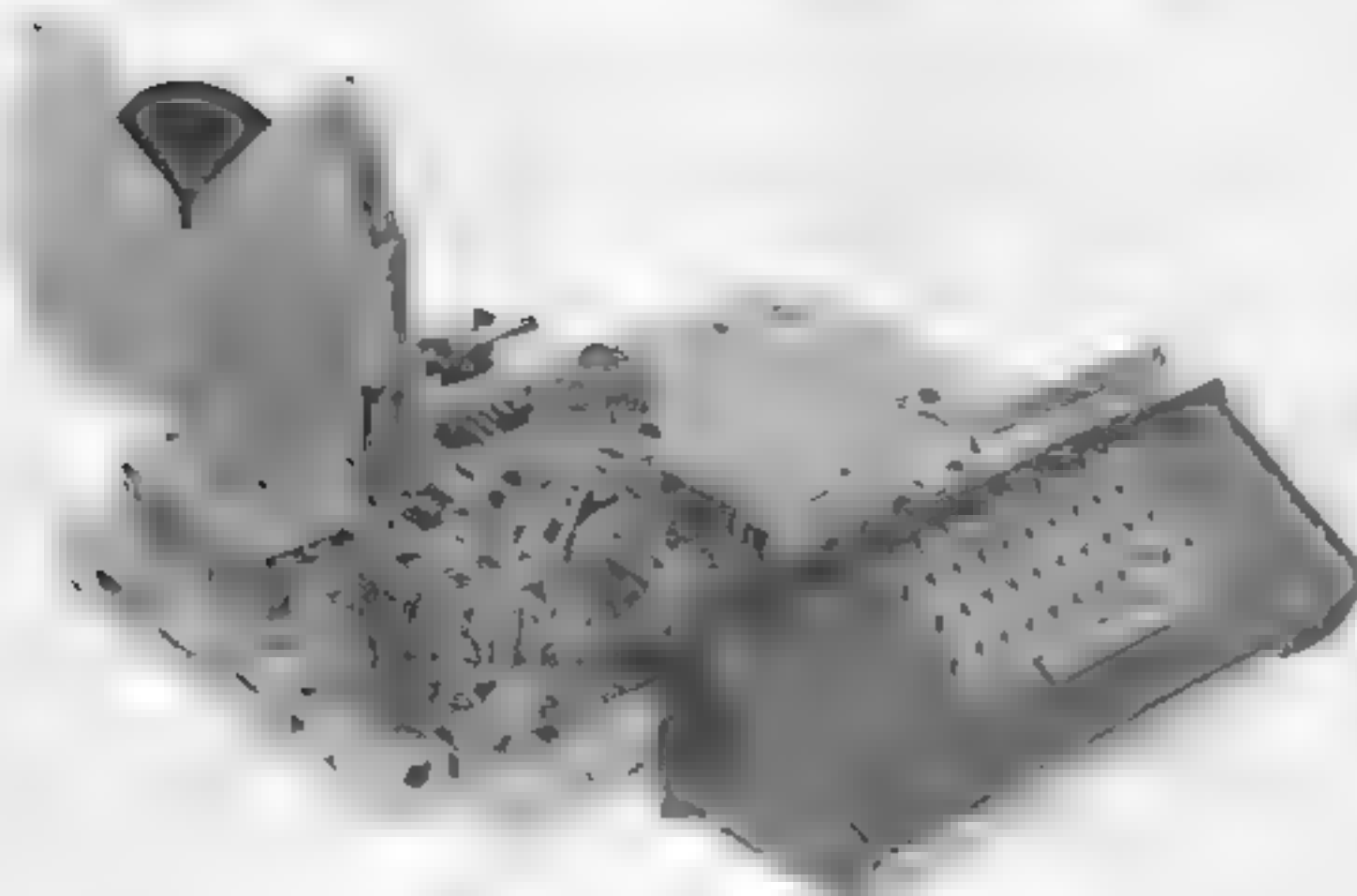
SECTION 9 - MASTER NUMERICAL INDEX



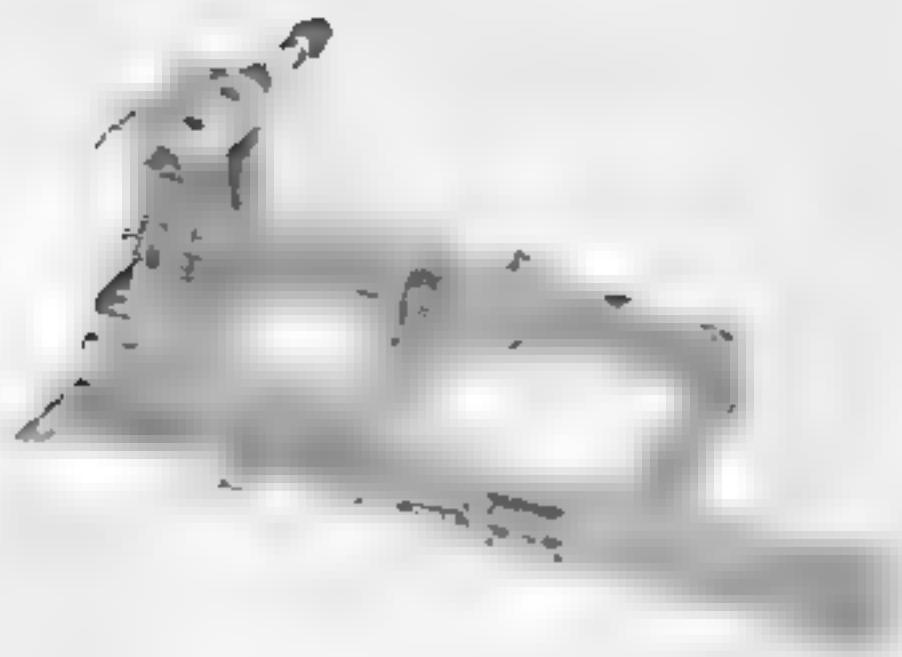
MODEL 28 AUTOMATIC SEND-RECEIVE CABINET (LAAC)



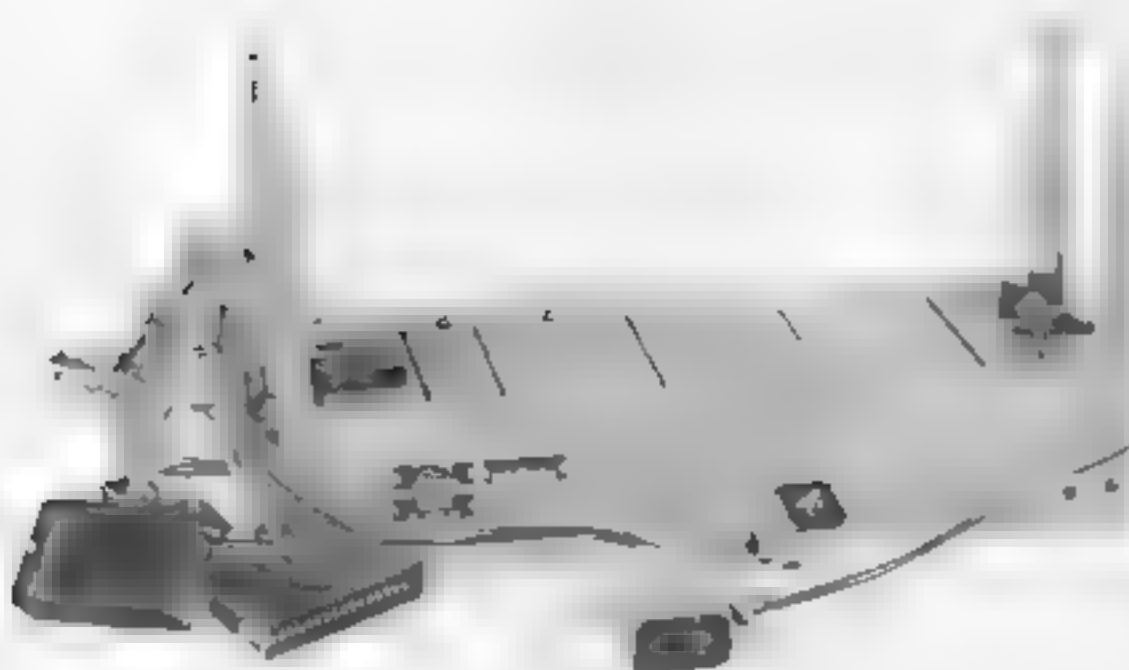
MODEL 28 AUTOMATIC SEND-RECEIVE KEYBOARD BASE (LAK)
WITH TYPING PERFORATOR (LPE) AND COVER (LBPC)



MODEL 28 AUTOMATIC SEND-RECEIVE KEYBOARD BASE (LAK WITH PERFORATOR (LPE)



MODEL 28 TRANSMITTER DISTRIBUTOR BASE (LCXB)



MODEL 28 ELECTRICAL SERVICE UNIT (LESU)

SECTION 1

AUTOMATIC SEND-RECEIVE KEYBOARD (LAK)

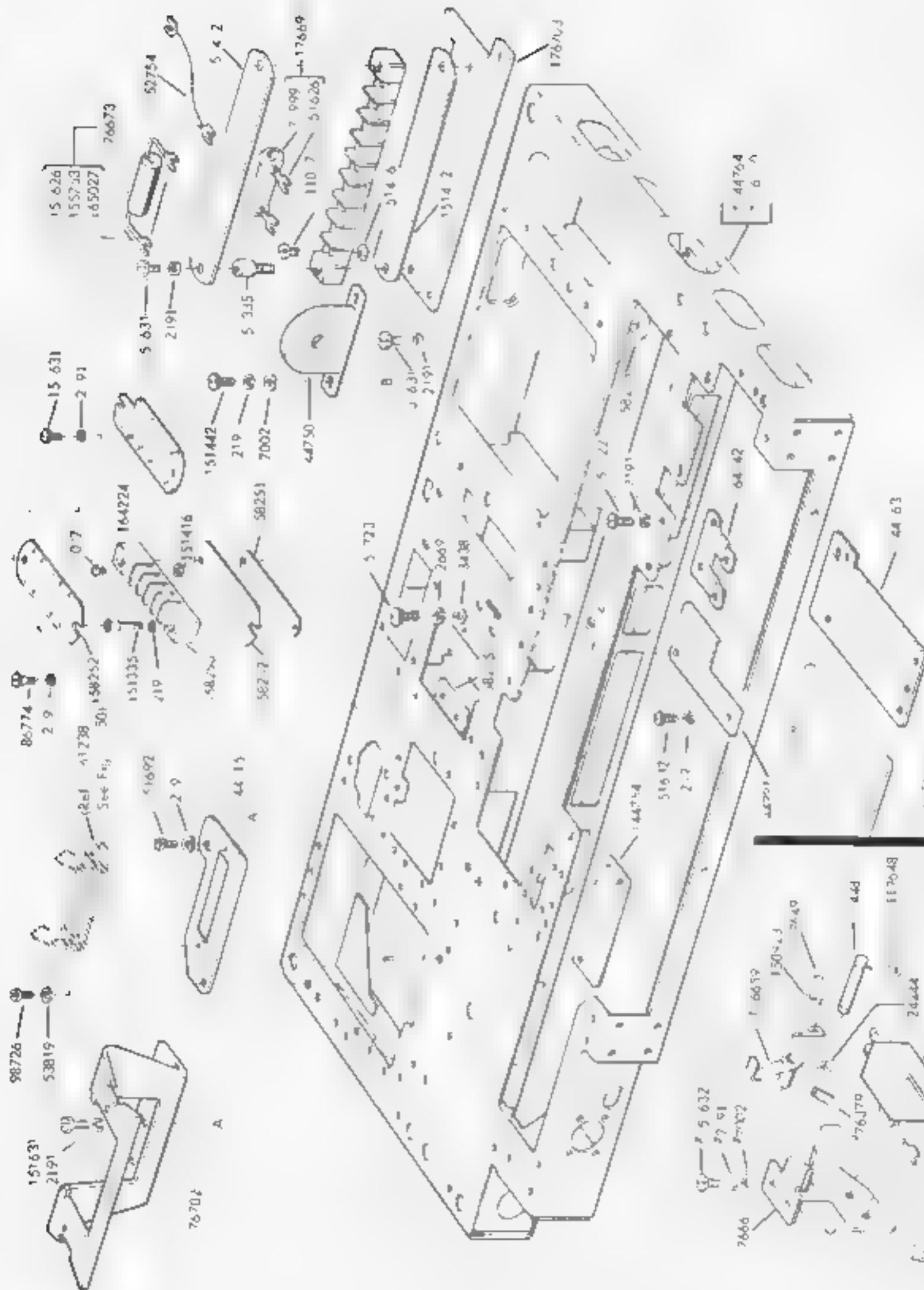


FIGURE 1-2. KEYBOARD BASE PARTS

*Part is in use with M. at Magnet
 *Part is in use with Remote Control
 *Part is in use with M. at Magnet

For more information
 contact the
 3000-3000

76375 Feed Mechanism and Assembly

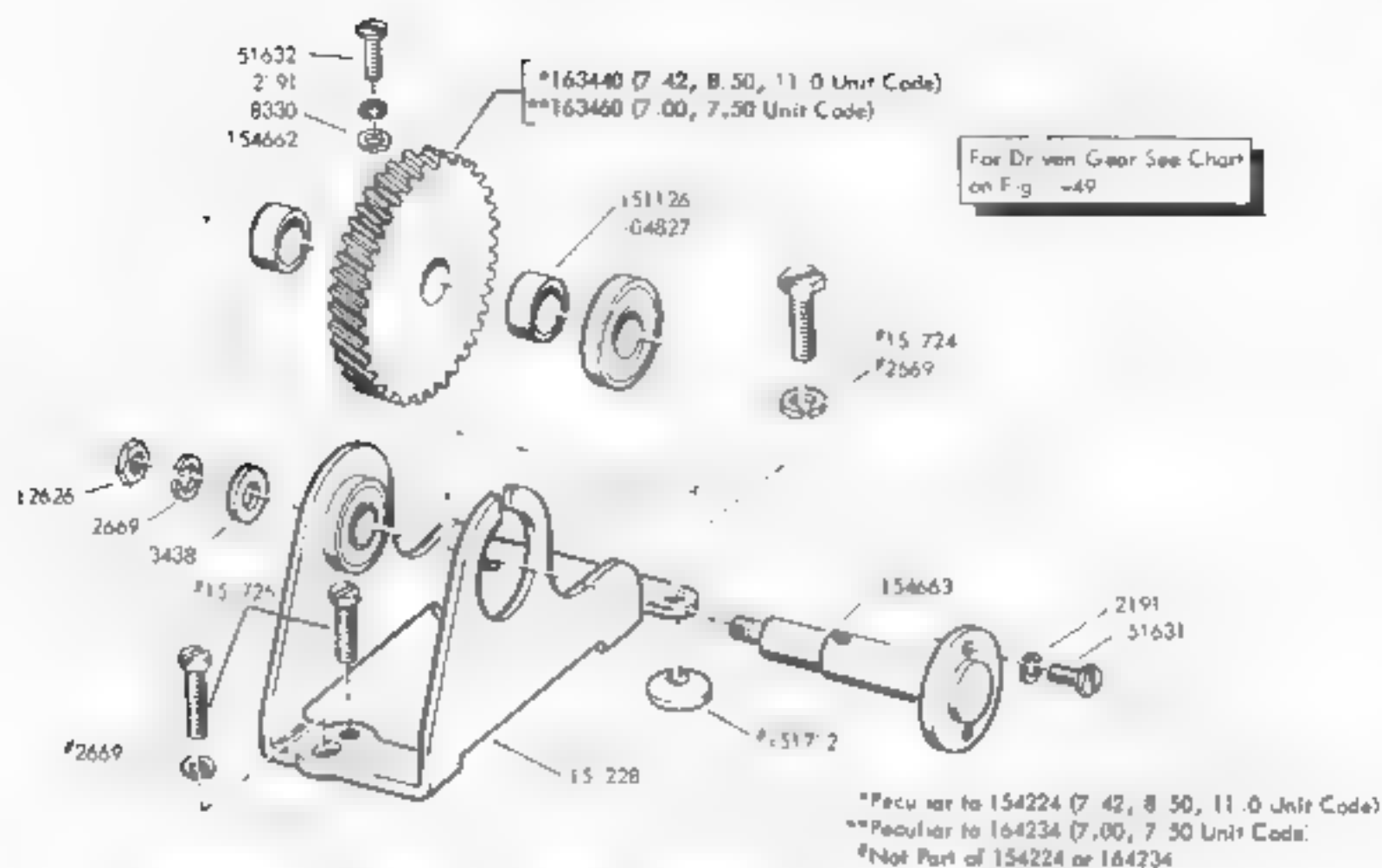


FIGURE 1-3. 154224 AND 164234 INTERMEDIATE GEAR ASSEMBLIES

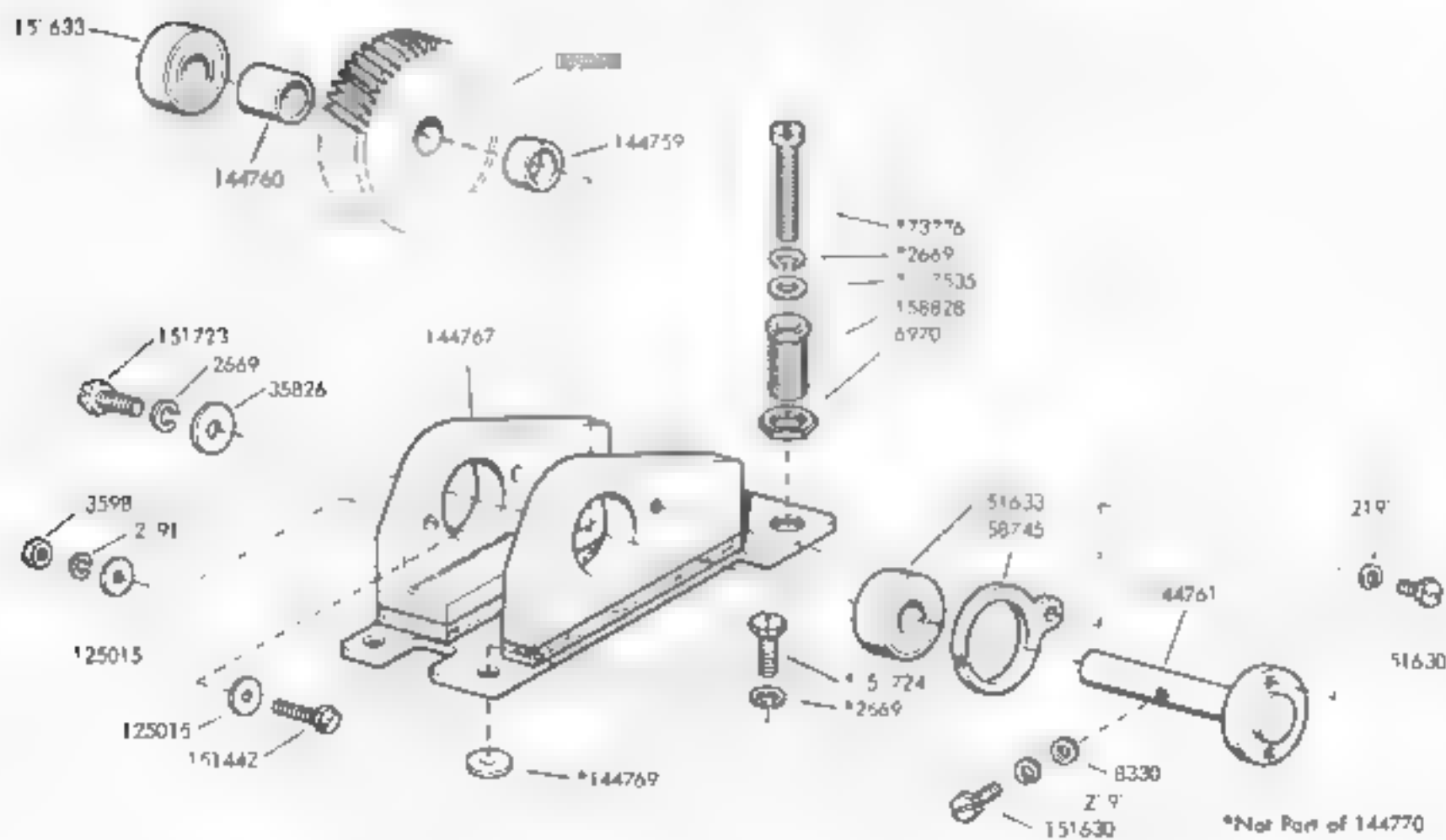
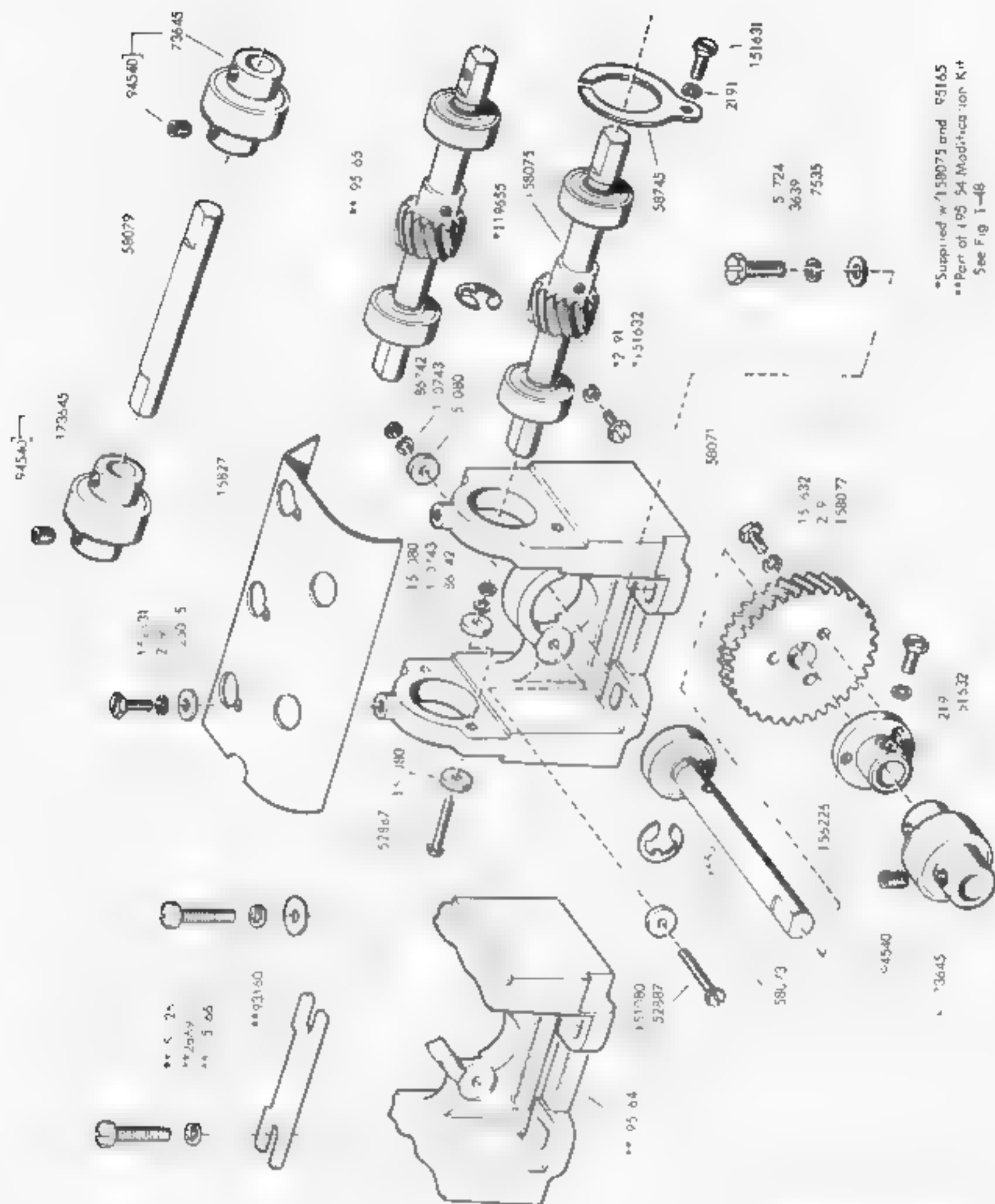


FIGURE 1-4. 144770 INTERMEDIATE GEAR ASSEMBLY (NOISE REDUCTION)



*Supplied w/158075 and 95165
**Part of 19554 Modification Kit
See Fig. 1-48

See Figure 4 for later design

FIGURE 1-5. BEARING BRACKET MECHANISM (EARLY DESIGN)

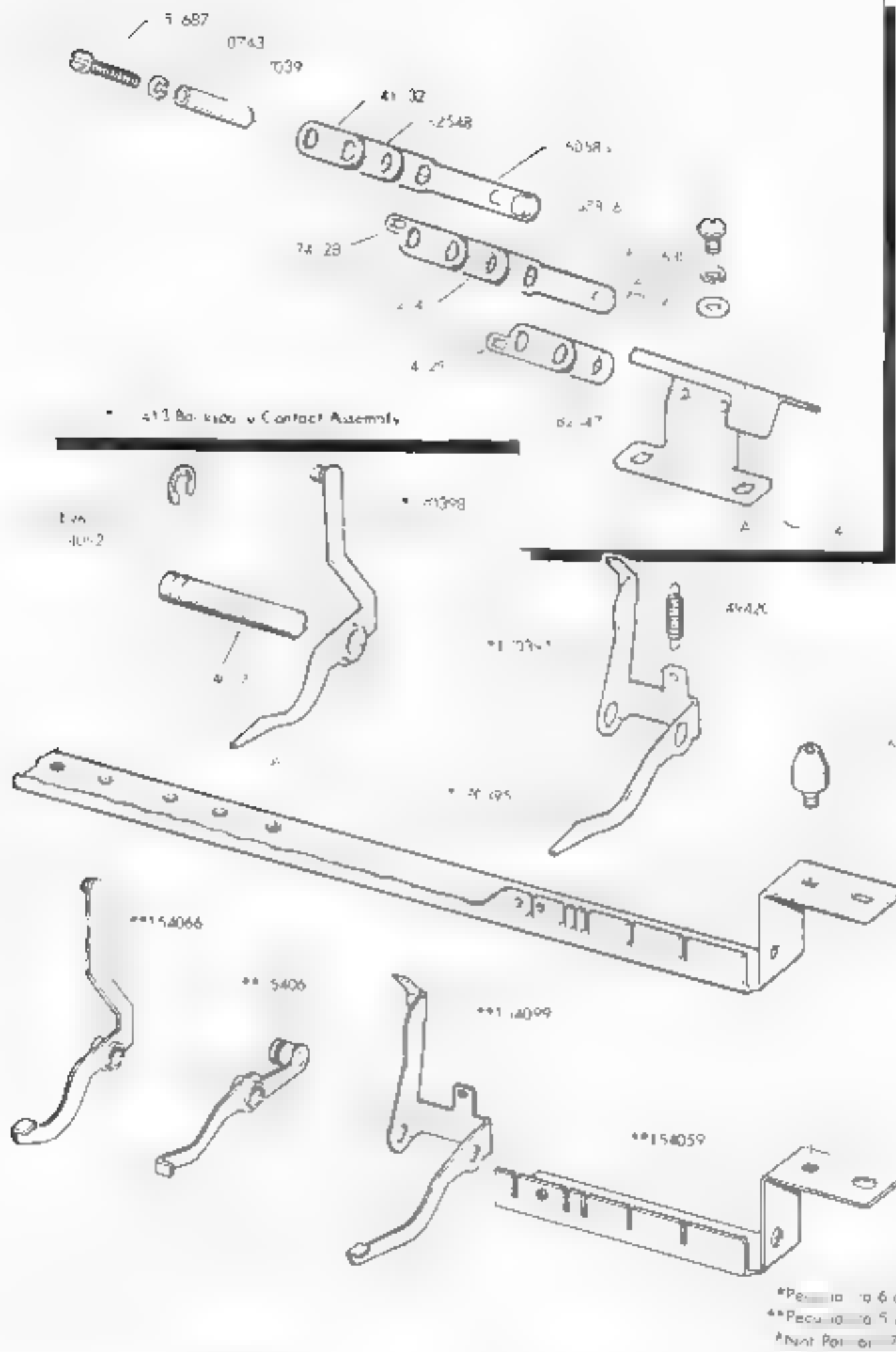


FIGURE 1-7. FUNCTION BAIL MECHANISM

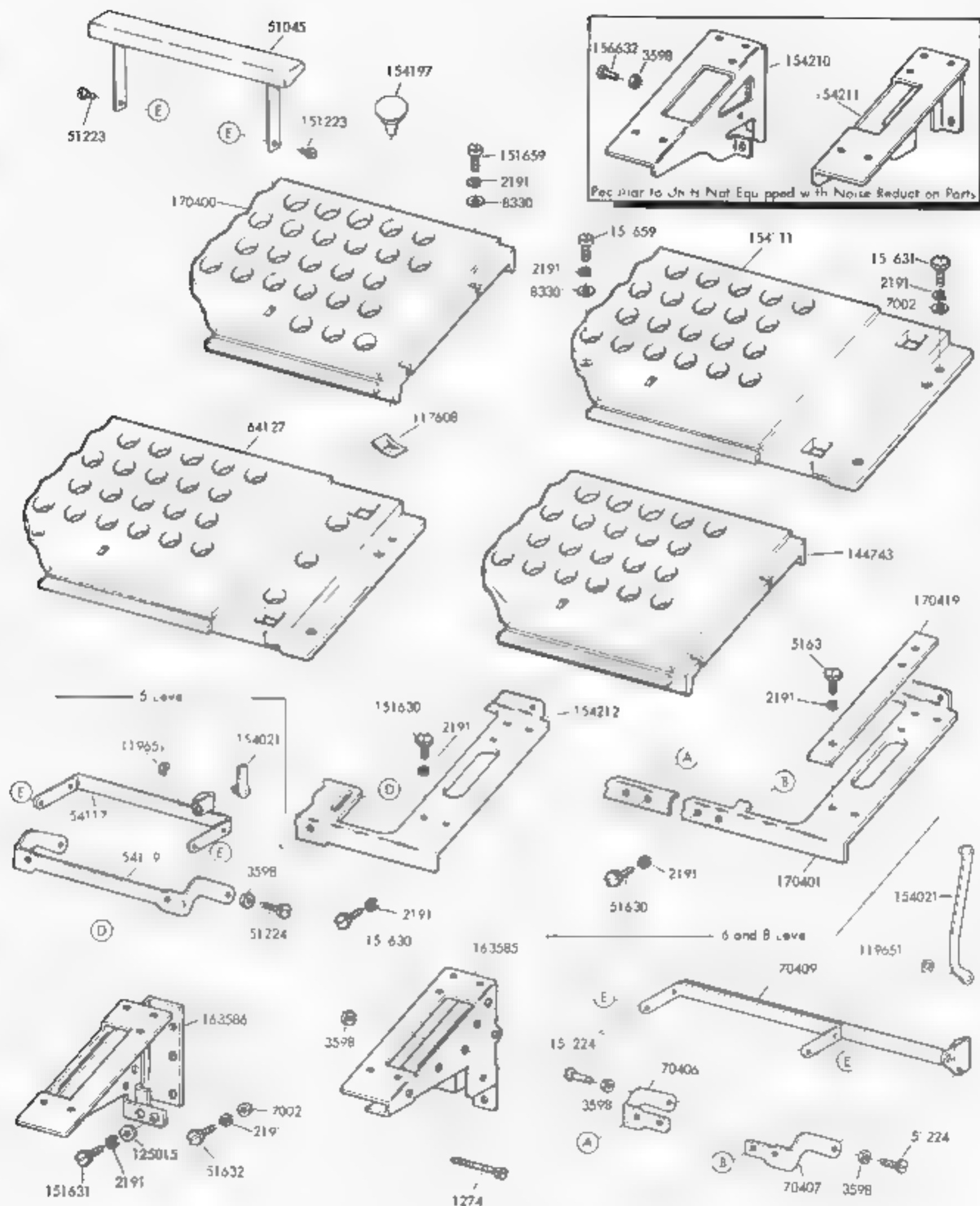


FIGURE 1-10 KEYLEVER GUIDE PLATES

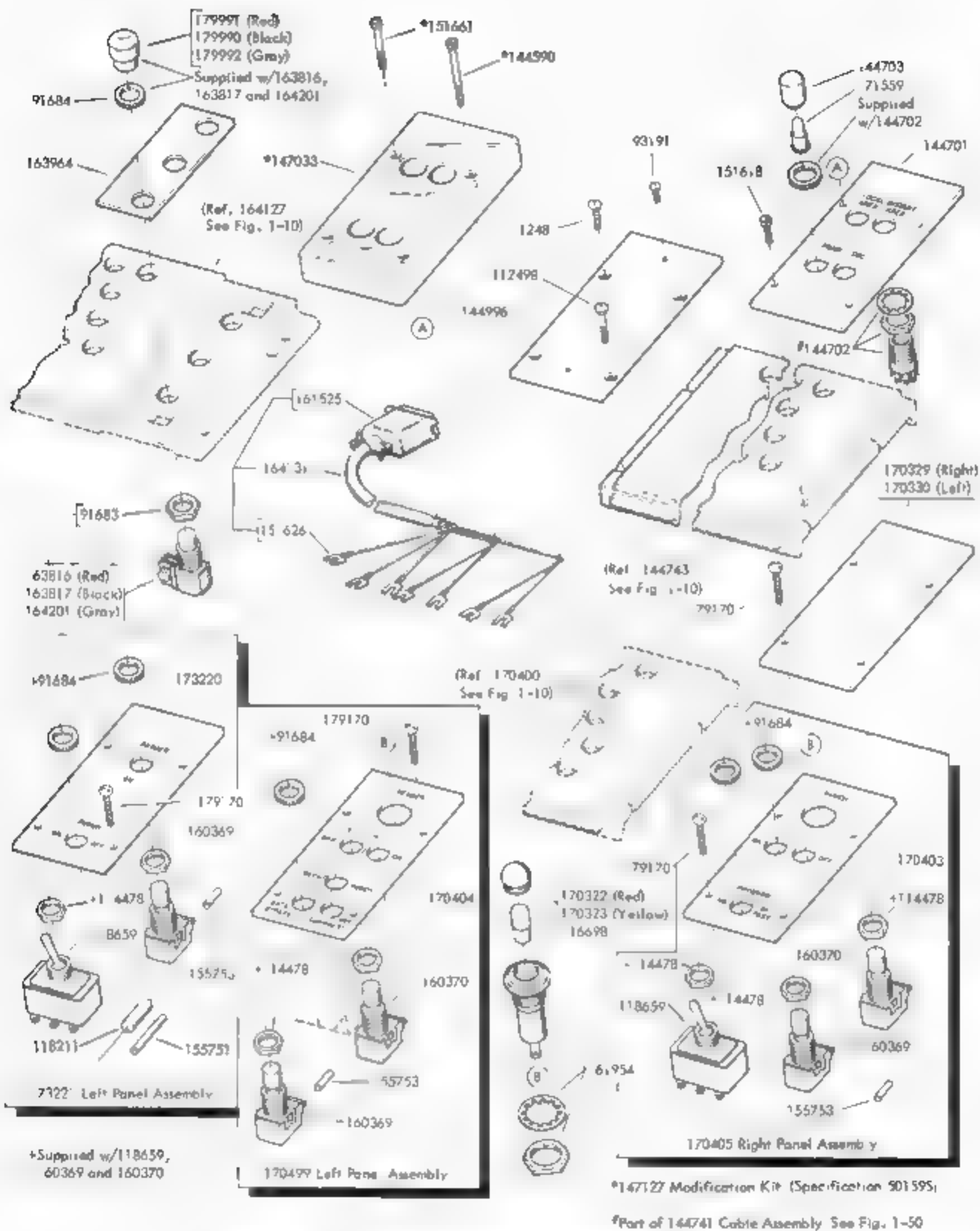


FIGURE 1-11. KEYBOARD TOP PLATES AND PANEL ASSEMBLIES

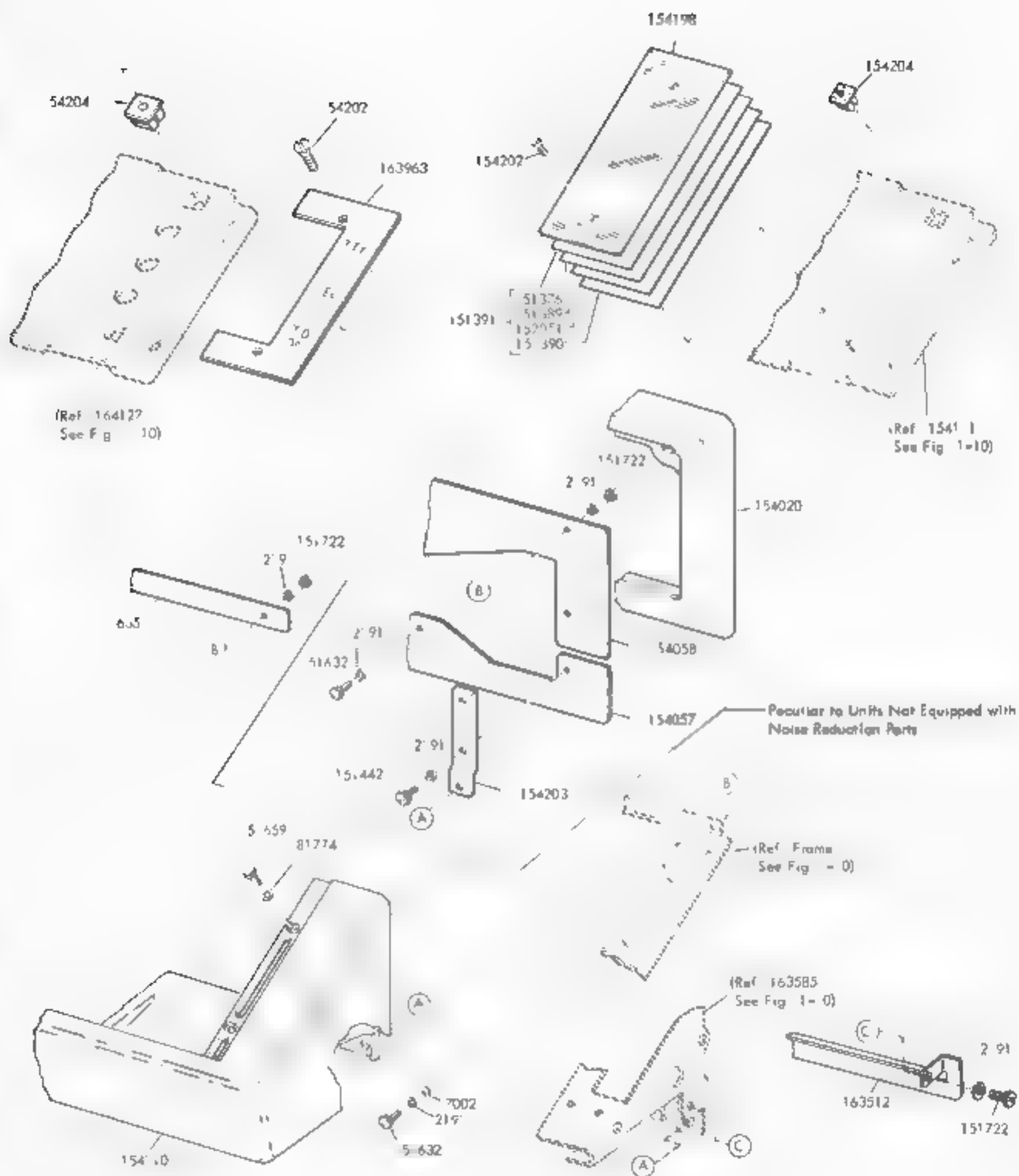


FIGURE 1-12. KEYBOARD HOOD AND MOUNTING PARTS

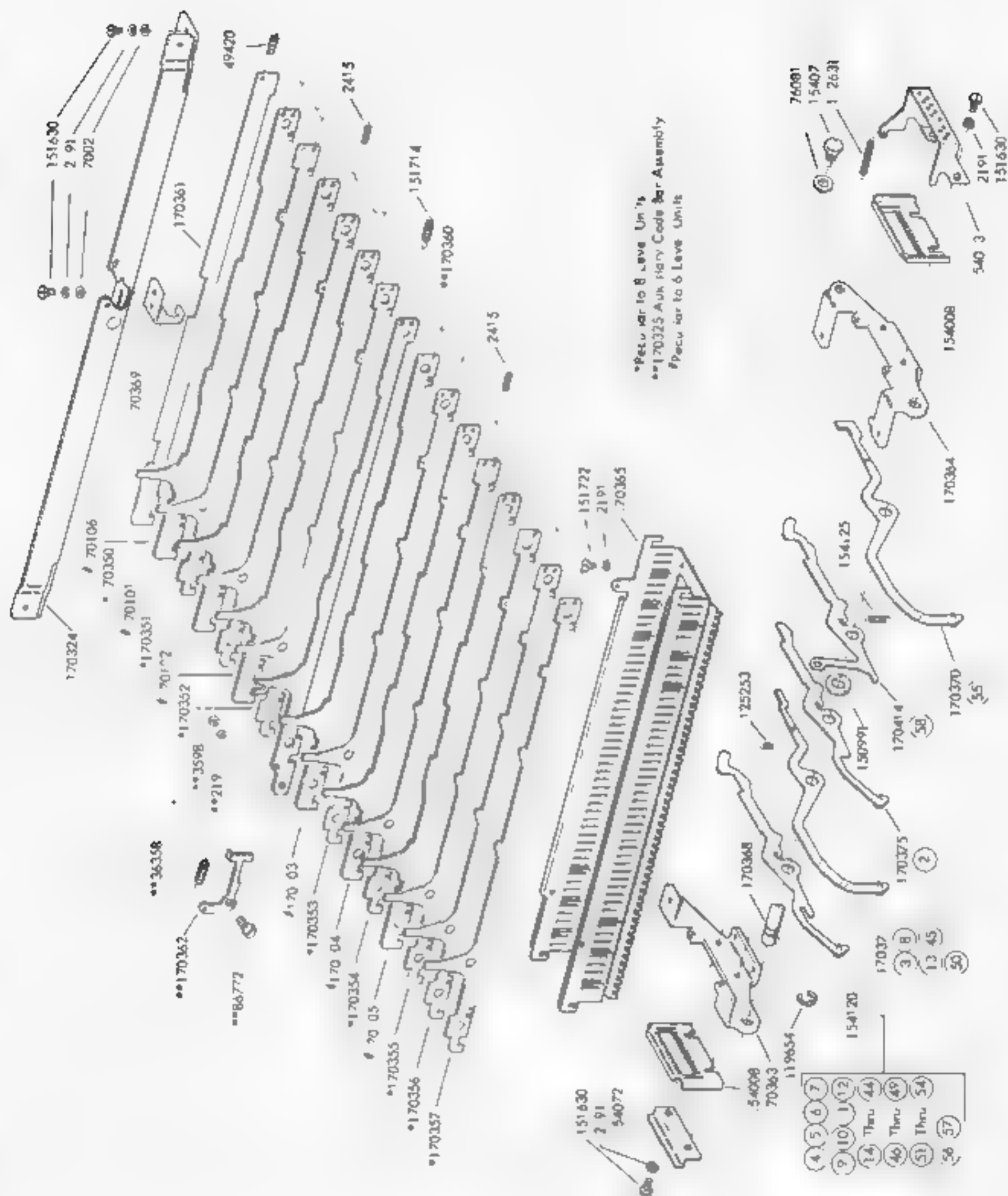


FIGURE 1-14. CODE BAR MECHANISM (6 AND 8 LEVEL)

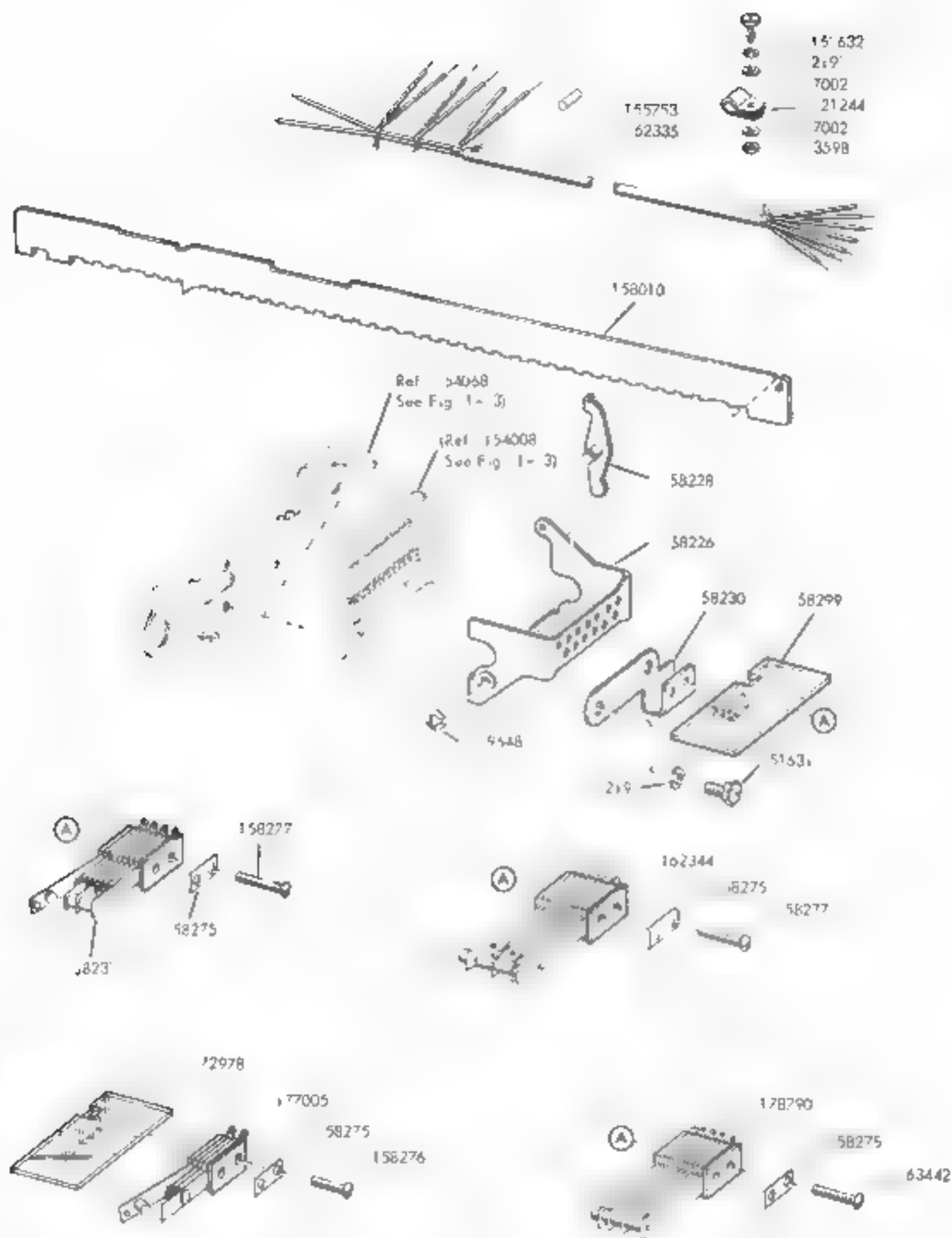


FIGURE 1-15. CONTACT ASSEMBLIES

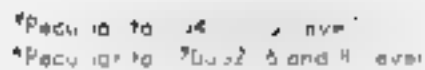


FIGURE 1-16. 154151 AND 170332 UNIVERSAL BAIL ASSEMBLIES

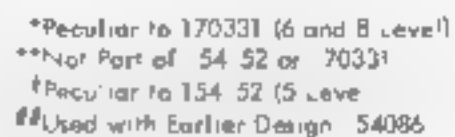
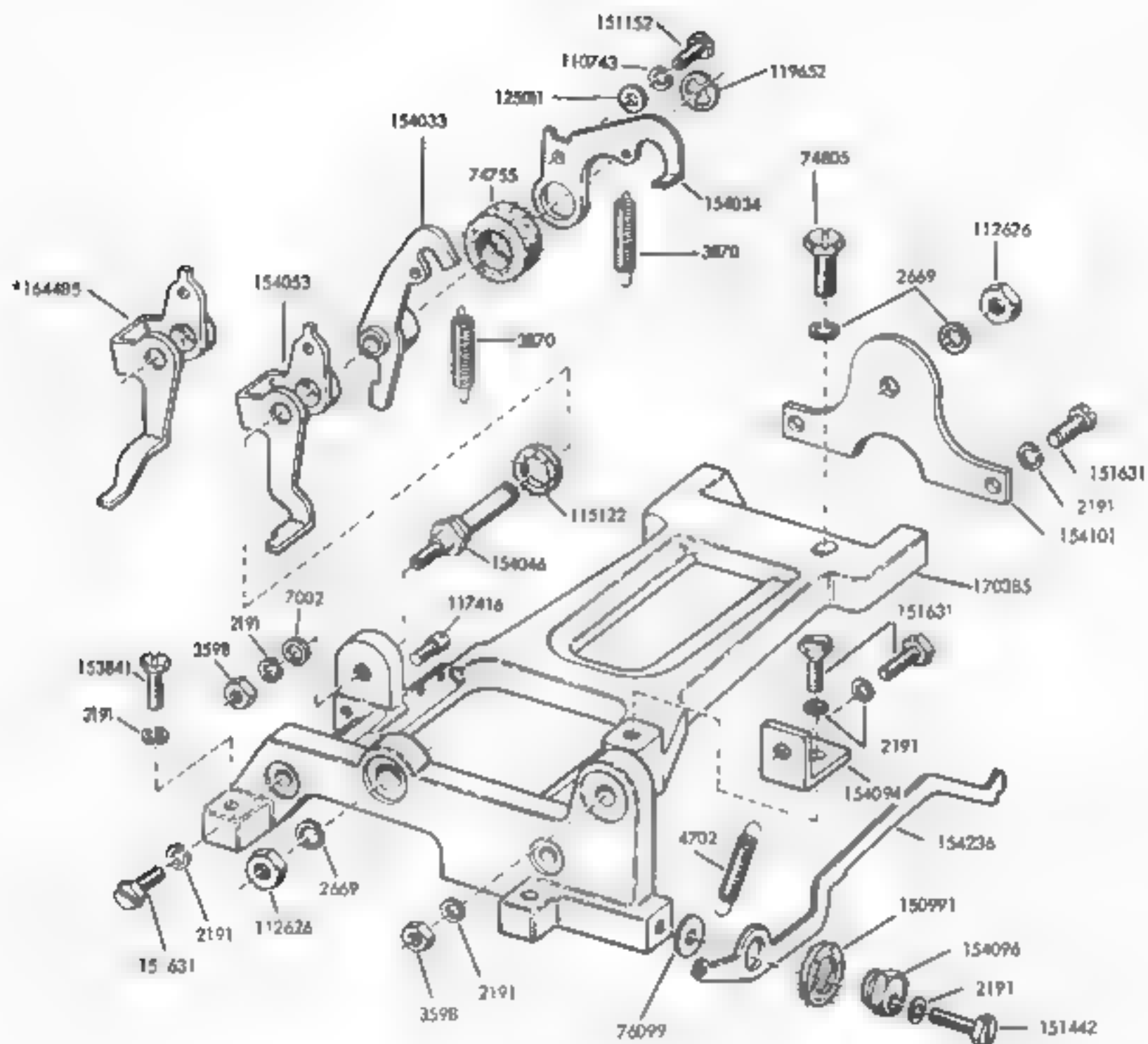


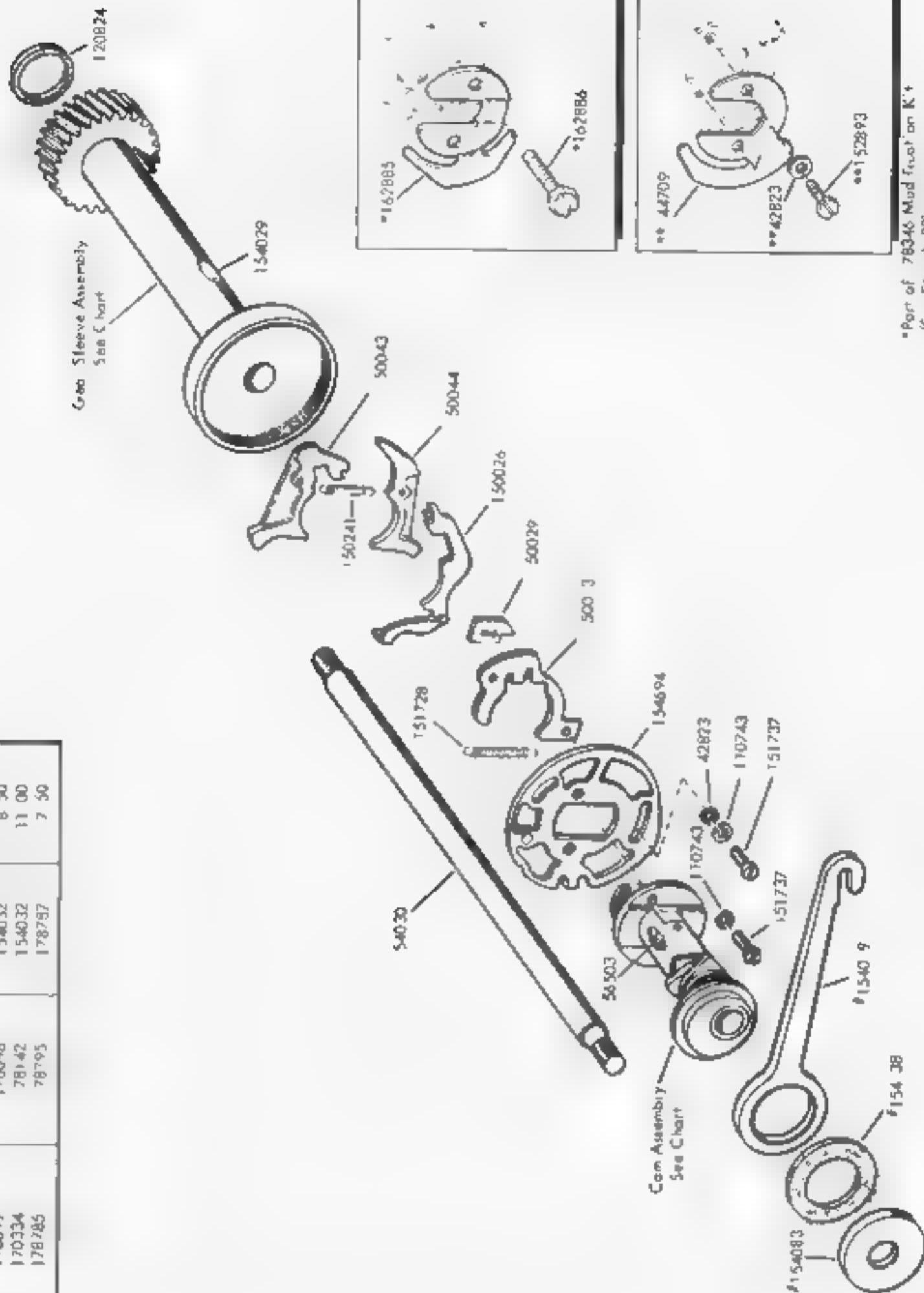
FIGURE 1-17. 154152 AND 170331 BALL LOCK BAR ASSEMBLIES



*Peculiar to Units Equipped with Synchronous
Pulley Transmission (See Fig. 1-34)

FIGURE 1-18. SIGNAL GENERATOR FRAME MECHANISM

SIGNAL GENERATOR SHAFT ASSEMBLY	CAM ASSEMBLY	GEAR SLEEVE ASSEMBLY	UNIT CODE
54163	154 54	154032	7 42
64349	163368	163519	7 00
170099	170098	154032	8 50
170334	78142	154032	11 00
178785	78795	178787	7 50



*Part of 78346 Modification Kit
(See Fig 1-33)
**Part of 44708 Modification Kit
(See Fig -28)
#Part of Signal Generator Shaft Assembly

FIGURE 1-19. SIGNAL GENERATOR SHAFT ASSEMBLIES

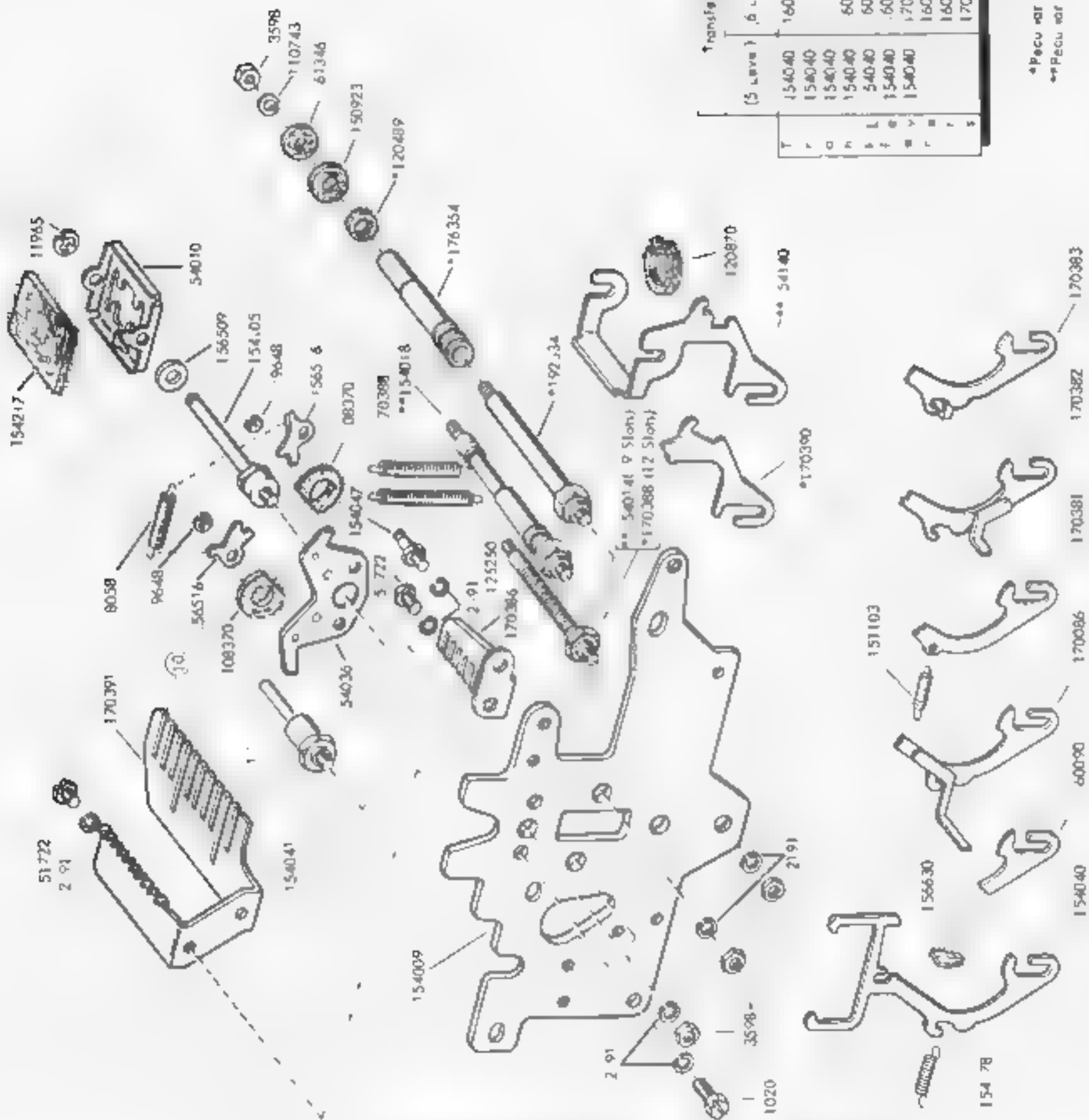


FIGURE 1-20. SIGNAL GENERATOR FRONT PLATE MECHANISM

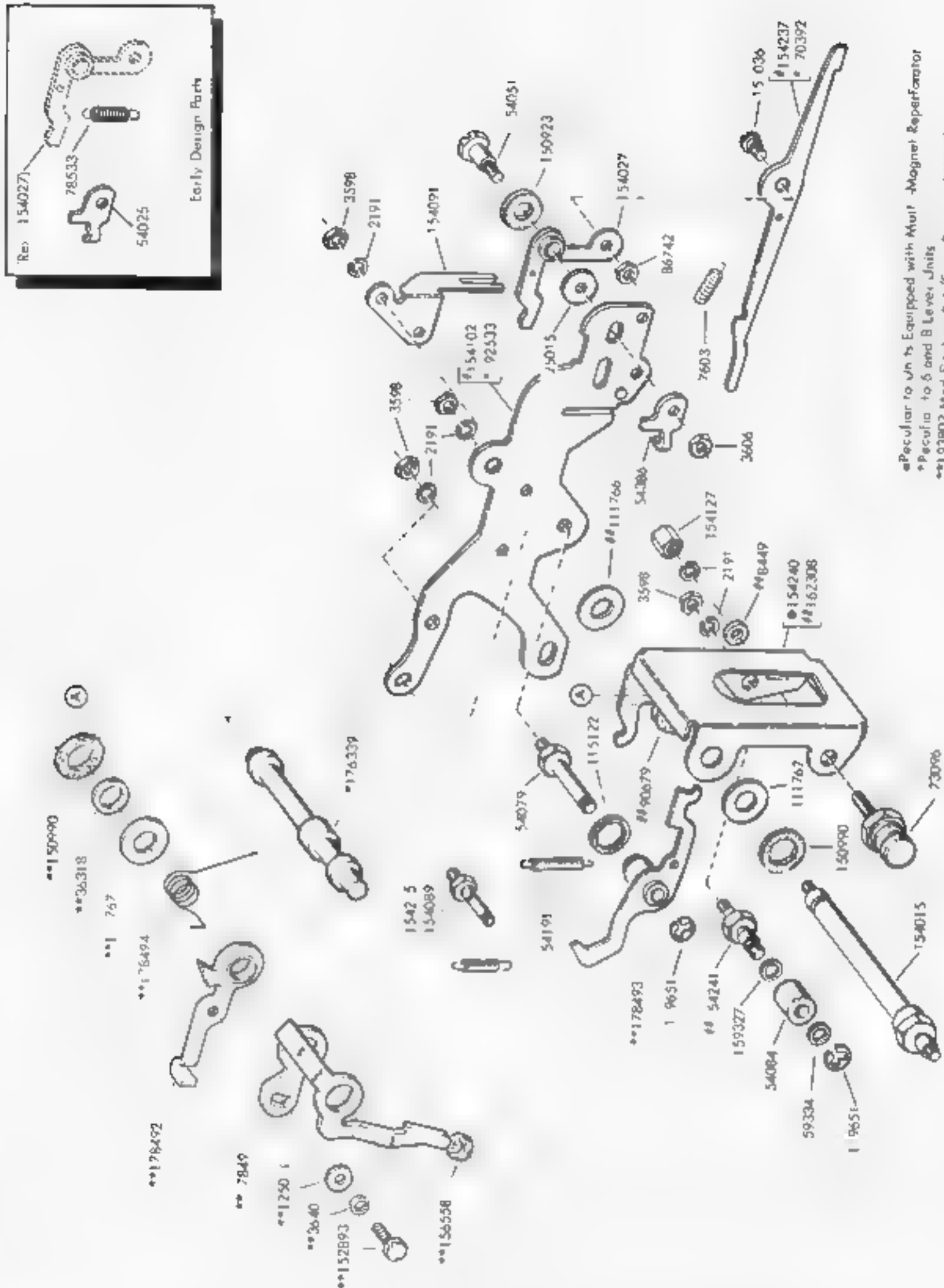
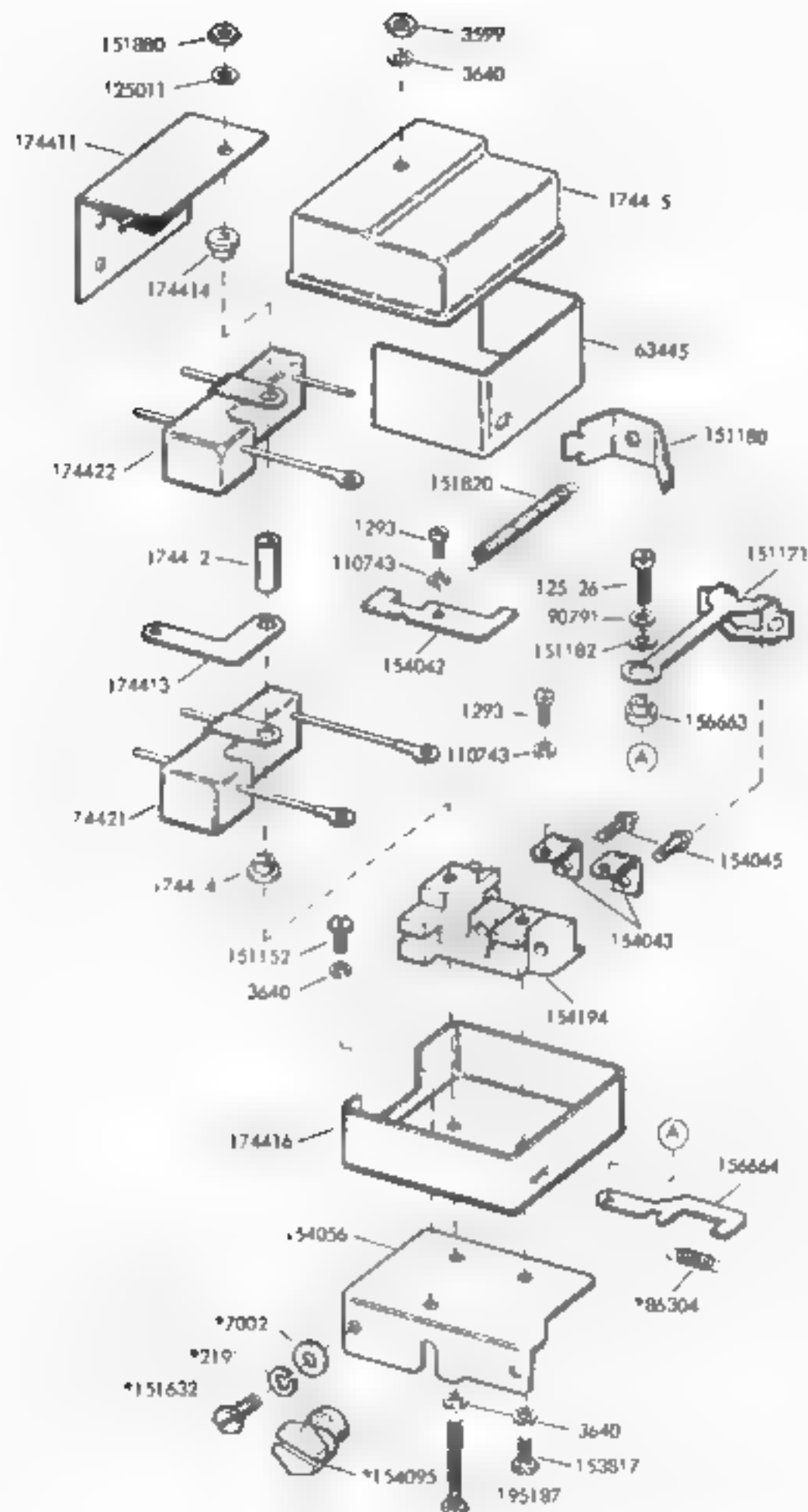
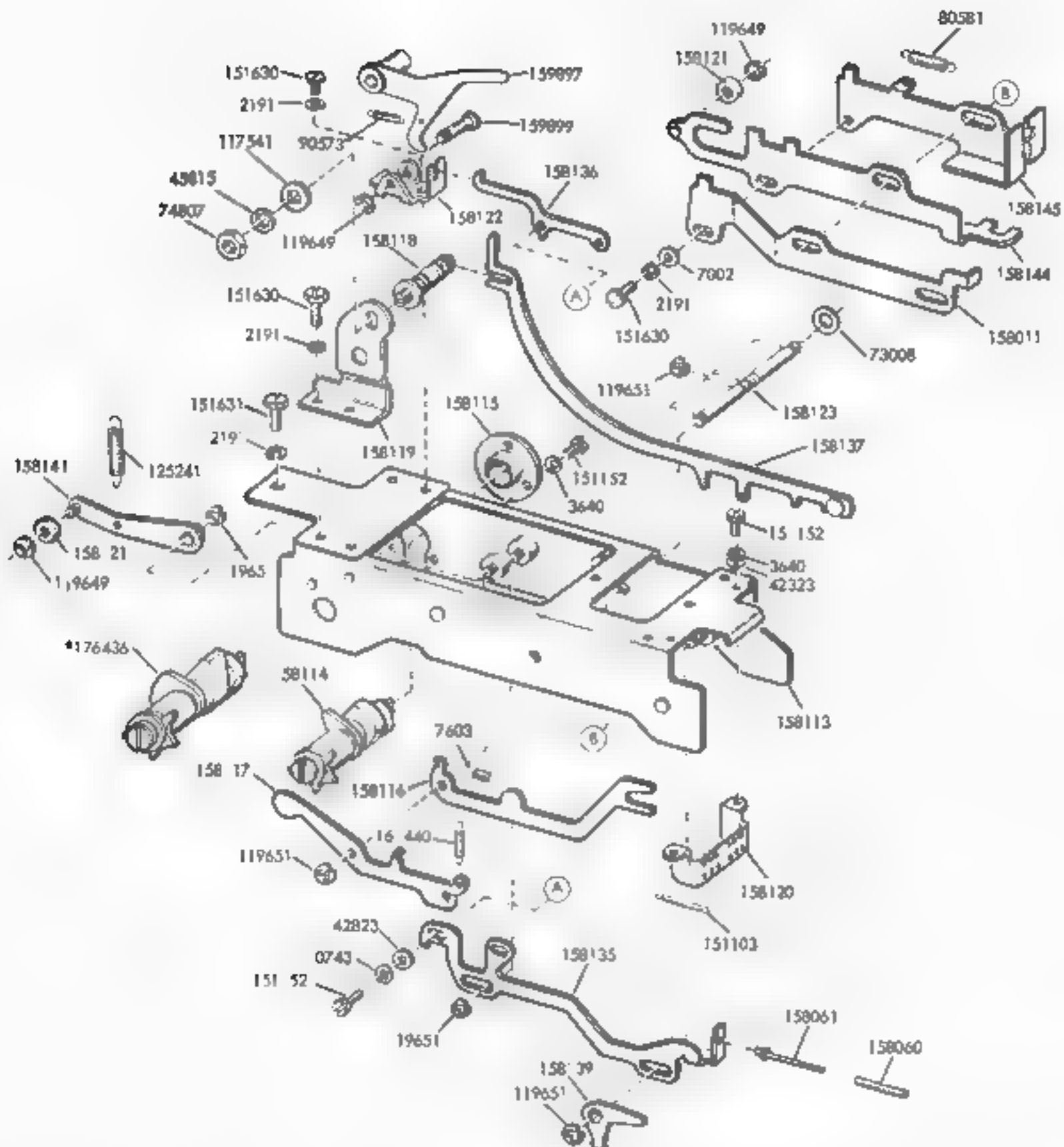


FIGURE 1-21. SIGNAL GENERATOR REAR PLATE MECHANISM



*Not Part of 1744 0

FIGURE 1-23. 174410 CONTACT BOX ASSEMBLY W/RF SUPPRESSION - POLAR TRANSMISSION
(SHIELDED SIGNAL LINES)



*Mechanically isolates the Repertory from the Keyboard in the K-T position.

FIGURE 1-24. CODE BAR EXTENSION BASKET MECHANISM

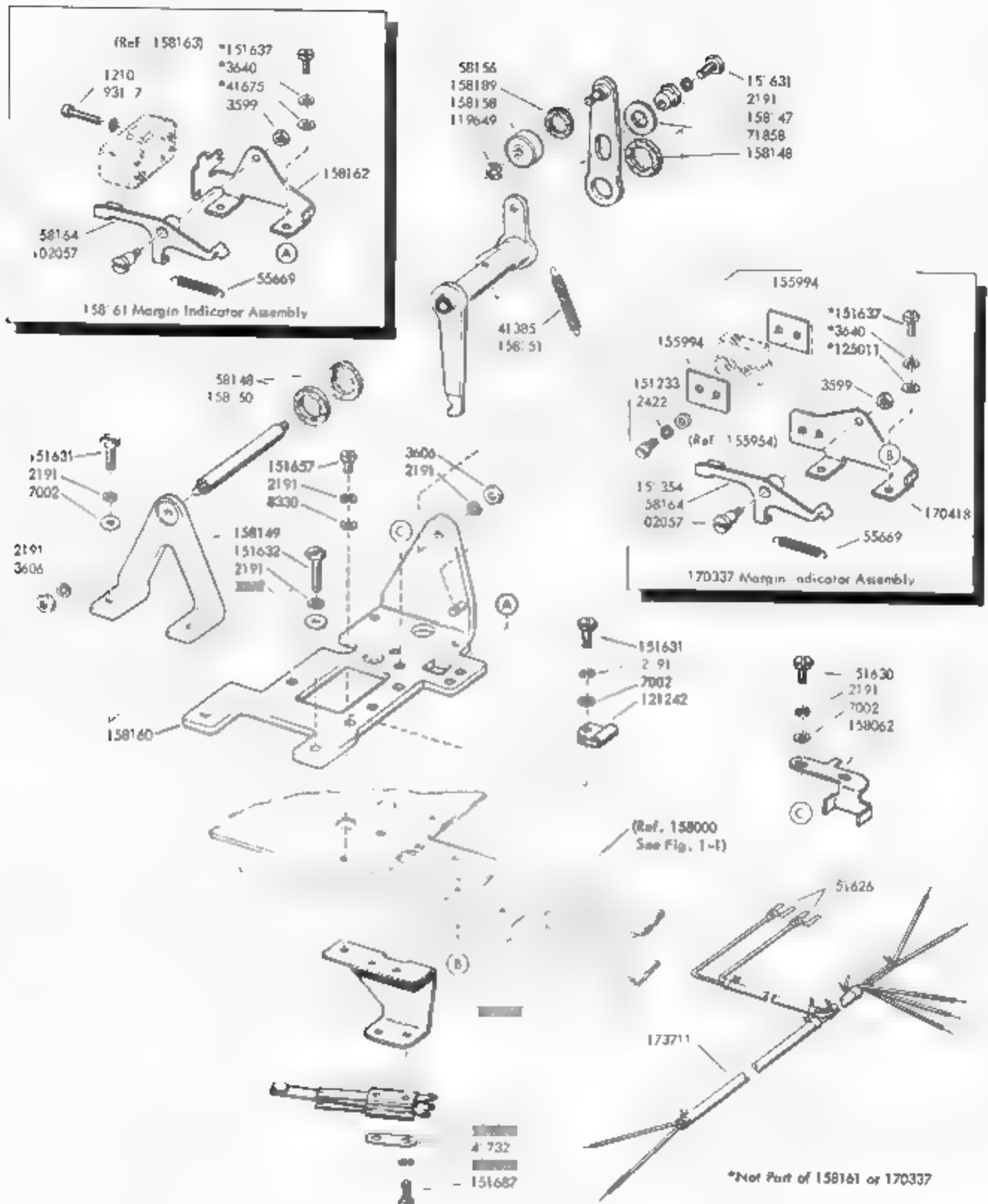


FIGURE 1-25. CAM FOLLOWER MECHANISM AND MARGIN INDICATOR ASSEMBLIES

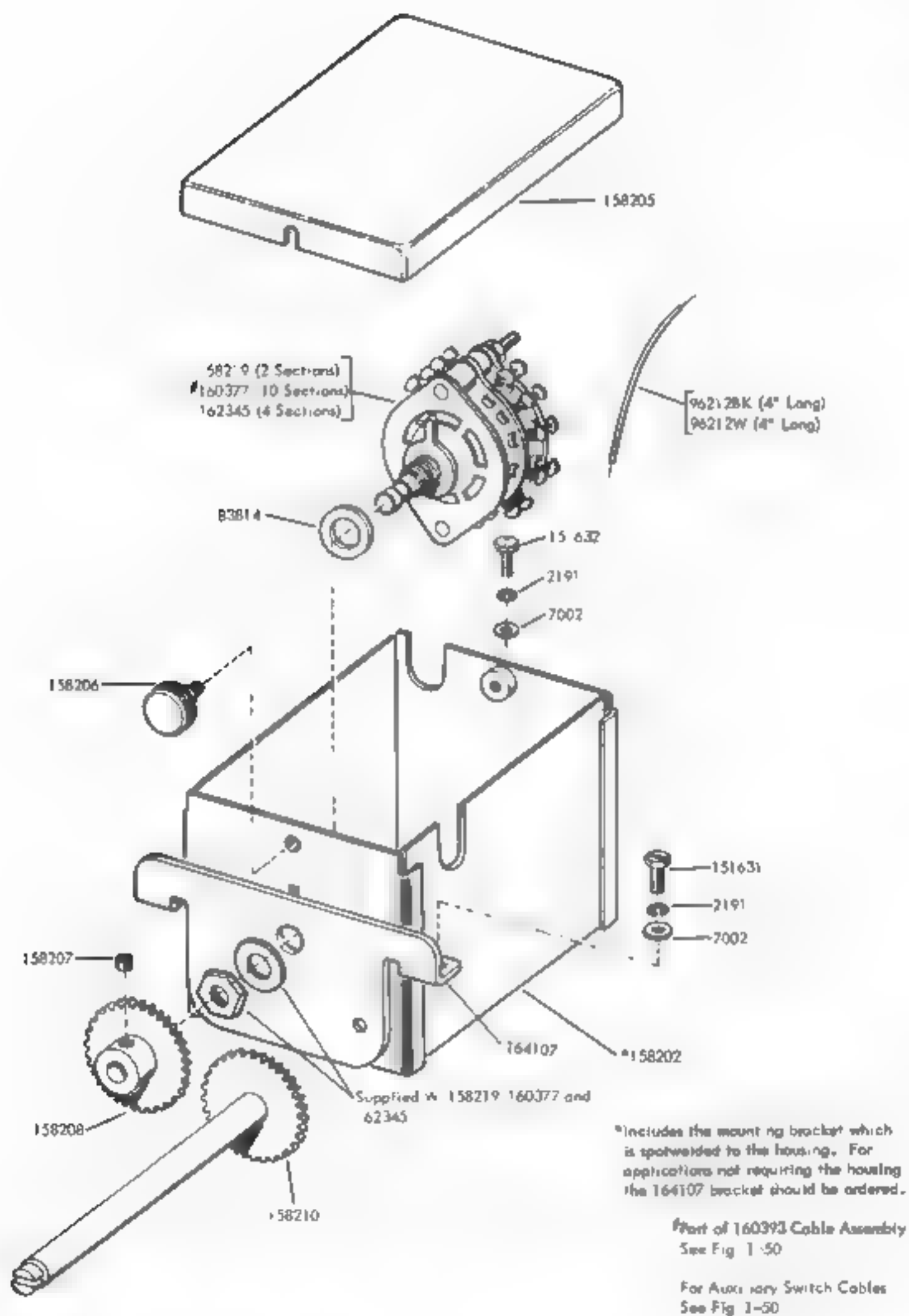


FIGURE 1-26. 158220, 159871 AND 162342 AUXILIARY SWITCH MECHANISM

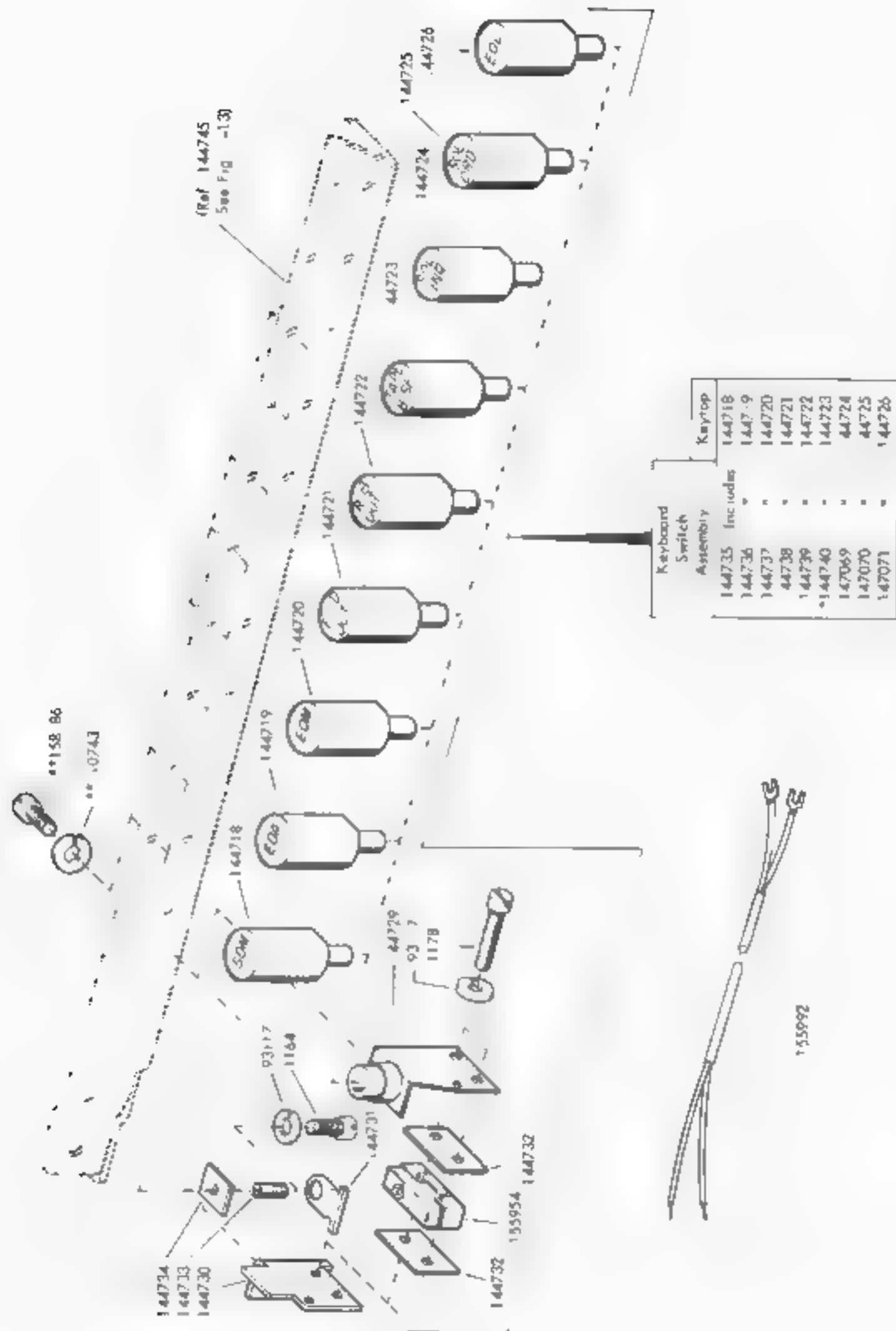


FIGURE 1-27. KEYBOARD SWITCH ASSEMBLIES

*Also Includes 155992 Cabin Assembly
**Not Part Of Keyboard Switch Assembly

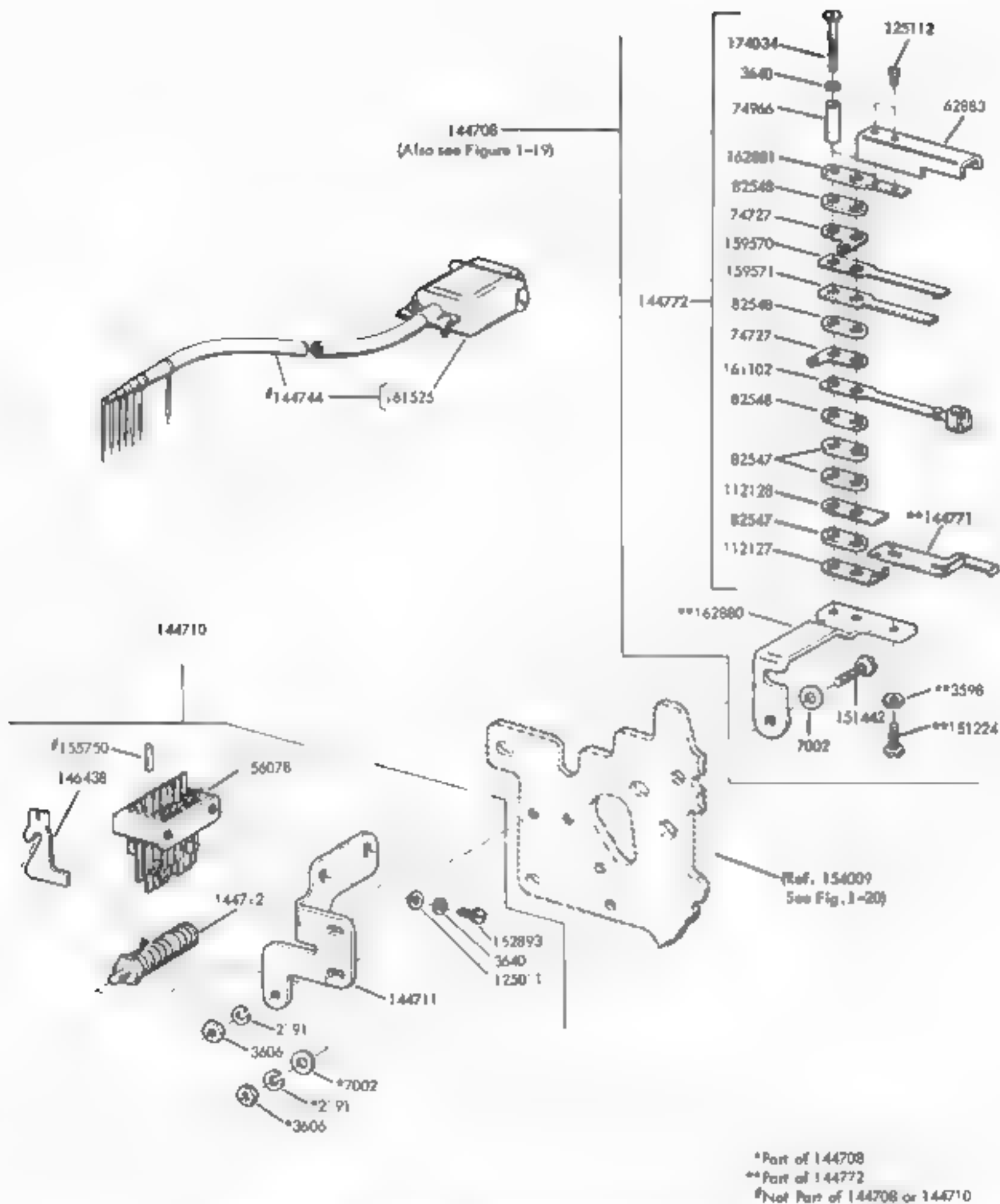


FIGURE 1-28. 144708 (FUNCTION MAGNET CONTACT) AND
144710 (CODE READING CONTACTS) MODIFICATION KITS

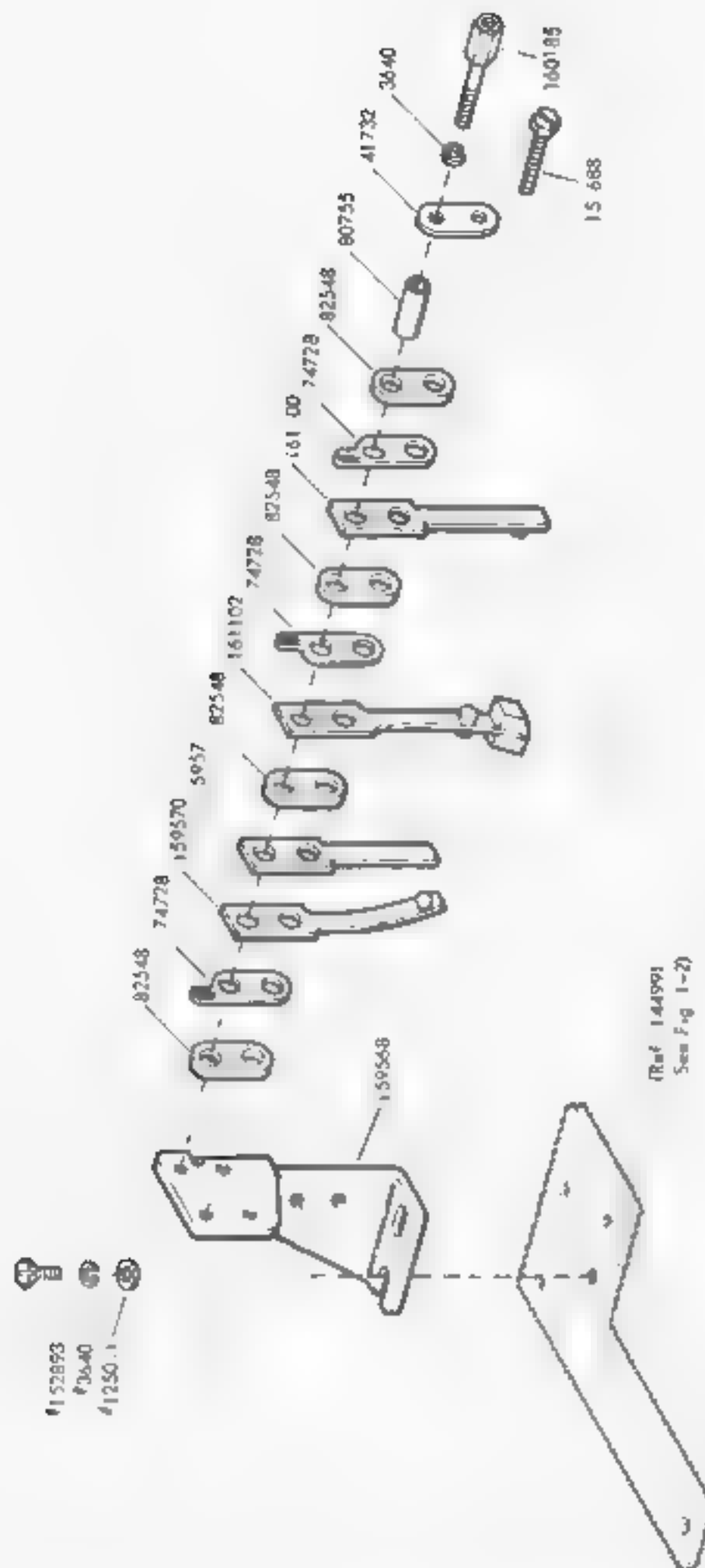


FIGURE 1-29. 144997 FIGURES - LETTERS CONTACT ASSEMBLY

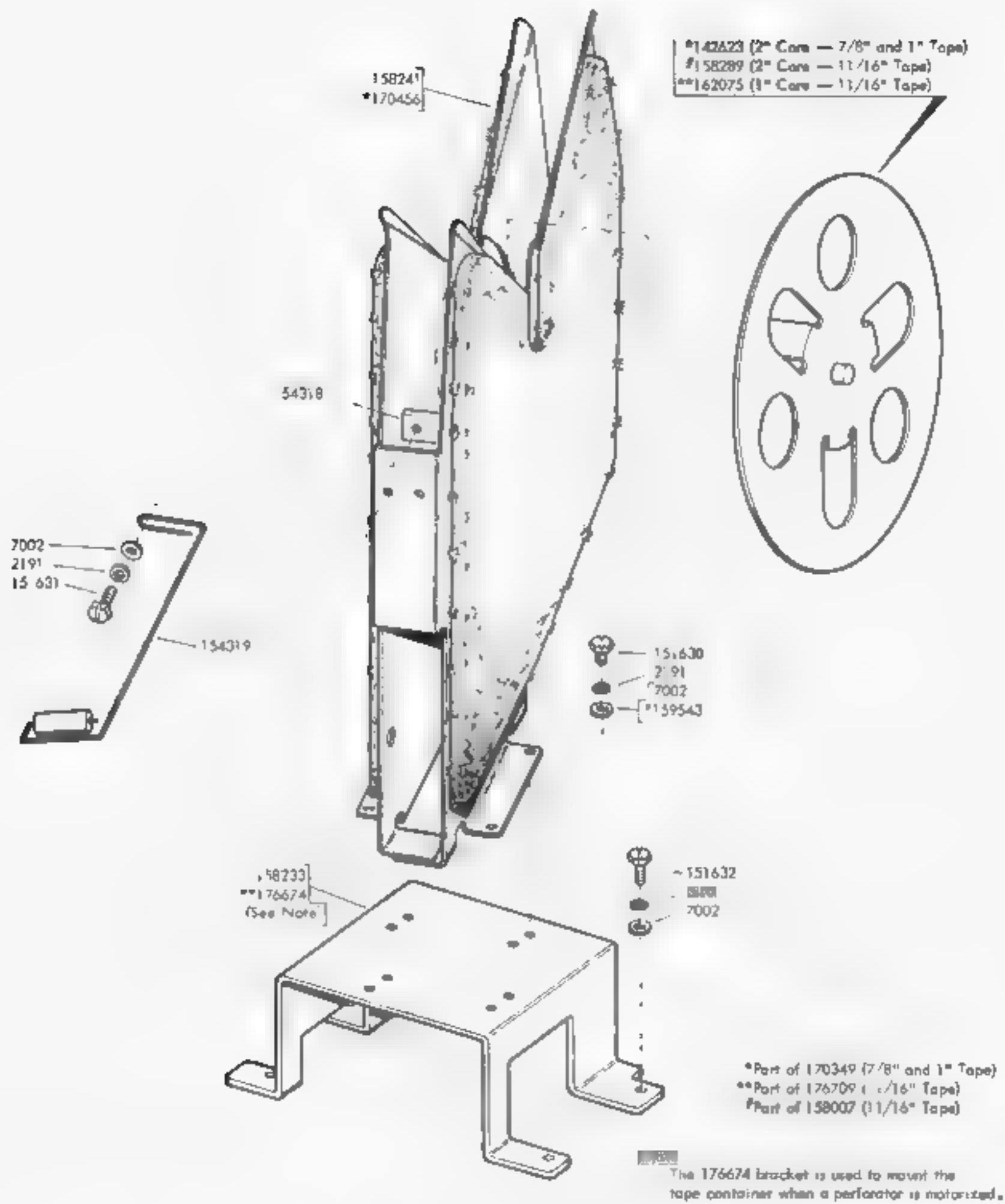


FIGURE 1-30. 158007, 170349 AND 176709 TAPE CONTAINER ASSEMBLIES

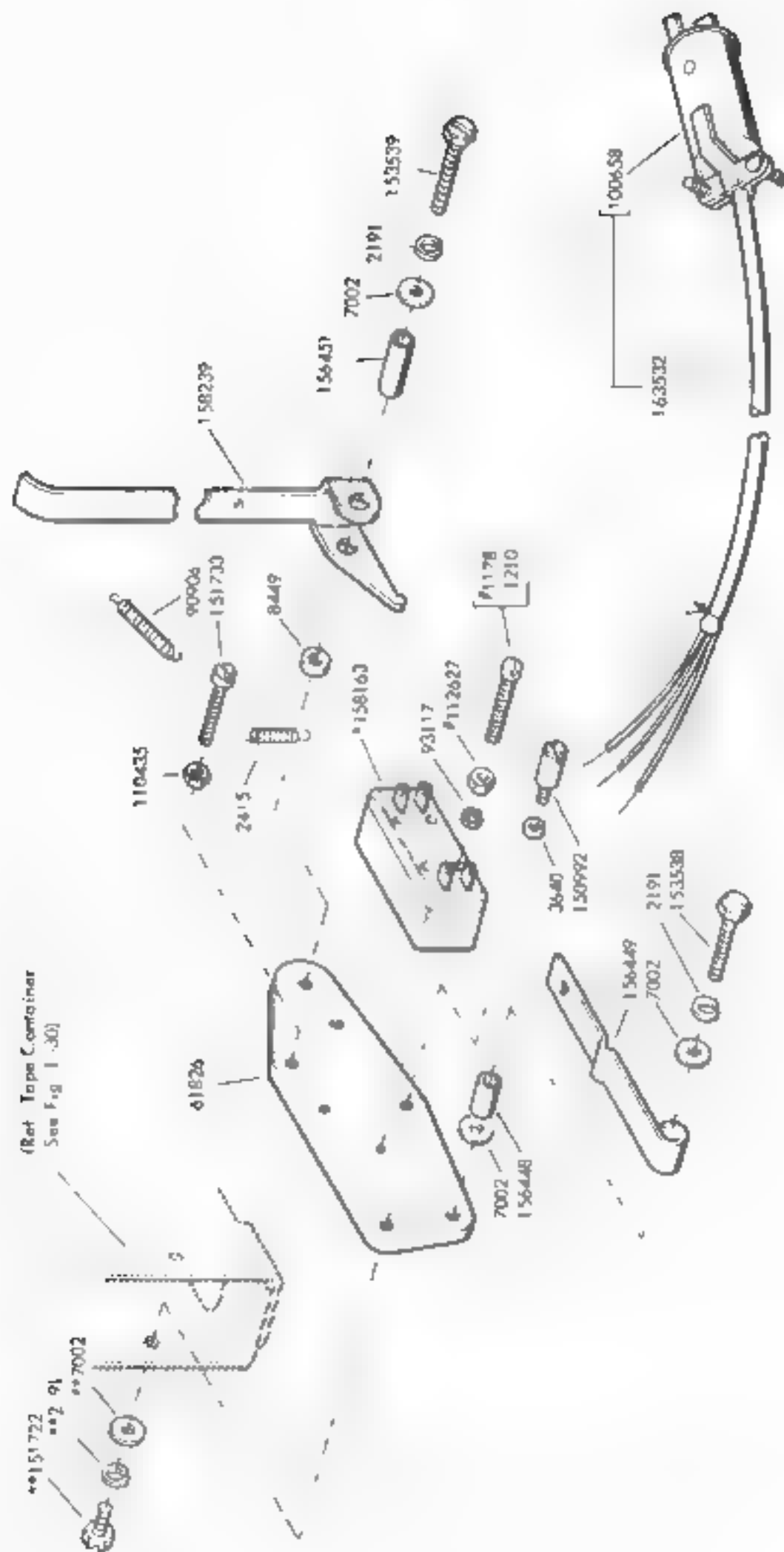


FIGURE 1-31. 163531 TAPE-OUT SWITCH ASSEMBLY

Part of 163532
 Not Part of 163531 Assembly
 Particular to Unit Not Equipped
 with Tape-Out Switch

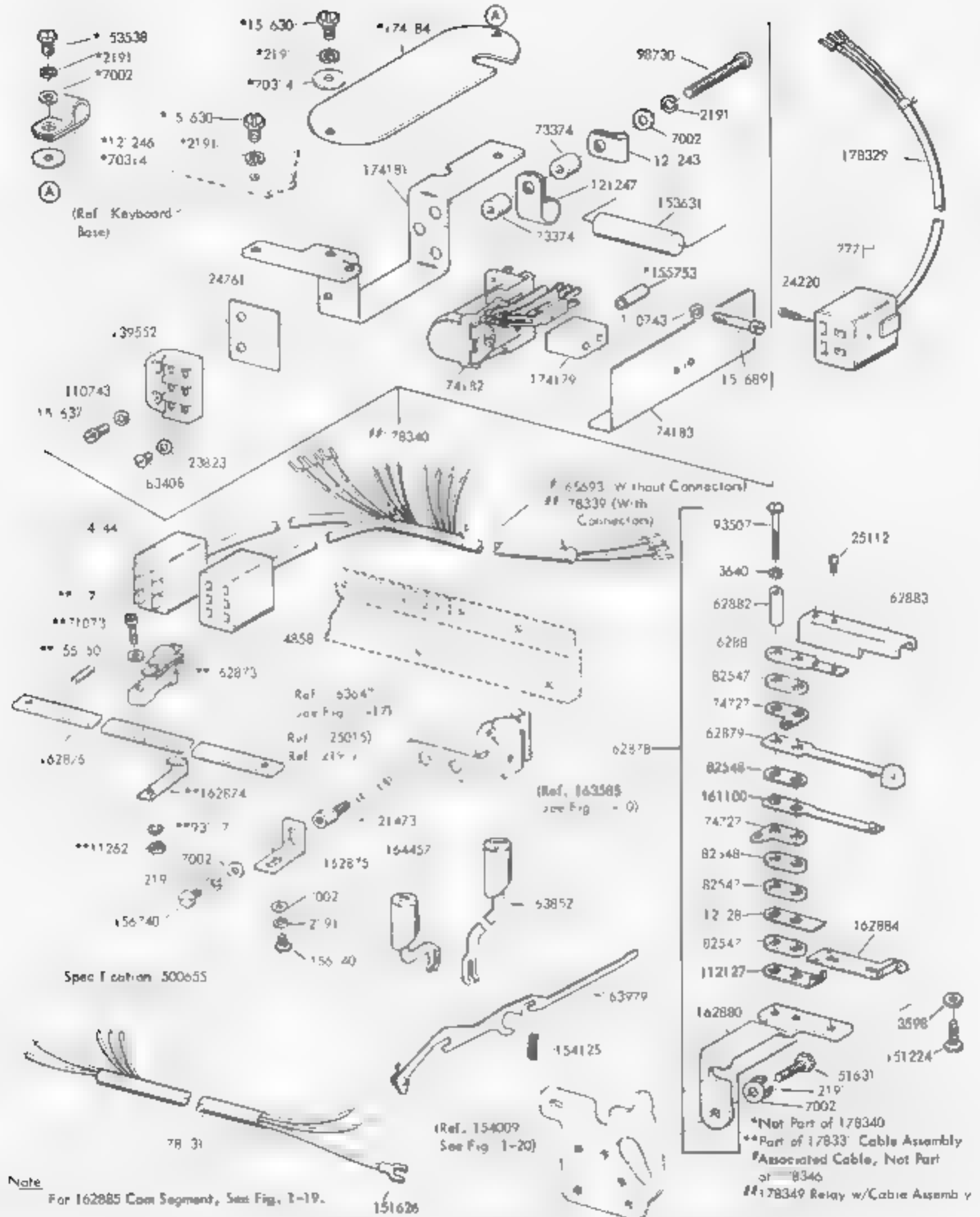


FIGURE 1-33. 178346 MODIFICATION KIT TO EQUIP KEYBOARD WITH ANSWER-BACK CONTROL

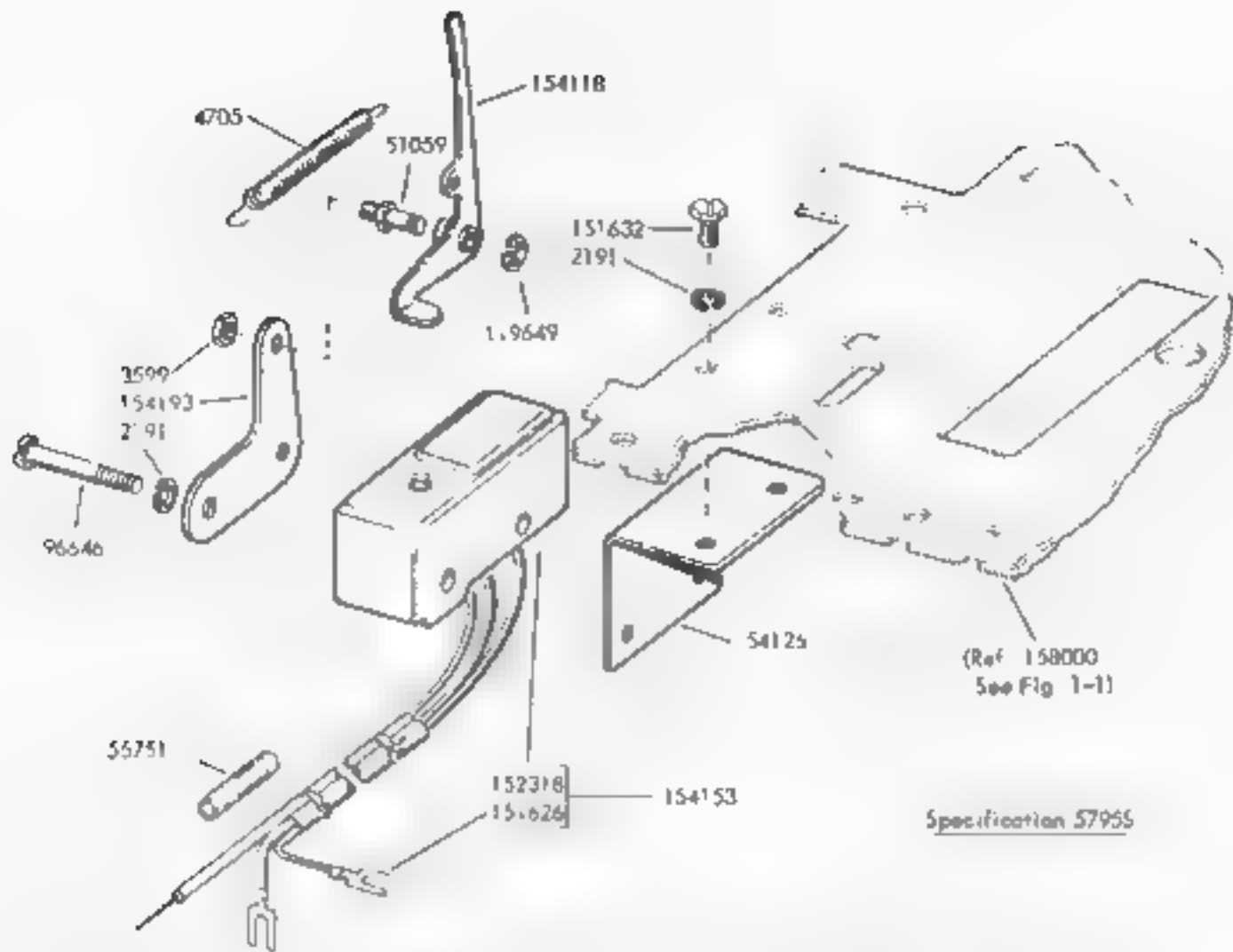


FIGURE 1-35. 154147 MODIFICATION KIT TO PROVIDE LOCAL PAPER FEED-OUT MOTOR STARTING MECHANISM

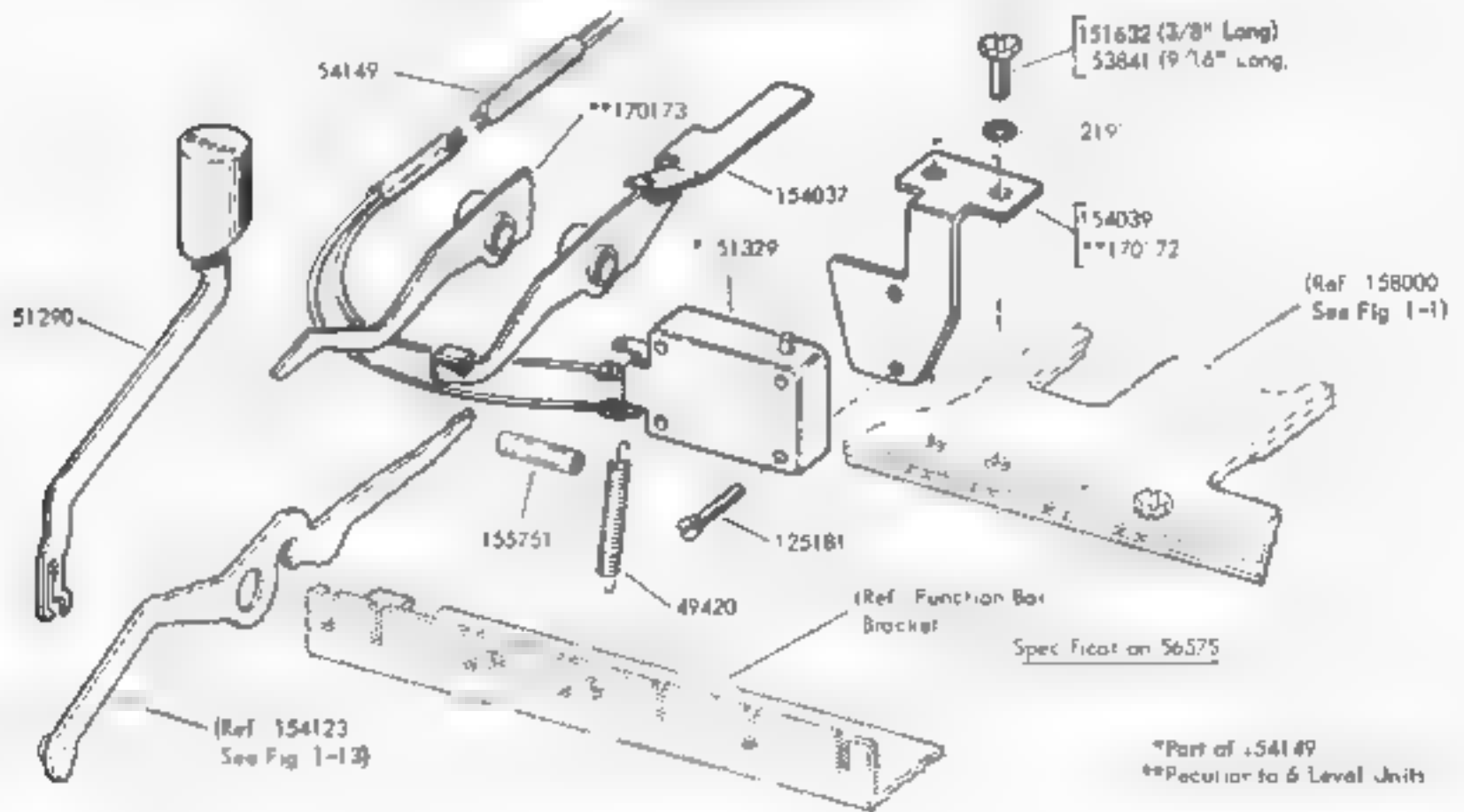


FIGURE 1-36. 154141 MODIFICATION KIT TO PROVIDE ELECTRICAL SIGNAL LINE BREAK MECHANISM

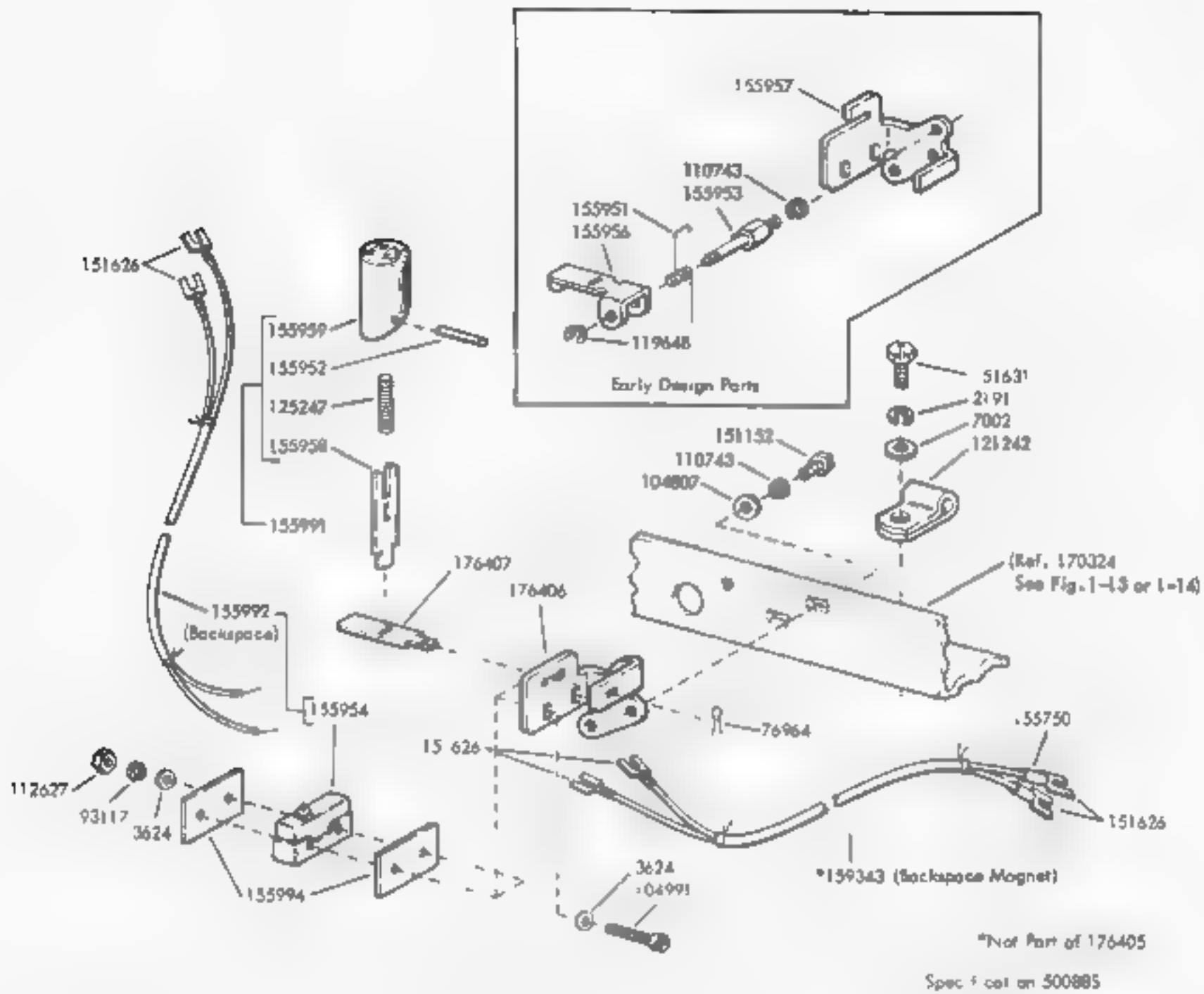


FIGURE 1-37. 176405 MODIFICATION KIT TO ADD TAPE BACKSPACE BUTTON

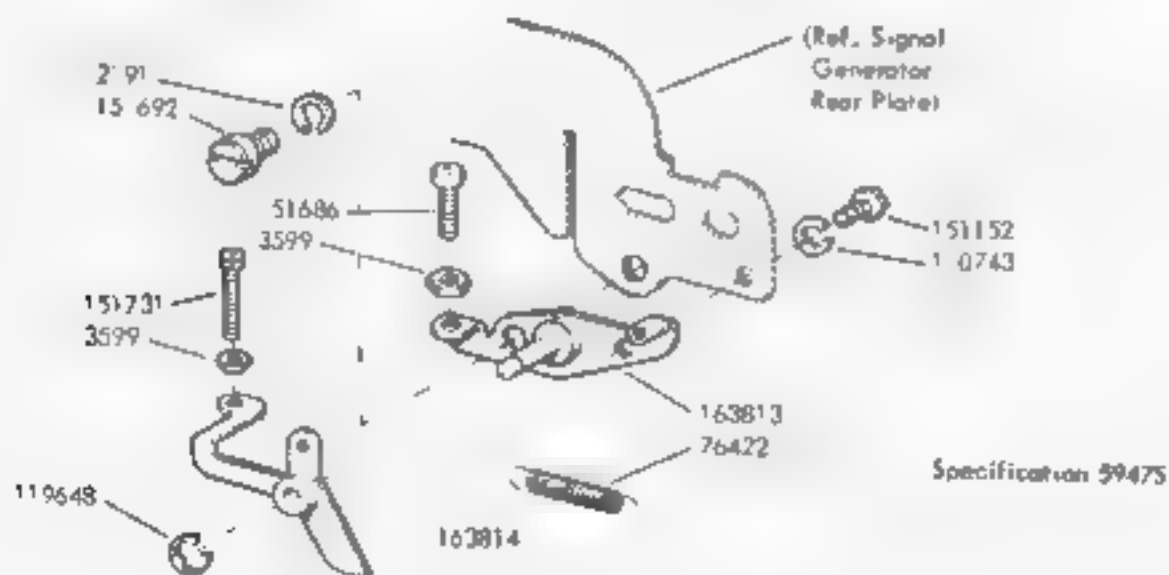


FIGURE 1-38. 163775 MODIFICATION KIT TO PROVIDE REPEAT ON SPACE MECHANISM

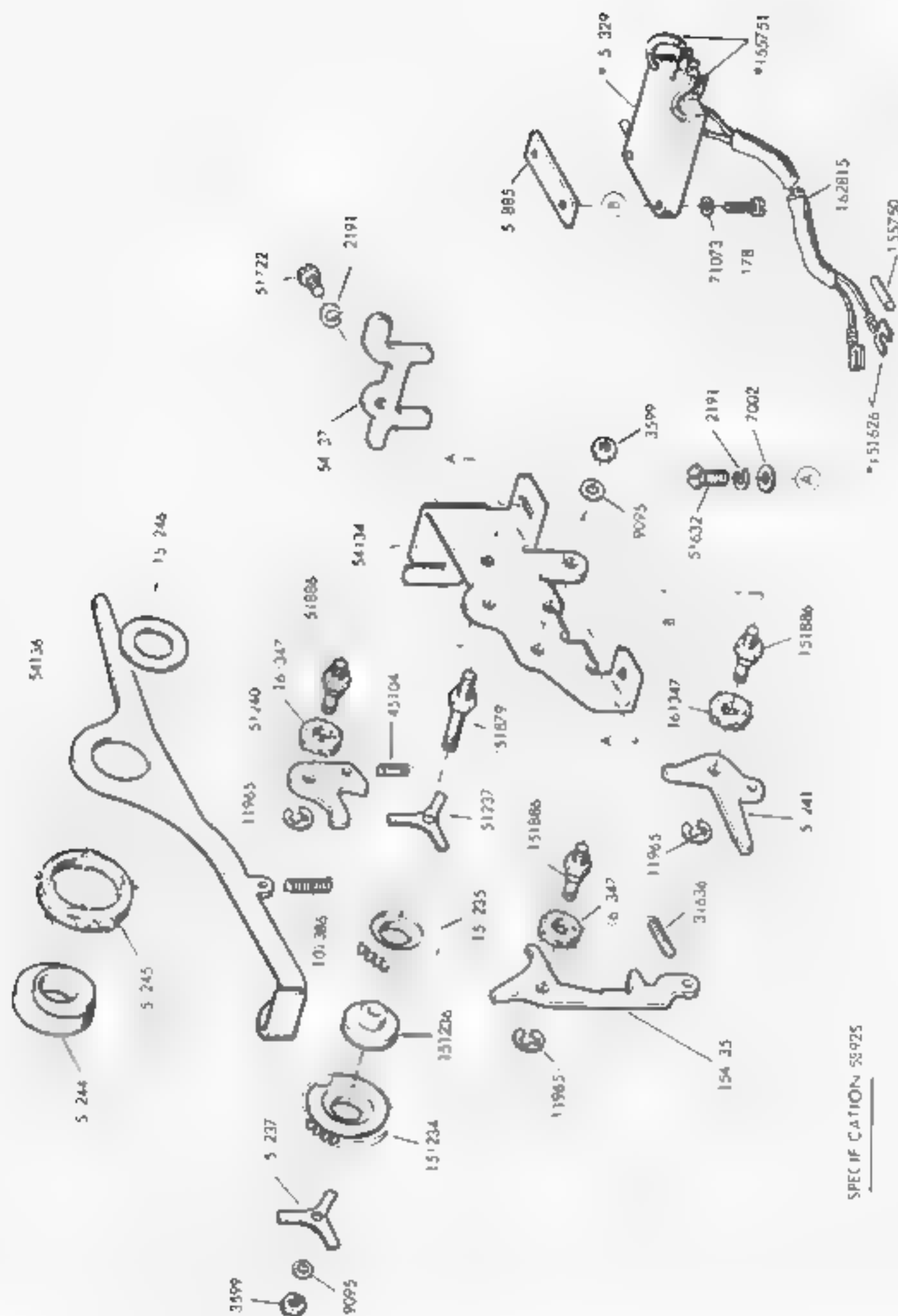


FIGURE 1-39. 162731 MODIFICATION KIT TO PROVIDE KEYBOARD WITH TIME DELAY MECHANISM

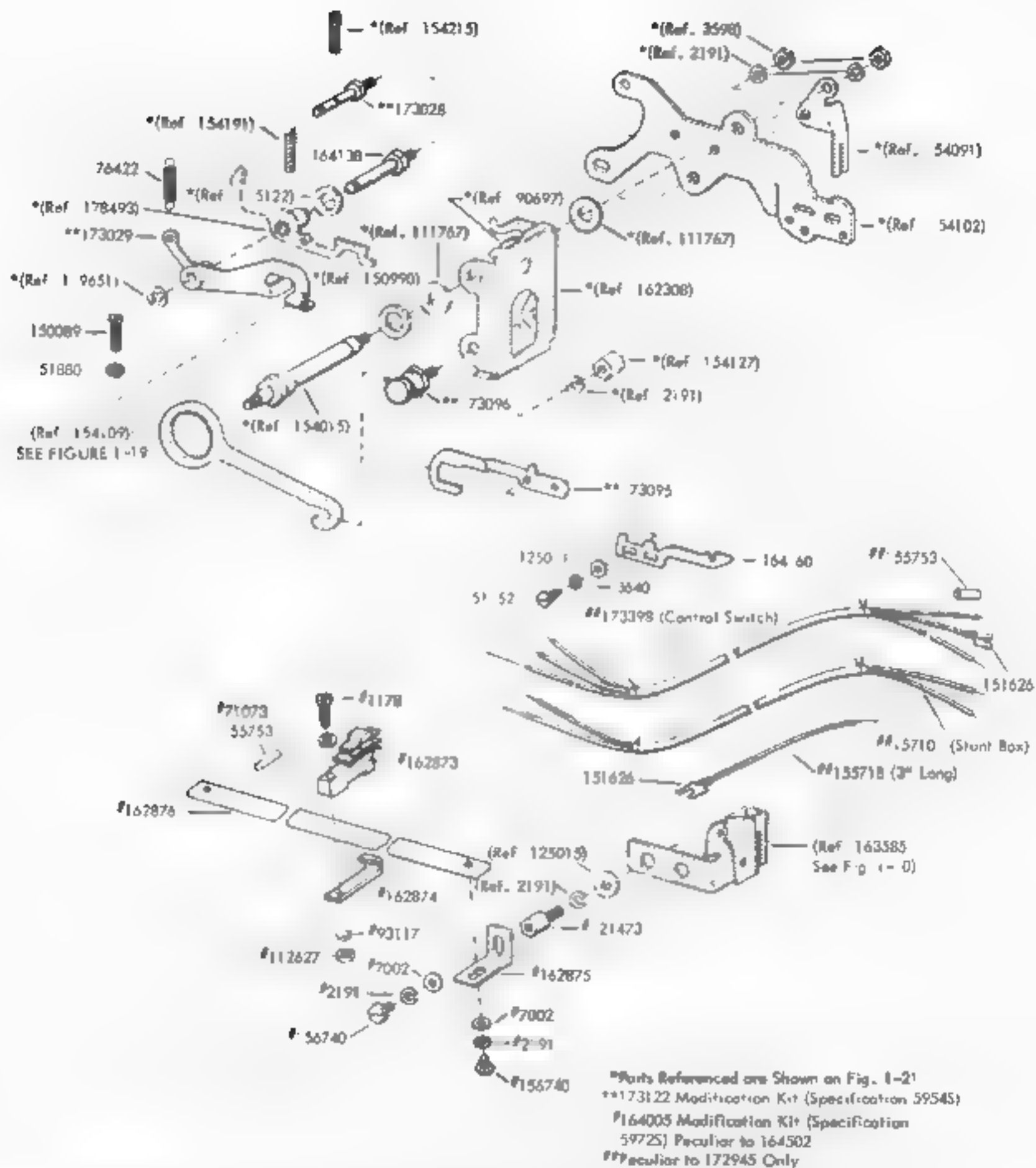
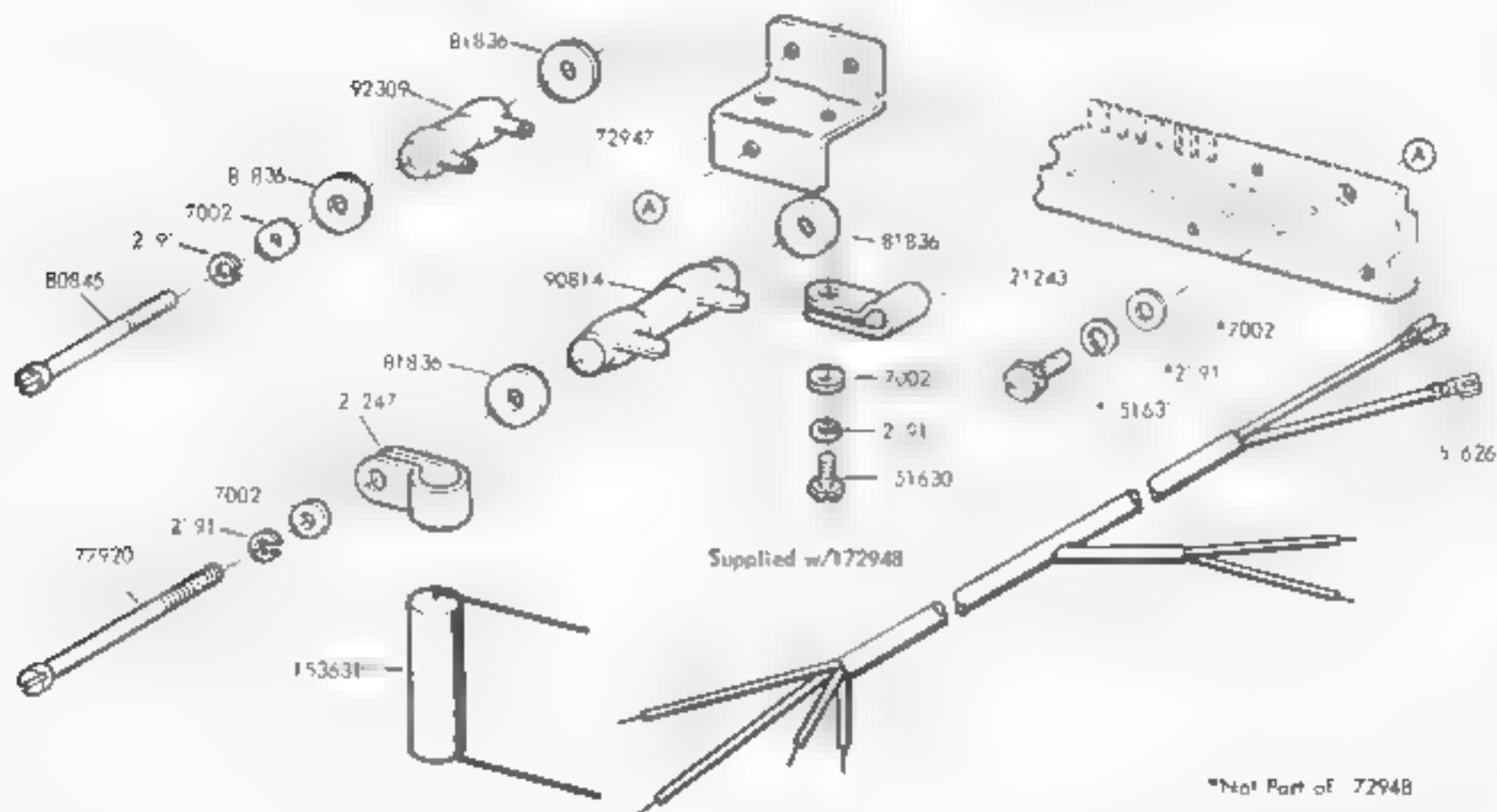
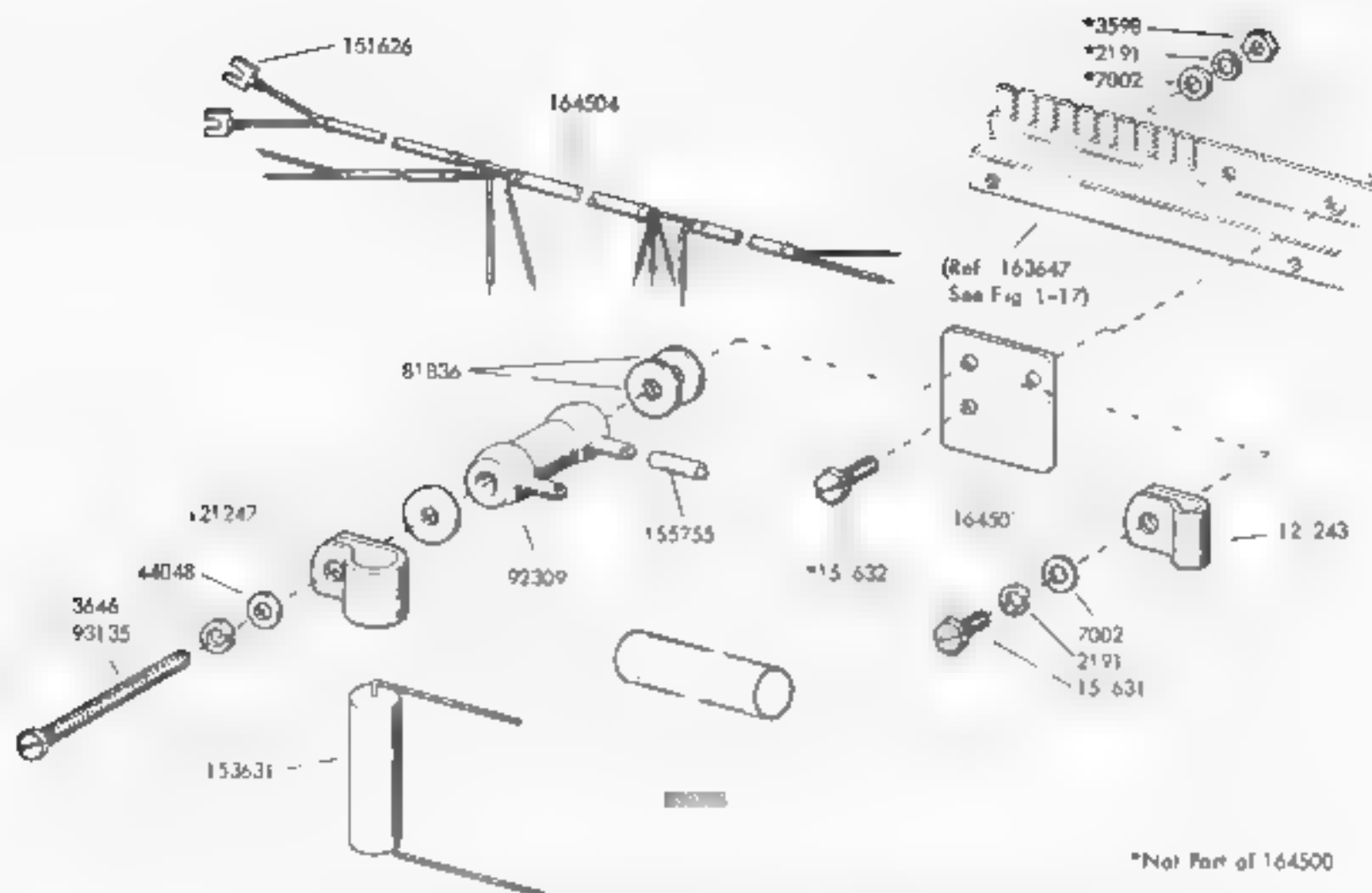


FIGURE 1-41. 164502 (END OF MESSAGE GENERATOR) AND 172945 (ANSWER-BACK) MODIFICATION KITS - SEE FIGS. 1-40, 1-42 AND 1-43.



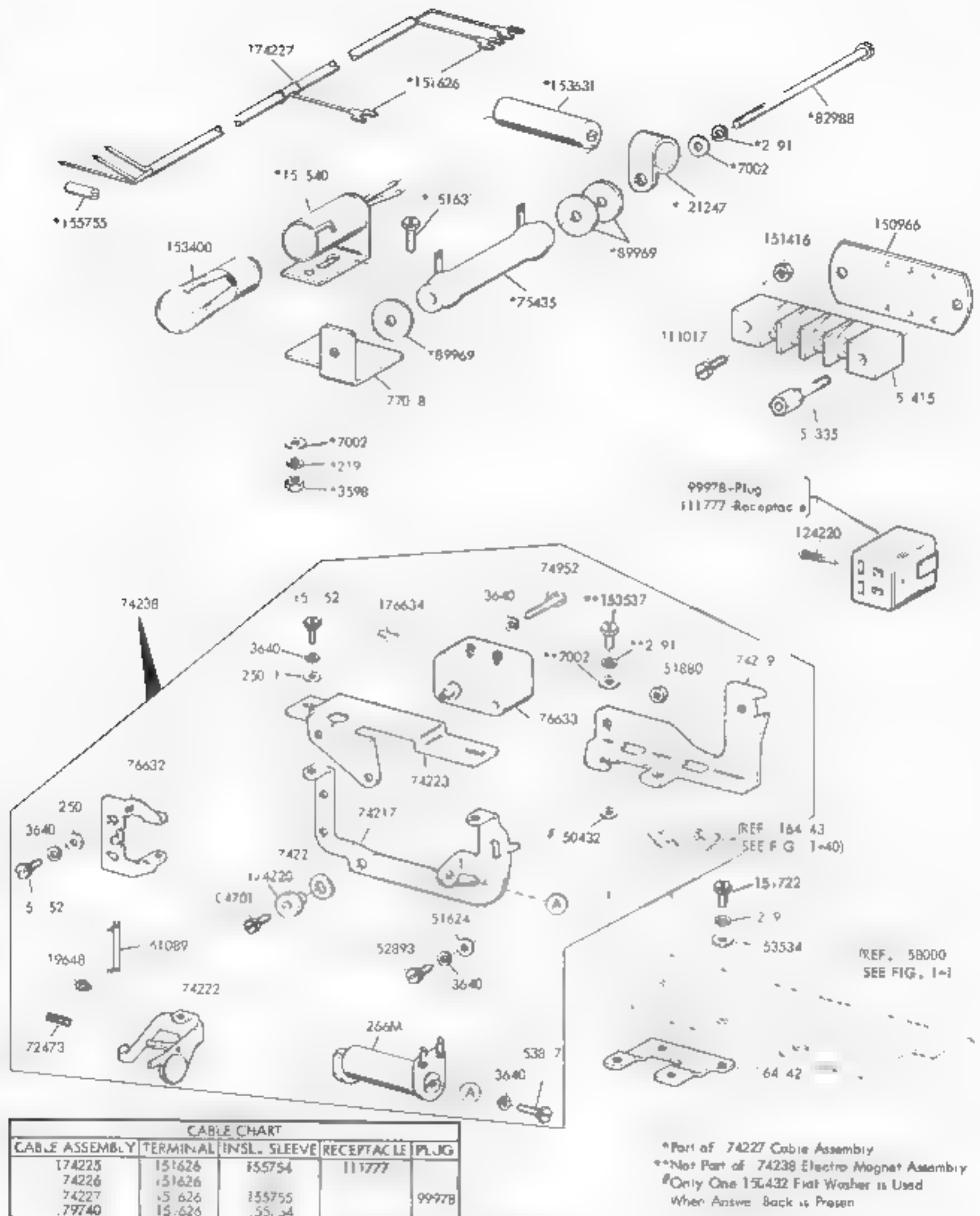


FIGURE 1-44. 164426 MODIFICATION KIT TO ADD HORIZONTAL TAB DISABLER

CHARACTER	CODE				
	1	2	3	4	5
A	X	X			
B	X			X	X
C		X	X	X	
D	X			X	
E	X				
F	X		X	X	
G		X		X	X
H			X	X	X
I		X	X		
J	X	X		X	
K	X	X	X	X	
L		X			X
M			X	X	X
N			X	X	
O				X	X
P		X	X		X
Q	X	X	X		X
R		X		X	
S	X		X		
T					X
U	X	X	X		
V		X	X	X	X
W	X	X			X
X	X		X	X	X
Y	X		X		X
Z	X				X
CARRIAGE RETURN					X
LINE FEED		X			
LETTERS SHIFT	X	X	X	X	X
FIGURES SHIFT	X	X		X	X
SPACE			X		
REVERSE					

☒ — LEAVE TIME
☐ — REMOVE TIME

Coding instructions for the Code Blades used in the
 Answer Back Feature on an LAK Keyboard Base
 (See Figure 4-13 for Coding Instructions for the Transmitter Distributor Feature)

FIGURE 1-45. ENCODING THE KEYBOARD ANSWER-BACK DRUM BLADE

For Ref See Fig. 1-40

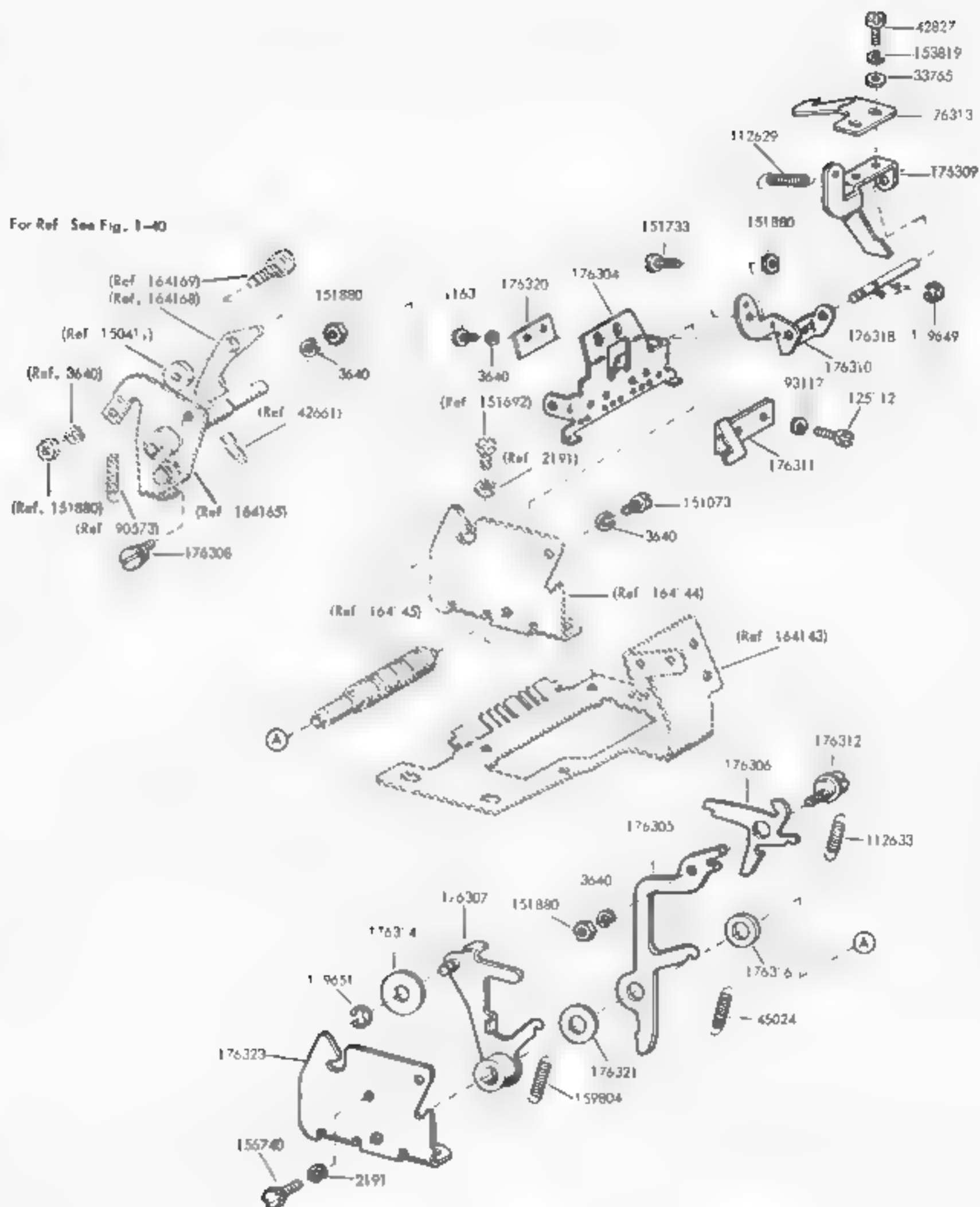


FIGURE 1-46. 176395 MODIFICATION KIT TO PROVIDE LOCK BAR RESET TO ANSWER-BACK

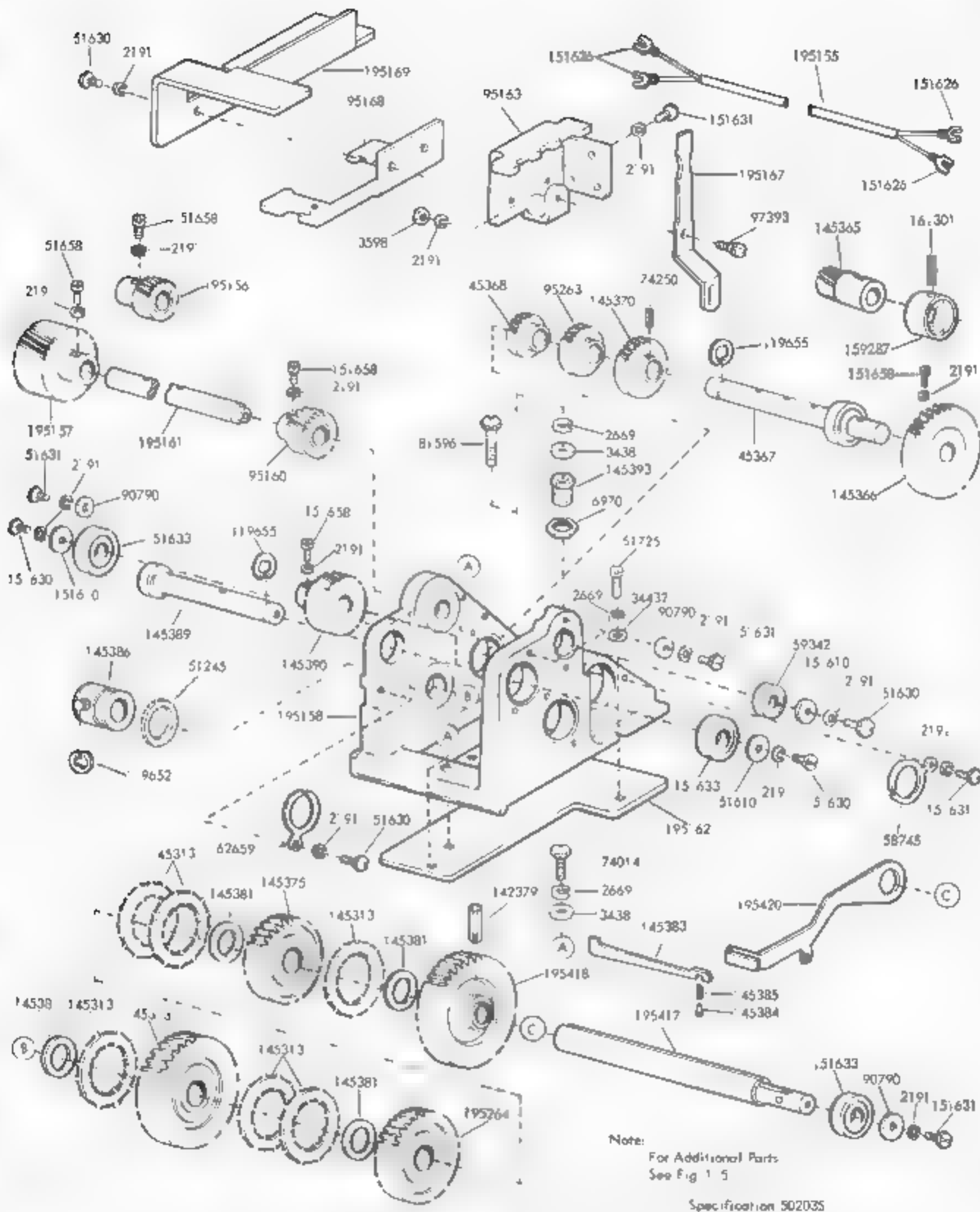
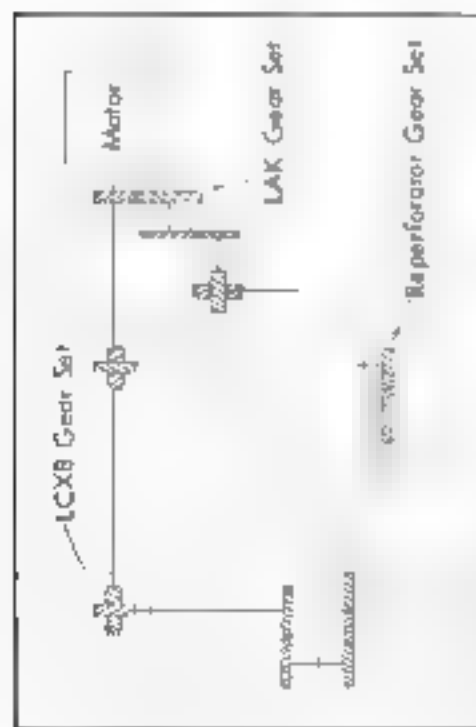
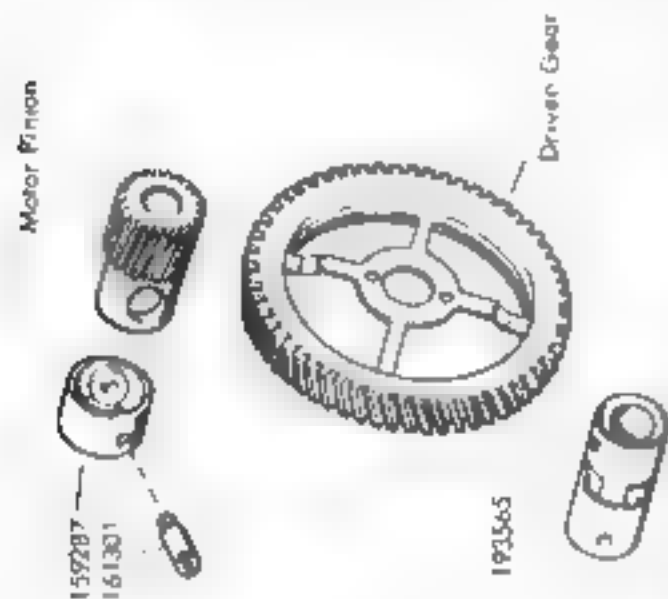
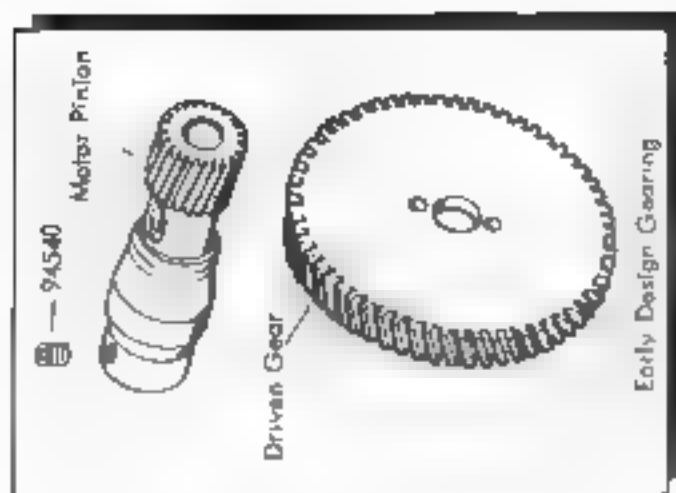


FIGURE 1-48. 195154 MODIFICATION KIT TO ADD THREE SPEED GEAR SHIFT TO KEYBOARD

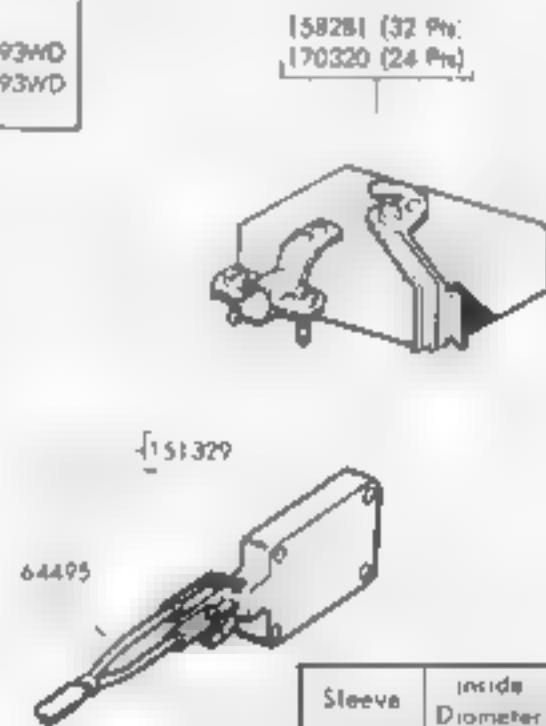
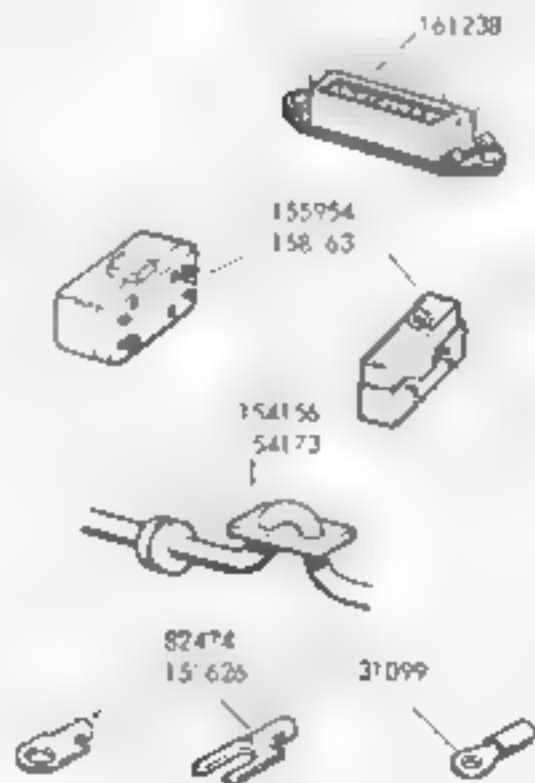
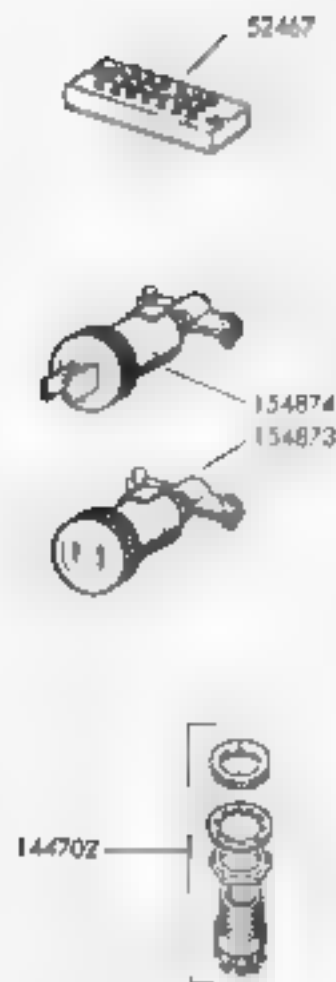


*Includes keyboard and timing ID gear sets on y
**Modification on keyboard and single
TD gear sets and the 193565 coupling (requiring
when replacing an early style gear set)
†Includes keyboard timing ID base and repeater gear sets
‡Includes keyboard, dual ID base and repeater gear sets

WPM, QPM Baud Unit Code	65 390 45 5 7 00	71 428 50 7 00	81 488 54 9 7 00	106 636 74 2 7 00	107 643 75 7 00	60 368 45 5 7 42	67 404 50 7 42	75 460 56 88 7 42	100/600 74 2 110 7 42 110	61 364 45 5 7 50	66 400 50 7 50	100/600 75 7 50	88/529 75 8 50
Keyboard (LAK) Gear Set includes Isolator Pins (2)	173795 173794-147 173793-1001 59287 161301	163504 63461-187 63462-177 59287 61301	198050 198051-77 198052-977 59287 161301	198053 198054-217 198055-297 198056-347 159287 161301	63505 163463-247 163464-1047 59287 61301	161293 159218-147 59219-967 159287 161301	194927 194925 37 194926-811 159287 161301	16 294 15928 177 159282 937 59287 61301	61295 159284-207 159285-847 159287 61301	73795 173794-47 173793-1001 59287 161301	163504 163461-187 63462-1177 59287 161301	163505 163463-247 163464-1047 159287 161301	170089 70185-257 70186-1197 59287 161301
TD Timing Base (LCXB) Gear Set includes:	159882 155996-137 155997-607	16 357 61333-07 16 332-427	198056 198057-197 155999-347	159883 155998 77 155999-347	163454 163452-207 63453-567	158029 158005-97 158006-447	16 356 16130 117 161300-197	158028 158003-127 158004-477	58027 158002 117 158001-337	178775 178776 177 178777-567	178772 178773-207 178774-607	178769 78770-237 178771-467	170189 170190
Dual TD Base (LCXB) Gear Set includes:					199090-207 199091-567		195146 195 44 17 195145-497		70297-117 170297-497				170187 170188
Repeater (LAK or Gear Set includes: LQPE)	173992 73993 47 173994-407	163457 63455-207 63456-527			163502 163501 307 163500 527	163023 163021-147 163022-407	195 84 195182-207 195183-527	63024 1630 9 217 163020-487	63025 1630 5-287 1630 8-497				
ASR Gear Set (w/Single TD)						*161859 **164583	†194928 †161301	*161860 **163584	*16 861 **163585				
ASR Gear Set (w/Dual TD)							†195147		†70100				†170089

FIGURE 1-49. GEAR SETS

Keyboard Bases (LAK) and Associated Cables			
Unit	Keyboard Cable	Auxiliary Switch Cable	Wiring Diagram
LAK1	158246	158244	3261WD
LAK2	158248	158222	3262WD
LAK4	158249	158224	3302WD
LAK6	160324	—	3347WD
LAK7	160375	160393	3458WD
LAK9	162351	162352	3636WD
LAK10	162571	162572	3673WD
LAK11	163167	158224	3724WD
LAK16	158249	158224	3772WD
LAK17	164082	160433	3767WD
LAK18	164288	164409	3802WD
LAK20	144741	—	4213WD
	144995	—	—
LAK21	173454	174314	4263WD
LAK22	178786	158222	4708WD
LAK23	158249	158224	4321WD
LAK25	158249	158224	3302WD
LAK26	160324	—	3447WD
LAK27	176682	158224	4038WD
LAK28	158249	179621	4748WD
LAK29	165694	162572	4915WD
LAK30	162571	162572	3673WD
LAK31	158249	158224	4927WD
LAK600	170342	—	4176WD
LAK601	170342	—	4176WD
	73222	—	—
	173237	—	—
LAK800	170342	—	3793WD
LAK801	170321	—	3793WD
	170342	—	—



Sleeve	Inside Diameter	Length
55750	3/32"	1/2"
155751	1/8"	1"
55752	5/64"	1/2"
55753	1/8"	1/2"
155754	1/16"	1/2"
55755	1/64"	5/8"

FIGURE 1-50. KEYBOARD CABLES

NUMERICAL INDEX - SECTION 1

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
194M	Co. Magnet 1-36	55669	Spring 1-23	92626	Stud (6-40) 1-8
224M	Co. Magnet 1-42	70314	Washer, Flat 1-6, 1-31	93117	Washer, Lock 1-23, 1-25, 1-29, 1-31, 1-34, 1-37, 1-41
252M	Co. Magnet 1-32	70388	Spring 1-18	93135	Screw (8-32 x 1-3/4 Fil) 1-38
263M	Co. Magnet 1-32	73073	Washer, Flat 1-31, 1-34, 1-37	93160	Washer, Flat 1-5
266M	Co. Magnet 1-39	71858	Washer, Flat 1-23	93191	Screw (4-40 x 5/16 Flat) 1-10
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170391	Guide 1-18			176787	Gear (66 T) 1-42
170392	Lever Non-Repeat 1-9				
170395	Bracket, Function 1-7				

NUMERICAL INDEX SECTION 1 (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
76789	Hub 1-42	178726	Bracket, Spring 1-30	193802	Modification Kit: To Equip LAK Keyboard Perforator Bases with Perforator Trip Delay Mechanism 1-9
76790	Washer, Bearing 1-42	178728	Modification Kit To Improve Character Counter 1-30	194425	Modification Kit 1-32
76792	Sleeve W/Stud (00 WPM) 1-42	178785	Shaft Assembly, Clutch Cam 1-17	94452	Lever Assembly 1-12
76793	Sleeve 60 WPM) 1-42	178786	Cable Assembly, Keyboard 1-45	94925	Pinion (13 T) 1-44
76794	Spring, Clutch (R. H.) 1-42	78787	Sleeve Assembly, Gear 1-17	194926	Gear (81 T) 1-44
76795	Spring, Clutch (L. H.) 1-42	78790	Contact Assembly 1-14	194927	Gear Set 67 WPM) 1-44
76796	Wick, Felt 1-42	78795	Sleeve Assembly, Cam 1-17	194928	Gear Set (67 WPM 1-44
7679	Gear (48 T) 1-42	78849	Cam Assembly, Indicator 1-30	195144	Pinion (11 T) 1-44
176799	Gear (35 T) 1-42	178851	Pulley 1-30	195145	Gear (49 T) 1-44
176801	Guard, Gear 1-42	178871	Sleeve, Insulating (7/16 x 1-1/8" 1-38	195146	Gear Set (67 WPM) 1-44
176802	Plate, Bearing (Right) 1-42	179170	Screw (6-40 x 3/4 Rd) 1-10	195147	Gear Set (67 WPM 1-44
76803	Plate, Bearing (Left) 1-42	179258	Bracket, Scale 1-30	195154	Modification Kit 1-5 1-43
76804	Shaft, Motor 1-42	179278	Drum, Ratchet 1-30	195155	Cable Assembly, Backpack 1-43
176805	Gear (25 T) 1-42	179279	Bracket W/Posts, Hub and Bushing 1-30	195156	Fusion (28 T) 1-43
76807	Shaft, Trip 1-42	79362	Cable Assembly 1-32	195157	Gear (49 T) 1-43
76808	Bracket 1-42	179363	Cable Assembly 1-32	195158	Bracket W/Bearings 1-43
176809	Bracket 1-42	179599	Cable Assembly 1-2	195160	Pinion 20 T) 1-43
77005	Contact Assembly 1-14	179621	Cable Assembly, Auxiliary 1-45	195161	Shaft 1-43
177018	Bracket 1-39	179623	Resistor W/Terminals (3,920 Ohm) 1-2	195162	Plate, Nut (10-32) 1-43
178142	Sleeve Assembly, Cam 1-17	79740	Cable Assembly 1-39	95163	Bracket 1-43
178329	Cable Assembly 1-3	79990	Button (Black) 1-10	95164	Bracket W/Bearings 1-5
17833	Cable Assembly Keylever Contact 1-3	79991	Button (Red) 1-10	95165	Shaft W/Bearings and Gear 1-5
78339	Cable Assembly 1-31	179992	Button (Gray) 1-10	195166	Plate 1-5
78340	Relay Assembly, Control 1-31	192533	Plate W/Stud, Rear 1-19	195167	Lever 1-43
178345	Modification Kit 1-17 1-31	192534	Post, Locking Bolt 1-18	195168	Bracket 1-43
178349	Cable Assembly, Control Relay 1-31	192629	Shaft 1-6	195169	Bracket 1-43
178490	Modification Kit To Prevent Keyboard Lockup 1-12	192681	Screw, Special (4-40) 1-15	195186	Screw (4-40 x 7/8 Hex) 1-20
178491	Bolt 1-19	193565	Coupling, Flexible 1-6, 1-44	195187	Screw (4-40 x 1-1/2 Hex) 1-20
178492	Lever 1-19	193654	Clamp, Armature 1-32	195263	Pinion (22 T) 1-43
178493	Latch W/Hub 1-19			195264	Gear (49 T) 1-43
178494	Spring, Torsion 1-9			19547	Shaft Driven 1-43
178775	Spring 1-30			19548	Gear (48 T) 1-43
				19548	Pawl 1-43

SECTION 2

PERFORATOR (LPE NON-TYPING — LTPE TYPING)

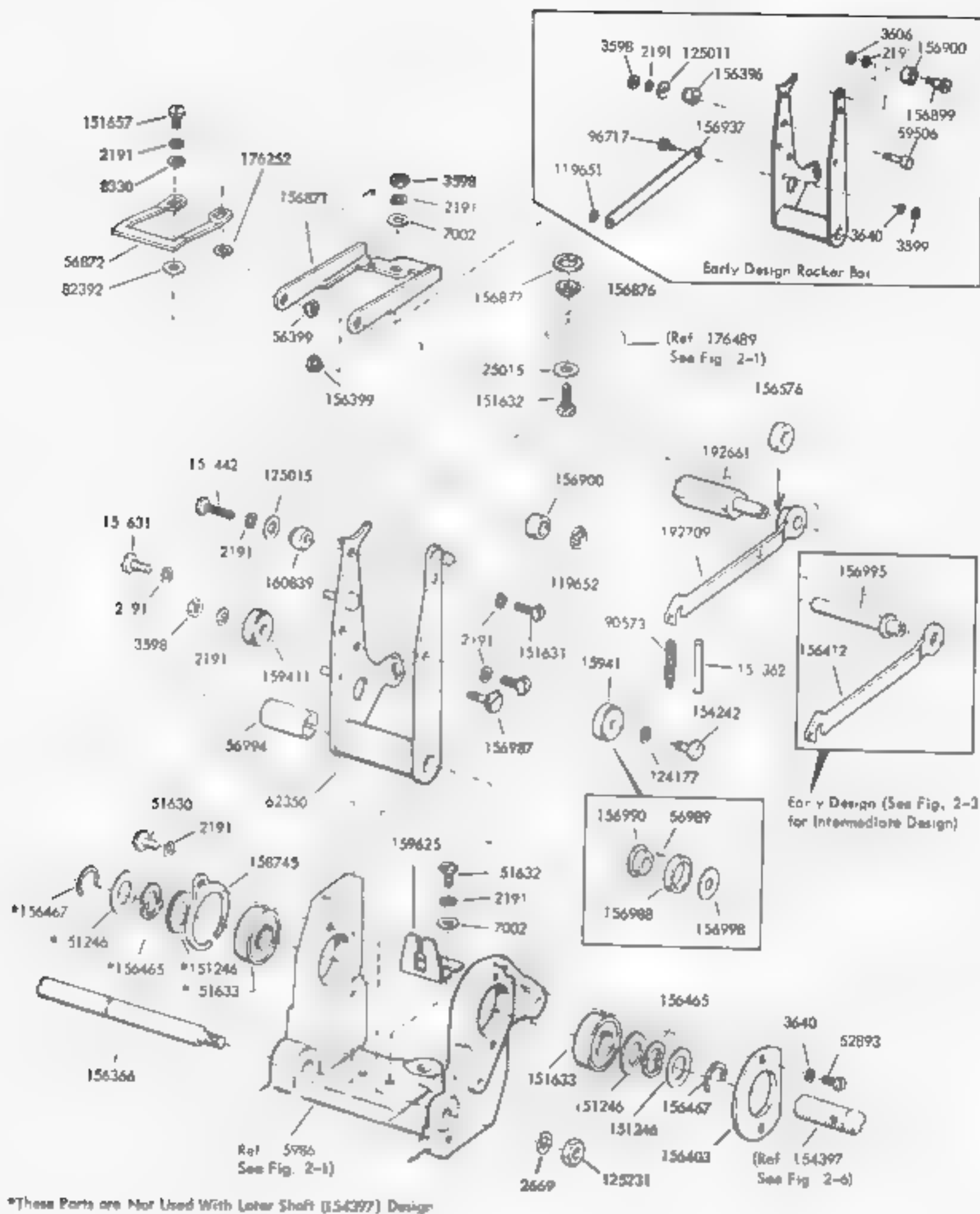


FIGURE 2-2. FRAME MECHANISM (TYPING PERFORATOR)

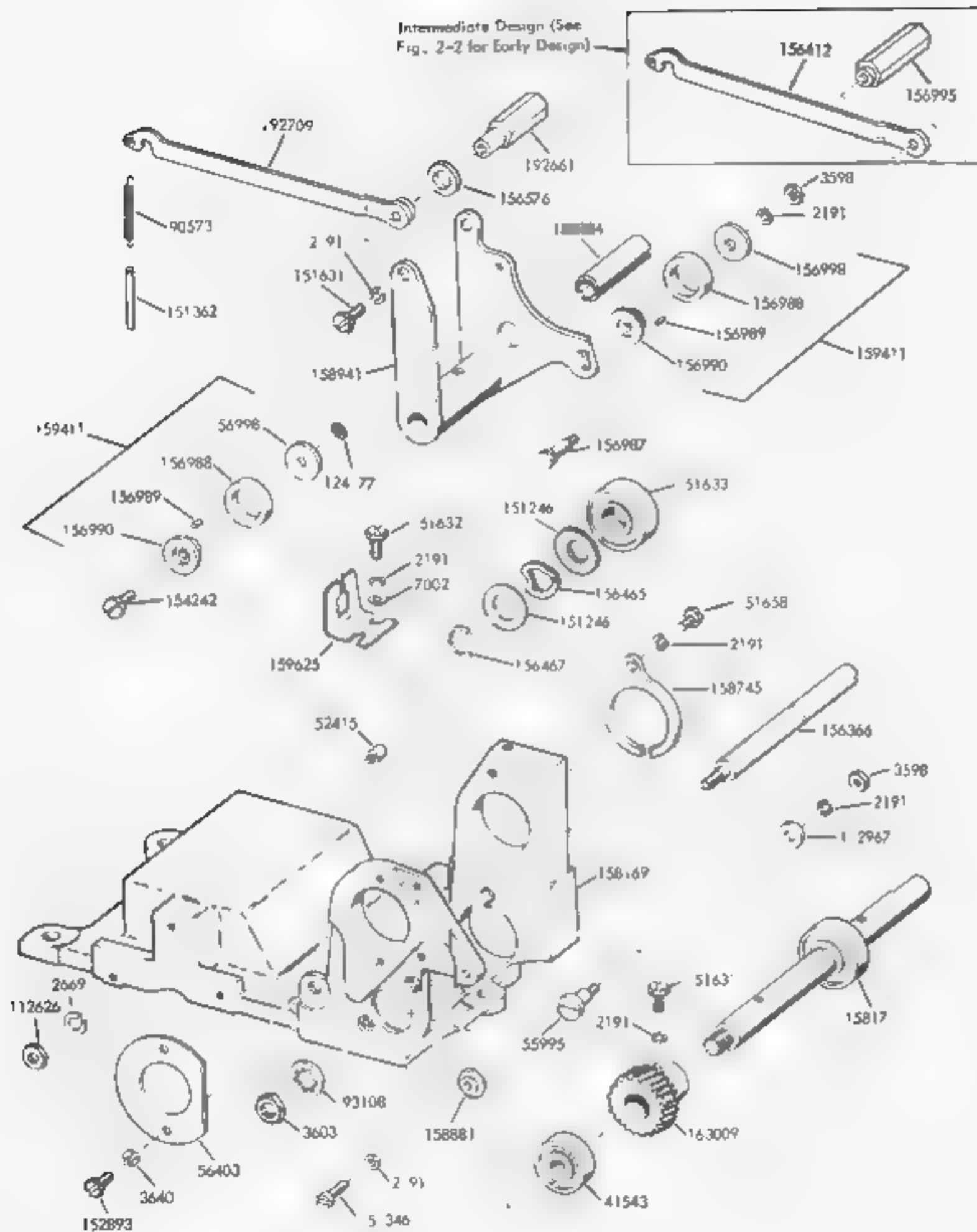


FIGURE 2-3. FRAME MECHANISM (NON-TYPING PERFORATOR)

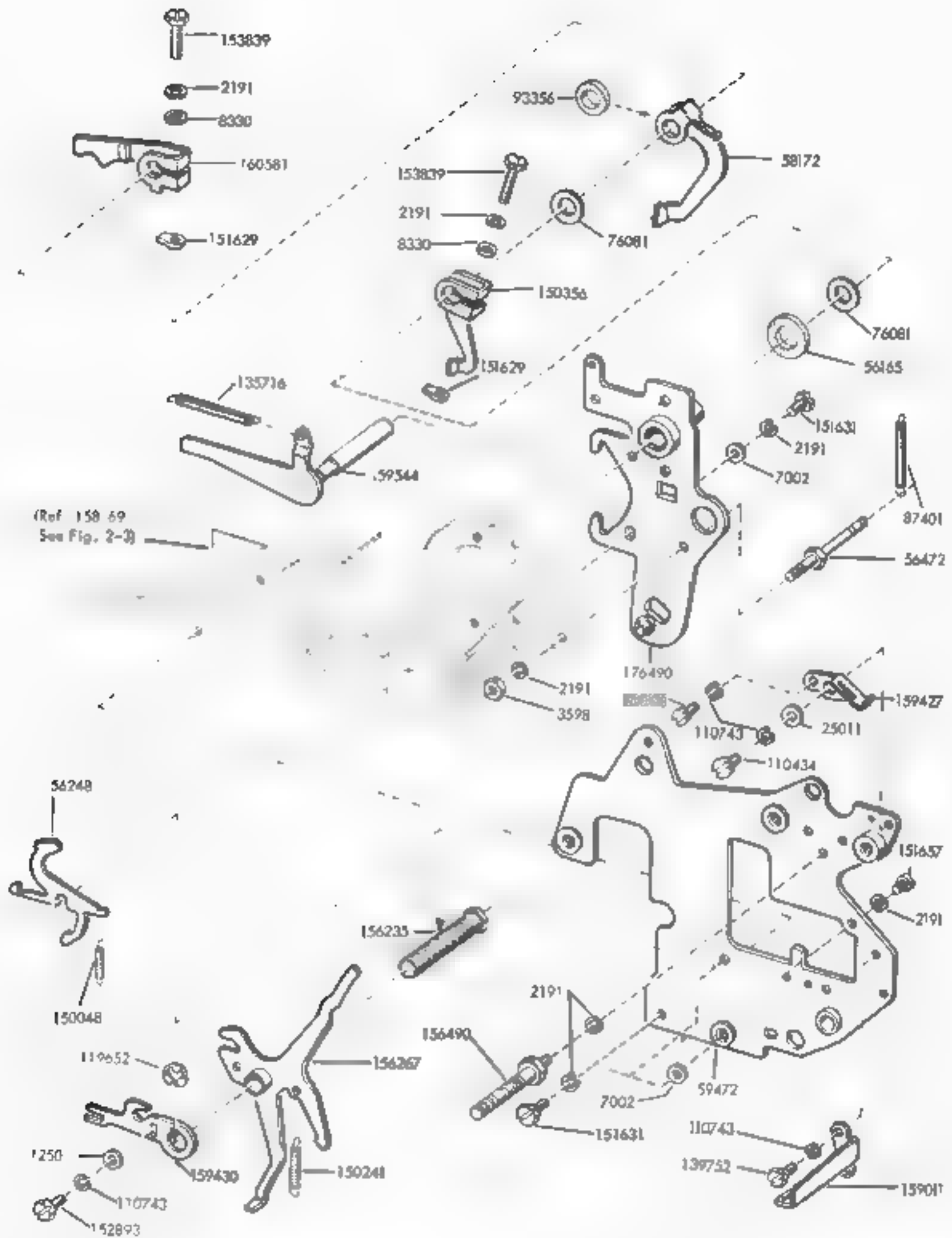
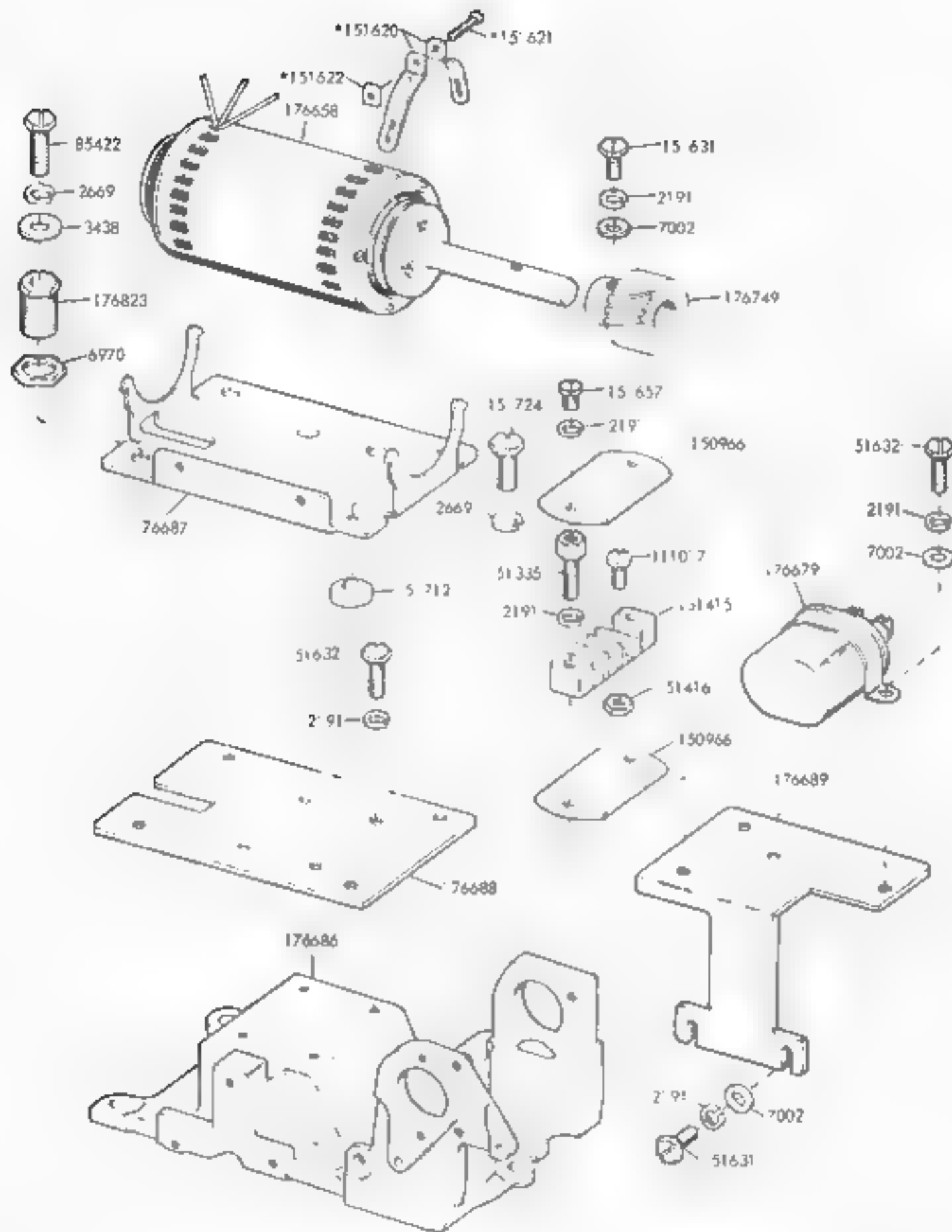


FIGURE 2-4. FRAME MECHANISM (NON-TYPING PERFORATOR)



*PART OF 122207

FIGURE 2-5. FRAME AND MOTOR MOUNTING PARTS (NON-TYPING PERFORATOR)

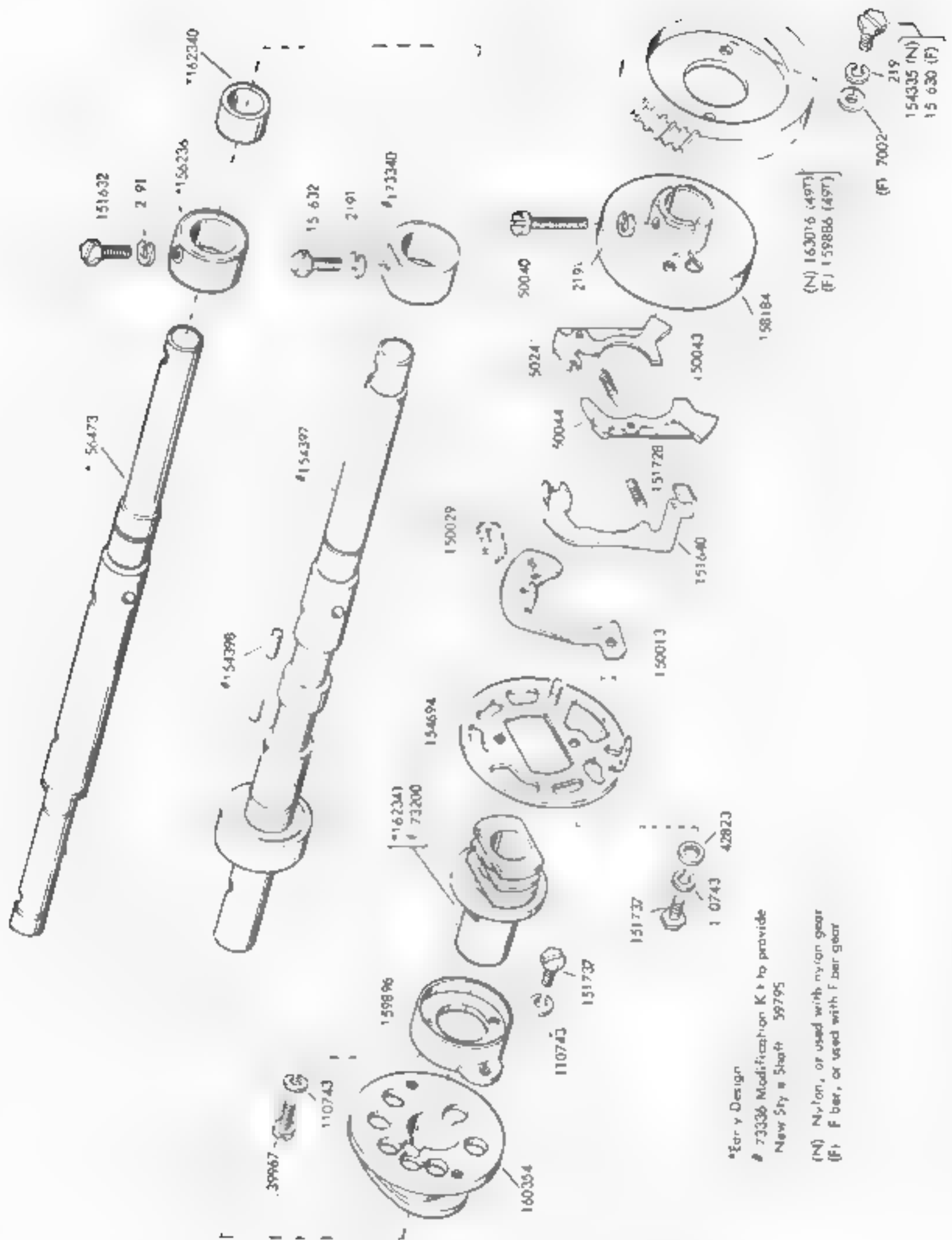


FIGURE 2-6. MAIN SHAFT MECHANISM (TYPING PERFORATOR)

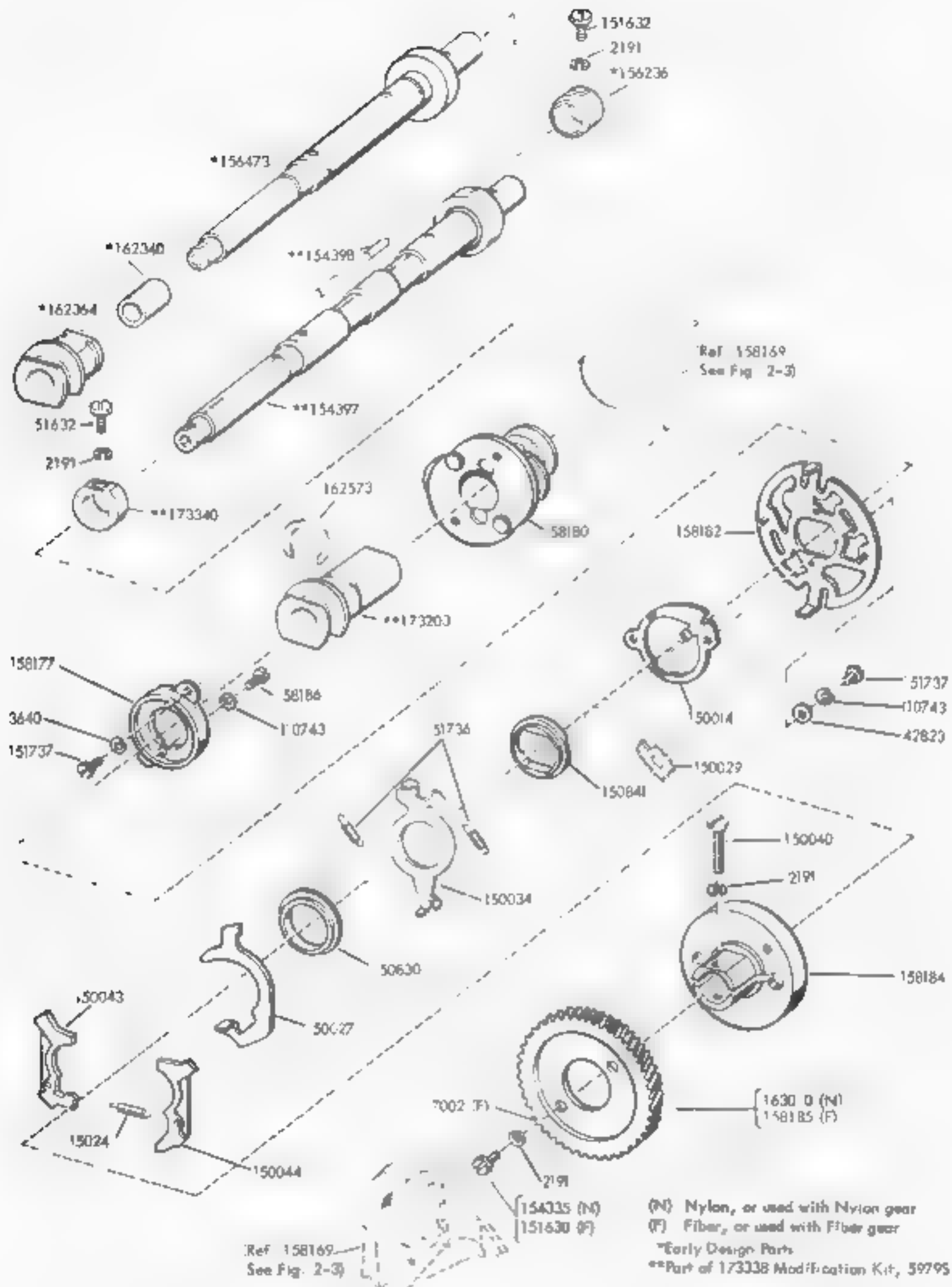


FIGURE 2-7. MAIN SHAFT MECHANISM (NON-TYPING PERFORATOR)

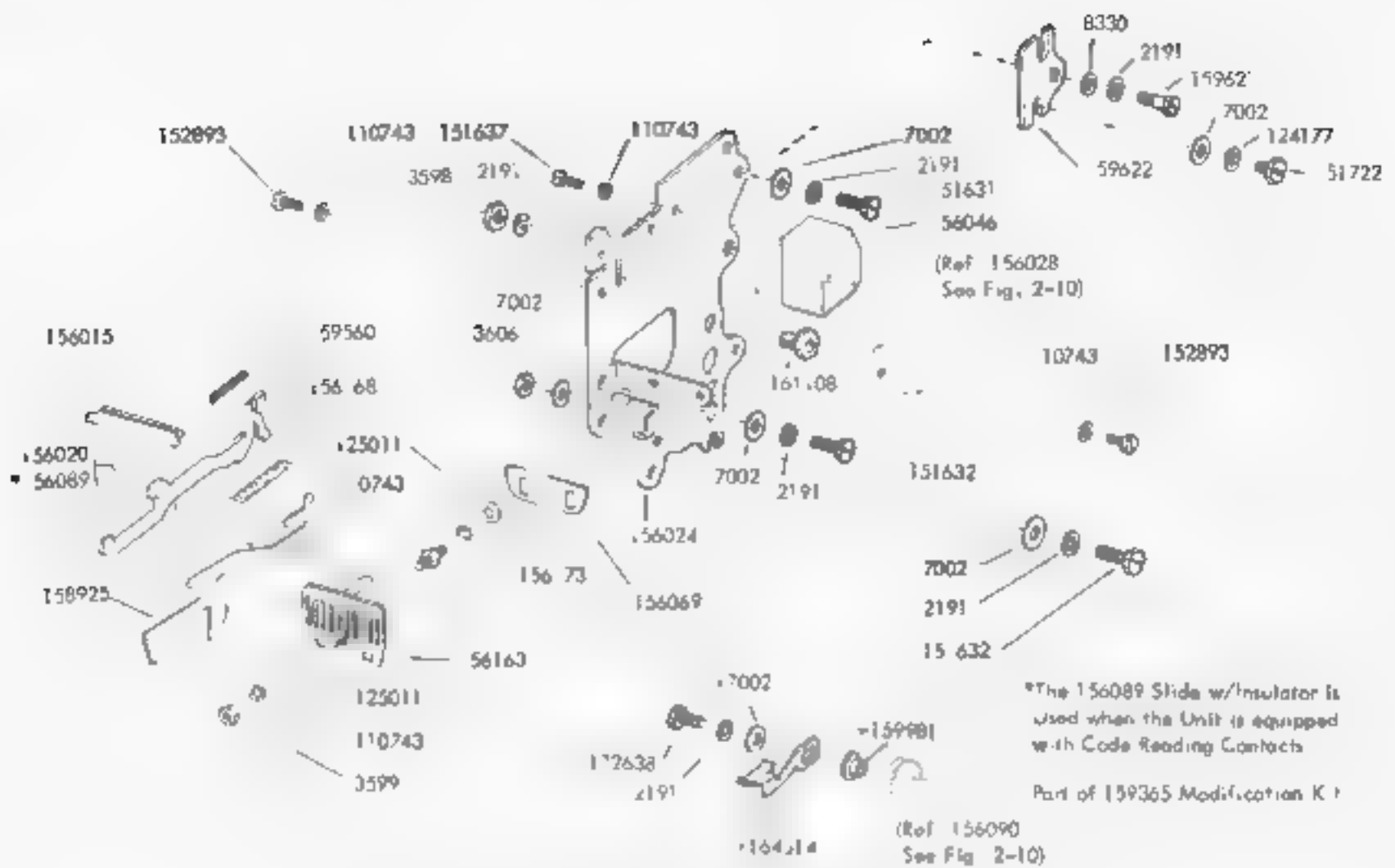


FIGURE 2-8. PUNCH REAR PLATE MECHANISM

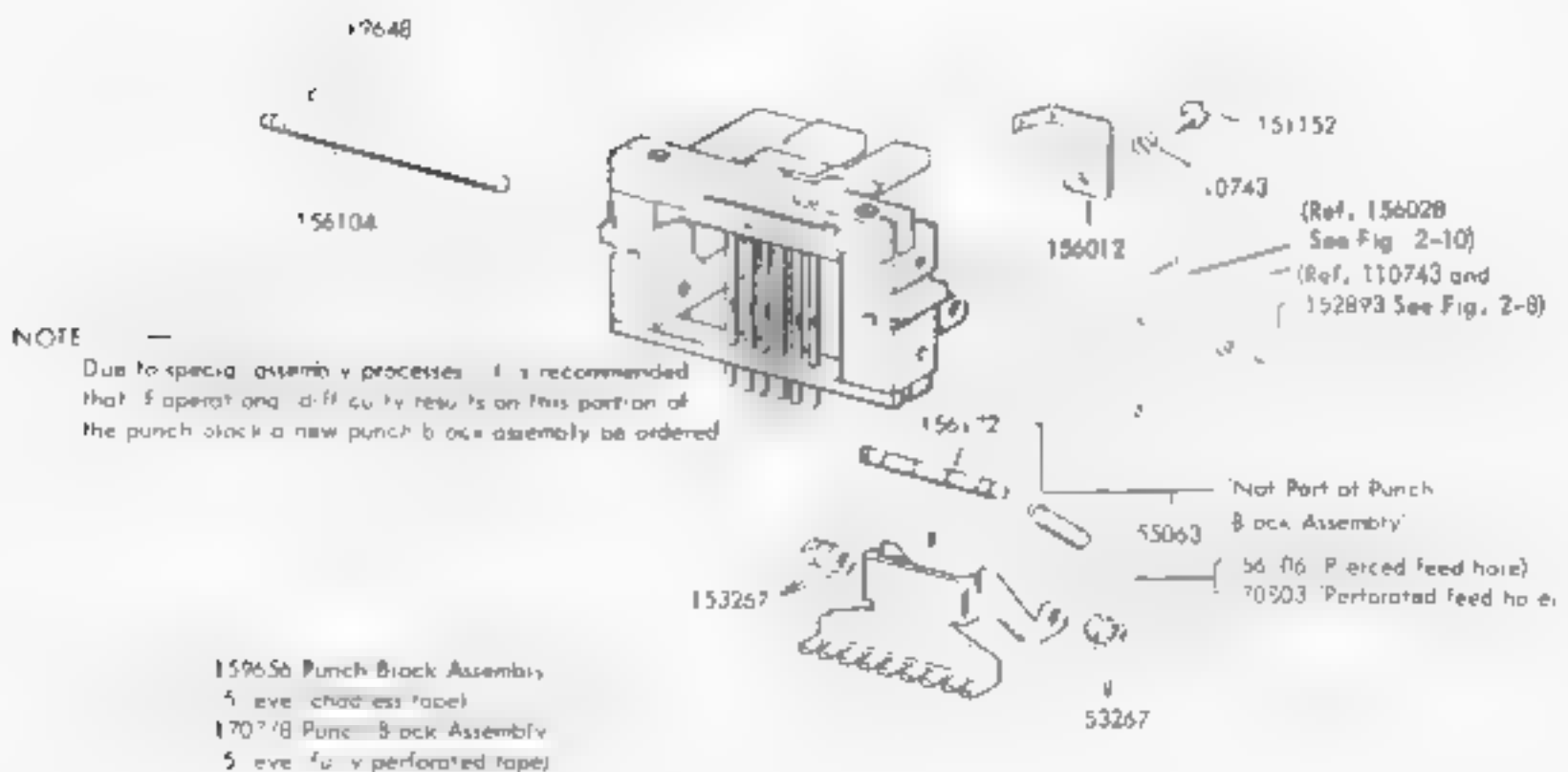


FIGURE 2-9. PUNCH BLOCK ASSEMBLIES

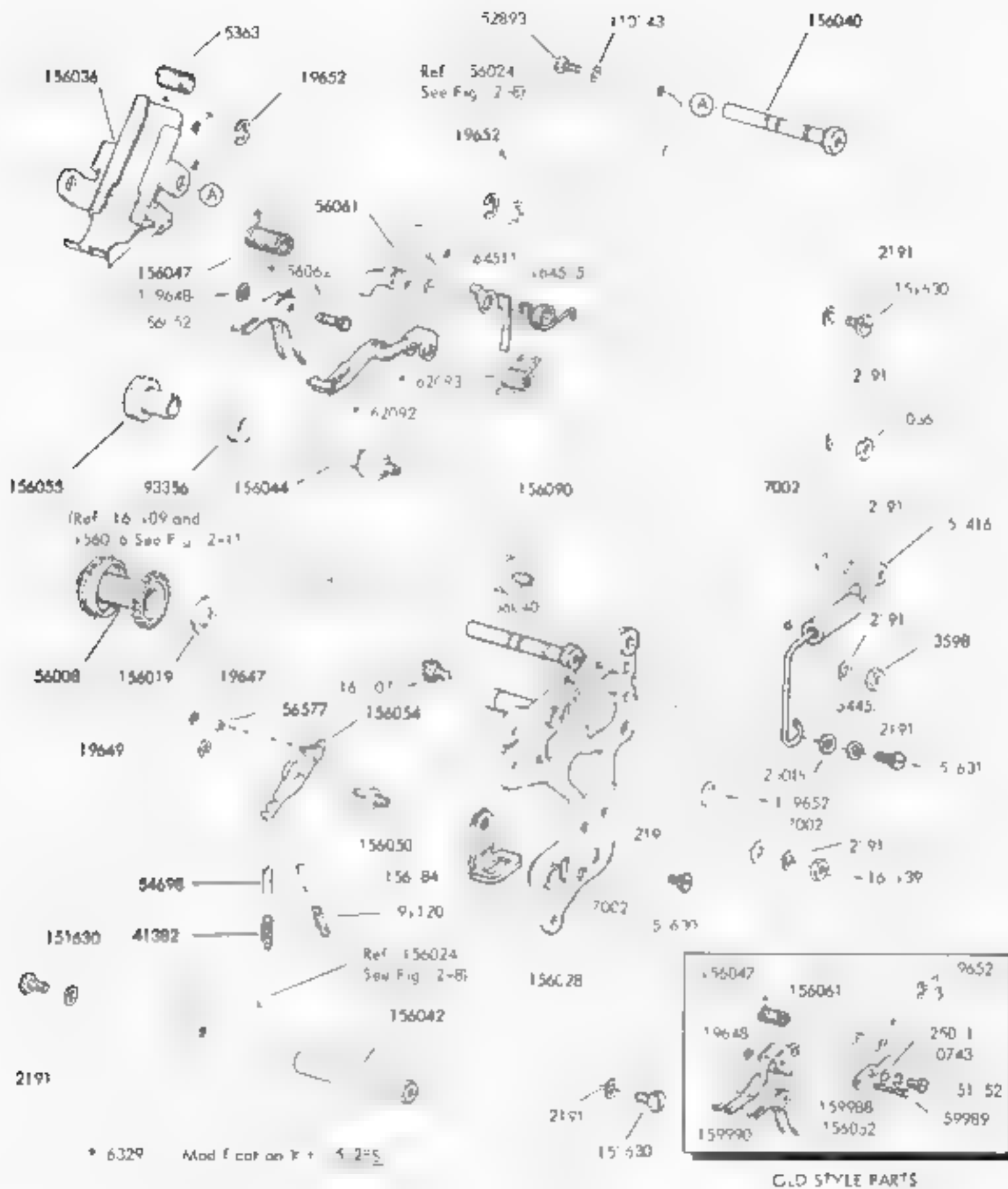


FIGURE 2-10 PUNCH BLOCK PLATE MECHANISM

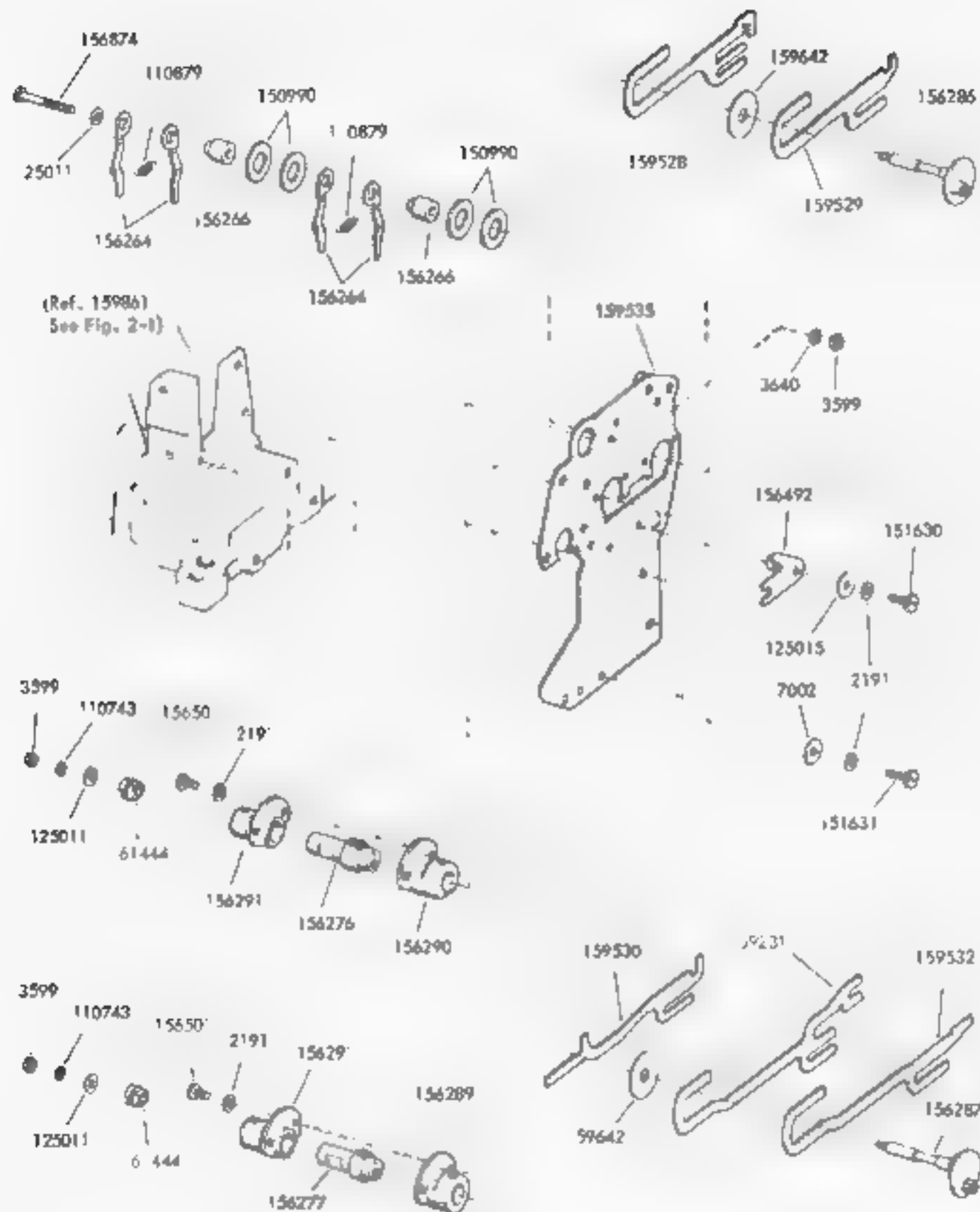


FIGURE 2-12 ROTARY POSITIONING MECHANISM

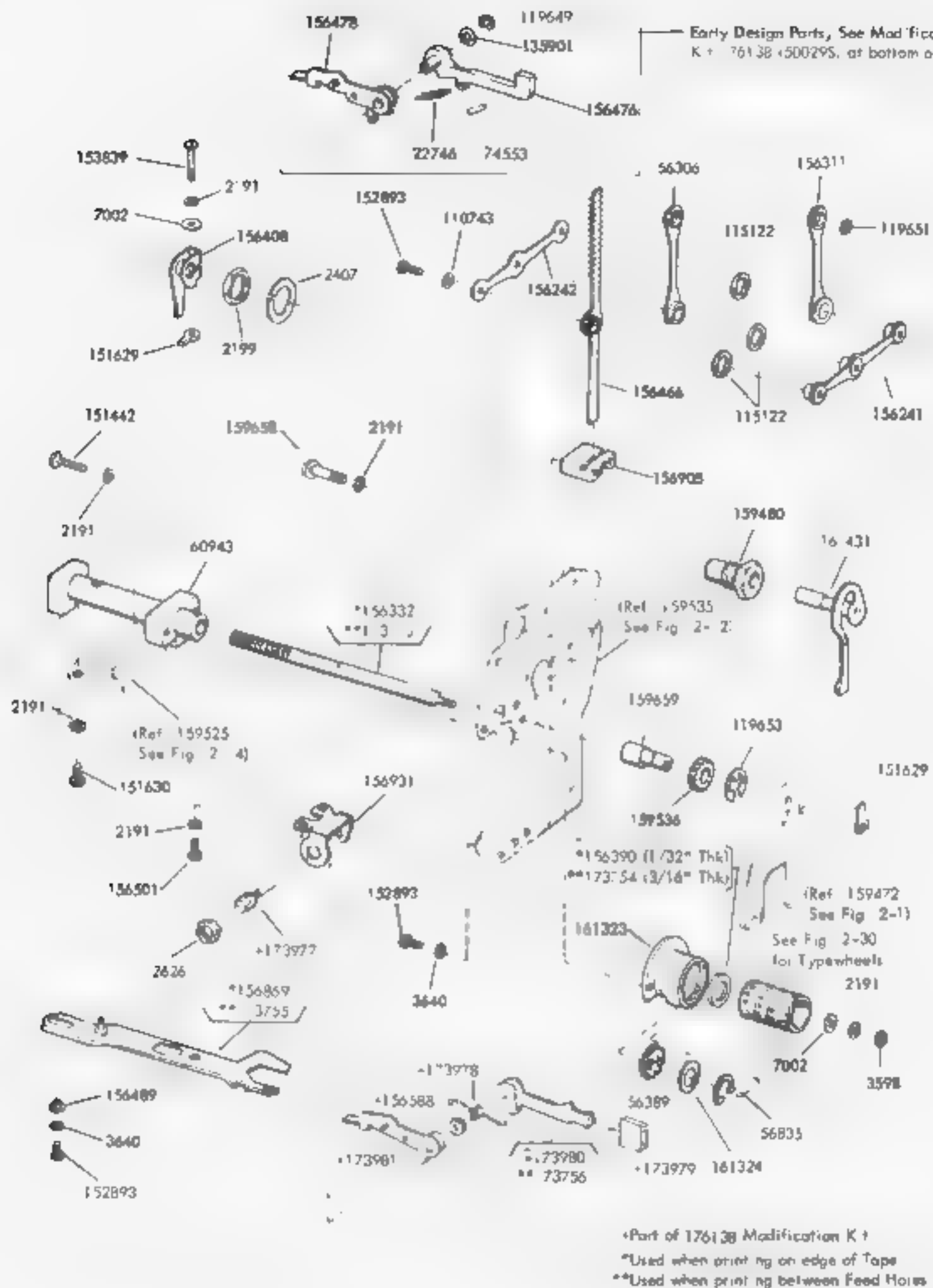


FIGURE 2-13. ROTARY POSITIONING MECHANISM

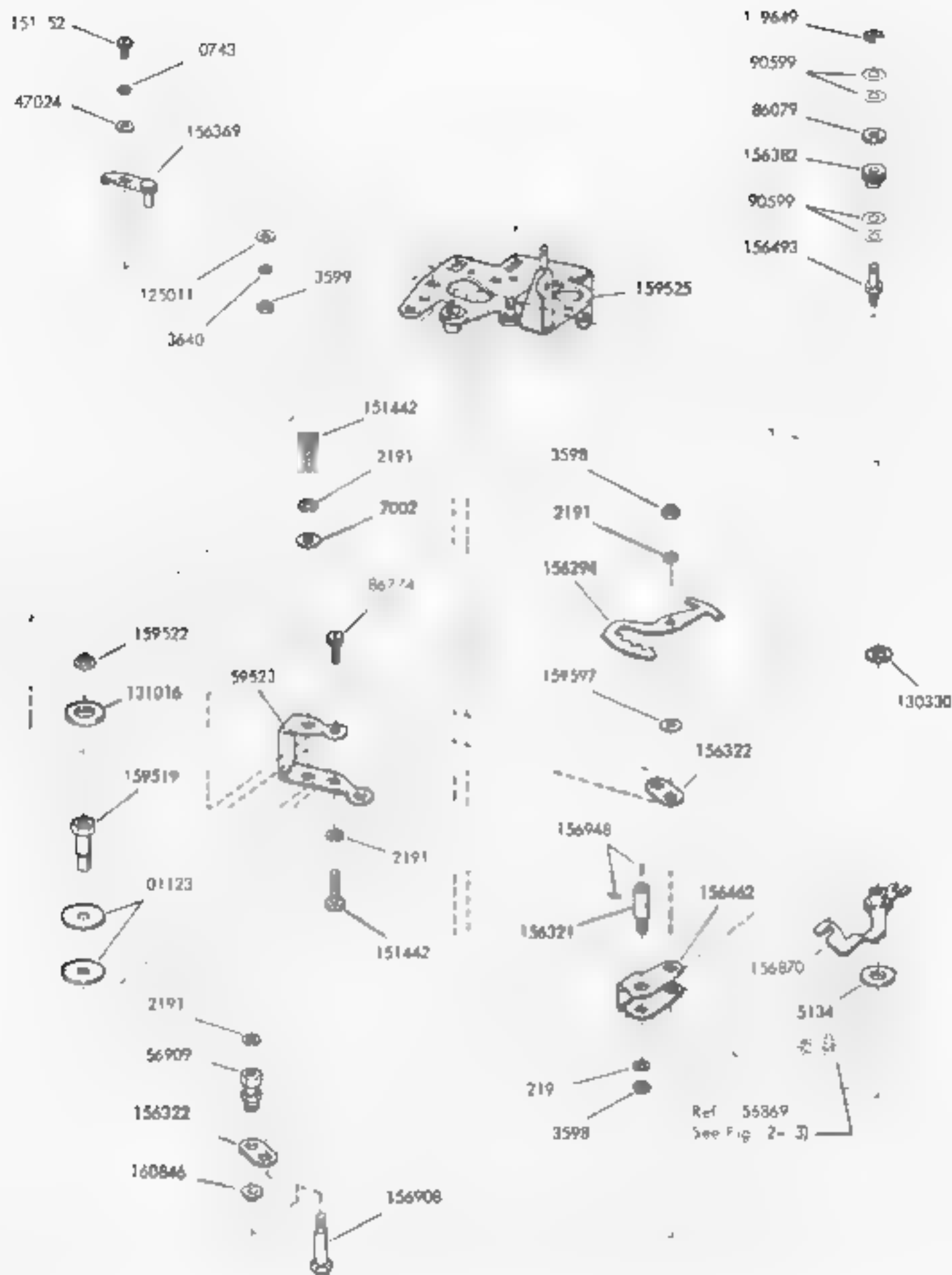


FIGURE 2-14. AXIAL POSITIONING MECHANISM

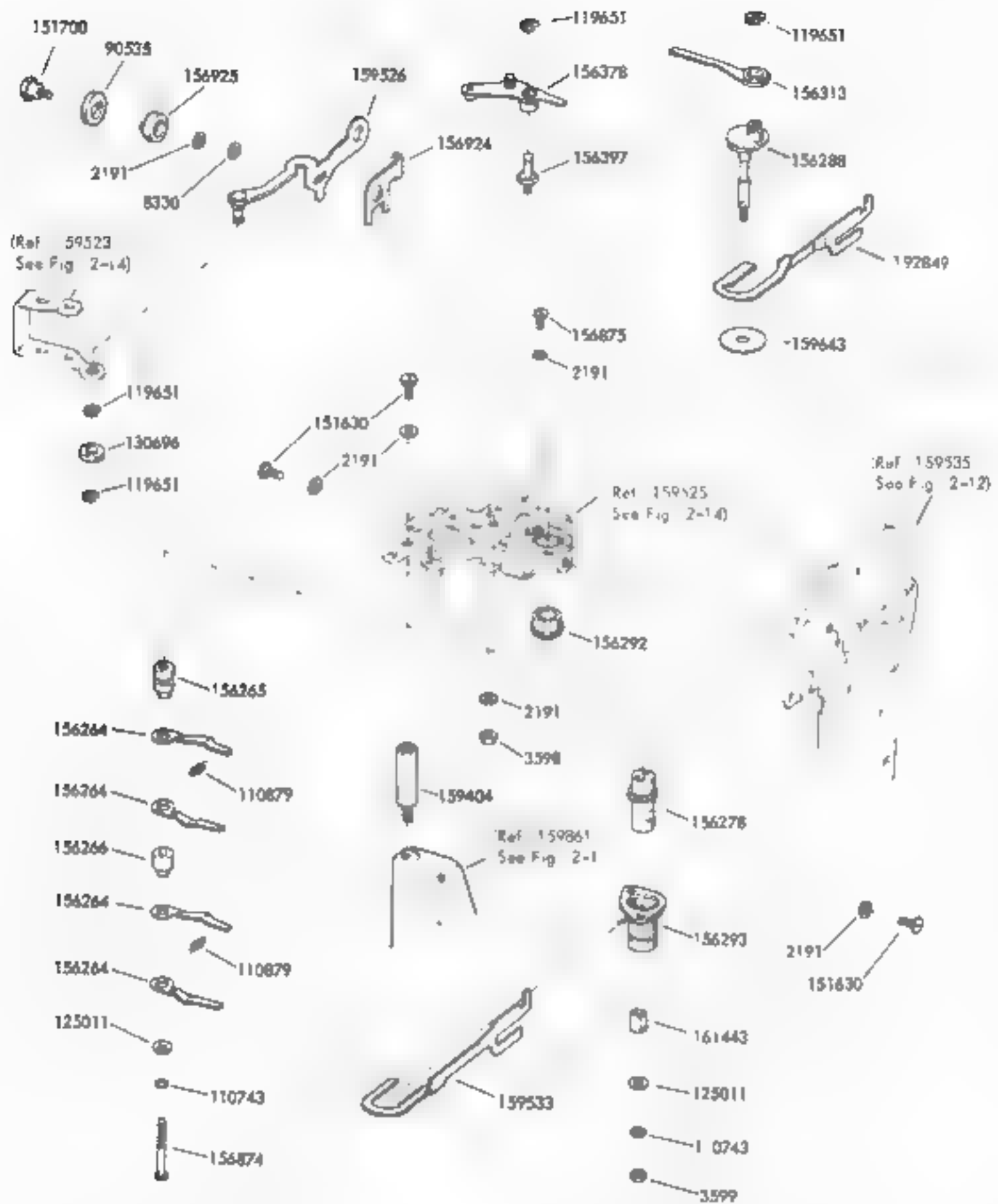


FIGURE 2-15. AXIAL POSITIONING MECHANISM

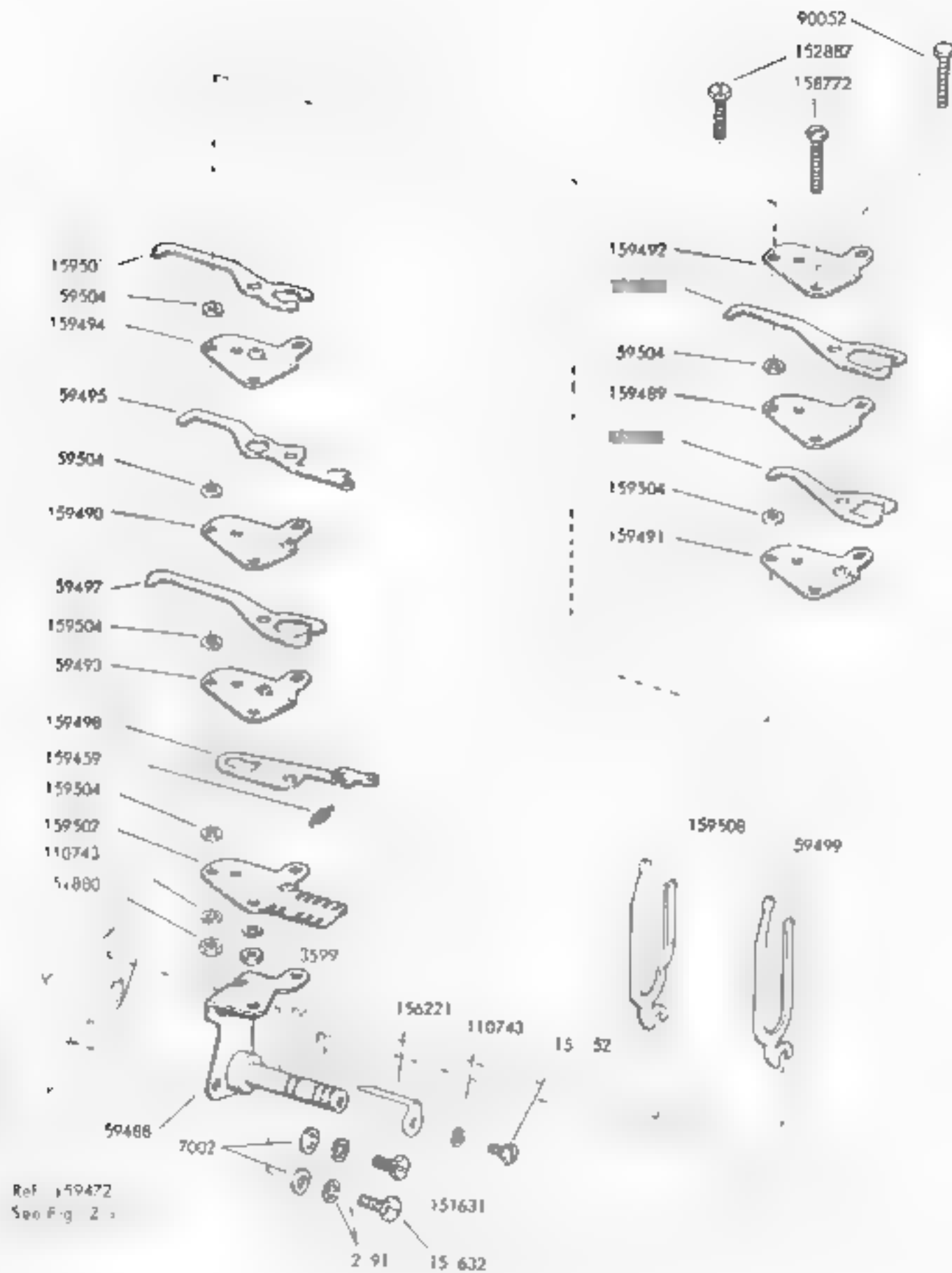
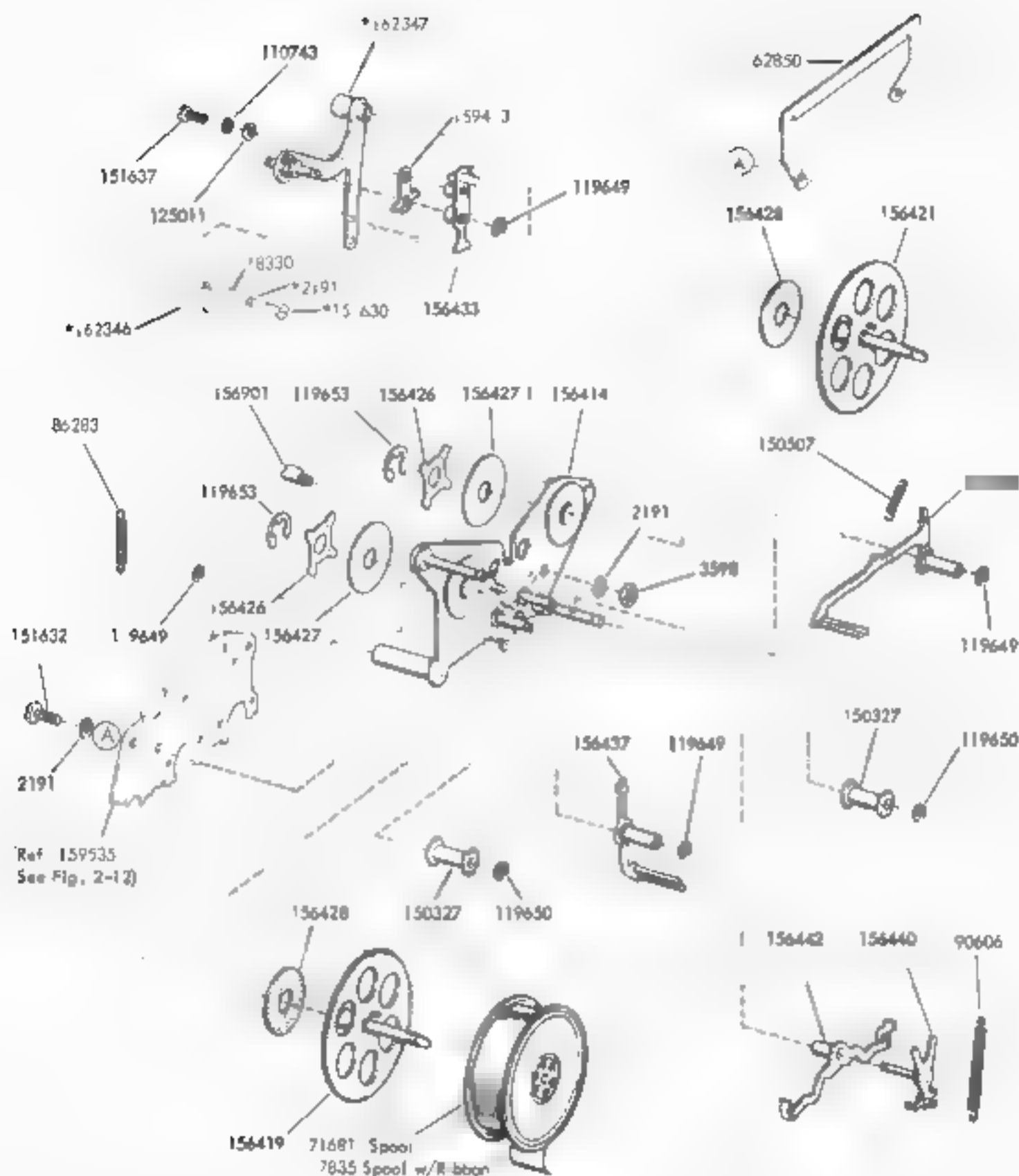


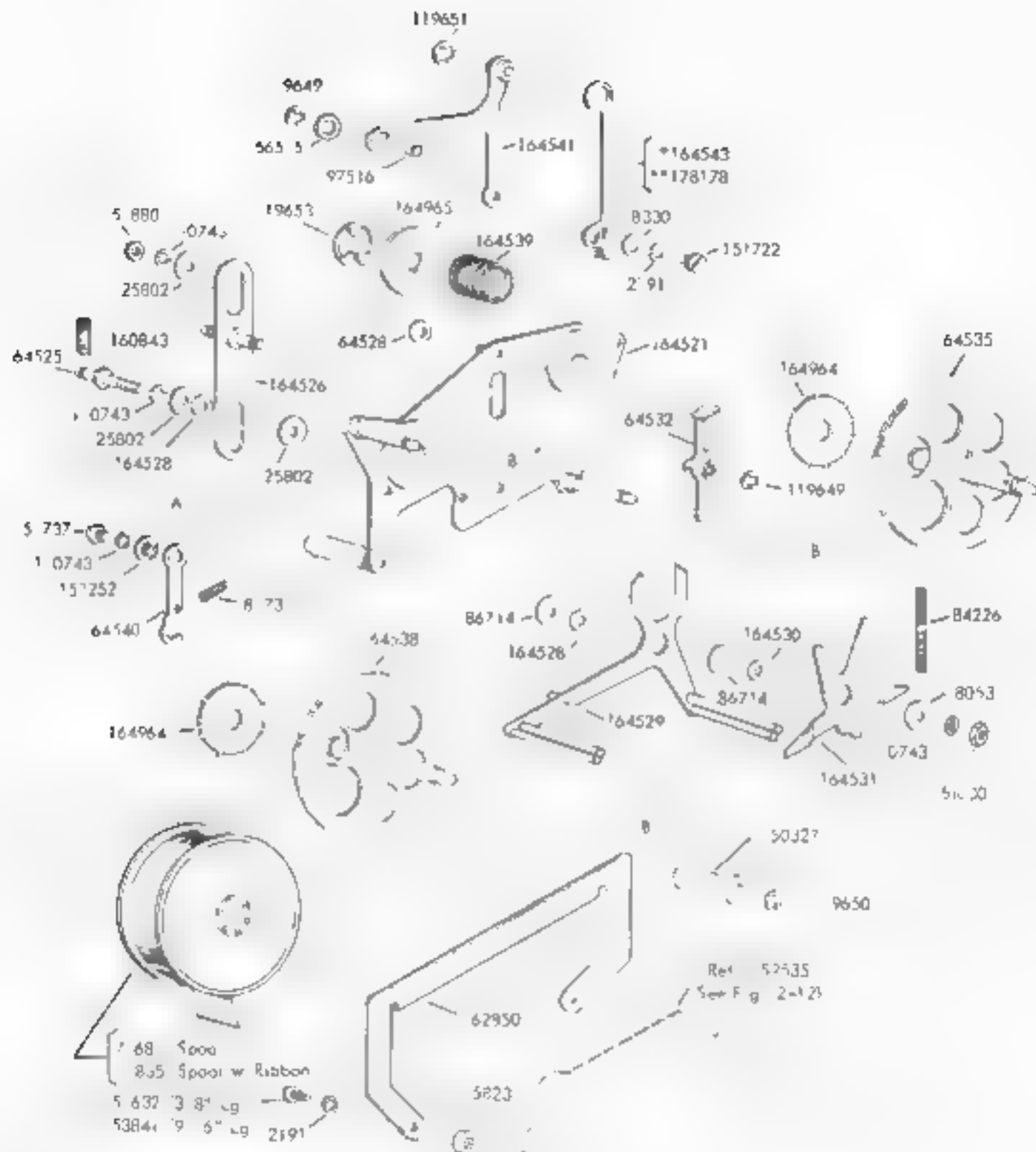
FIGURE 2-17. TRANSFER MECHANISM



*Part of 154325 Modification K *

For Latest Design Ribbon Feed Mechanism See Figure 2-19

FIGURE 2-18. RIBBON FEED MECHANISM (EARLY DESIGN)



*Particular to unit is equipped with spring retracted Punch pins
 **Particular to unit is equipped with power retracted Punch pins

For Early Design Ribbon Feed Mechanism See Figure 2-18.

-A 795 19 Detail showing which shows direction of "Ribbon to Roller" is available

FIGURE 2-19. RIBBON FEED MECHANISM (LATE DESIGN)

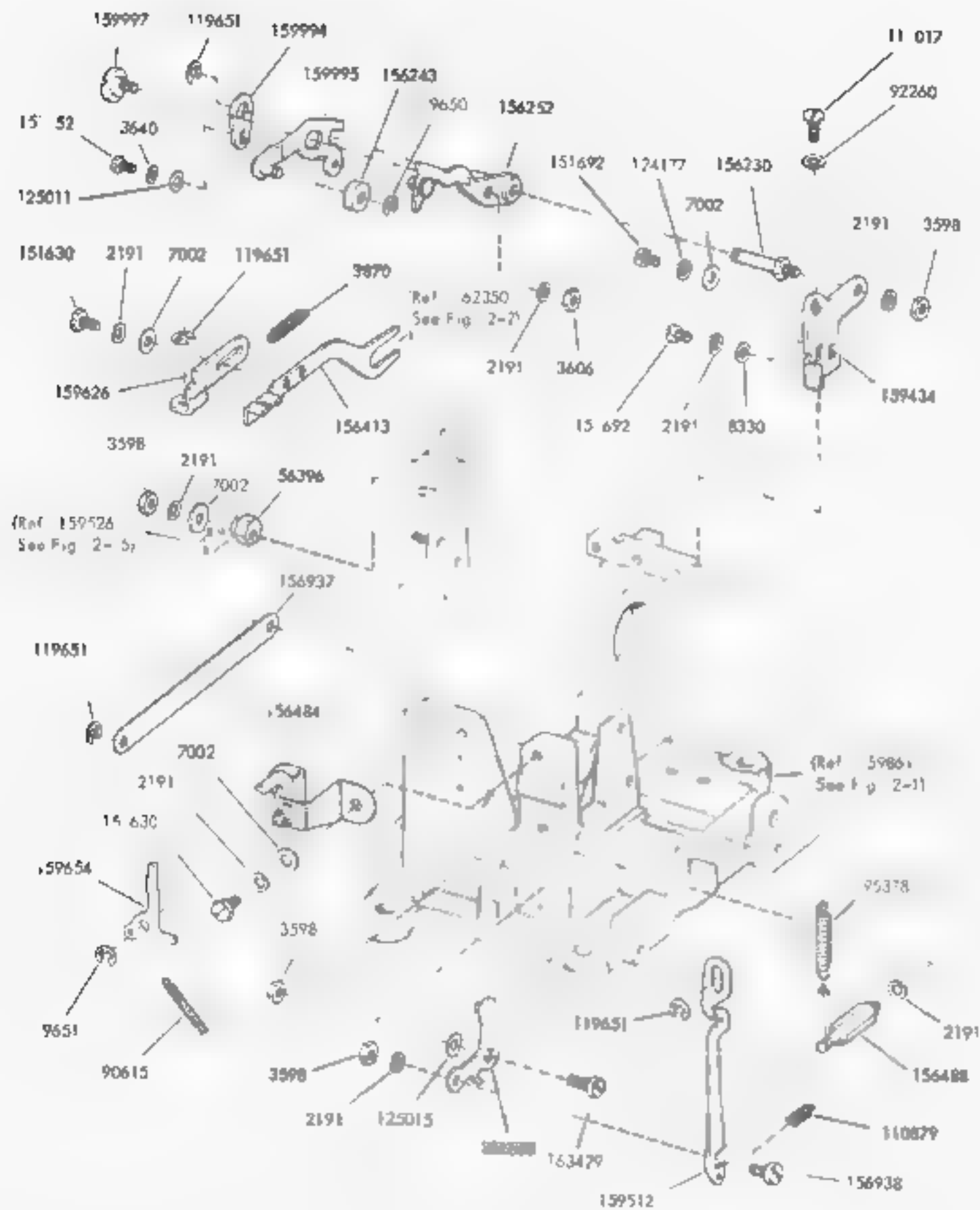
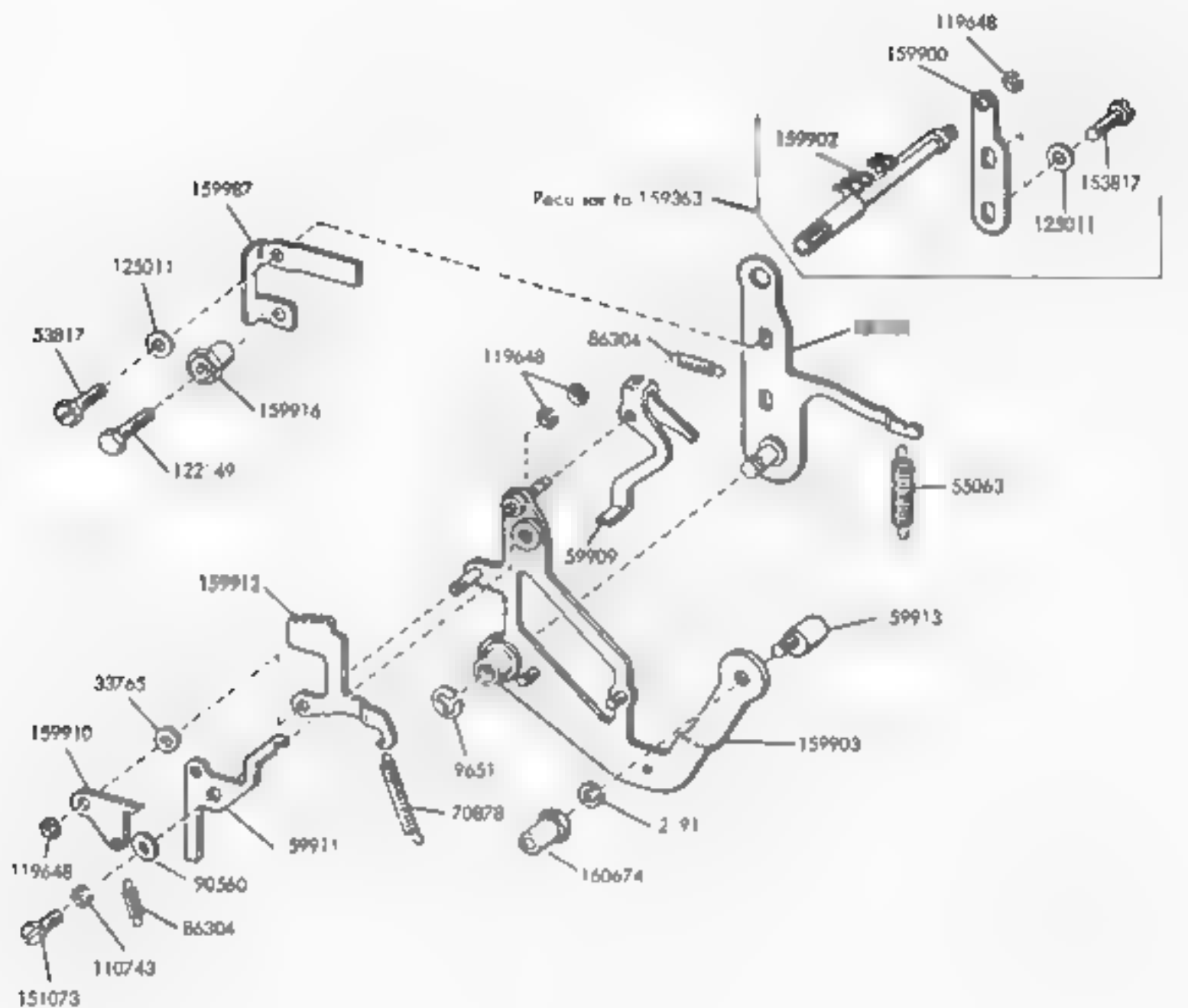


FIGURE 2-20. TYPING MECHANISM



159363 (Chadless Tape)
172640 (Fully Perforated)

FIGURE 2-21. 159363 AND 172640 MODIFICATION KITS TO ADD MANUAL BACKSPACE

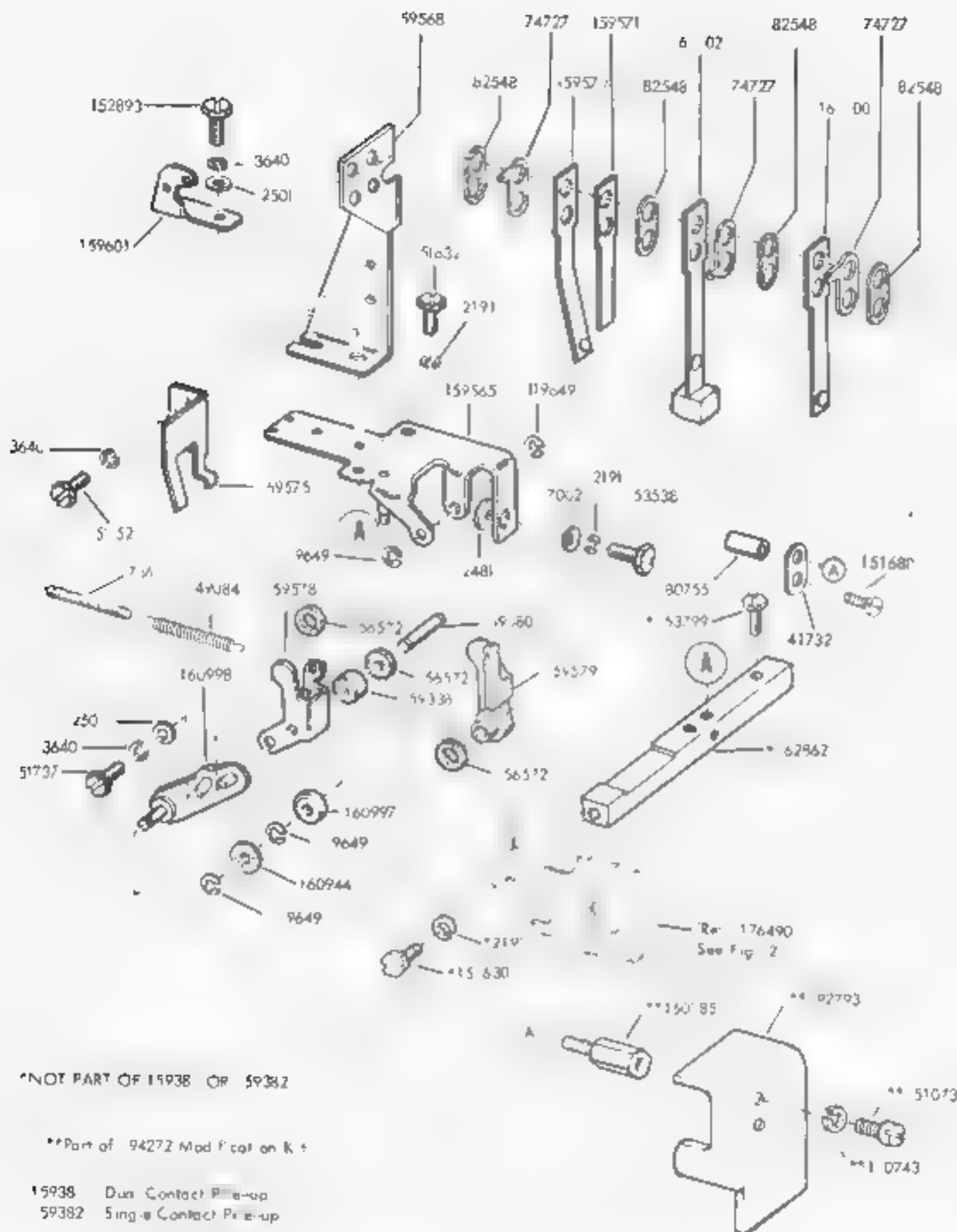


FIGURE 2-25. 159381 AND 159382 MODIFICATION KITS TO ADD AUXILIARY TIMING CONTACTS

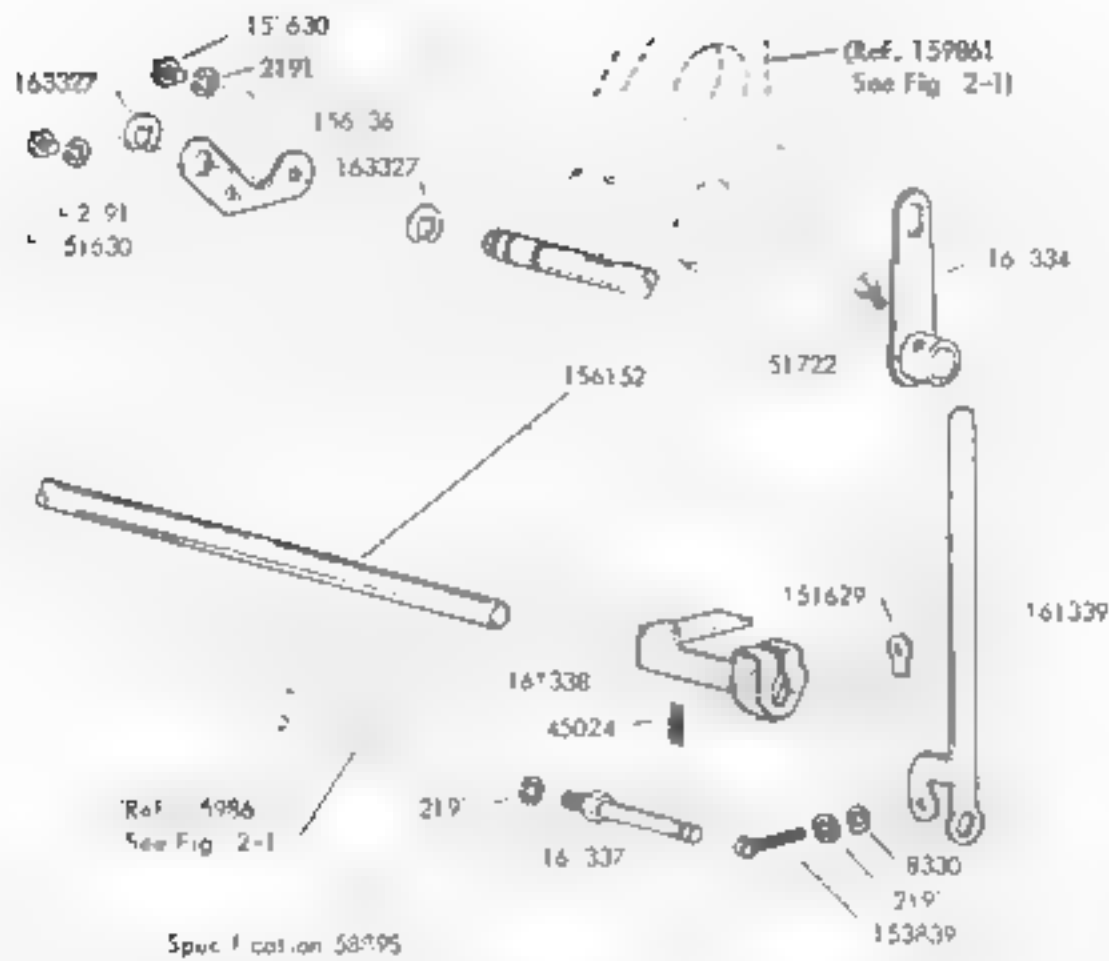


FIGURE 2-26. 161340 MODIFICATION KIT TO ADD MANUAL INTERFERING LETTERS TAPE FEED-OUT

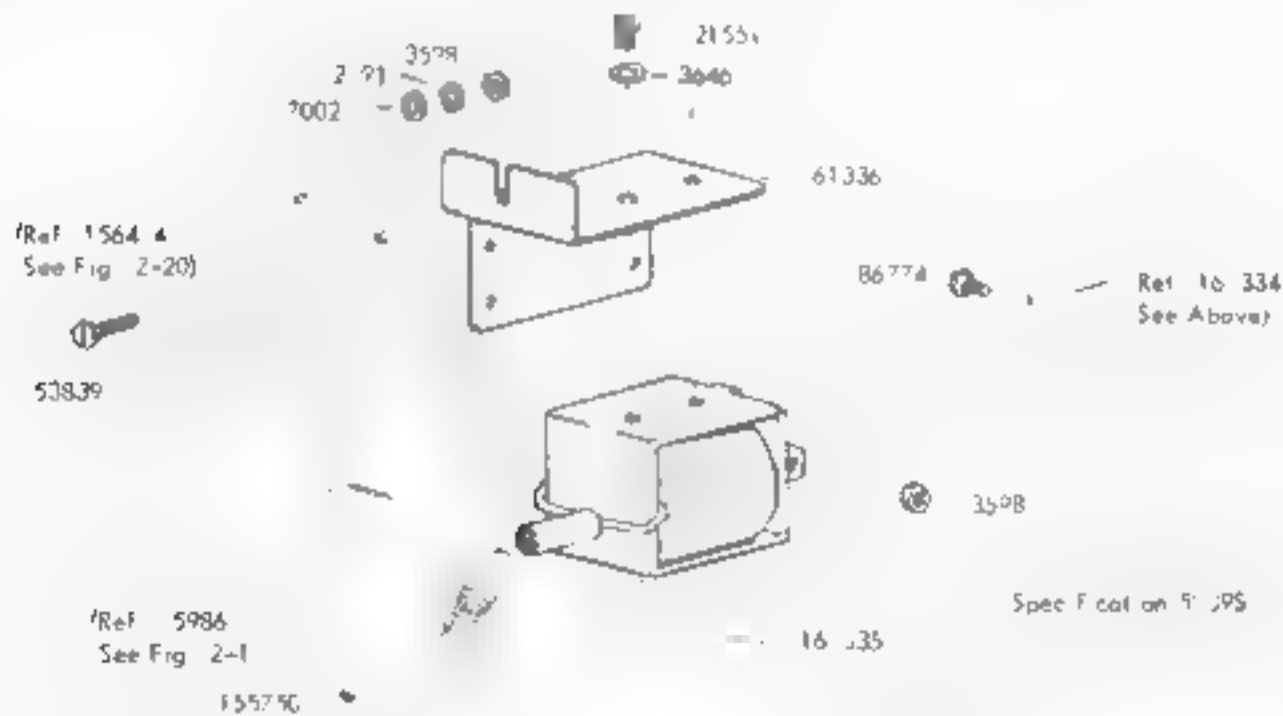
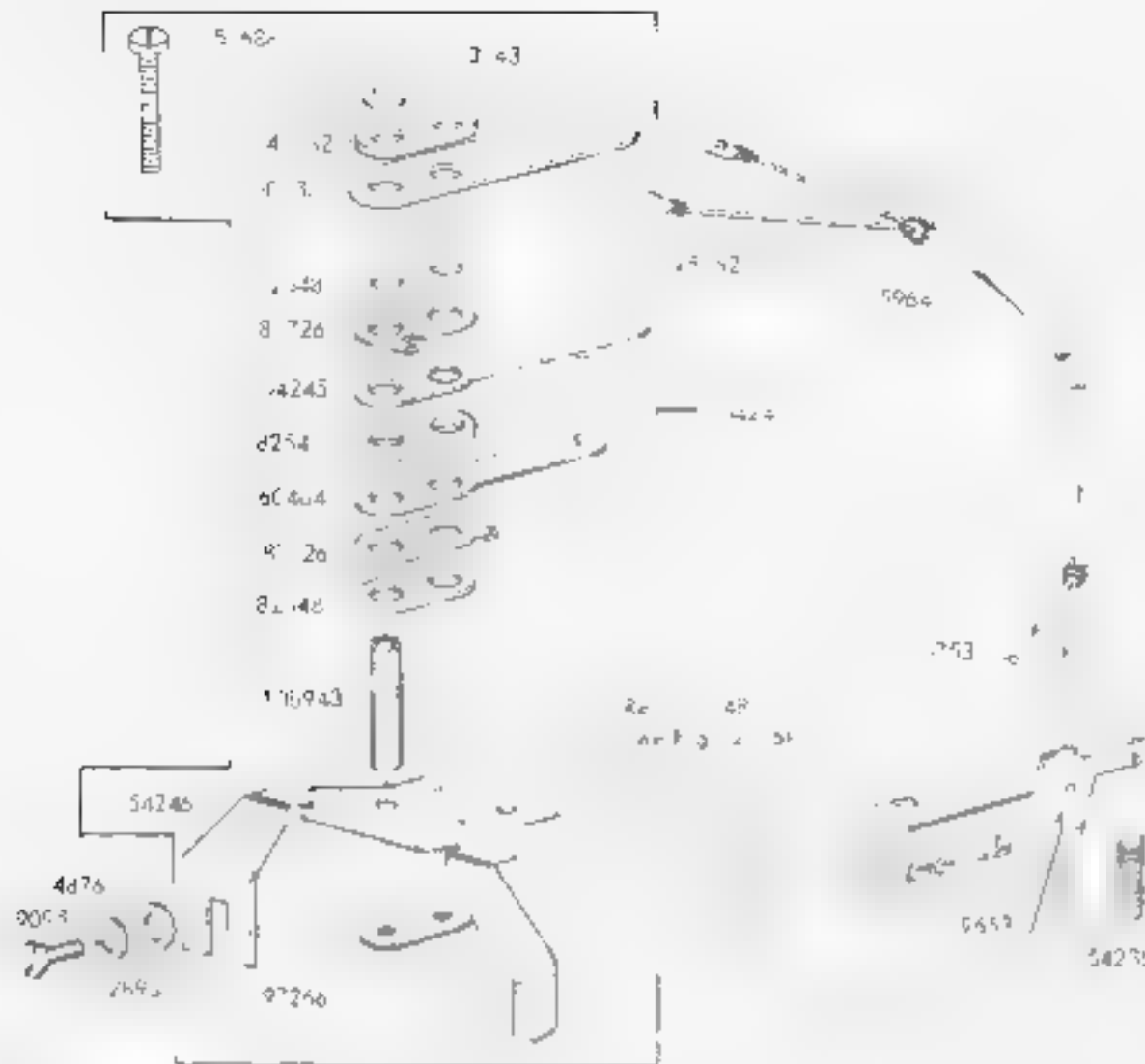


FIGURE 2-27 161341 MODIFICATION KIT TO ADD SOLENOID OPERATION TO LETTERS FEED-OUT



Specification 19705

FIGURE 2-28 159360 MODIFICATION KIT TO ADD SIGNAL BELL CONTACT (ON UPPER CASE "S")

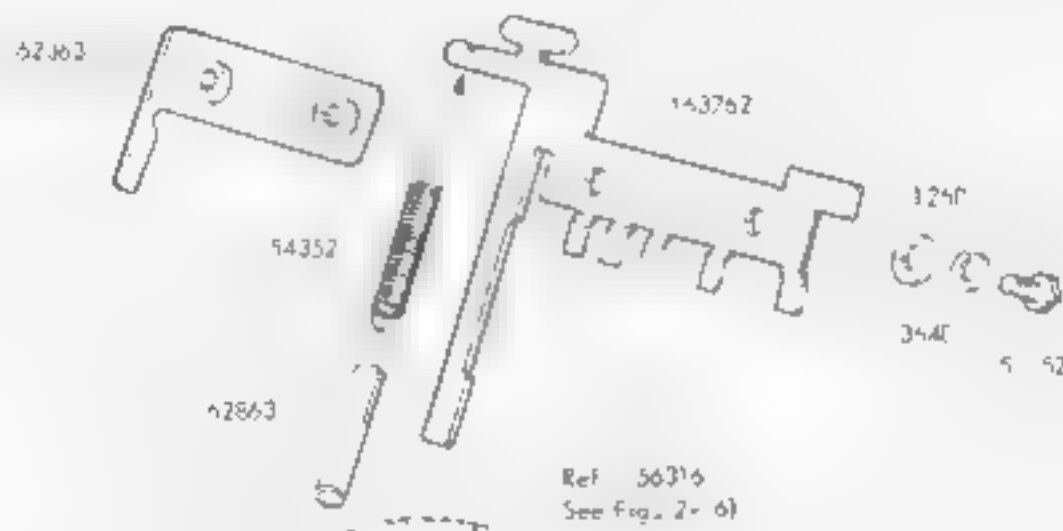
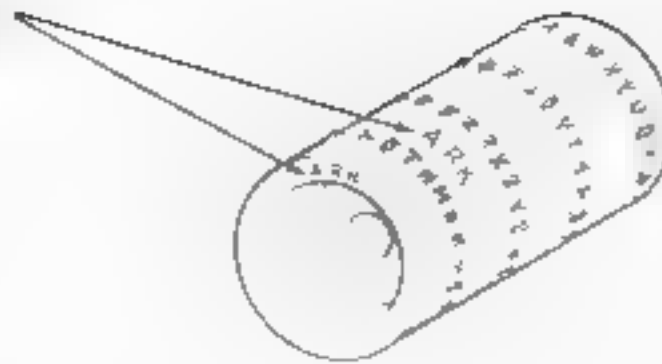


FIGURE 2-29. 162375 MODIFICATION KIT TO ADD "UNSHIFT ON SPACE"

Typewheel Code may be found in either of two locations



System Arrangement A
System Arrangement B
System Arrangement C
System Arrangement D

TYPEWHEEL CHART						
Code	Part Number	Motor Arrangement	Code	Part Number	Motor Arrangement	Code
Printing on Edge of Tape			Printing Between Feed Holes			
ABW	175064		BRH	175067		
ABA	175008		BR	175067		
ABF	175062		BRM	175067		
ADC	175032		BRP	175067		
ABA	175060	RA	ARK	BRVA	175067	BRJ
ARL	175060	RC	ARL	BRVB	175067	
ARE	175060	RE	ARE	BRB	175067	
ARF	175060	RC	ARF			
ARJ	175068	RJ	ARJ			
AR	175060					
ARK	175060					
ARM	175060		BR			
ARS	175060	RS	ARM			
ARV	175060	RM	BR			
ARX	175060					
APY	175060	YS	BRG			
ARZ	175060	RZ	ARL			
AWA	175060	AY	BR			
AWB	175060					
AWD	175060					
AWF	175060					
AWS	175060					
AWL	175060					
AWX	175060					
AWY	175060					
AXW	175060					
AXZ	175060					
AYB	175060					
AYX	175060					
AYZ	175060					
AZG	175060					
AZJ	175060					
AZM	175060					
AZT	175060					
AZW	175060					

FIGURE 2-30. TYPEWHEELS

NUMERICAL INDEX - SECTION 2

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
224M	Coil, Magnet 2-22	90560	Washer, Flat 2-21	50043	Shoe, Secondary Clutch 2-7,2-8
2036	Nut (6-40 Hex) 2-10	90573	Spring 2-3,2-4	50044	Shoe, Primary Clutch 2-7,2-8
2034	Washer, Flat 2-22	90599	Shim (.008") 2-14	50048	Spring 2-2,2-5
2 9	Washer, Lock 2-2 to 2-25	90615	Spring 2-2,2-18	50241	Spring 2-7,2-8
2 99	Nut (7/16-32 Hex) 2-13	90615	Spring 2-20	50327	Roller, Ribbon 2-18,2-19
2407	Washer, Lock 2-3	9095	Washer, Flat 2-22	50356	Lever, Trip 2-2,2-5
2481	Washer, Flat 2-24	91120	Washer, Lock 2-6,2-26	50500	Spring 2-18
2669	Washer, Lock 2-3,2-4,2-6	92260	Spring 2-19	50630	Bushing Shoulder 2-8
3438	Washer Flat 2-6	93356	Washer, Lock 2-20	50641	Bearing 2-8
3598	Nut (6-40 Hex) 2-2 to 2-5,2-9 to 2-11,2-3 to 2-15,2-18,2-20,2-22,2-25	95378	Washer, Lock 2-2,2-4	50927	Washer Felt 2-11
3599	Nut (4-40 Hex) 2-9,2-2,2-14,2-5,2-17,2-22	97266	Washer, Felt 2-2,2-5,2-10	50966	Insulator 2-6
3603	Nut (1/4-32 Hex) 2-2,2-4	97266	Spring 2-20	50996	Washer Felt 2-2
3606	Nut (6-40 Hex) 2-9,2-20	97266	Plate, Clamp 2-26	50996	Screw (4-40 x 5/32 Fl) 2-2,2-5,2-11,2-2,2-24
3640	Washer, Lock 2-3,2-4,2-8,2-12 to 2-14,2-16,2-20,2-22 to 2-24,2-26	97266	Bushing 2-9	50996	Screw (4-40 x 5/32 Fl) 2-2,2-5,2-11,2-2,2-24
3646	Washer, Lock 2-25	97266	Washer, Felt 2-14	50996	Screw (4-40 x 5/32 Fl) 2-2,2-5,2-11,2-2,2-24
3650	Washer, Flat 2-22	97266	Bushing 2-26	50996	Washer Felt 2-11
3870	Spring 2-20	97266	Screw (4-40 x 3/16 Fl) 2-2,2-5	50996	Washer Flat 2-3,2-4
5363	Spring 2-10	97266	Spring 2-16	50996	Stud (6-40) 2-6
6976	Nut (3/8-32 Hex) 2-6	97266	Washer, Lock 2-2,2-5,2-7 to 2-9,2-2,2-22,2-24,2-26	50996	Screw (6-40 x 3/8 Fl) 2-4
7002	Washer Flat 2-2 to 2-6,2-9,2-10,2-2 to 2-14,2-16,2-17,2-20,2-22 to 2-25	97266	Spring 2-12,2-15,2-20	50996	Wick, Felt 2-3,2-4
7835	Ribbon (Black, 2-8,2-19	97266	Screw (6-40 x 5/16 Fl) 2-6,2-20	50996	Spring 2-16
8330	Washer, Flat 2-2,2-3,2-5,2-9,2-11,2-15,2-18 to 2-20,2-22,2-23,2-25	97266	Nut (10-32 Hex) 2-4,2-13	50996	Block Terminal 2-6
22746	Spring 2-3	97266	Spring 2-16	50996	Nut (6-40 Hex) 2-6,2-10,2-11
33765	Washer, Flat 2-2	97266	Washer Flat 2-2,2-4	50996	Screw (6-40 x 1/2 Hex) 2-3,2-13,2-14,2-22
4 382	Spring 2-10	97266	Washer, Flat 2-16,2-26	50996	Strap, Mounting 2-6
4 543	Bearing, Ball 2-2,2-4	97266	Washer, Felt 2-13	50996	Screw (6-32 x 3/4 Rd) 2-6
4 732	Plate, Clamp 2-24,2-26	97266	Washer Felt 2-14	50996	Nut (6-32 Square) 2-6
42823	Washer Flat 2-7,2-8	97266	Ring, Retaining 2-10	50996	Terminal 2-23,2-26
45024	Spring 2-25	97266	Ring, Retaining 2-9,2-10,2-21,2-22	50996	Nut (6-40 Lug) 2-2,2-5,2-11,2-13,2-25
47024	Washer, Flat 2-14	97266	Ring, Retaining 2-10,2-13,2-14,2-16,2-18,2-19,2-22,2-24	50996	Screw (6-40 x 1/4 Hex) 2-2,2-3,2-7,2-12,2-3,2-15,2-18,2-20,2-23 to 2-25
49084	Spring 2-24	97266	Ring, Retaining 2-11,2-18,2-19,2-20	50996	Screw (6-40 x 5/16 Hex) 2-2 to 2-6,2-9,2-10,2-12,2-16,2-17
55063	Spring 2-9,2-21	97266	Ring, Retaining 2-13,2-15,2-16,2-19 to 2-22	50996	Screw (6-40 x 3/8 Hex) 2-2 to 2-4,2-6 to 2-9,2-17 to 2-19,2-24
70878	Spring 2-2,2-22	97266	Ring, Retaining 2-2,2-3,2-5,2-7,2-2	50996	Bearing, Ball 2-3,2-4
7 437	Washer, Flat 2-1	97266	Ring, Retaining 2-13,2-18,2-19	50996	Screw (4-40 x 1/4 Fl) 2-9,2-18
7 681	Spool, Ribbon 2-8,2-19	97266	Spring 2-16	50996	Lever, Shoe Release, (one Stop) 2-7
73611	Wick, Felt 2-24	97266	Clamp, Cable (5/16" ID) 2-23	50996	Screw (6-40 x 1/4 Fl) 2-3,2-5,2-6
74553	Wick, Felt 2-13	97266	Screw (8-32 x 1/4 Hex) 2-25	50996	Screw (6-40 x 5/8 Fl) 2-2,2-4
74727	Terminal 2-24	97266	Screw, Special (4-40) 2-21	50996	Screw (4-40 x 5/8 Fl) 2-24
7608	Washer Lock 2-5	97266	Strap Assembly Mounting 2-6	50996	Screw (6-40 x 3/16 Fl) 2-20
8053	Washer, Flat 2-19	97266	Washer Lock 2-3,2-4,2-9,2-20	50996	Screw Shoulder (6-40) 2-15
80755	Bushing 2-24	97266	Washer Flat 2-2,2-5,2-9,2-10,2-12,2-14 to 2-16,2-18,2-20,2-21,2-23,2-24,2-26	50996	Button Pin 2-6
80833	Guard 2-26	97266	Washer Flat 2-3,2-10 to 2-2,2-20,2-22	50996	Screw (6-40 x 3/4 Hex) 2-22
8 726	Terminal Contact 2-26	97266	Nut (10-32 Hex) 2-3	50996	Screw (6-40 x 3/16 Hex) 2-9,2-19,2-22,2-25
8 731	Spring 2-19	97266	Washer Flat 2-19	50996	Screw (10-32 x 5/8 Hex) 2-6
82192	Shim (.008") 2-3	97266	Ring, Retaining 2-11,2-16	50996	Spring 2-7
82547	Insulator (094") 2-26	97266	Washer Felt 2-14	50996	Spring 2-2,2-8
82548	Insulator (062") 2-24,2-26	97266	Washer Felt 2-15	50996	Screw (4-40 x 11/64 Hex) 2-5,2-7,2-8,2-9,2-22,2-24
84226	Spring 2-19	97266	Washer, Felt 2-14	50996	Nut (4-40 Hex) 2-17,2-19
84575	Spring 2-22	97266	Spring 2-2,2-5	50996	Stud (4-40) 2-2,2-4
85422	Screw (10-32 x 15/16 Hex) 2-6	97266	Washer, Cup 2-13	50996	Connector Receptacle (20 Ft) 2-23
85823	Spacer 2-19	97266	Screw (4-40 x 9/32 Fl) 2-7	50996	Washer, Flat 2-1
86079	Washer, Felt 2-14	97266	Screw (4-40 x 11/64 Fl) 2-2	50996	Screw (4-40 x 1/2 Hex) 2-17
86283	Spring 2-18	97266	Disk, Adjusting 2-7	50996	Screw (4-40 x 1/4 Hex) 2-2,2-19,2-5,2-9 to 2-11,2-3,2-16,2-22 to 2-24,2-26
86304	Spring 2-21	97266	Disk, Adjusting 2-8	50996	Washer, Felt 2-9
86506	Post, Spring 2-2	97266	Lever Shoe Release (Multiple Stop) 2-8	50996	Screw (6-40 x 7/16 Hex) 2-24
867 4	Spacer 2-19	97266	Wick, Felt 2-7,2-8	50996	Screw (4-40 x 21/64 Hex) 2-24
86774	Screw, Shoulder (6-40) 2-14,2-25	97266	Disk, Clutch (2 Stop) 2-8	50996	Screw (4-40 x 3/8 Hex) 2-2
87401	Spring 2-2,2-5	97266	Screw (6-40 x 5/8 Fl) 2-7,2-8		
90052	Screw (4-40 x 5/8 Hex) 2-17	97266			
90361	Washer, Felt 2-	97266			
90535	Washer, Felt 2-5,2-16	97266			

NUMERICAL INDEX - SECTION 2 (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
153839	Screw (6-40 x 5/8 Hex) 2-2,2-5, 2-12,2-25	156165	Washer, Felt 2-2,2-5,2-11	156465	Washer, Spring 2-3,2-4
154235	Spring 2-16,2-26	56168	Spring 2-9	56466	Rock Typewheel 2-3
154242	Screw (6-40 x 5/16 Hex) 2-3,2-4	156172	Washer, Felt 2-17	156467	Ring, Retaining 2-3,2-4
154245	Contact 2-26	156173	Rod 2-9	156472	Post, Spring 2-5
154246	Bracket, Contact Mounting 2-26	156177	Stud (4-40) 2-9	156473	Shaft, Main 2-7,2-8
154247	Contact Assembly 2-26	156177	Bracket, Code Contact 2-23	156476	Hammer Print 2-13
154325	Modification Kit To Equip Model 28 Typing Reperforator LPR with Adjustable Ribbon Drive Arm 2-18	156184	Bracket 2-10	156478	Accelerator, Hammer 2-3
54335	Screw (6-40 x 9/32 Fil) 2-7,2-8	156221	Lock 2-17	156484	Bracket, Printing Latch Mounting 2-20,2-25
54352	Spring 2-26	156230	Stud (6-40) 2-20	156488	Post, Spring 2-20
54397	Shaft W/Bearing 2-3,2-7,2-8	156235	Post, Guide 2-2,2-5	156489	Bushing, Ribbon Guide 2-13
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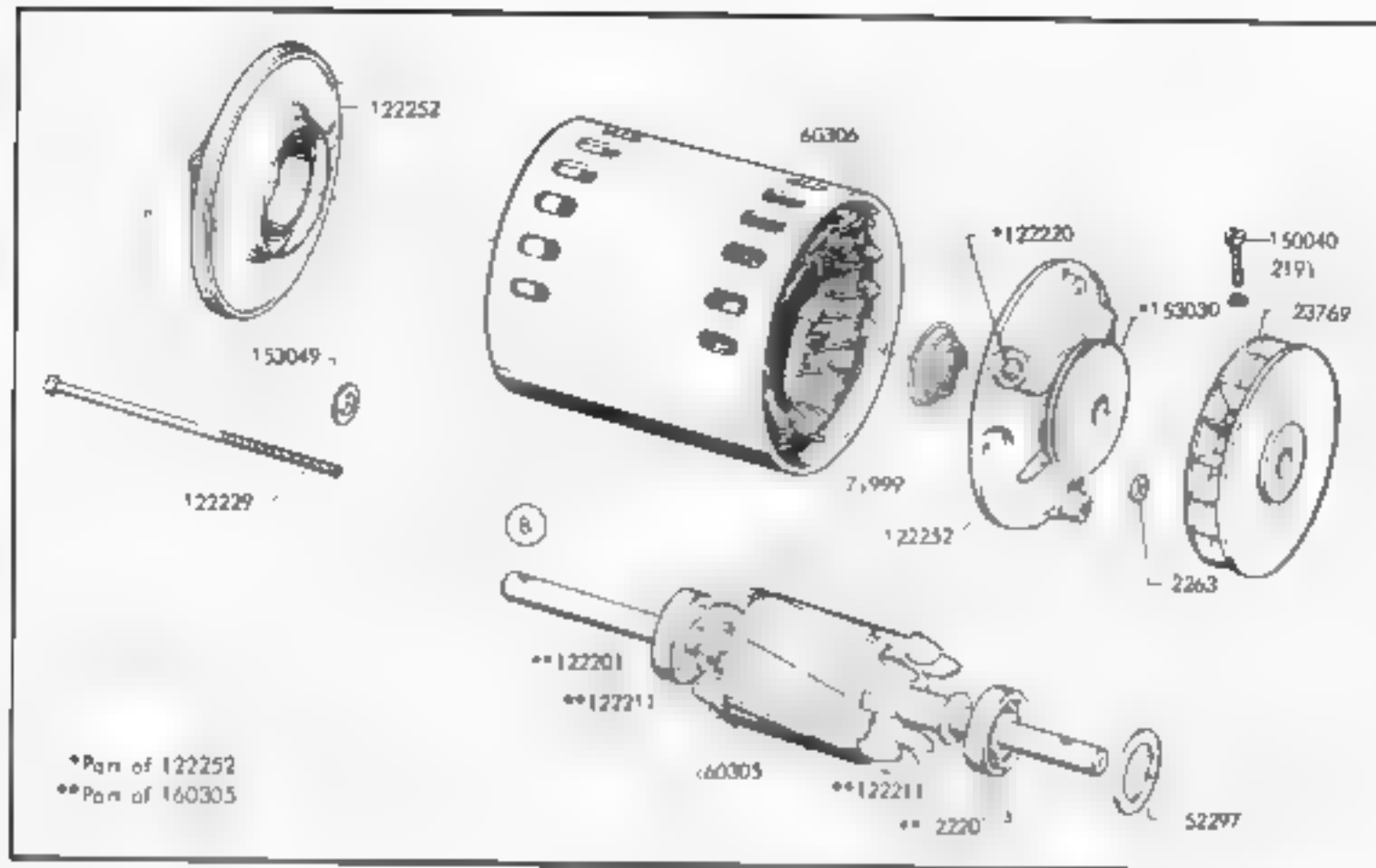
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SECTION 3

MOTOR UNIT (LMU)



59739 1 2 HP 115v 1 60 C v-c
AC Synchronous Motor GE Model SSC PLG10

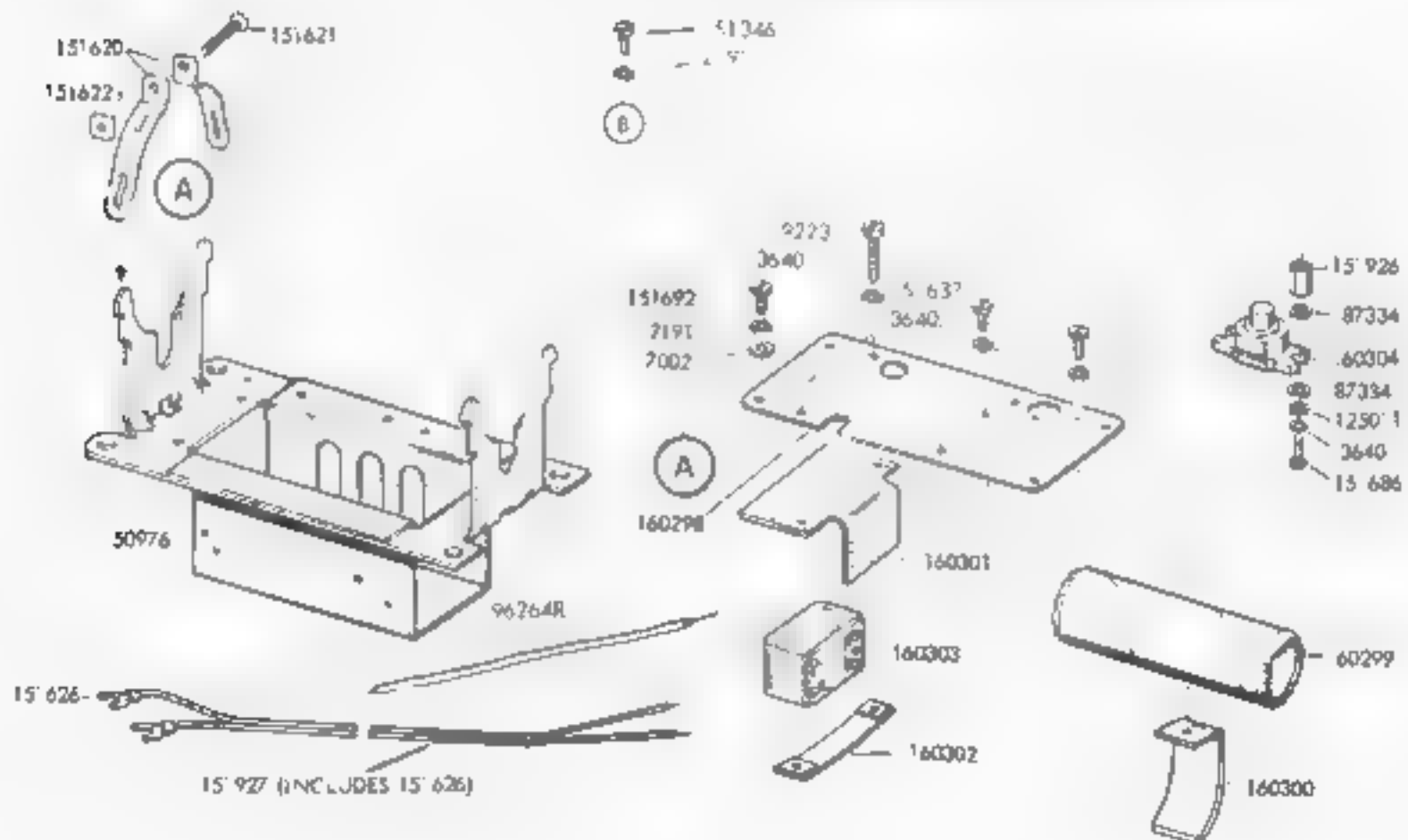
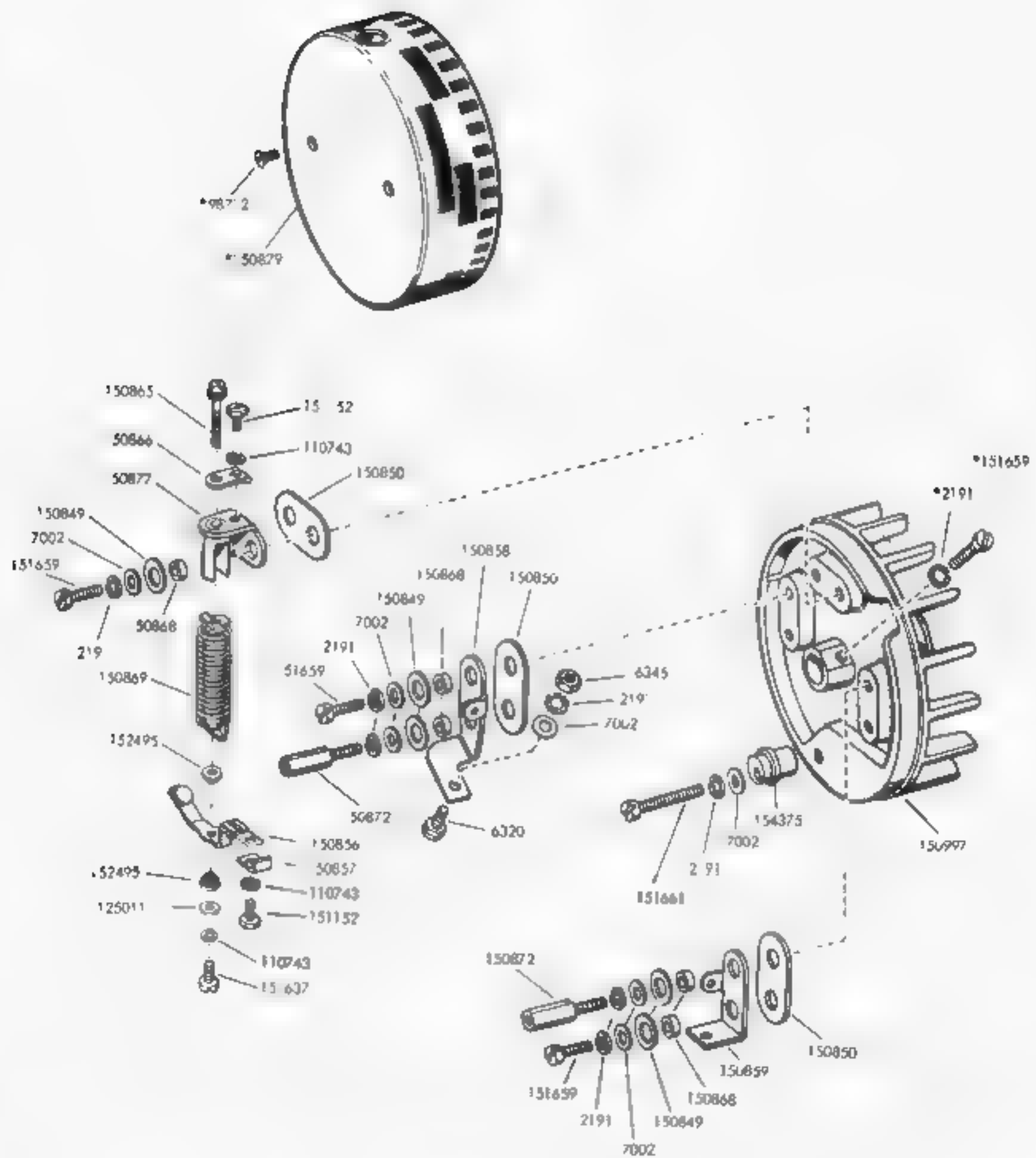
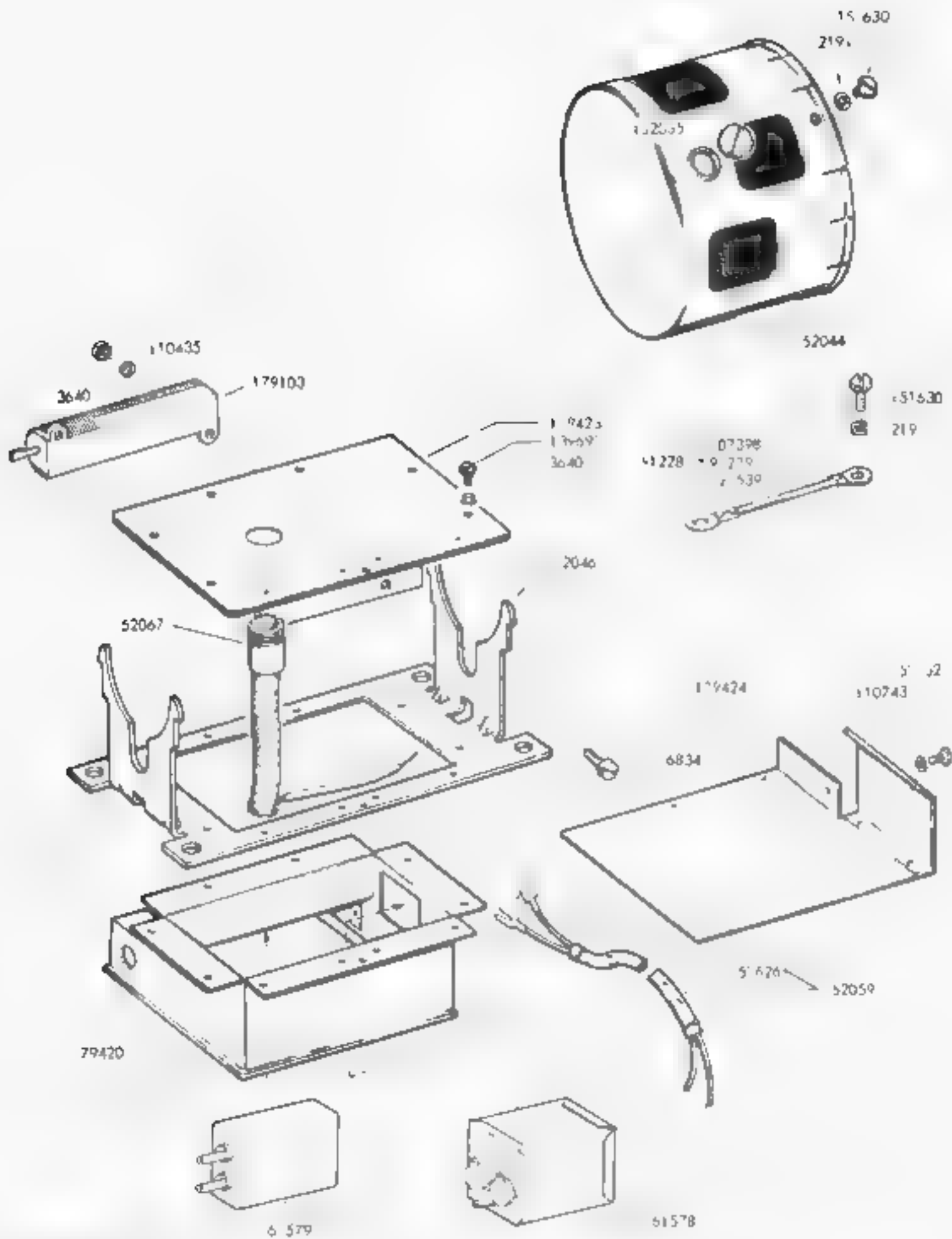


FIGURE 3-2. SYNCHRONOUS MOTOR UNIT (LMU12)



*Not Part of 150845

FIGURE 3-4. 150845 GOVERNOR ASSEMBLY (LMU14, LMU29 AND LMU39)



Note:
LMU39 also includes parts
found on Figures 3-3 and 3-4

FIGURE 3-7. SERIES MOTOR UNIT MOUNTING PARTS (LMU39, 110V, AC)

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96264R	Wire (5" Red) 3-2,3-3	150884	Mounting, Brush 3-4	153103	Screw Self-Tapping (4-40) 3-4
98642	Washer, Lock 3-4	150885	Plate, Brush 3-4	153114	Wire Assembly 3-4
987 2	Screw (4-40 x 1/4 Flat) 3-5	150886	Plate, Clamp 3-4	153405	Plate Identification 3-4
107398	Terminal 3-7,3-8	150976	Bracket Assembly, Motor 3-2,3-3	154375	Backstop Assembly 3-5
110435	Nut (4-40 Hex) 3-7,3-8	50997	Fan Assembly 3-5	159739	Motor, Synchronous (115 Volt) 3-3
110743	Washer, Lock 3-5 to 3-8	15 32	Screw (4-40 x 3/16 Hex) 3-5 to 3-8	160298	Plate, Mounting 3-3
11062	Terminal 3-4	15 346	Screw (6-40 x 3/8 Fil) 3-2 to 3-4	160299	Capacitor (170 - 226 MFD) 3-3
112627	Nut (2-56 Hex) 3-6	15 453	Nut (10-32 Hex) 3-4	160300	Clamp 3-3
119223	Screw (4-40 x 3-15/32 Fil) 3-3	151455	Spring, Helical Clip 3-4	160301	Plate, Insulating 3-3
12 539	Terminal 3-7,3-8	151621	Strap, Mounting 3-2 to 3-4	160302	Plate, Nut 3-3
122200	Shield Assembly, End 3-4	151622	Screw (6-32 x 3/4 Rd) 3-2 to 3-4	160303	Relay 3-3
122201	Bearing, Ball 3-2 to 3-4	151626	Nut (6-32 Square) 3-2 to 3-4	160304	Switch Thermostatic 3-3
122202	Stud (8-32) 3-4	151637	Terminal 3-2 to 3-4,3-6 to 3-8	60305	Rotor, Motor 3-3
22204	Cap, Brush 3-4	151642	Screw (6-40 x 1/4 Hex) 3-4,3-6 to 3-8	161576	Stator 3-4
22205	Brush W/Spring 3-4	151657	Screw (4-40 x 1 1/4 Fil) 3-2,3-3, 3-5	161577	Motor, Series (115 Volt) 3-4
22206	Holder Brush 3-4	151658	Screw (6-40 x 1 1/4 Fil) 3-4	161578	Suppressor Electrical Noise 3-6,3-8
22207	Strap Assembly, Mounting 3-4	151659	Screw (6-40 x 5/16 Fil) 3-4	161579	Capacitor (1/2 MFD) 3-6,3-8
22208	Washer, Flat 3-4	151661	Screw (6-40 x 1/2 Fil) 3-5	161580	Resistor 500 Ohm 3-6
22211	Washer, Flat 3-2 to 3-4	151692	Screw (4-40 x 3/8 Fil) 3-2,3-3	162685	Wire (2-3/4" White) 3-6
22220	Other Ball 3-2 to 3-4	151795	Motor, A.C. Synchronous (115 Volt) 3-2	164479	Terminal 3-6
22229	Ball (8-32 x 4-11/16) 3-2,3-3	151920	Plate, Relay 3-2	164757	Armature Assembly Motor 3-4
22233	Capacitor Assembly 3-4	151922	Clamp, Capacitor 3-2	172938	Insulator 3-6
22245	Capacitor (43 to 48 MFD) 3-2	151923	Relay 3-2	173004	Resistor (100 Ohm) 3-7
22249	Switch, Thermostatic 3-2			179103	Resistor (250 Ohm) 3-8
22251	Stator, Motor 3-2			179190	Motor Series (115 Volt) 3-4
22252	Shield Assembly End 3-2,3-3			179420	Container 3-7,3-8
22253	Shield Assembly End 3-4			1942	Capacitor (1 MFD) 3-7
23769	Fan 3-7,3-3			179422	Suppressor, Electrical Noise 3-7
25011	Washer, Flat 3-2,3-3,3-5			179423	Plate W/Bracket 3-7,3-8
				179424	Lid W/Insulator 3-7,3-8

SECTION 4

TRANSMITTER DISTRIBUTOR BASE (LCXB)

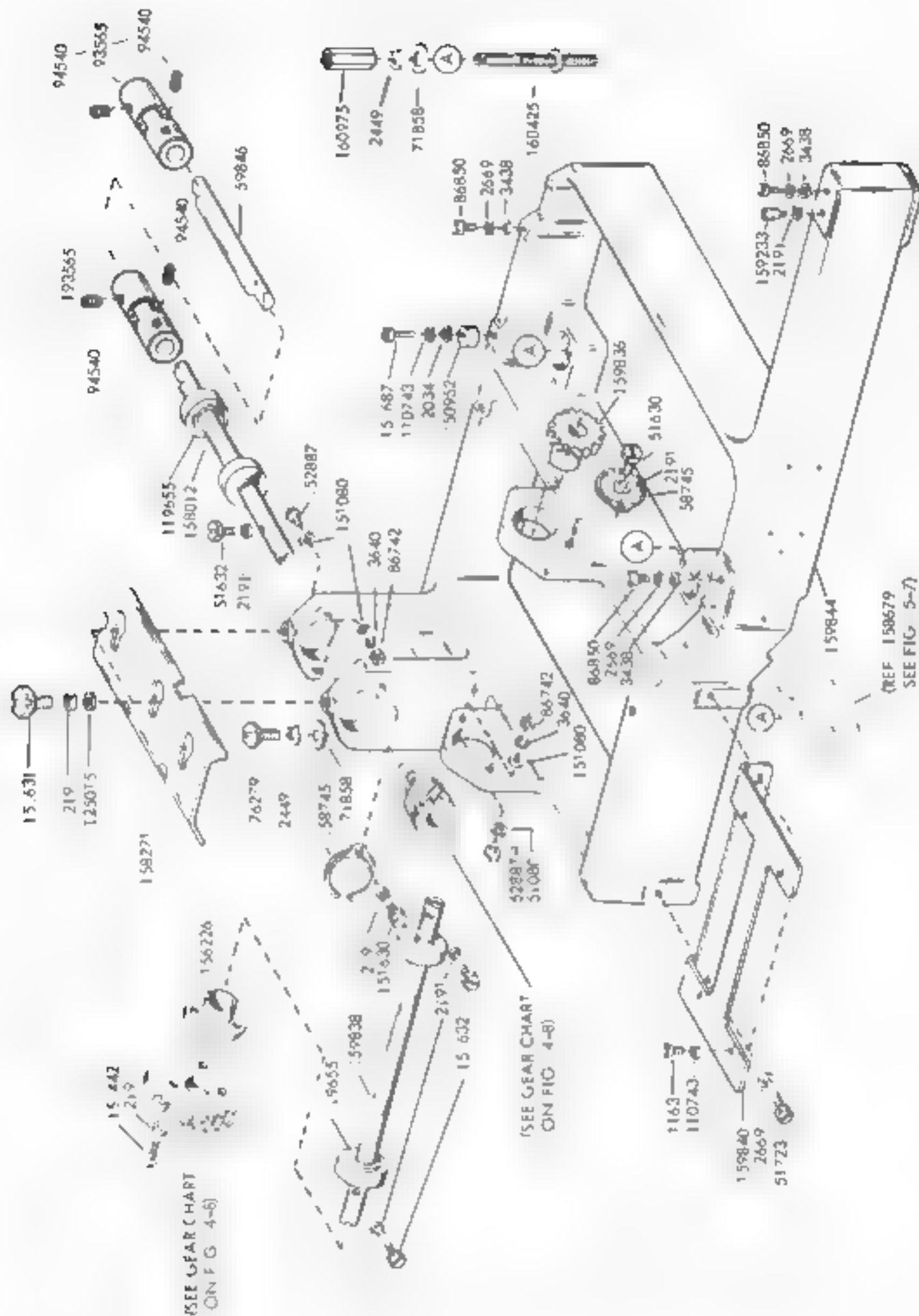


FIGURE 4-2. TRANSMITTER DISTRIBUTOR BASE

USED WITH LCD TYPE TRANSMITTER DISTRIBUTOR



CHANGE 8

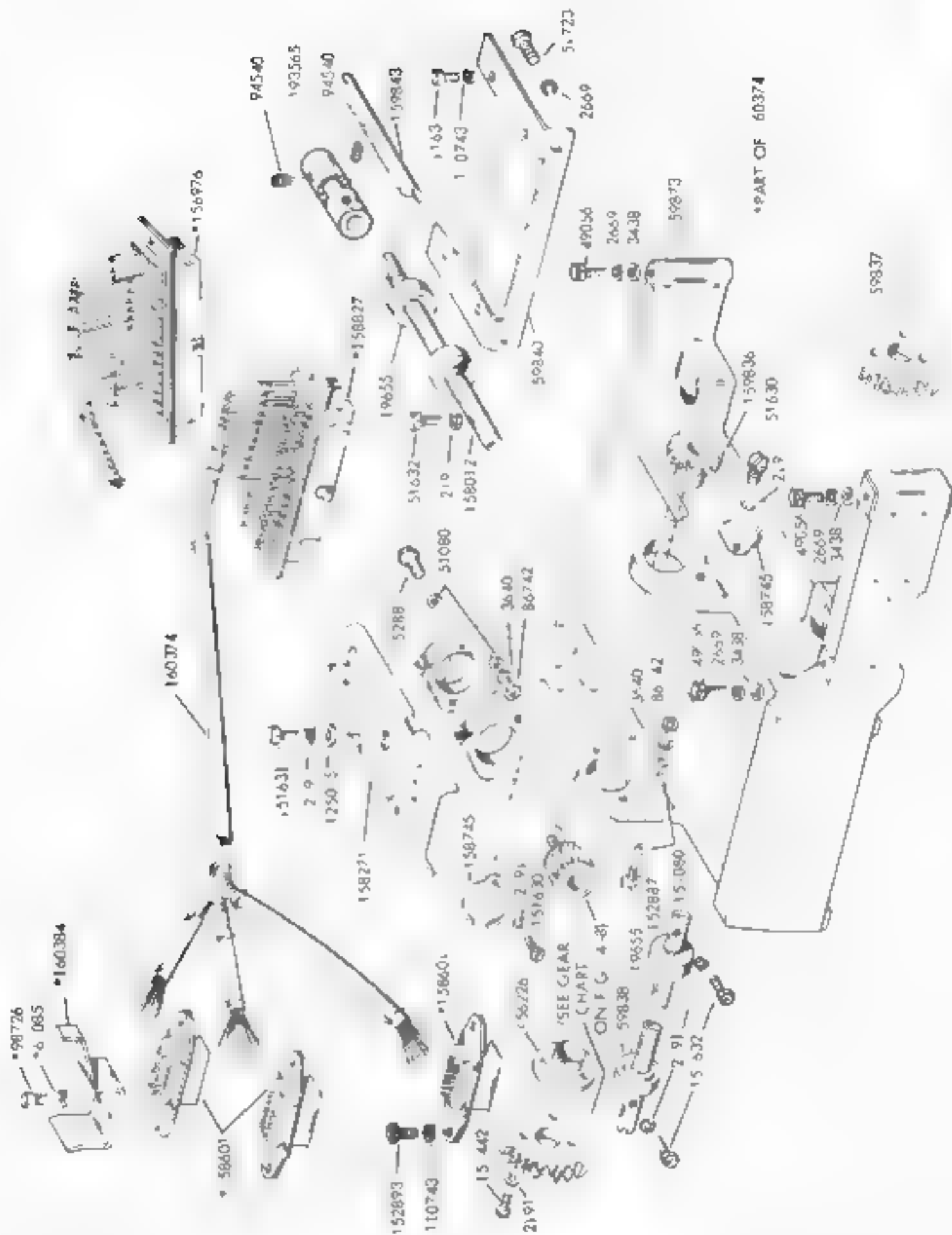
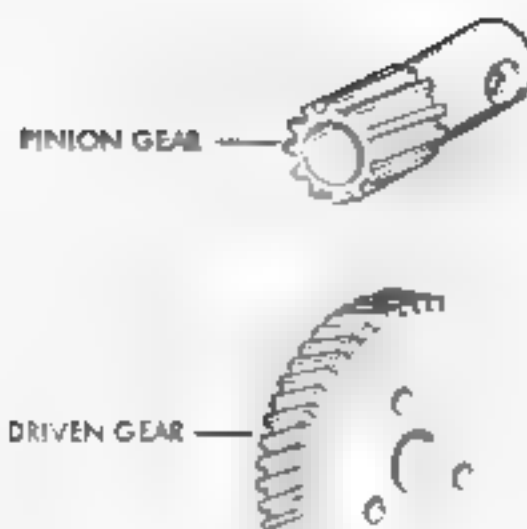


FIGURE 4-4. TRANSMITTER DISTRIBUTOR BASE

USED WITH 2BXD TYPE TRANSMITTER D 57X 3U TOR



FIGURE 4-7. TRANSMITTER DISTRIBUTOR BASE



SINGLE TRANSMITTER-DISTRIBUTOR BASE GEAR SETS					
GEAR SET	DRIVEN GEAR	PINION	WPM	UNIT CODE	BAUD
29822	14911 (50T)	55996 (13T)	65	7.00	45.5
310	18960 (50T)	73818 (13T)	65	7.00	45.5
63499	63498 (63T)	61353 (07T)	71	7.00	50
98156	98155 (63T)	98057 (07T)	81	7.00	56.9
159883	159999 (34T)	155998 (12T)	106	7.00	74.2
63454	63453 (63T)	63452 (20T)	107	7.00	75
58029	58006 (44T)	8025 (07T)	60	7.42	45.5
161356	161330 (49T)	161331 (11T)	67	7.42	50
58028	58004 (44T)	58003 (12T)	75	7.42	56.8
58027	58003 (33T)	58002 (11T)	100	7.42-11.0	74.2-110
178775	178777 (56T)	178776 (17T)	41	7.50	45.5
78772	178774 (60T)	178773 (20T)	66	7.50	50
78769	178774 (60T)	178770 (23T)	100	7.50	75

DUAL TRANSMITTER-DISTRIBUTOR BASE GEAR SETS					
GEAR SET	DRIVEN GEAR	PINION	WPM	UNIT CODE	BAUD
	199091 (56T)	199090 (20T)	107	7.00	75
	170190 (56T)	170189 (15T)	88	8.50	75
195146	195145 (49T)	195144 (11T)	67	7.42	50
	170297 (33T)	170293 (11T)	100	7.42-11.0	74.2-110

FIGURE 4-8. GEAR SETS

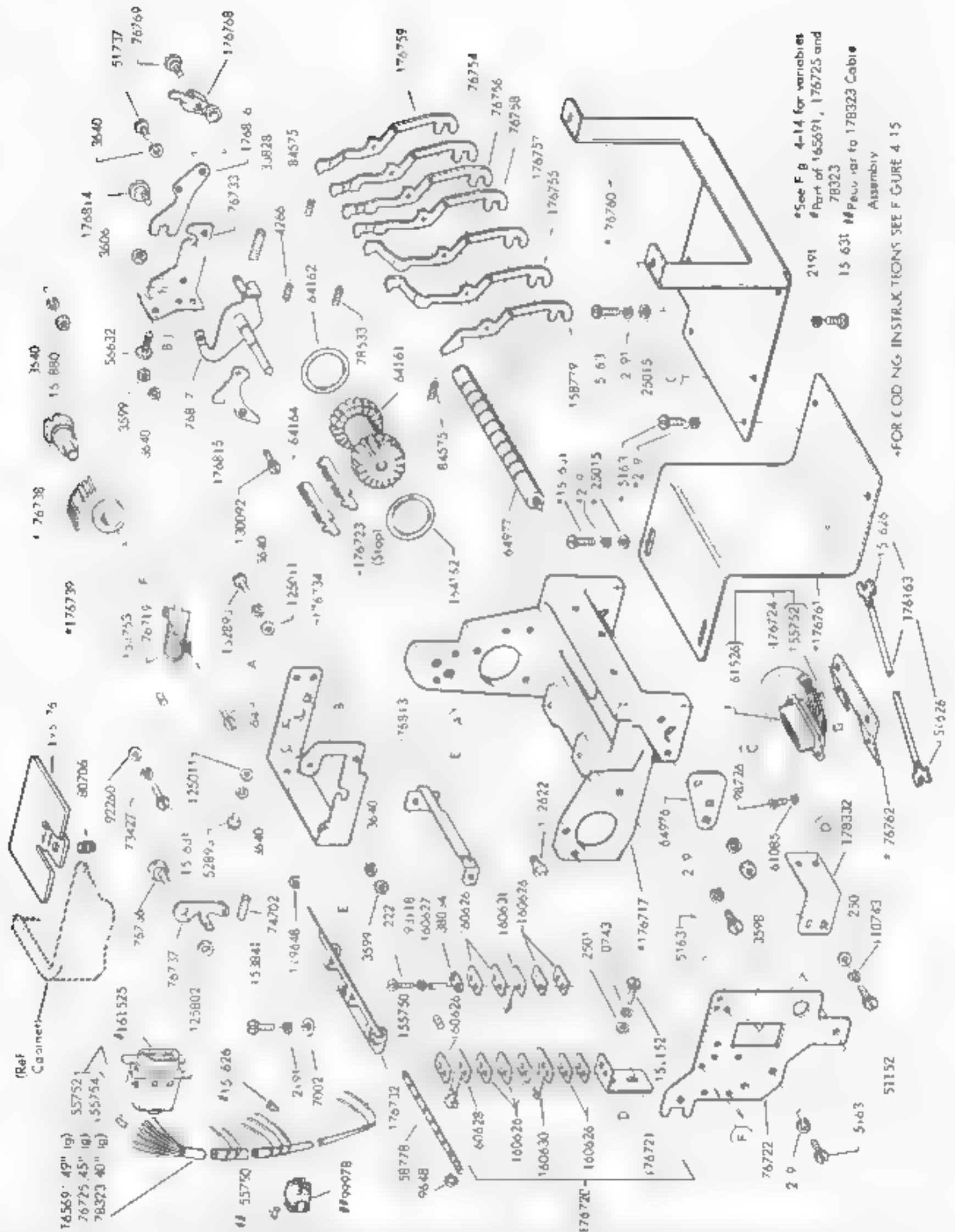


FIGURE 4-10. 178316 MODIFICATION KIT TO PROVIDE ANSWER BACK FEATURE FOR THE TRANSMITTER DISTRIBUTOR BASE (INCLUDES FIGURES 4-11 THROUGH 4-14)

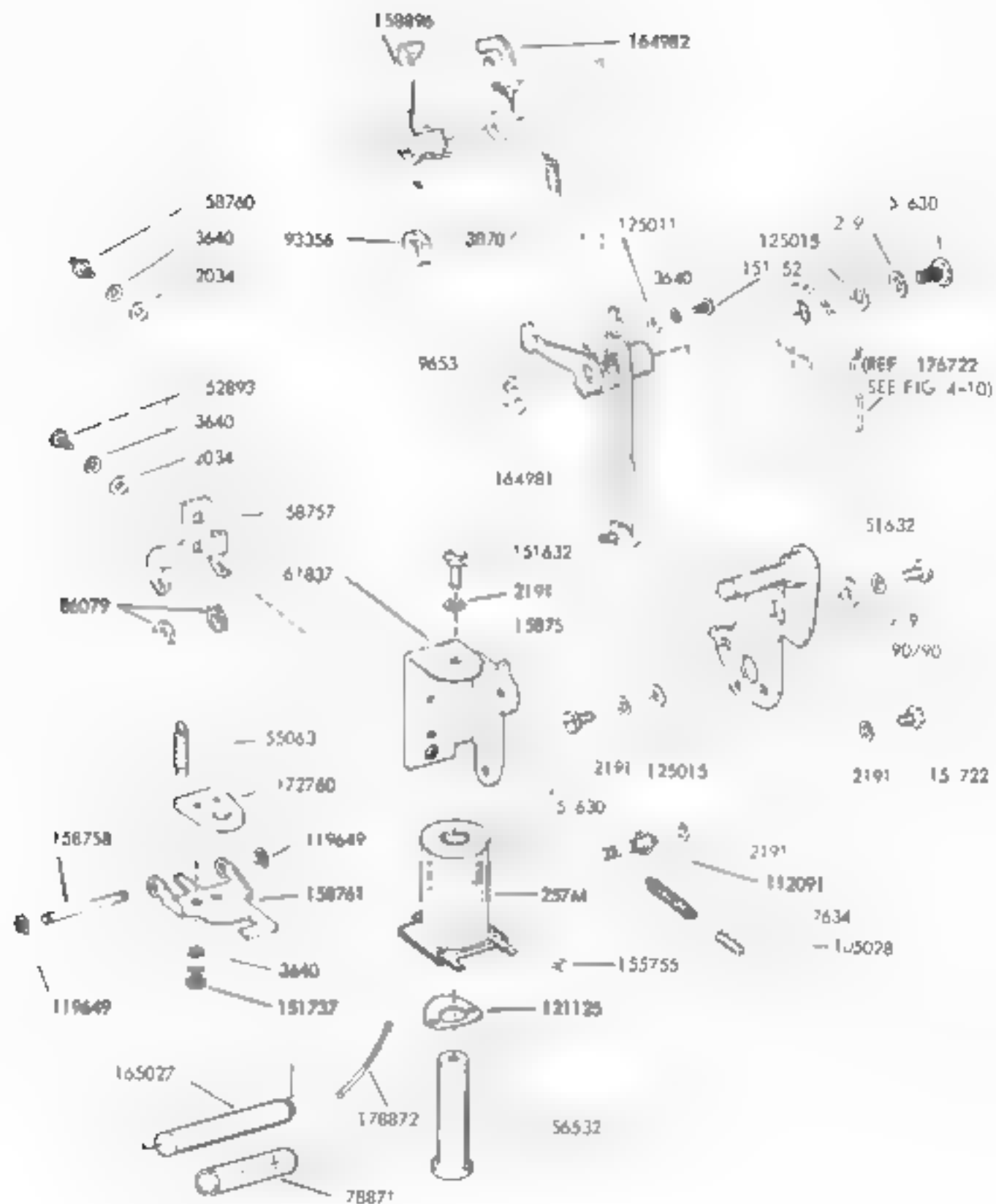


FIGURE 4-12. 178316 MODIFICATION KIT TO PROVIDE ANSWER BACK FEATURE FOR THE TRANSMITTER DISTRIBUTOR BASE (INCLUDES FIGURES 4-10 THROUGH 4-14)

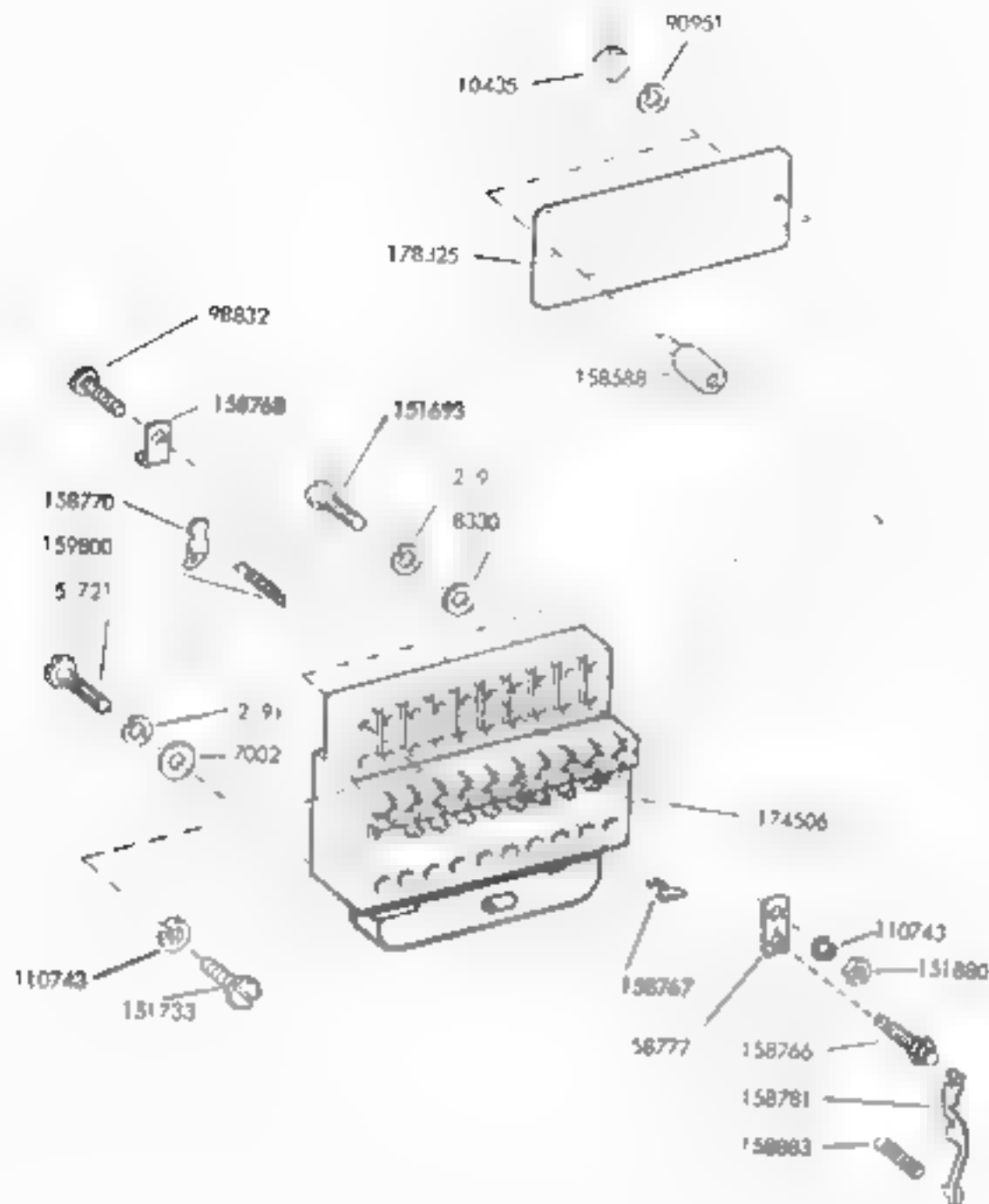
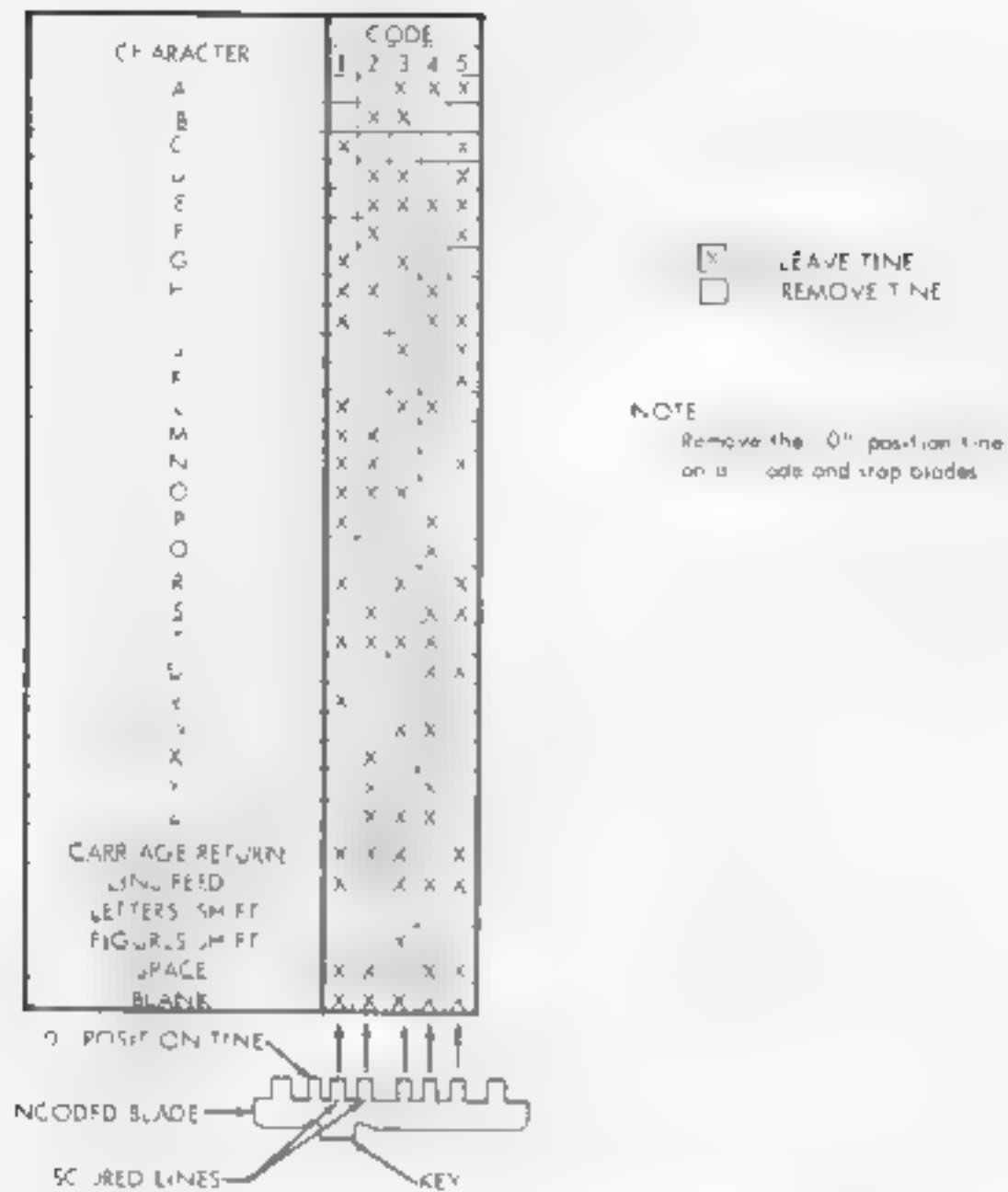


FIGURE 4-13. 178316 MODIFICATION KIT TO PROVIDE ANSWER BACK FEATURE FOR THE TRANSMITTER DISTRIBUTOR BASE (INCLUDES FIGURES 4-10 THROUGH 4-14)



Coding instructions for the Stop and Code Blades used in
 the Answer Back Feature on an LCXB Transmitter Distribution Base
 See Figure 4-45 for Coding Instructions for the Keyboard Base Feature

FIGURE 4-15. UNCODED STOP AND CODE BLADES

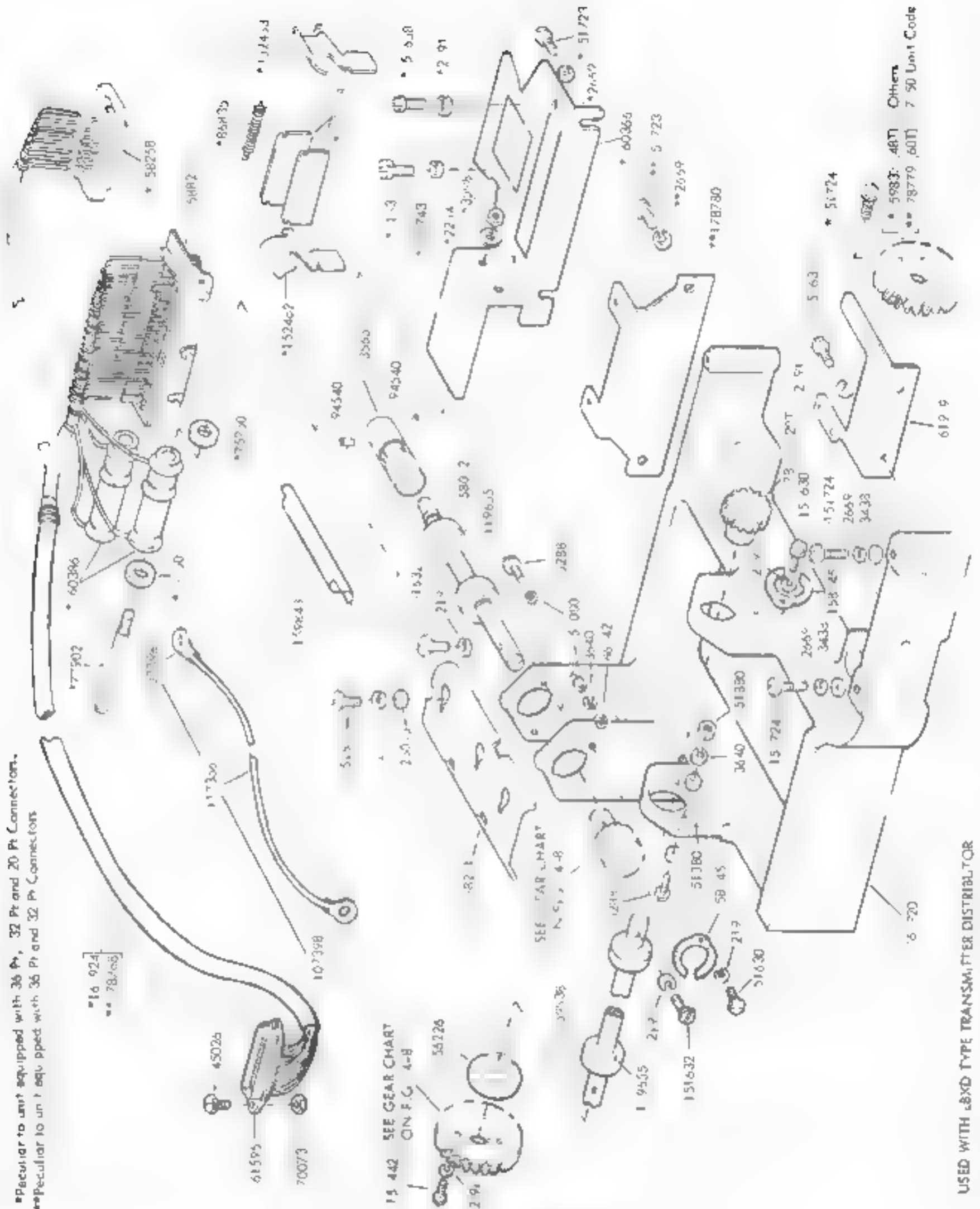


FIGURE 4-16. TRANSMITTER DISTRIBUTOR BASE

USED WITH 48XD TYPE TRANSMITTER DISTRIBUTOR

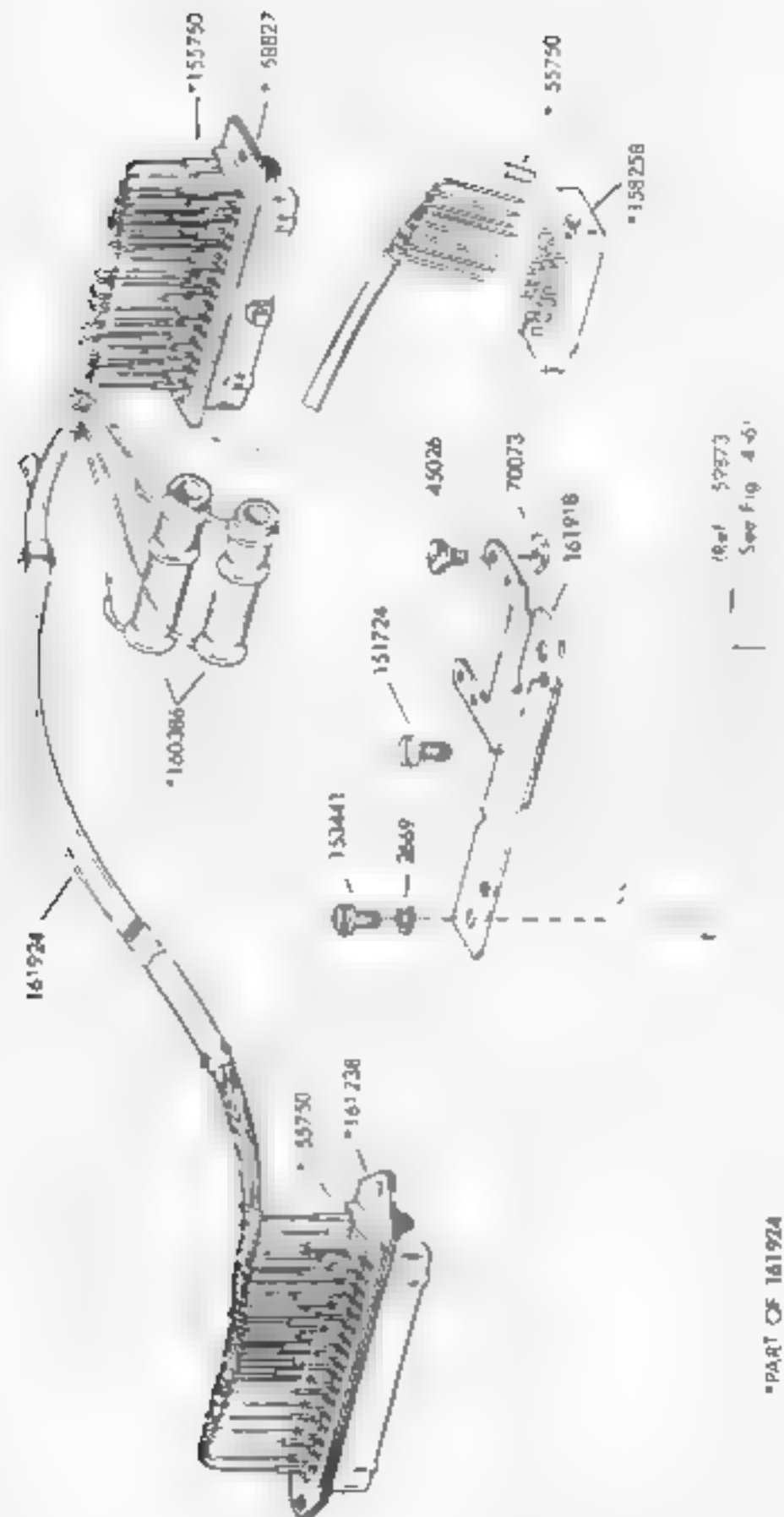
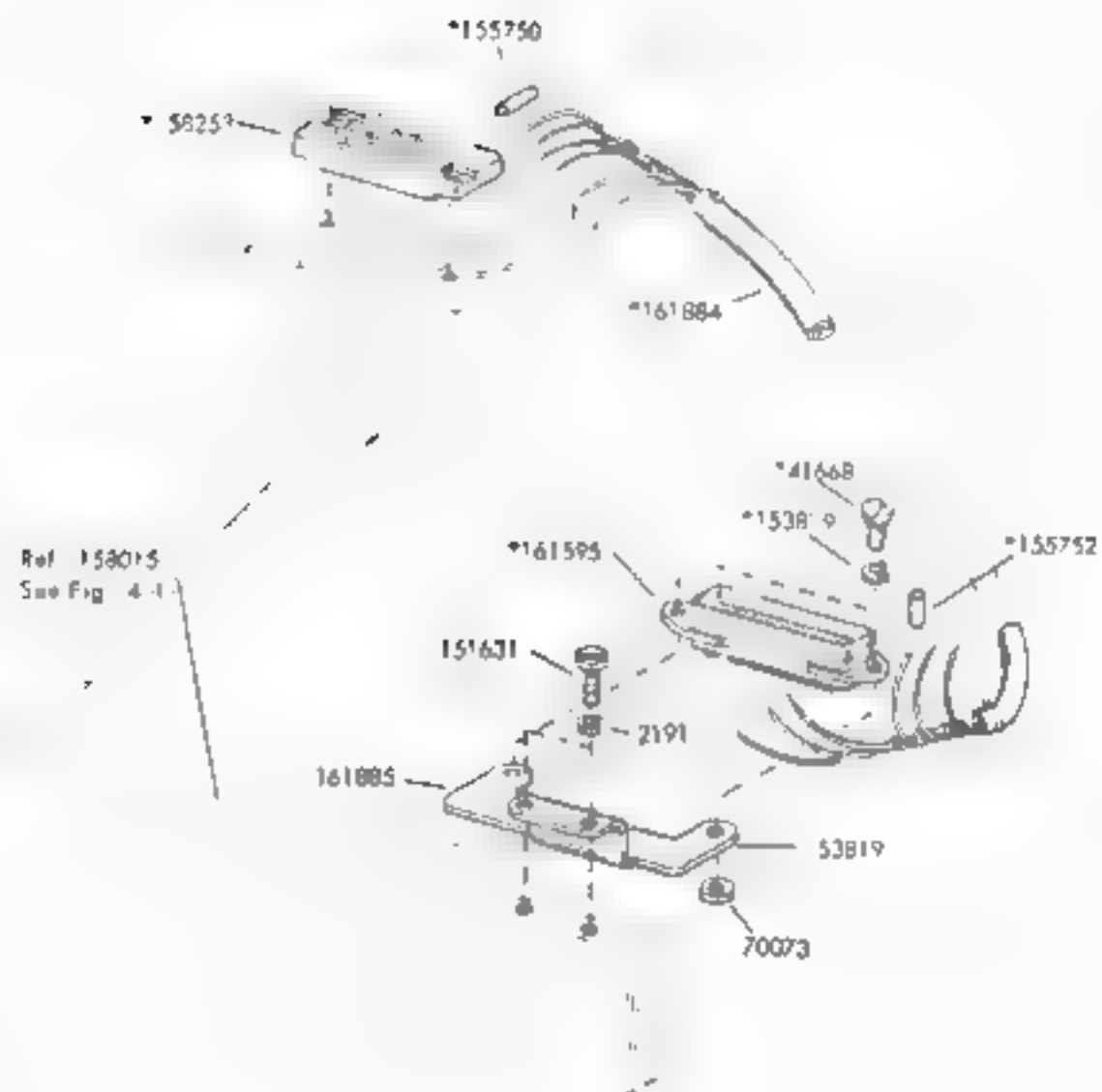


FIGURE 4-17. 161921 MODIFICATION KIT TO CONVERT AN LCX87 BASE TO ACCEPT AN LBXD7 TRANSMITTER DISTRIBUTOR



*PART OF 161884
SPECIFICATION 59275

FIGURE 4-18. 161833 MODIFICATION KIT TO CONVERT AN LCX81 TO AN LCX88 TRANSMITTER DISTRIBUTOR BASE

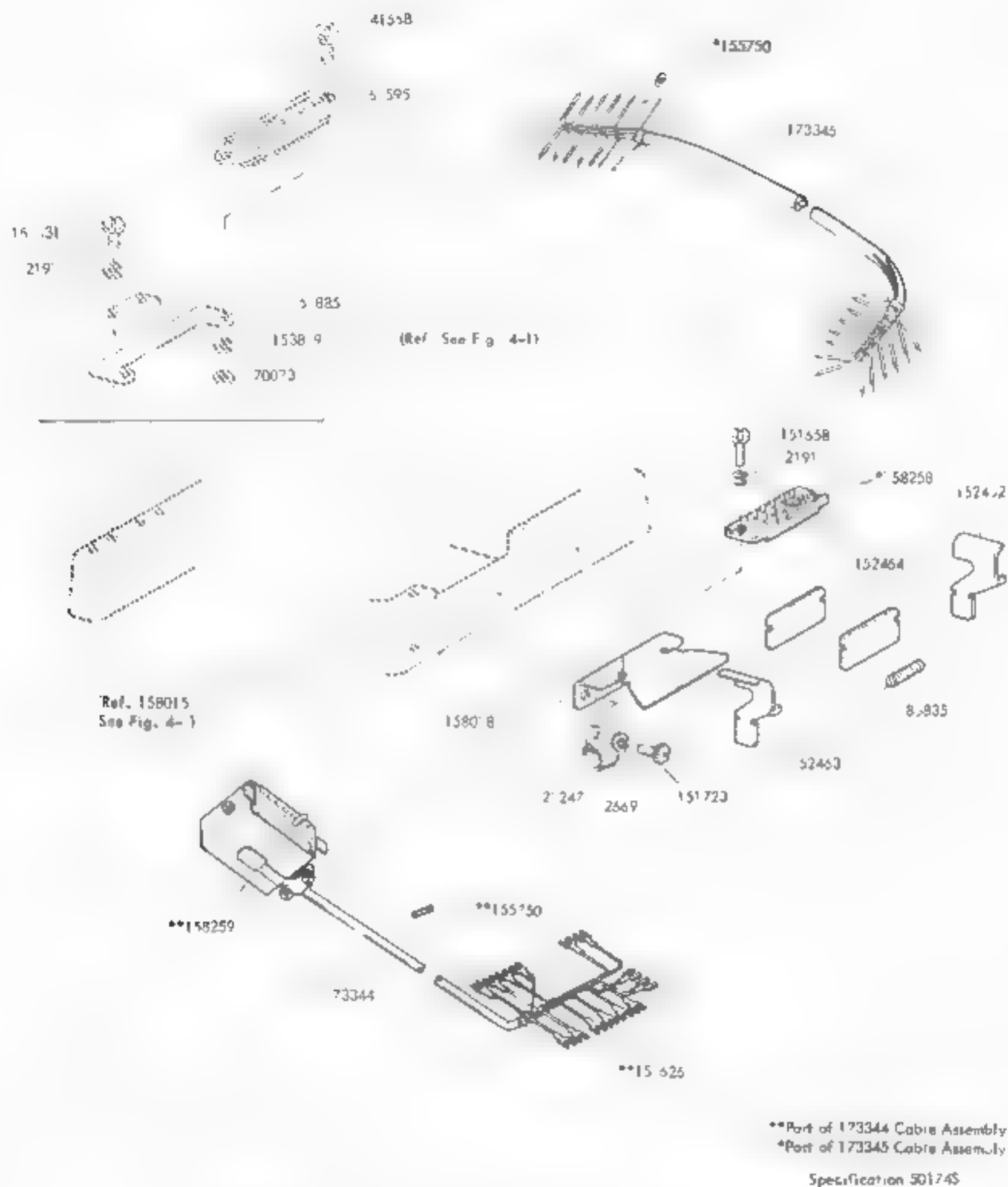


FIGURE 4-19. 173343 MODIFICATION KIT FOR MULTIPLE WIRE
OUTPUT FACILITIES ON LCX88 BASE

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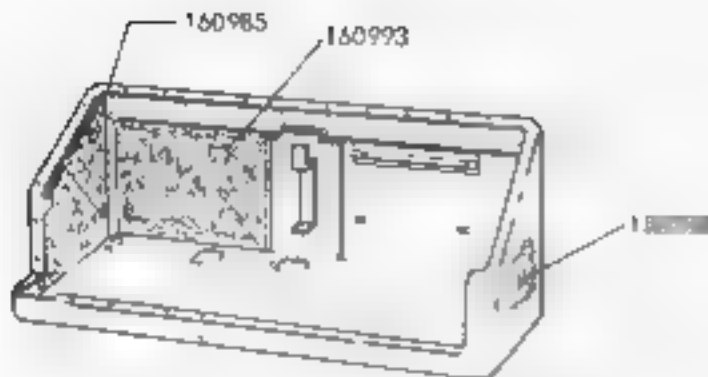
Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
257M	Cot., Magnet 4-13	110435	Nut (4-40 Hex) 4-14	152462	Latch, Right 4-2, 4-7, 4-8, 4-10, 4-17, 4-20
1 63	Screw (4-40 x 3/16 Fil) 4-3, 4-4, 4-5, 4-7, 4-7	110743	Washer, Lock 4-3 to 4-5, 4-7, 4-11, 4-12, 4-14, 4-17	152463	Latch, Left 4-2, 4-7, 4-8, 4-10, 4-17, 4-20
64	Screw (2-56 x 3/16 Fil) 4-11	112091	Post (6-40) 4-13	152464	Insulator 4-2, 4-7, 4-8, 4-10, 4-17, 4-20
1222	Screw (2-56 x 1/2 Fil) 4-11	112622	Screw, Shoulder (4-40) 4-11	152887	Screw (4-40 x 1/2 Hex) 4-2 to 4-8, 4-17
2034	Washer, Flat 4-3, 4-4, 4-13	117366	Jumpers (8-1/2" Green) 4-2, 4-8, 4-10, 4-17	152893	Screw (4-40 x 1/4 Hex) 4-3, 4-7, 4-11, 4-13
2191	Washer, Lock 4-2 to 4-8, 4-10 to 4-5, 4-17, 4-19, 4-20		Washer, Flat 4-2	153441	Screw (10-32 x 7/16 Hex) 4-18
2254	Washer, Flat 4-7, 4-17	119646	Ring, Retaining (.073 ID) 4-11	153442	Screw (10-32 x 1/2 Hex) 4-8, 4-15
2449	Washer, Lock 4-3, 4-4	119649	Ring, Retaining (.094 ID) 4-13	153819	Washer, lock 4-2, 4-8, 4-10, 4-19
2539	Nut (3/8-32 Hex) 4-8, 4-12		Ring, Retaining (.207 ID) 4-13		Screw (6-40 x 9/16 Hex) 4-11
2669	Washer, lock 4-2 to 4-8, 4-10, 4-5, 4-17, 4-18, 4-20	119655	Ring, Retaining (.305 ID) 4-2 to 4-7, 4-17	154694	Disc 4-12
3438	Washer, Flat 4-3 to 4-7, 4-13, 4-17	121125	Washer, Spring 4-13	155750	Sleeve, insulating (3/32 D) 4-2, 4-10, 4-11, 4-19, 4-19, 4-20
3598	Nut (6-40 Hex) 4-7, 4-11, 4-17	121244	Clamp, Cable (1/4" ID) 4-2, 4-15	155752	Sleeve, insulating (5/64 D) 4-8, 4-10, 4-11, 4-19
3599	Nut (4-40 Hex) 4-11	121245	Clamp, Cable (5/16" ID) 4-2	155753	Sleeve, insulating (1/8 ID) 4-11
3606	Nut (6-40 Hex) 4-11	125011	Washer, Flat 4-11, 4-13	155754	Sleeve, insulating (1/16 D) 4-11
3640	Washer, lock 4-2 to 4-8, 4-11 to 4-13, 4-17	125015	Washer, Flat 4-2 to 4-8, 4-10, 4-11, 4-13, 4-15, 4-17	155755	Sleeve, insulating (11/64 ID) 4-13
3649	Washer, Flat 4-8	125802	Washer, Flat 4-11	155996	Pinion (13 T) 4-9
3870	Spring 4-3	129661	Hub 4-15	155997	Gear (40 T) 4-9
7002	Washer, Flat 4-10, 4-11, 4-14, 4-15	130092	Screw, Shoulder (4-40) 4-11		Pinion (12 T) 4-9
7624	Spring 4-3	138034	Plate 4-11	155999	Gear (36 T) 4-9
8330	Washer, Flat 4-14		Gear, Helical (27 T) 4-10, 4-12	156226	Hub, Gear 4-2 to 4-8, 4-17
33828	Spring 4-1	150013	Disk, Adjusting 4-12	156467	Ring, Retaining (5/16) 4-8
41668	Screw, Shoulder (3-48) 4-2, 4-8, 4-10, 4-19	150026	Lever, Clutch Shoe 4-12	156532	Core Assembly 4-13
42661	Spring 4-11		Wick, Felt 4-12	156602	Screw (6-40 x 13/32 Hex) 4-11
42823	Washer, Flat 4-12	150040	Screw (6-40 x 5/8 Fil) 4-12	156740	Screw (6-40 x 7/32 Hex) 4-15
45026	Screw, Shoulder (3-48) 4-17, 4-18		Shoe, Secondary Clutch 4-12		Connector, Plug (32 Pt) 4-5
49056	Screw (10-32 x 7/8 Hex) 4-5, 4-6, 4-13	150044	Shoe, Primary Clutch 4-12	157165	Gear (33 T) 4-13
55043	Spring 4-13	150241	Spring 4-12	157184	Washer, Felt 4-13
6 085	Washer, Lock 4-5, 4-7, 4-7	150952	Eccentric 4-3, 4-4	158001	Gear, Helical (33 T) 4-9
70073	Nut (3-48 Hex) 4-2, 4-8, 4-10, 4-17 to 4-19	151080	Washer, Flat 4-2 to 4-8, 4-17	158002	Gear, Helical (11 T) 4-9
71858	Washer, Flat 4-3, 4-4	151152	Screw (4-40 x 3/16 Hex) 4-11, 4-13	158003	Gear, Helical (12 T) 4-9
73178	Washer, Lock 4-8, 4-12	151246	Washer, Flat 4-8		Gear, Helical (47 T) 4-9
73427	Washer, Flat 4-11	151346	Screw (6-40 x 3/8 Fil) 4-15	158005	Pinion (9 T) 4-9
74702	Spring 4-11	151442	Screw (6-40 x 1/2 Hex) 4-2 to 4-8, 4-17	158006	Gear, Helical (44 T) 4-9
74807	Nut (10-32 Hex) 4-2, 4-8, 4-10	151572	Washer, Lock 4-15	158012	Shaft 4-2 to 4-8, 4-17
75750	Washer, insulating 4-7, 4-17	151626	Terminal 4-11, 4-20	158013	Coupling, Shaft 4-2, 4-8
76279	Screw (1/4-32 x 5/8 Hex) 4-3, 4-4	151630	Screw (6-40 x 1/4 Hex) 4-2 to 4-8, 4-17, 4-13, 4-17	158015	Base 4-2
77902	Screw (6-40 x 2-3/8 Rd) 4-7, 4-17	151631	Screw (6-40 x 5/16 Hex) 4-2 to 4-8, 4-10, 4-11, 4-15, 4-17, 4-19	158017	Shaft 4-2
78533	Spring 4-11	151632	Screw (6-40 x 3/8 Hex) 4-2 to 4-8, 4-10, 4-13, 4-17	158018	Bracket 4-2, 4-8, 4-10, 4-20
80706	Screw, Set (6-40) 4-11		Bearing, Ball 4-8	58027	Gear Set (100 WPM) 4-9
84575	Spring 4-11	151633	Screw (6-40 x 1/4 Fil) 4-2, 4-15	158028	Gear Set (75 WPM) 4-9
86079	Washer, Felt 4-13	151657	Screw (6-40 x 5/16 Fil) 4-2, 4-7, 4-8, 4-10, 4-17, 4-20	158029	Gear Set (60 WPM) 4-9
86742	Nut (4-40 Hex) 4-3 to 4-7, 4-17	151659	Screw (6-40 x 1/2 Fil) 4-15		Connector, Plug (20 Pt) 4-2, 4-7, 4-8, 4-10, 4-17 to 4-20
84835	Spring 4-2, 4-7, 4-8, 4-10, 4-17, 4-20	151687	Screw (6-40 x 7/16 Fil) 4-3	158259	Connector, Receptacle (20 Pt, 4-8, 4-20)
86850	Screw (10-32 x 1-1/4 Hex) 4-3, 4-4	151688	Screw (6-40 x 5/8 Fil) 4-4	158271	Guard, Gear 4-2 to 4-8, 4-17
90790	Washer, Flat 4-13	151693	Screw (6-40 x 9/16 Fil) 4-14	158588	Post (4-40) 4-14
90951	Washer, Lock 4-7, 4-13	151721	Screw (6-40 x 3/4 Hex) 4-14		Connector, Plug (14 Pt) 4-5, 4-7
92260	Washer, Lock 4-7	151722	Screw (6-40 x 3/16 Hex) 4-13	158745	Plate, Clamp 4-2 to 4-8, 4-12, 4-17
93118	Washer, Lock 4-11	151723	Screw (10-32 x 3/8 Hex) 4-2 to 4-5, 4-7, 4-10, 4-17, 4-20	158751	Plate W/Shaft, Clutch Trip 4-13
93356	Washer, Felt 4-13	151724	Screw (10-32 x 5/8 Hex) 4-17, 4-18	158757	Hinge, Mounting 4-13
94540	Screw, Set (10-24) 4-2 to 4-8, 4-10		Spring 4-12	158758	Shaft 4-13
98226	Screw (3-48 x 1/4 Fil) 4-5, 4-7, 4-11	151728	Screw (4-40 x 9/16 Fil) 4-14		Post (4-40) 4-13
98832	Screw (4-40 x 11/16 Fil) 4-14	151733	Screw (4-40 x 11/64 Hex) 4-11, 4-12, 4-13	158761	Ball 4-3
99978	Connector, Plug (4 Pt) 4-11	151737	Nut (4-40 Hex) 4-2, 4-7, 4-8, 4-11, 4-14, 4-17		Screw, Contact (6-40) 4-14
101633	Washer, Flat 4-15			158767	Guide, Lever 4-14
103305	Washer, Flat 4-2, 4-8, 4-10			158768	Terminal 4-14
105028	Wick, Felt 4-13				Terminal, Spring Holder 4-14
107396	Terminal 4-10, 4-17			158777	Holder, Screw (6-40) 4-14

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
5878	Rocker, Contact 4-14	161920	Base 4-17	176725	Cable Assembly 4-11
58785	Block, Distributor 4-14	161924	Cable Assembly 4-17, 4-18	176726	Sleeve, Core 4-12
58788	Clamp 4-12	163003	Gear (20 T) 4-9	176732	Guide 4-11
158797	Drum Clutch 4-2	163452	Pinion (20 T) 4-9	176733	Bracket 4-1
158827	Connector, Receptacle (32 Pt) 4-5, 4-7, 4-8	163453	Gear (56 T) 4-9	176734	Bracket 4-11
58850	Bearing 4-12	163454	Gear Set (106 WPM) 4-9	176735	Shaft W/ Bearing 4-12
58883	Spring 4-14	163497	Pinion (15 T) 4-9	176736	Screw, Shoulder 4-40, 4-11
158895	Clip 4-12	163498	Gear (63 T) 4-9	176737	Lever, Detent 4-11
58896	Lever, Latch 4-13	163499	Gear Set 4-9	176738	Screw, Shoulder (10-32) 4-11
58926	Screw (4-40 x 7/32 Hex, 4-2)	163515	Stud, Shoulder 4-8	176739	Gear (45 T) 4-11
59233	Stud (6-40) 4-3, 4-4	163517	Bushing, Rubber 4-2, 4-8, 4-10	176741	Gear (33 T) 4-10
5934	Bearing, Ball 4-2	164101	Stud, Shoulder 4-2, 4-10	176743	Gear (33 T) 4-10
159800	Spring 4-14	164161	Drum, Message 4-11	176745	Gear (40 T) 4-10
59836	Gear (24 T) 4-3 to 4-7	164162	Ring, "O" 4-11	176751	Shaft 4-10
159837	Gear 48 T, 4-5 to 4-7, 4-7	164164	Blade, Code 4-11	176752	Ring Retaining 4-10
159838	Shaft 4-3 to 4-7, 4-7	164966	Gear (42 T) 4-15	176754	Lever, Cam Follower 4-11
159839	Bracket Plug Mounting 4-4	164974	Plate 4-12	176755	Lever, Cam Follower 4-1
159840	Bracket, Plug Mounting 4-3, 4-5	164975	Shaft W/Bearing 4-12	176756	Lever, Cam Follower 4-1
159843	Shaft, Coupling 4-5 to 4-7, 4-7	164976	Plate 4-11	176757	Lever, Cam Follower 4-11
159844	Base 4-3	164977	Shaft, Lever 4-11	176758	Lever, Cam Follower 4-1
159845	Base 4-4	164981	Lever, Trip 4-13	176759	Lever, Code Blade (Stop Cam) 4-11
159846	Shaft, Coupler 4-3, 4-4	164982	Lever, Trip 4-13	176760	Bracket, Mounting 4-11
159873	Base 4-5, 4-6, 4-7	65027	Network, Spark Suppression 4-13	176761	Bracket 4-11
159882	Gear Set (65 WPM) 4-9	165691	Cable Assembly 4-11	176762	Bracket, Connector 4-11
159883	Gear Set (106 WPM) 4-9	170189	Pinion (15 T) 4-9	176768	Lever, Drive 4-11
160366	Bracket 4-7, 4-17	170190	Gear (51 T) 4-9	176769	Screw, Flat (6-40) 4-11
160368	Cable Assembly 4-7	170291	Shaft W/Bearings, Idler 4-8	176813	Guide 4-11
160374	Cable Assembly 4-4, 4-5	170293	Pinion (11 T) 4-9	176814	Screw, Shoulder (4-40) 4-11
160384	Bracket 4-3, 4-7	170294	Shaft, W/Bearings 4-8	176815	Pawl, Stepping 4-11
160386	Resistor (1000 Ohm) 4-7, 4-17, 4-18	170295	Gear (25 T) 4-8	176816	Plate 4-11
160425	Stud, Adjusting (4-32) 4-3, 4-4	170297	Gear (33 T) 4-9	176817	Plate W/Shaft Drive 4-11
160626	Insulator 4-11	170298	Gear (40 T) 4-8	178316	Modification Kit 4-10 to 4-15
160627	Bushing, Insulating 4-11	170300	Base 4-8	178320	Bracket Connector 4-5
160628	Spring, Contact 4-11	170301	Gear (30 T) 4-8	178321	Plate Mounting 4-5
160630	Spring, Contact 4-11	170310	Cable W/Connector 4-8	178322	Frame, Distributor 4-15
160631	Spring, Contact 4-11	171541	Diode (IN1693) 4-15	178323	Cable Assembly 4-11
160975	Nut 1/4-32 Hex 4-3, 4-4	172760	Armature 4-13	178325	Cover, Insulator 4-14
161238	Connector, Receptacle (36 Pt) 4-8	172985	Shaft W/Bearings and Gear 4-15	178333	Bracket 4-11
161330	Gear, Helical (49 T) 4-9	173343	Modification Kit 4-20	178768	Cable Assembly 4-17
161331	Gear, Helical (11 T) 4-9	173344	Cable Assembly 4-20	178769	Gear Set 100 WPM 4-9
161332	Gear (42 T) 4-9	173345	Cable Assembly 4-20	178770	Pinion (23 T) 4-9
161333	Pinion (10 T) 4-9	173776	Gear Set (65 WPM) 4-9	178771	Gear (46 T) 4-9
161353	Gear (63 T) 4-9	173818	Pinion (13 T) 4-9	178772	Gear Set (67 WPM) 4-9
161354	Pinion (15 T) 4-9	173819	Gear (60 T) 4-9	178773	Pinion (20 T) 4-9
161356	Gear Set (67 WPM) 4-9	174250	Pin, Roll 4-10, 4-12	178774	Gear (60 T) 4-9
161357	Gear Set 4-9	174260	Cable Assembly 4-8	178775	Gear Set (61 WPM) 4-9
161359	Gear Set 4-9	174261	Cable Assembly 4-8	178776	Pinion (17 T) 4-9
161525	Connector, Plug (4 Pt) 4-11	174263	Jumper (18") 4-11	178777	Gear (56 T) 4-9
161526	Connector, Receptacle (4 Pt) 4-11	176326	Screw, Shoulder (10-32 LH) 4-15	178778	Pinion (20 T) 4-17
161595	Connector, Receptacle (36 Pt) 4-2, 4-8, 4-10, 4-17	176655	Base 4-10	178779	Gear (60 T) 4-17
161833	Modification Kit 4-19	176656	Shaft 4-10	178780	Bracket, Connector 4-17
161837	Bracket 4-13	176657	Shaft 4-10	178871	Sleeve, Insulating (7/16 x 1-1/8") 4-13
161884	Cable Assembly 4-2, 4-8, 4-10, 4-19	176717	Frame, Distributor 4-11	178872	Sleeve, Insulating (1/16 x 1-1/4") 4-13
161885	Bracket, Connector 4-2, 4-8, 4-10, 4-19	176719	Resistor (1000 Ohm) 4-11	193565	Coupling, Flexible 4-2 to 4-8, 4-10, 4-17
161918	Bracket, Connector 4-18	176720	Contact Assembly 4-11	194356	Pinion (15 T) 4-2
161919	Bracket, Connector 4-17	176721	Bracket, Contact 4-11	195144	Pinion (11 T) 4-9
		176722	Plate, Mounting 4-11	195145	Gear (49 T) 4-9
		176723	Blade, Stop 4-11	195176	Guard, Contact 4-11
		176724	Cable Assembly 4-11		

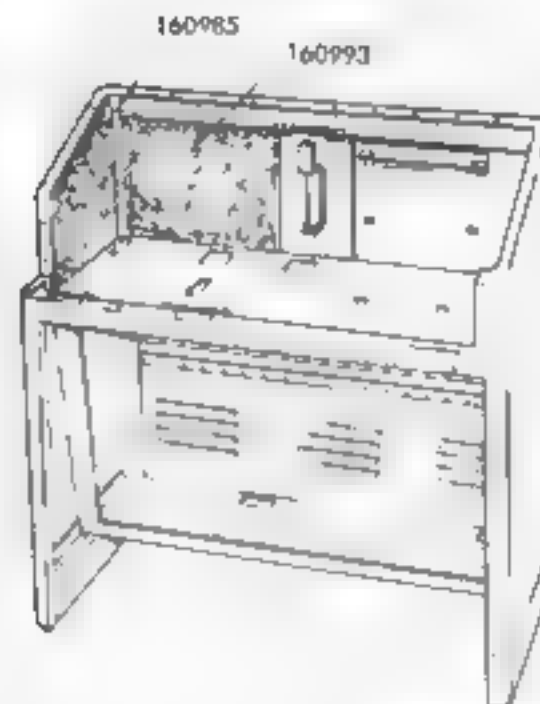
SECTION 5

AUTOMATIC SEND-RECEIVE CABINET (LAAC)



TY PICAL TABLE MODEL CABINET

CABINET TYPES	
General Purpose	Special Purpose
Accommodates Fixed Head Transmitters & Transmitter Distributors	Accommodates Pivoted Head Transmitter Distributors
<ul style="list-style-type: none"> • LX • LXD • LBXD 	<ul style="list-style-type: none"> • LAXD • LCXD • LFXD



TY PICAL FLOOR MODEL CABINET

FIGURE 5-1. TYPICAL CABINETS

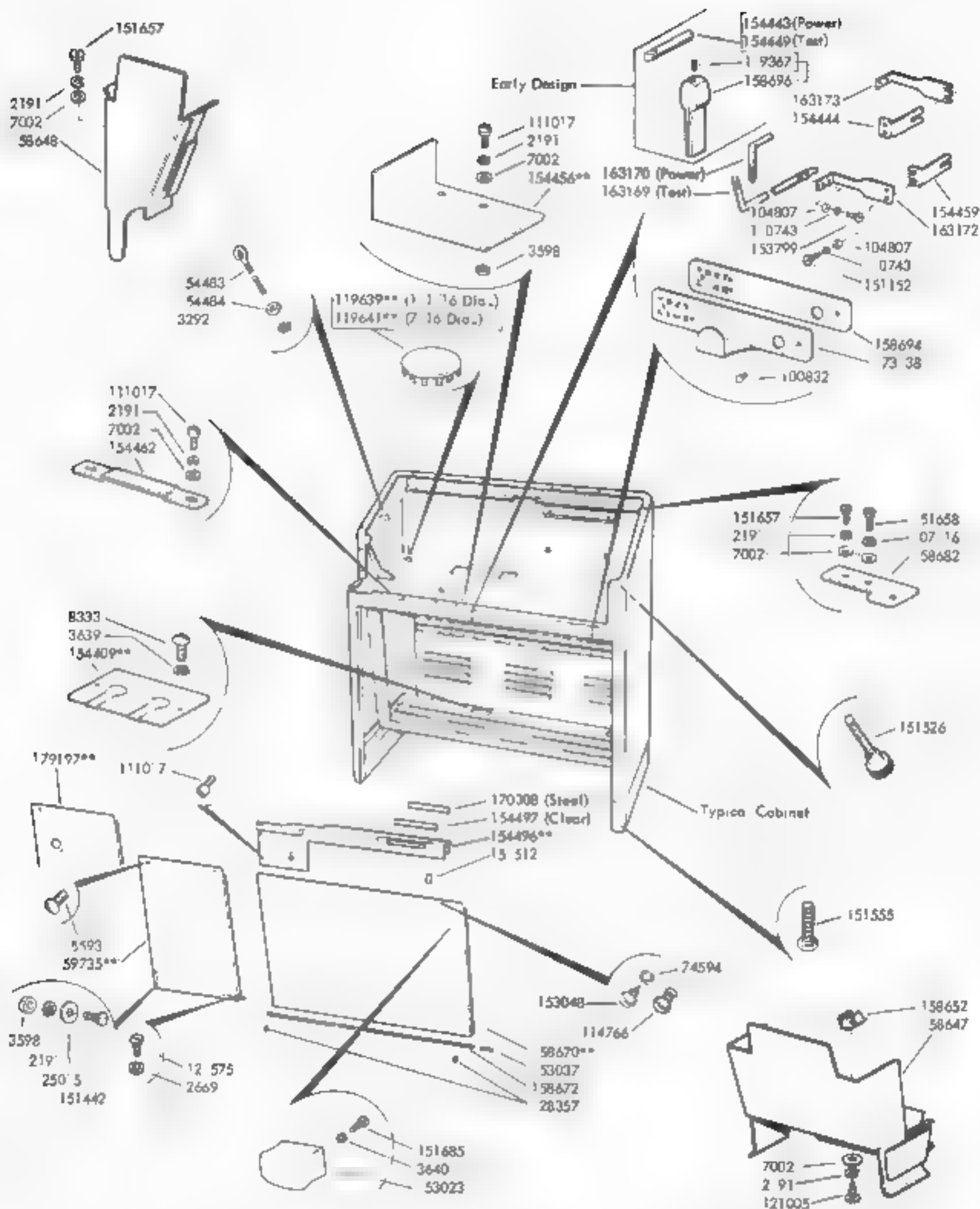
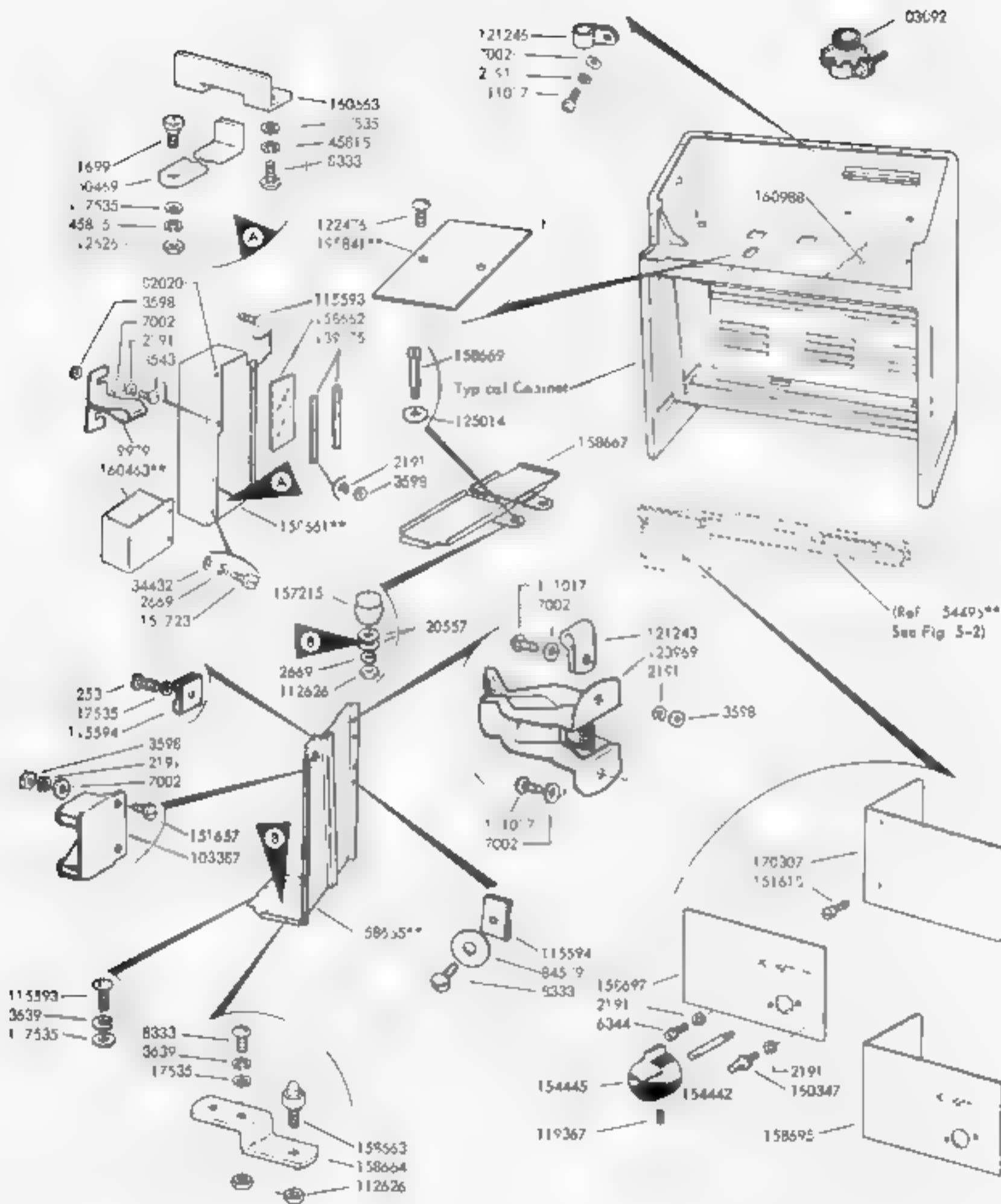


FIGURE 5-2. CABINET BASE COMMON PARTS



**Refer to page 8 for finish suffix

FIGURE 5-3. CABINET BASE COMMON PARTS.....Continued

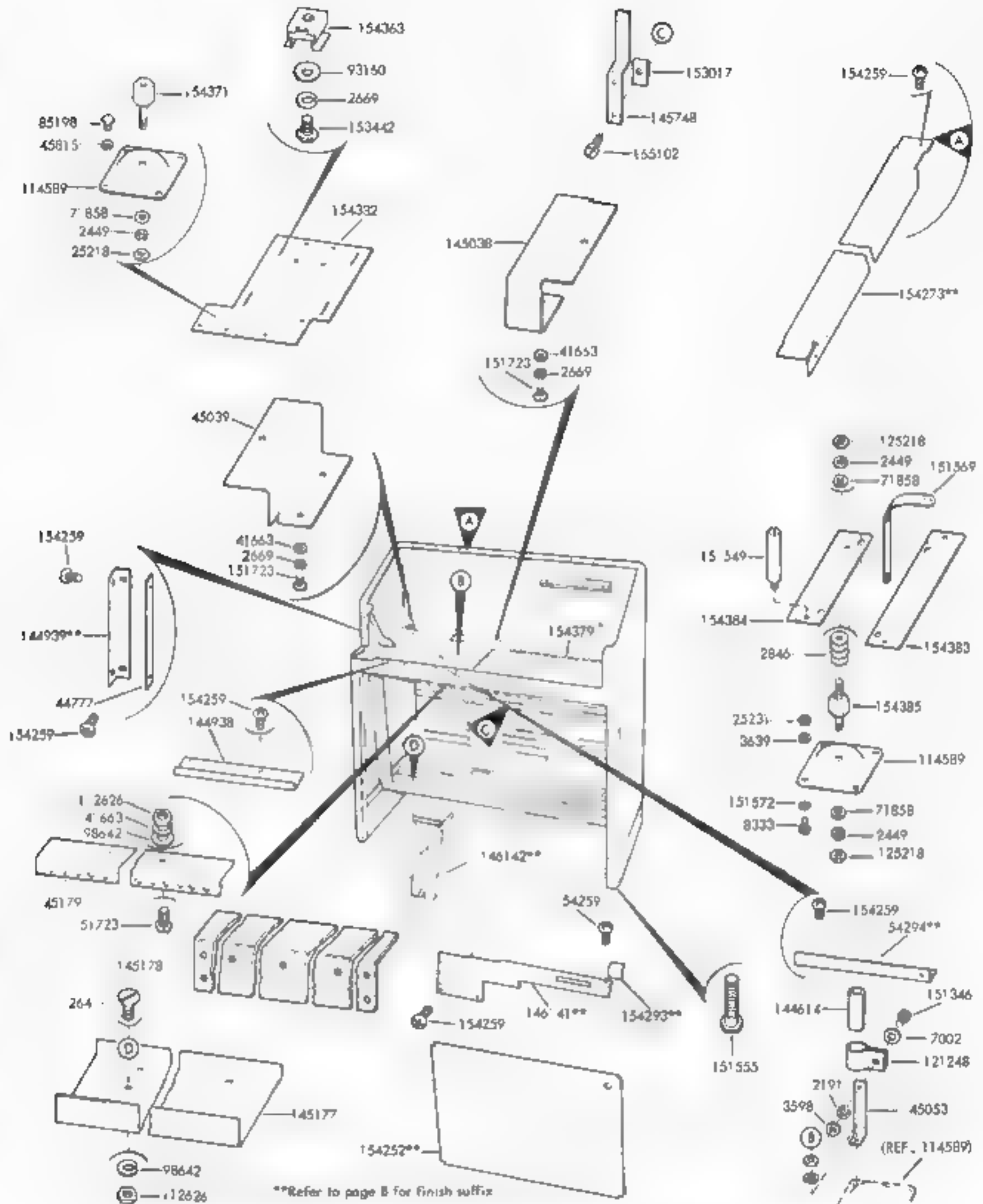


FIGURE 5-4. CABINET BASE TO ACCOMMODATE PULL-BACK TRANSMITTER

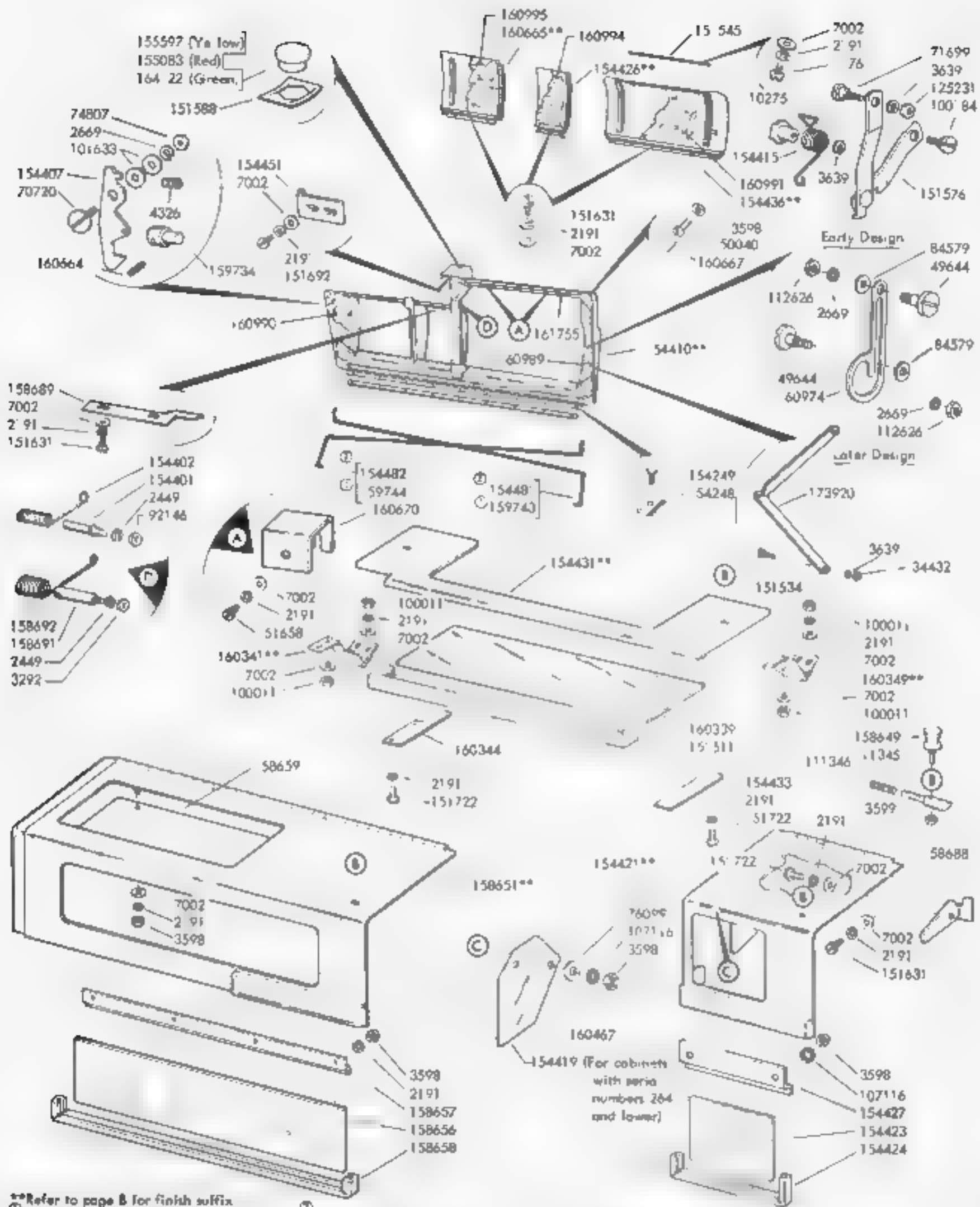


FIGURE 5-5. CABINET DOME, LATCHES AND DOORS

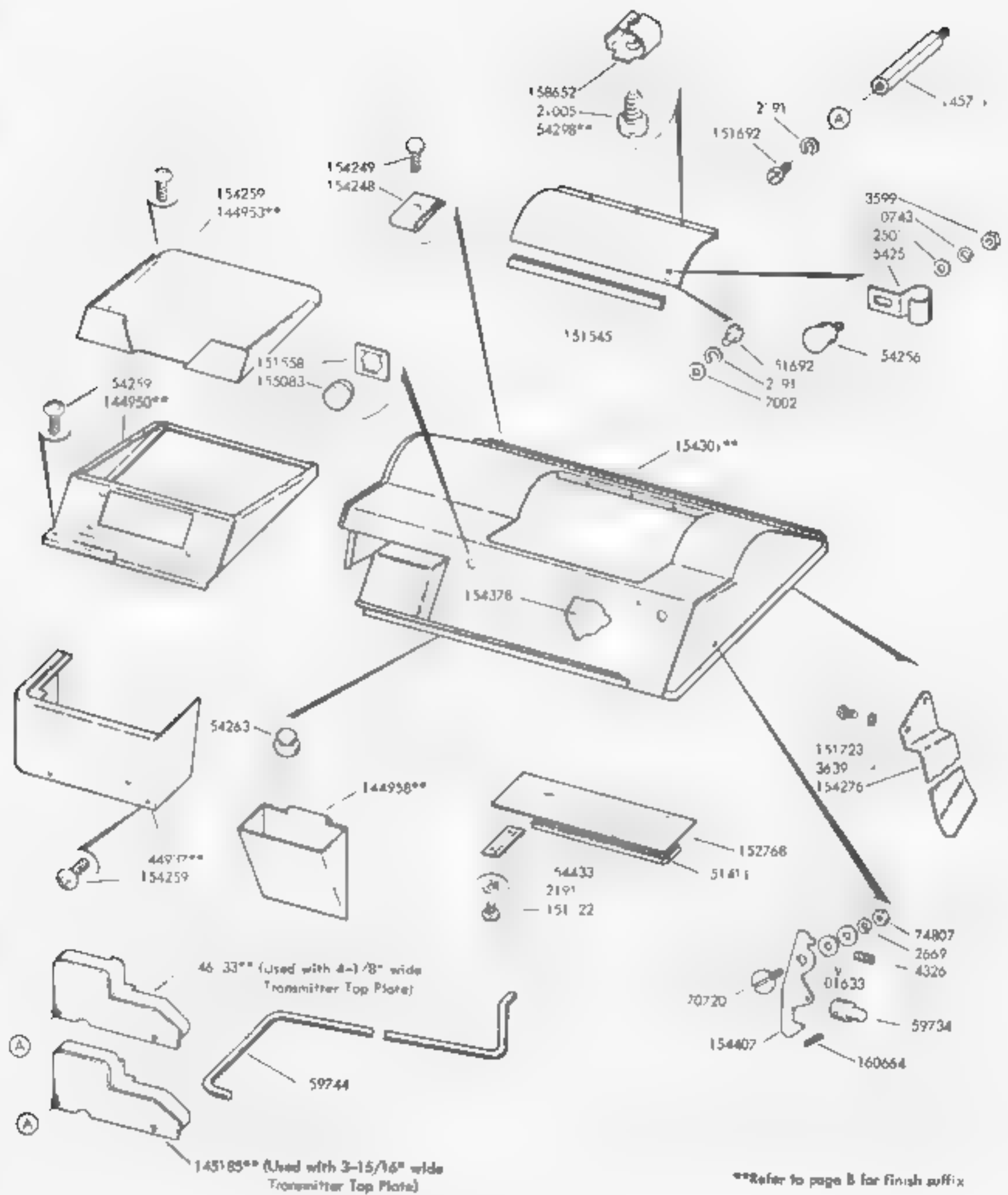


FIGURE 5-6. CABINET DOME TO ACCOMMODATE PULL-BACK TRANSMITTER

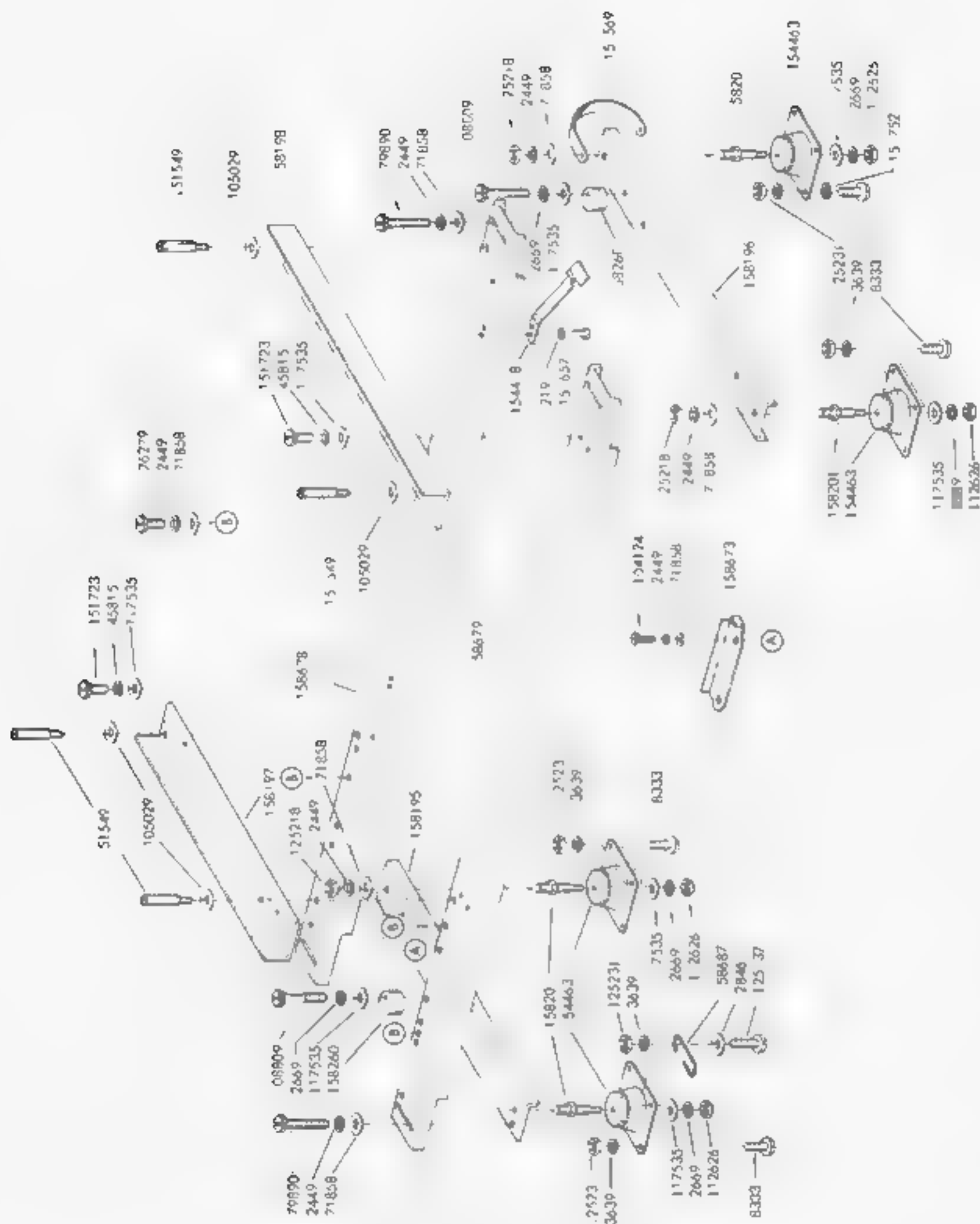


FIGURE 5-7. CRADLE ASSEMBLY

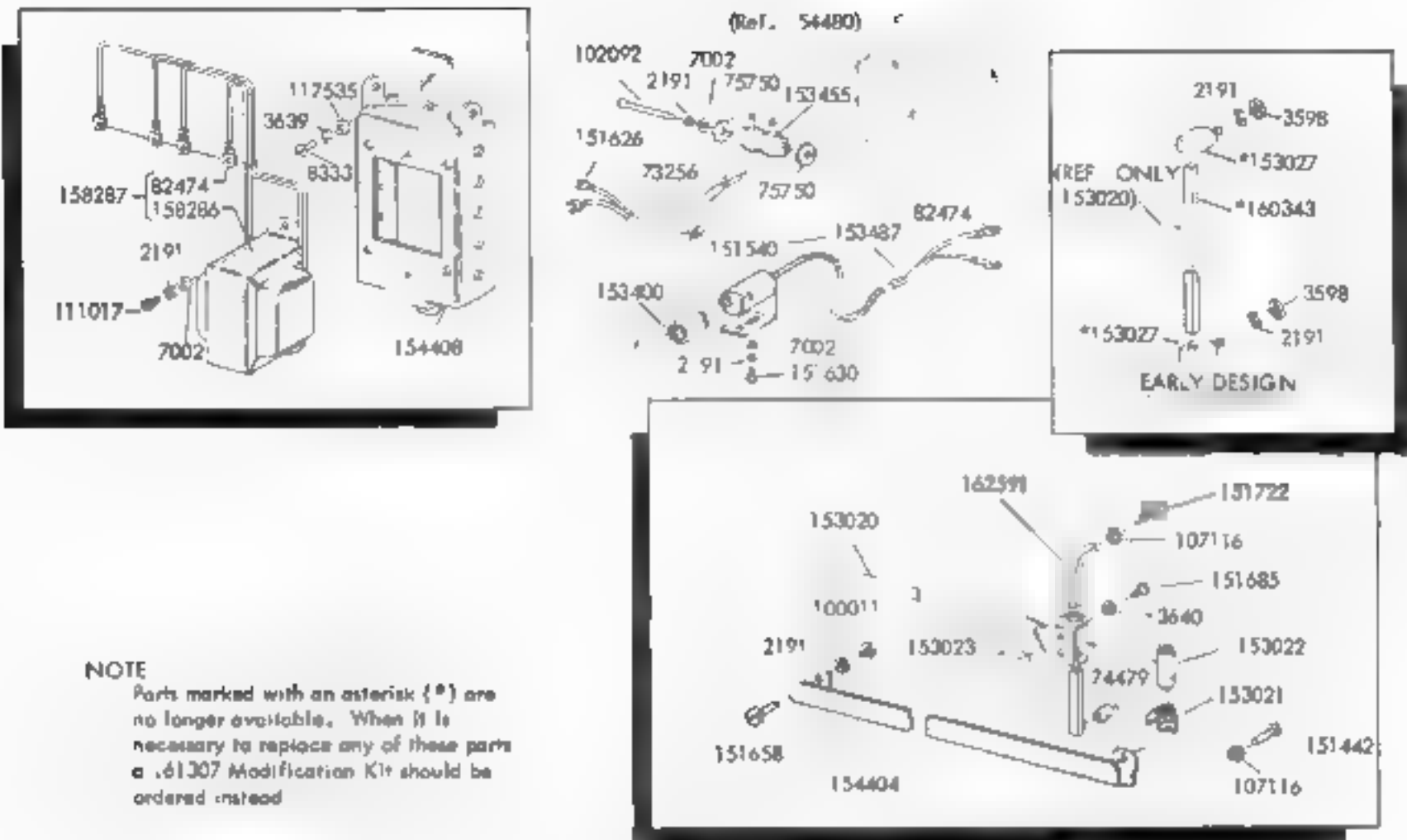


FIGURE 5-10. TRANSFORMER AND LINE GUIDE

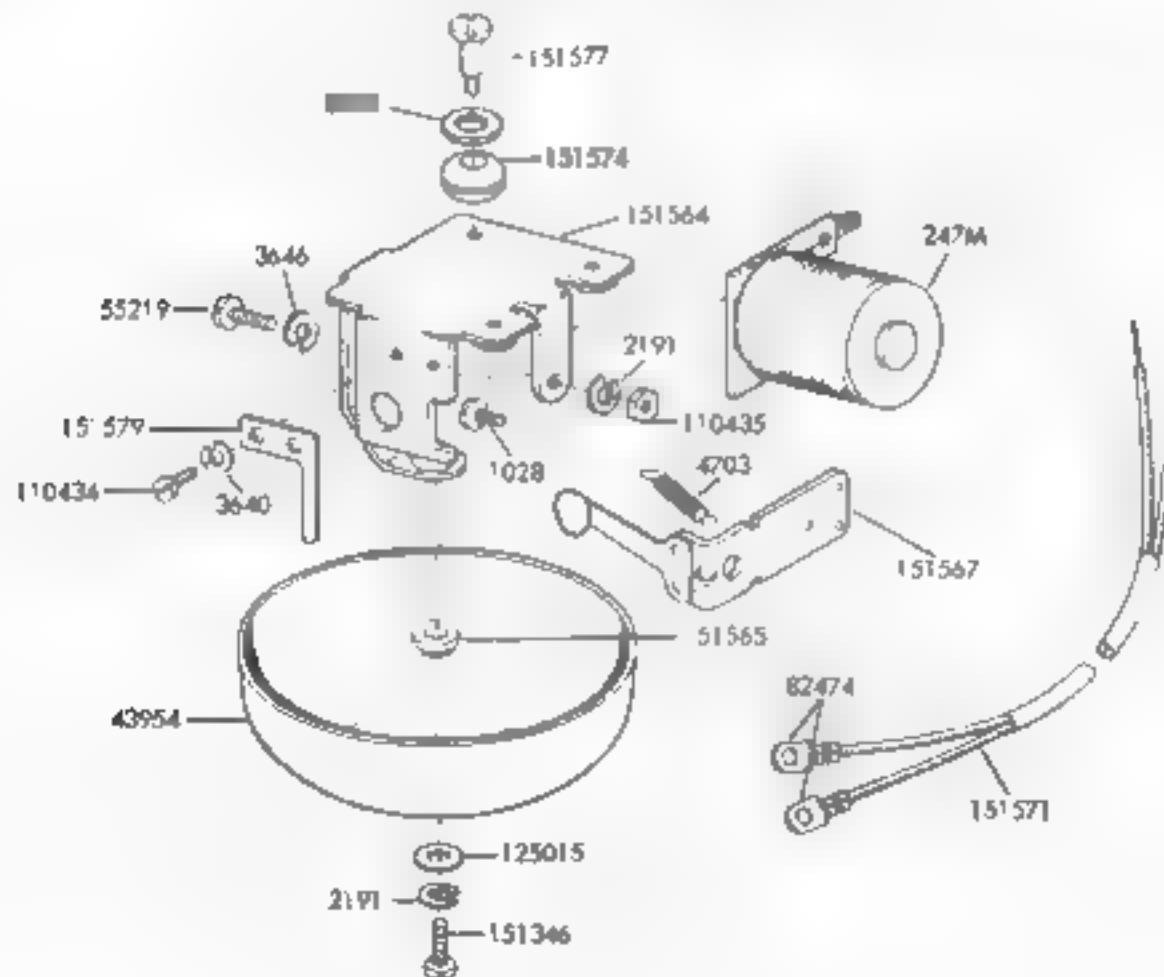


FIGURE 5-11. 151560 SIGNAL BELL ASSEMBLY

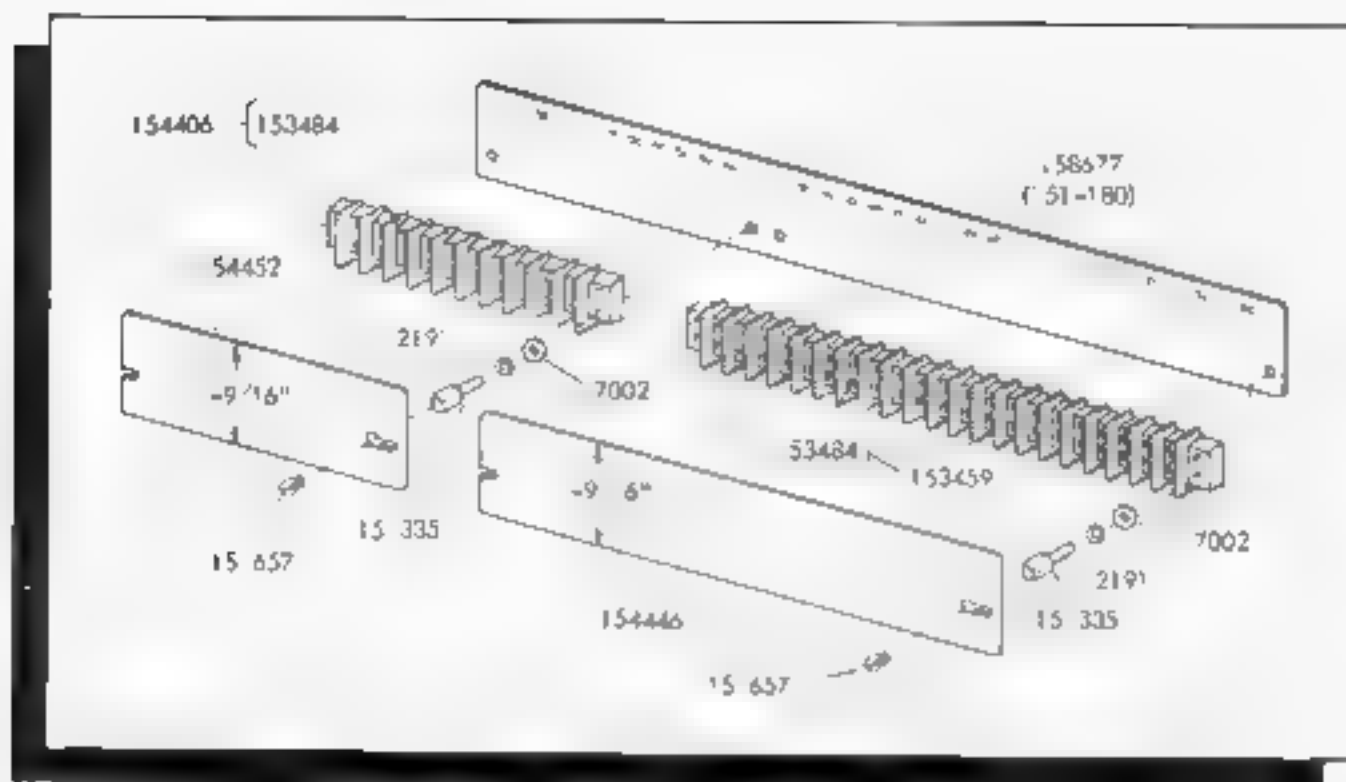


FIGURE 5-13. 159396 MODIFICATION KIT TO ADD AUXILIARY TERMINAL BLOCKS - TOP ROW LEFT REAR

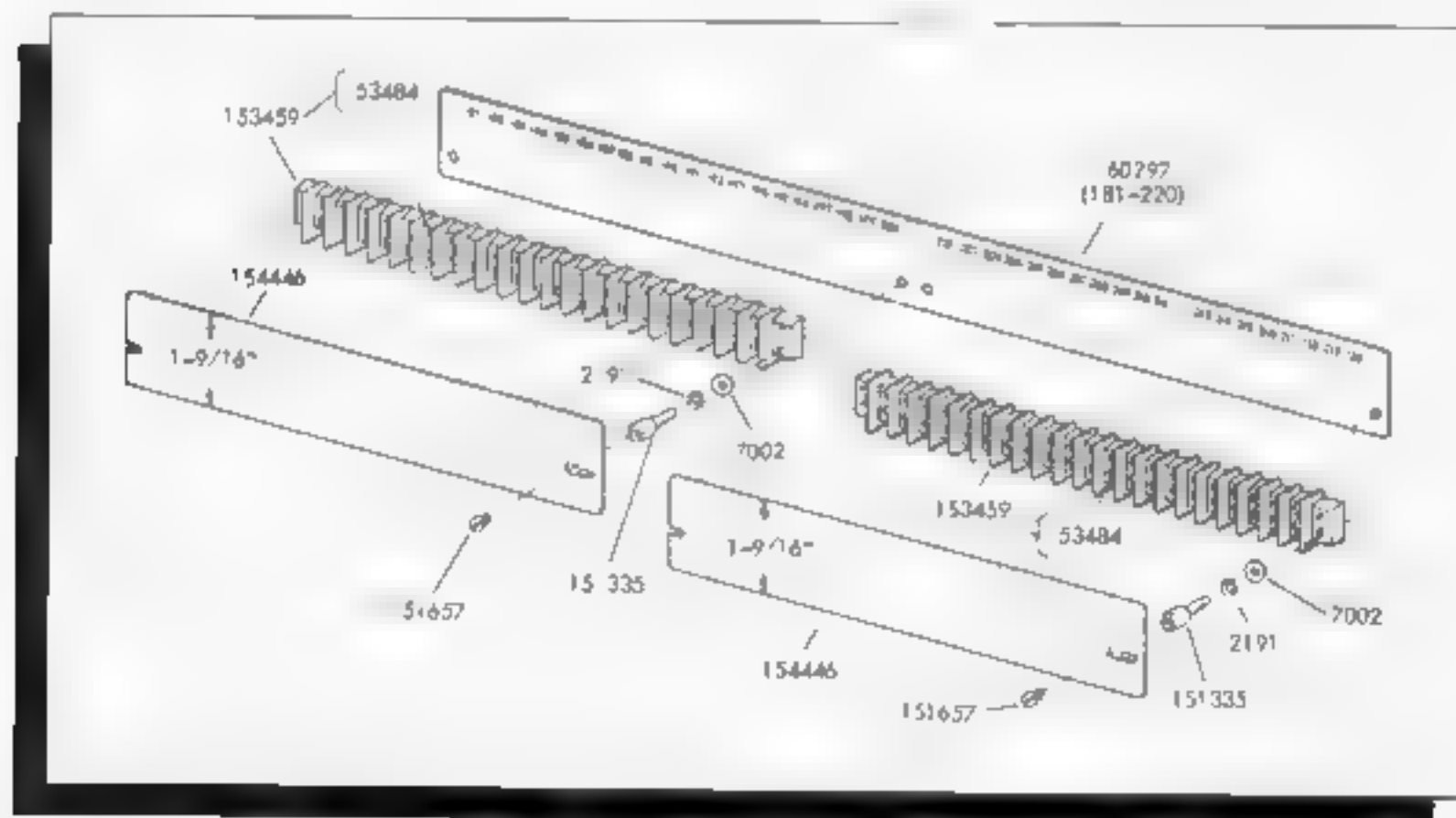


FIGURE 5-14. 159384 MODIFICATION KIT TO ADD AUXILIARY TERMINAL BLOCKS - TOP ROW RIGHT REAR

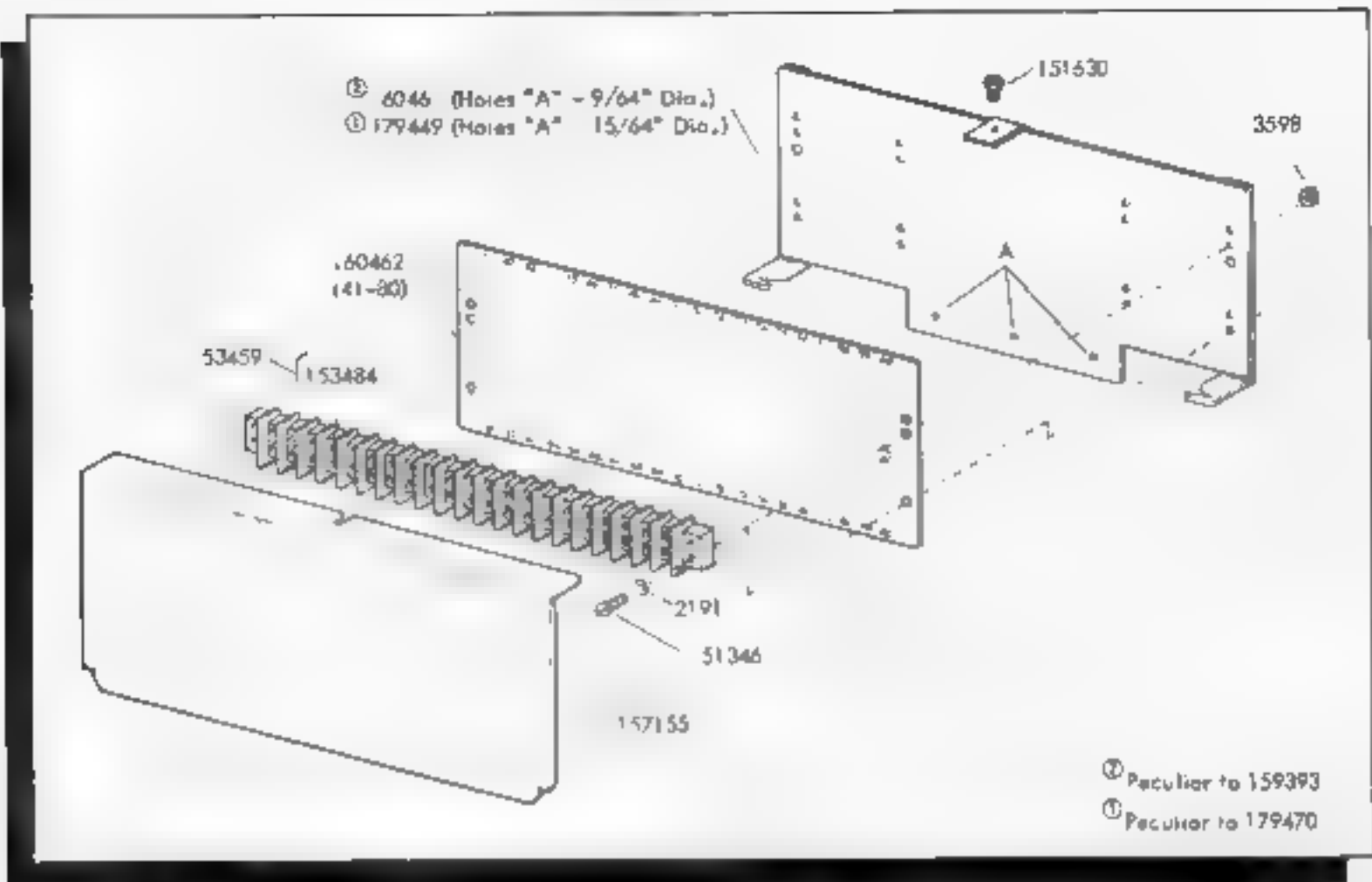


FIGURE 5-15. 159393 MODIFICATION KIT AND 179470 ASSEMBLY TO ADD AUXILIARY TERMINAL BLOCK - RIGHT SIDE

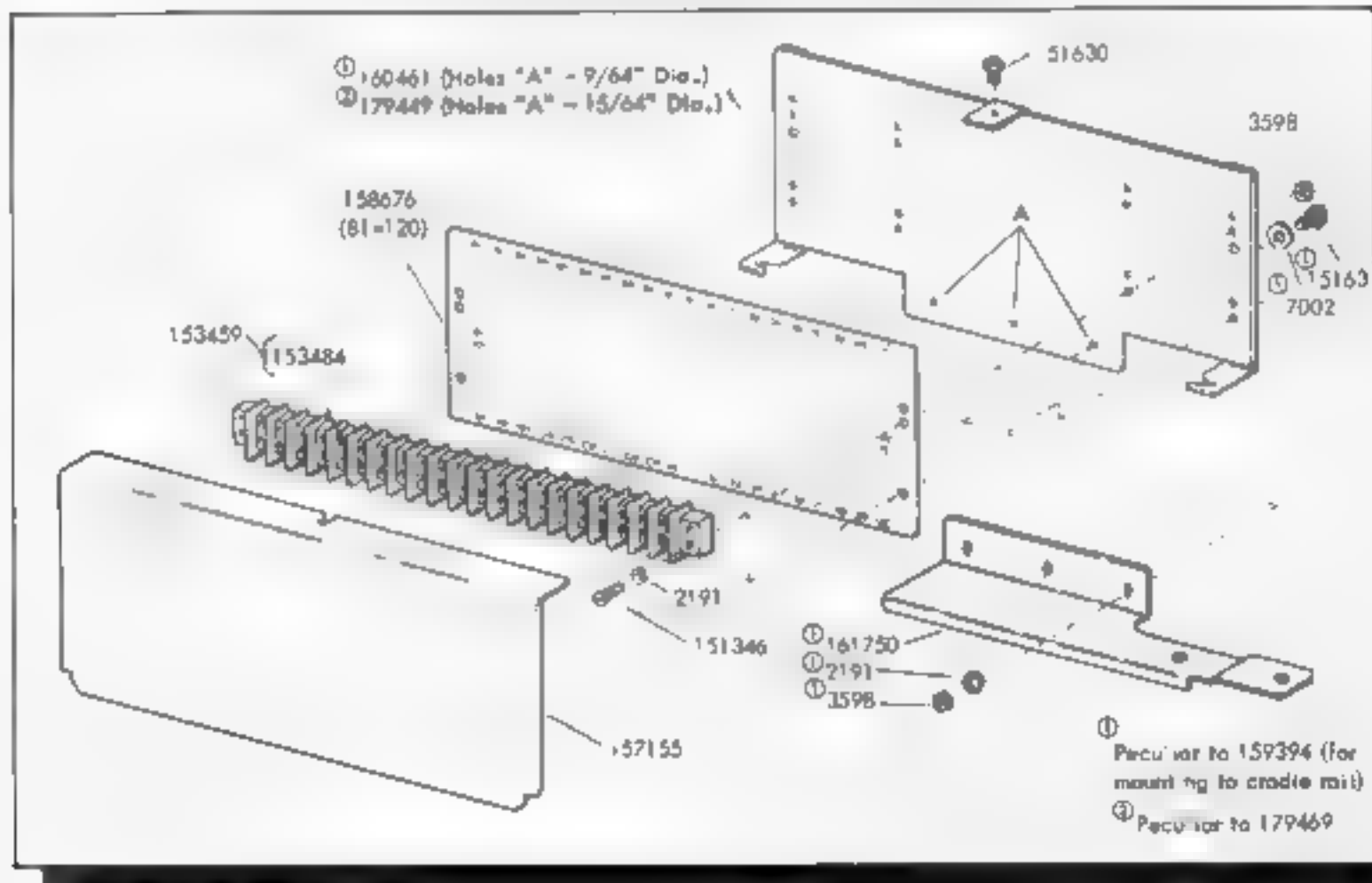


FIGURE 5-16. 159394 MODIFICATION KIT AND 179469 ASSEMBLY TO ADD AUXILIARY TERMINAL BLOCK - LEFT SIDE

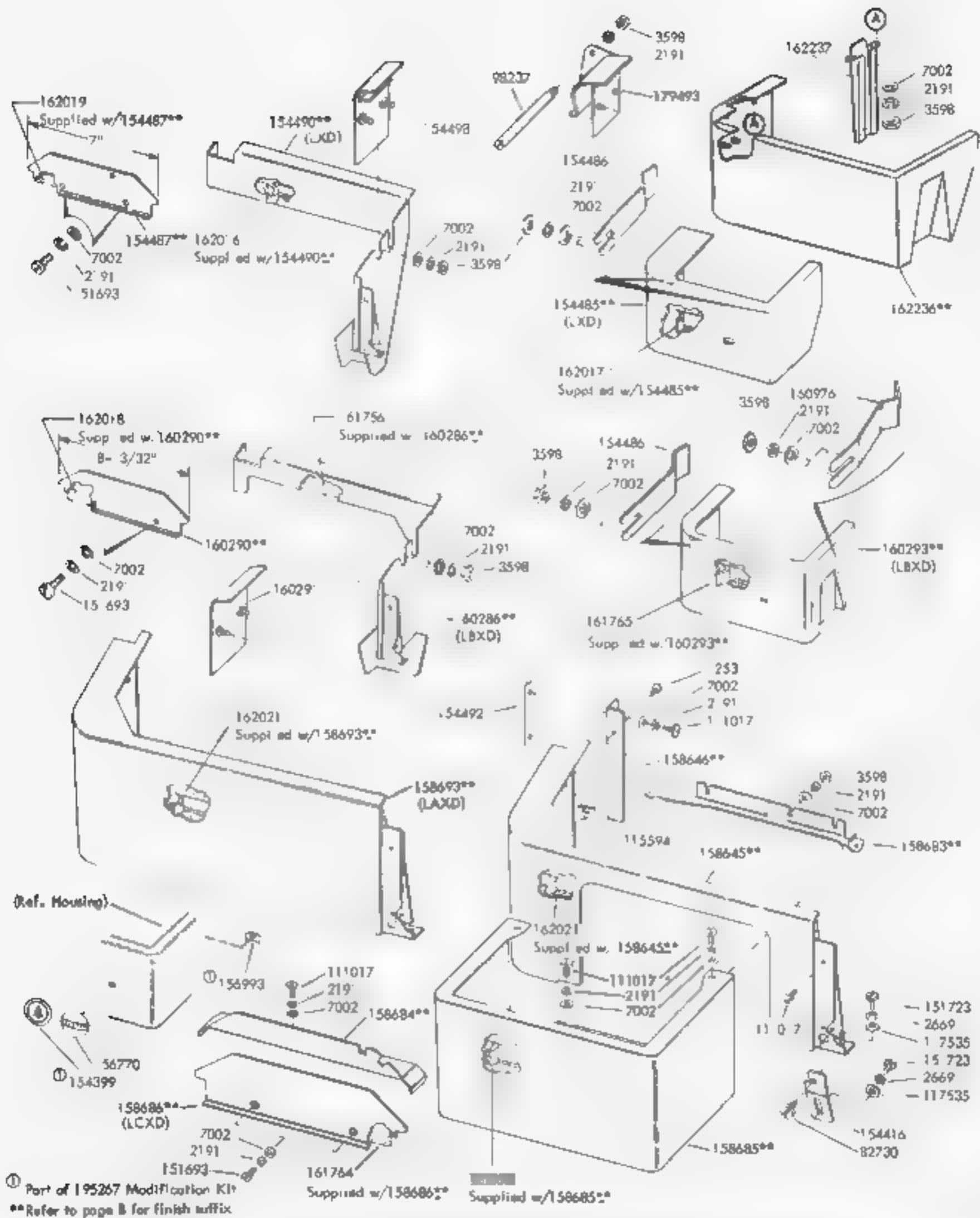


FIGURE 5-17. TRANSMITTER AND TRANSMITTER DISTRIBUTOR HOUSINGS

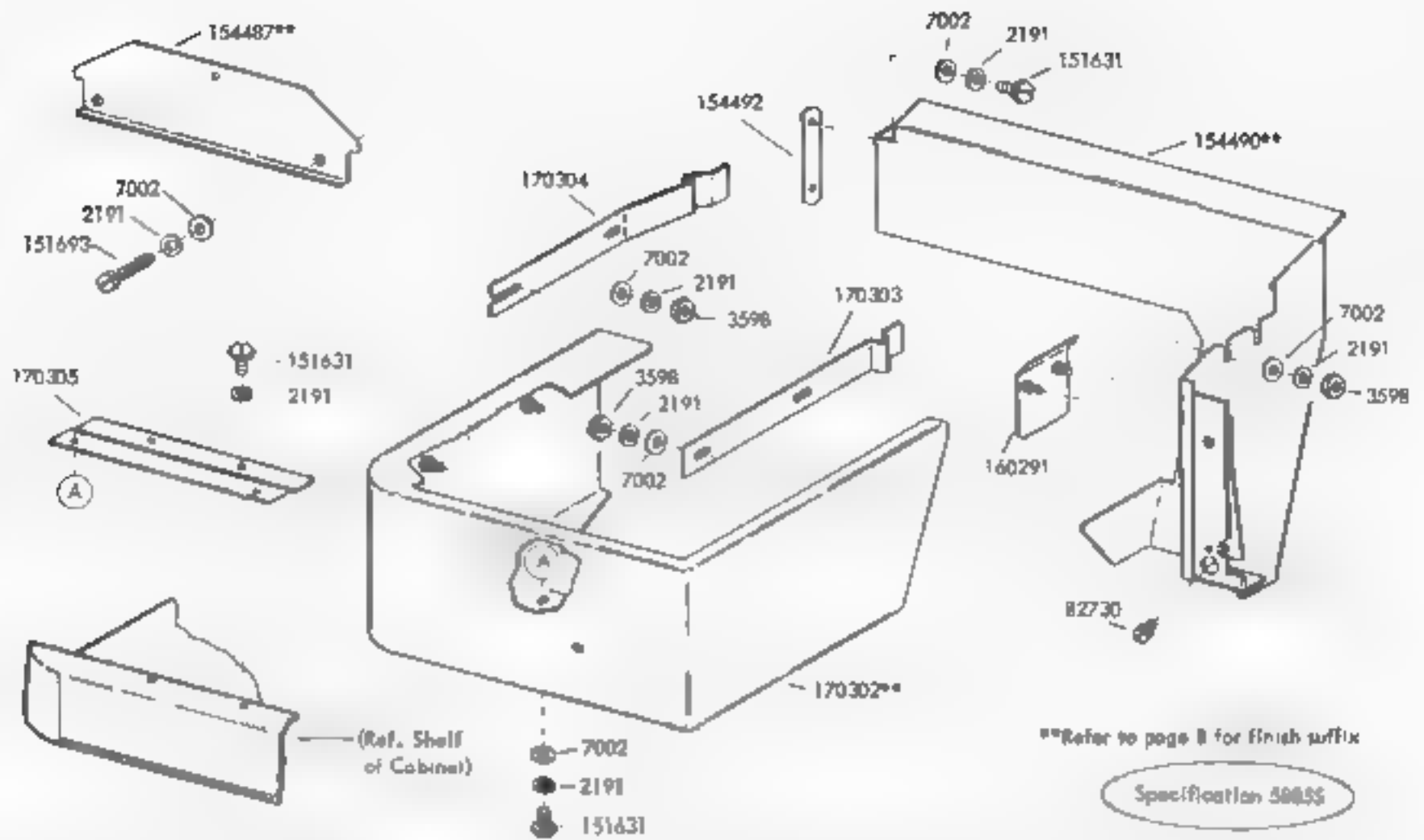


FIGURE 5-18. 170272** MODIFICATION KIT TO PROVIDE DUAL TRANSMITTER DISTRIBUTOR HOUSING

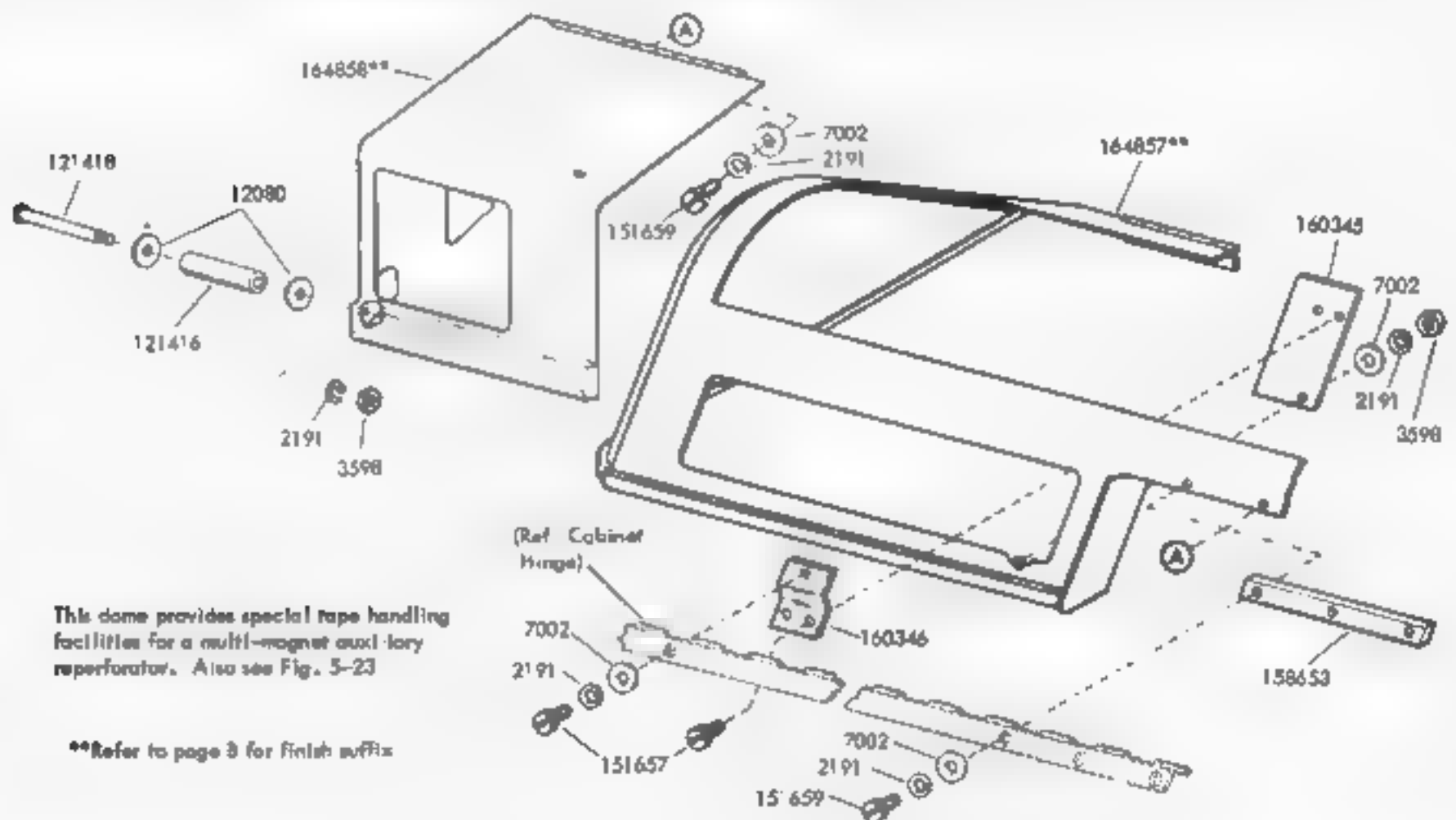


FIGURE 5-19. CABINET DOME VARIABLE FEATURES

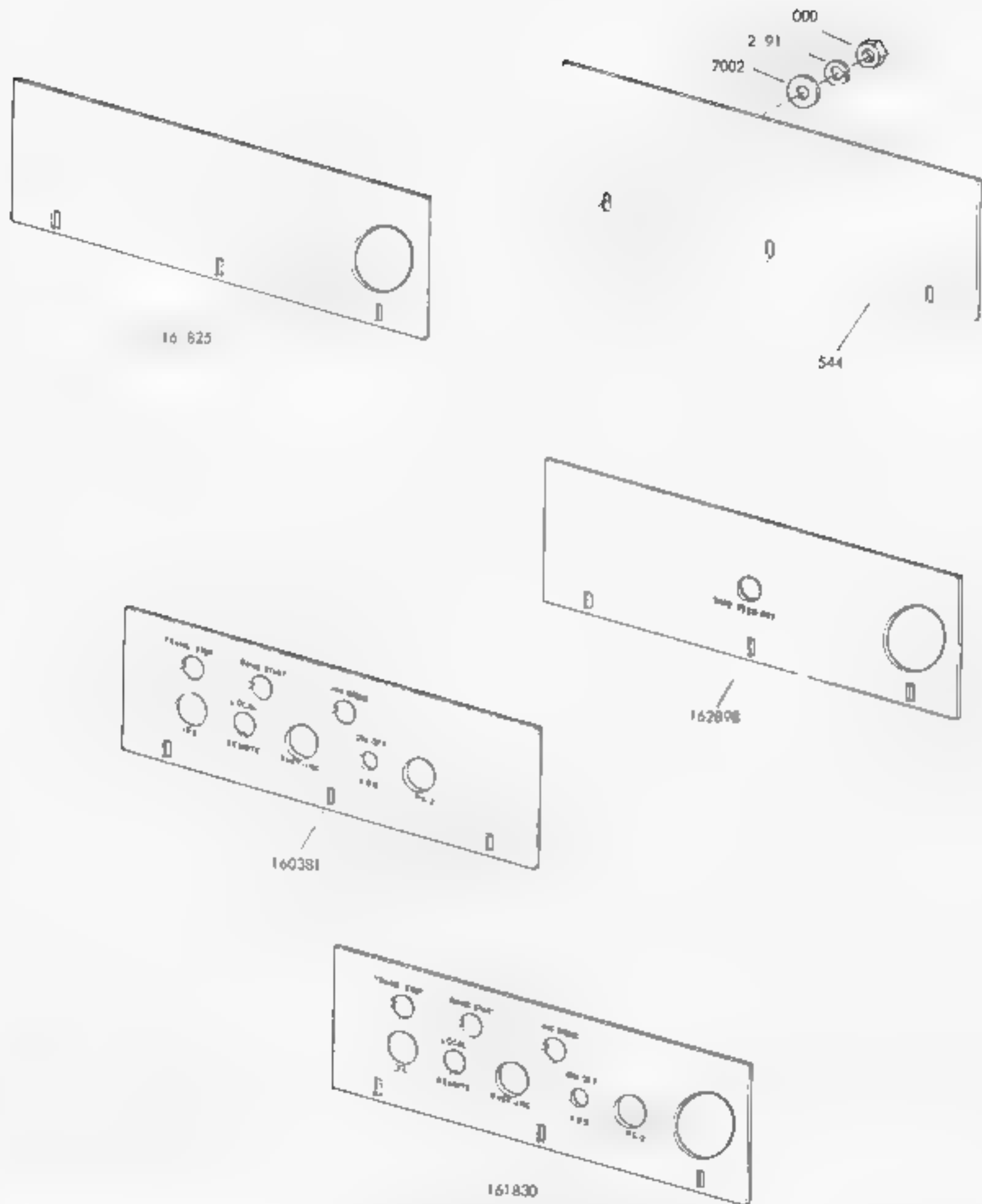


FIGURE S-21. CONTROL PANELS

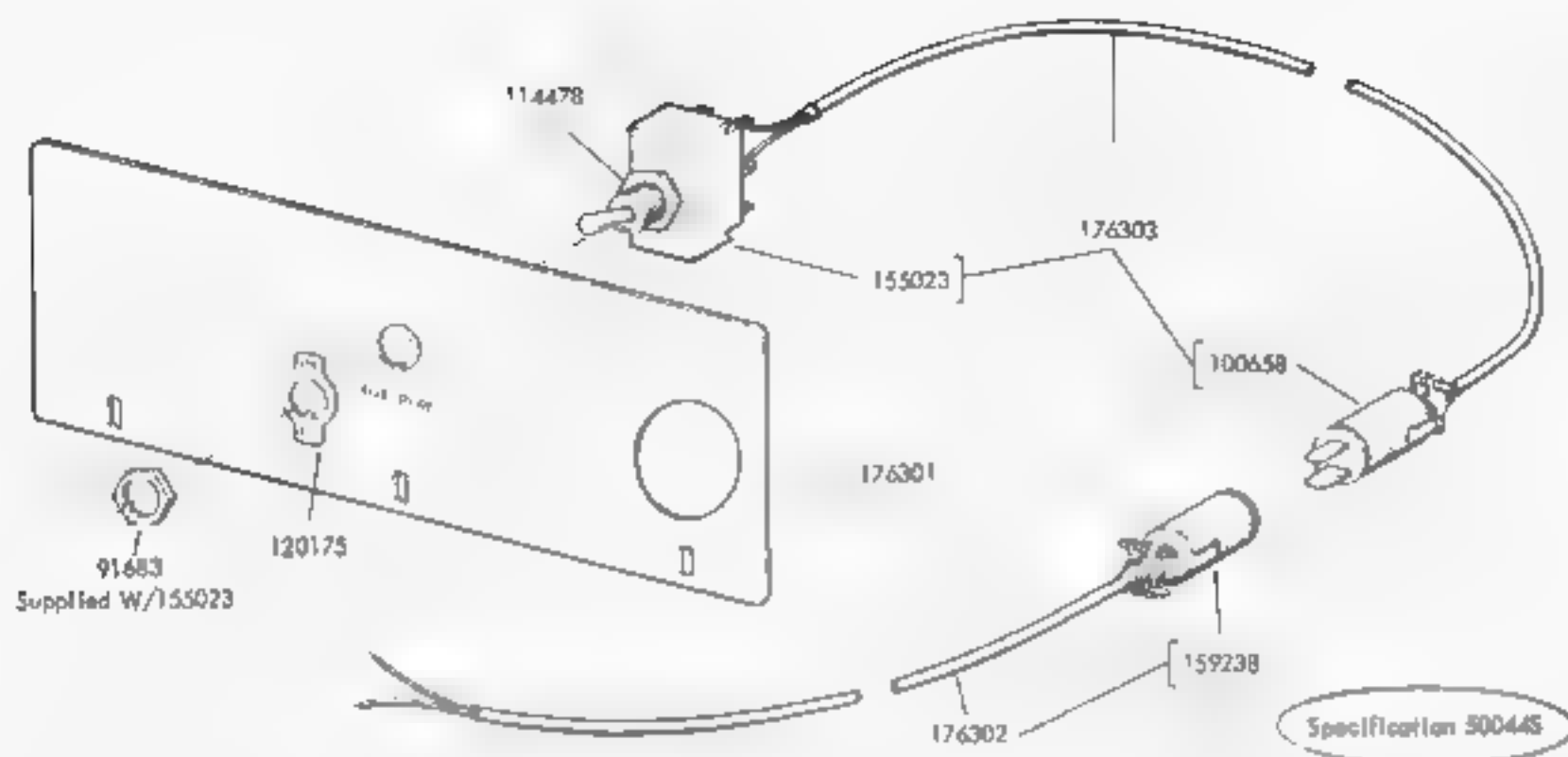


FIGURE 5-22. 176300 MODIFICATION KIT TO PROVIDE AUXILIARY REPERFORATOR MOTOR CONTROL PANEL

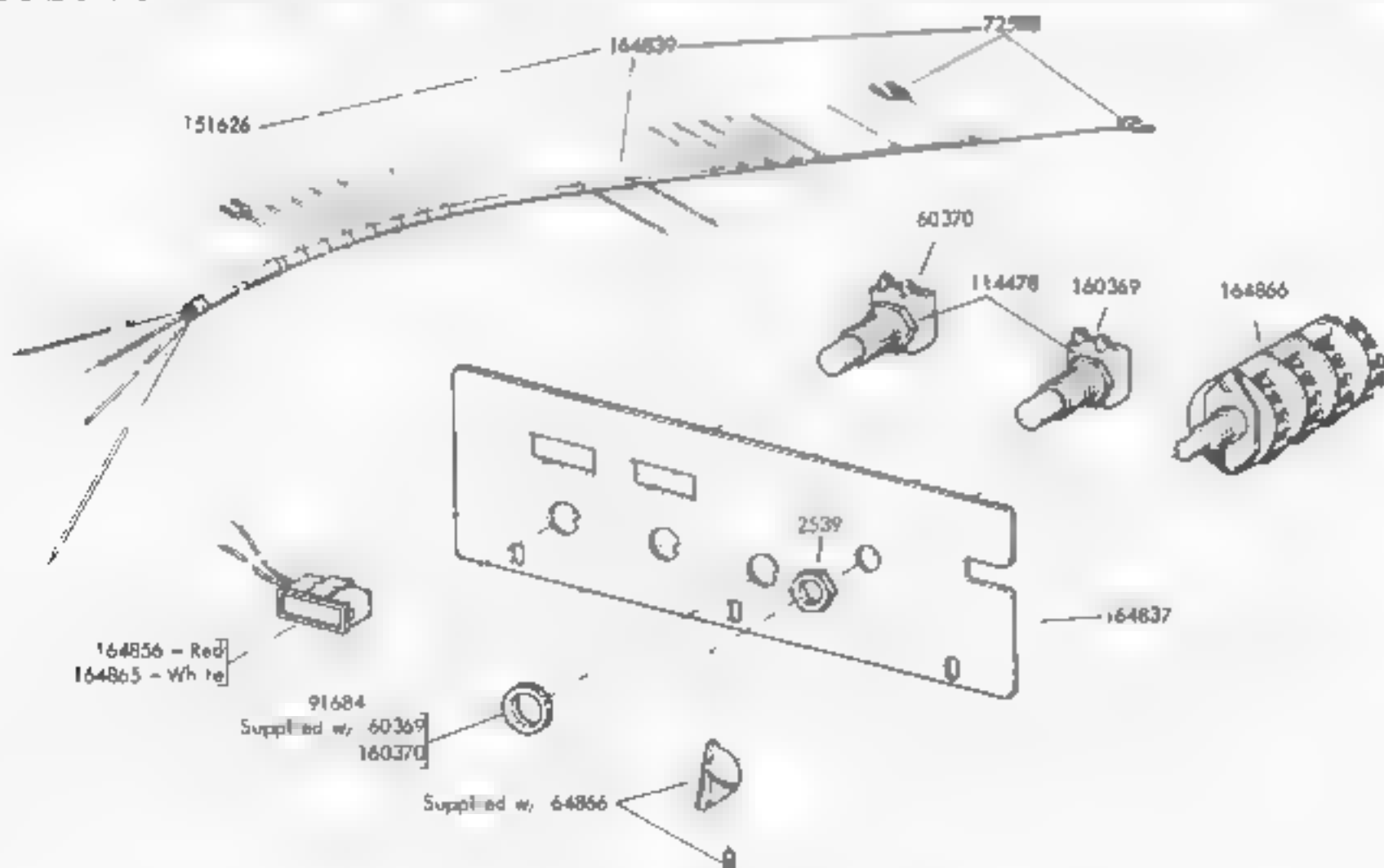


FIGURE 5-23. 164838 CONTROL PANEL ASSEMBLY

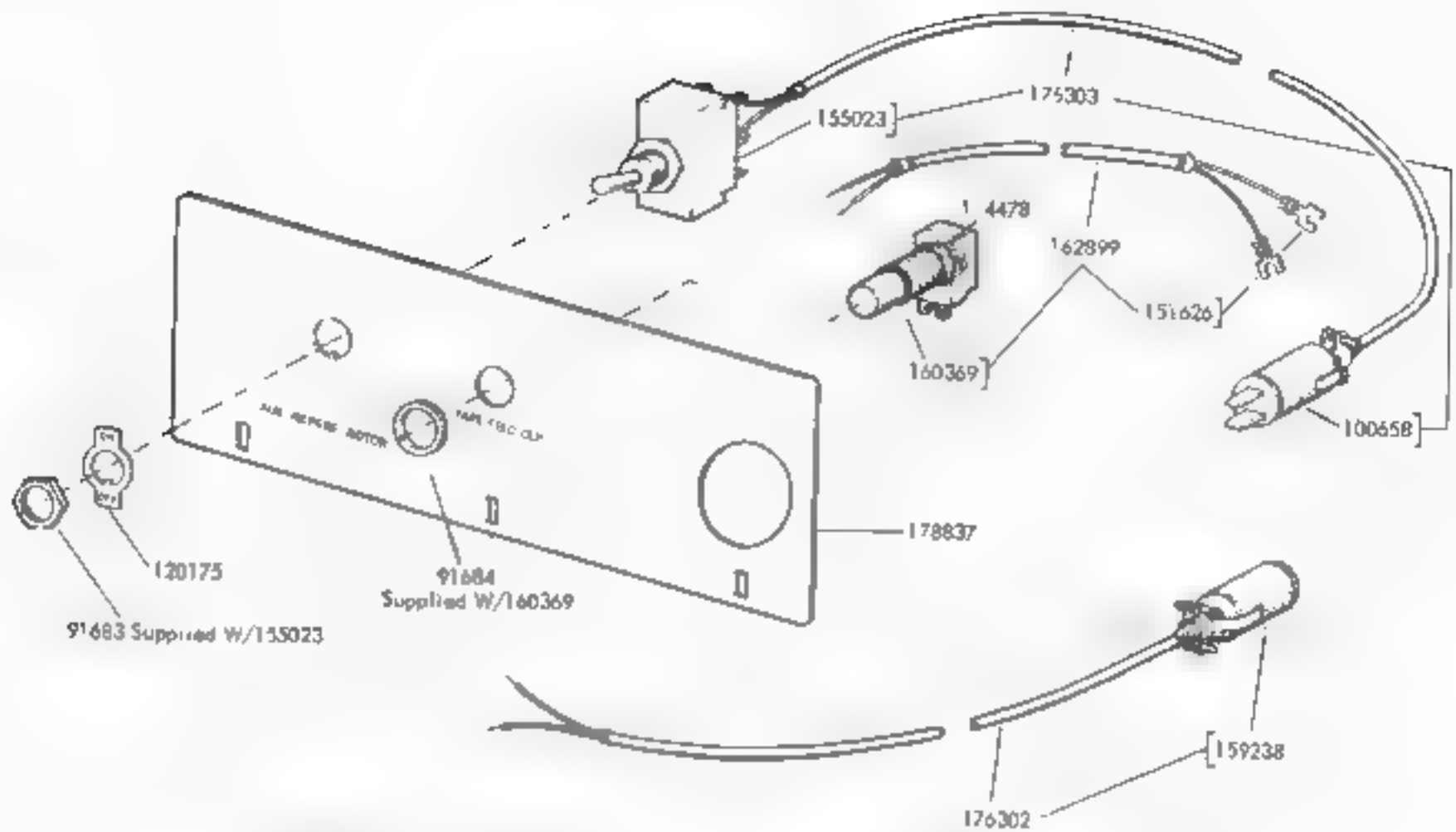


FIGURE 5-24. 178838 MODIFICATION KIT TO RELOCATE POWER SWITCH FROM AUXILIARY BASE TO OUTSIDE OF CABINET

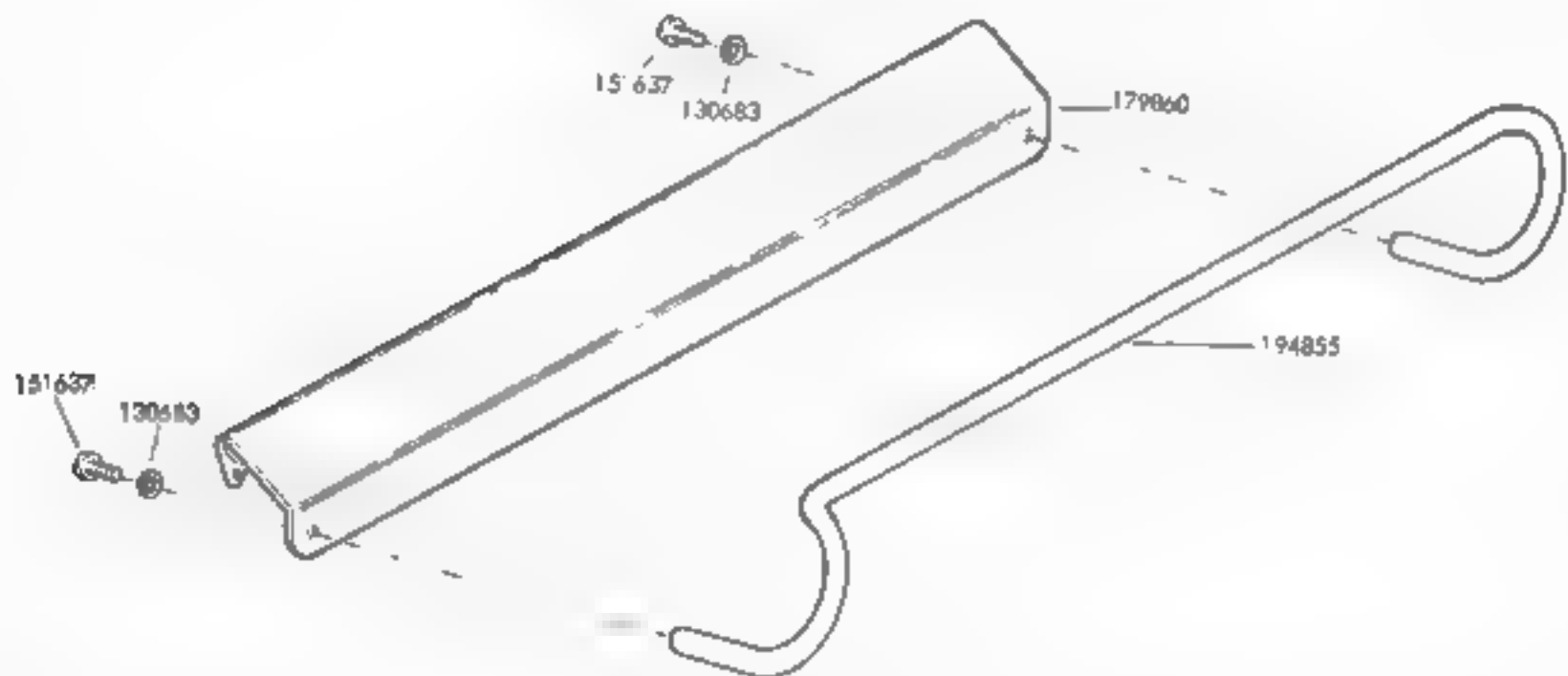


FIGURE 5-25. 194861 MODIFICATION KIT TO PROVIDE TAPE GUIDE

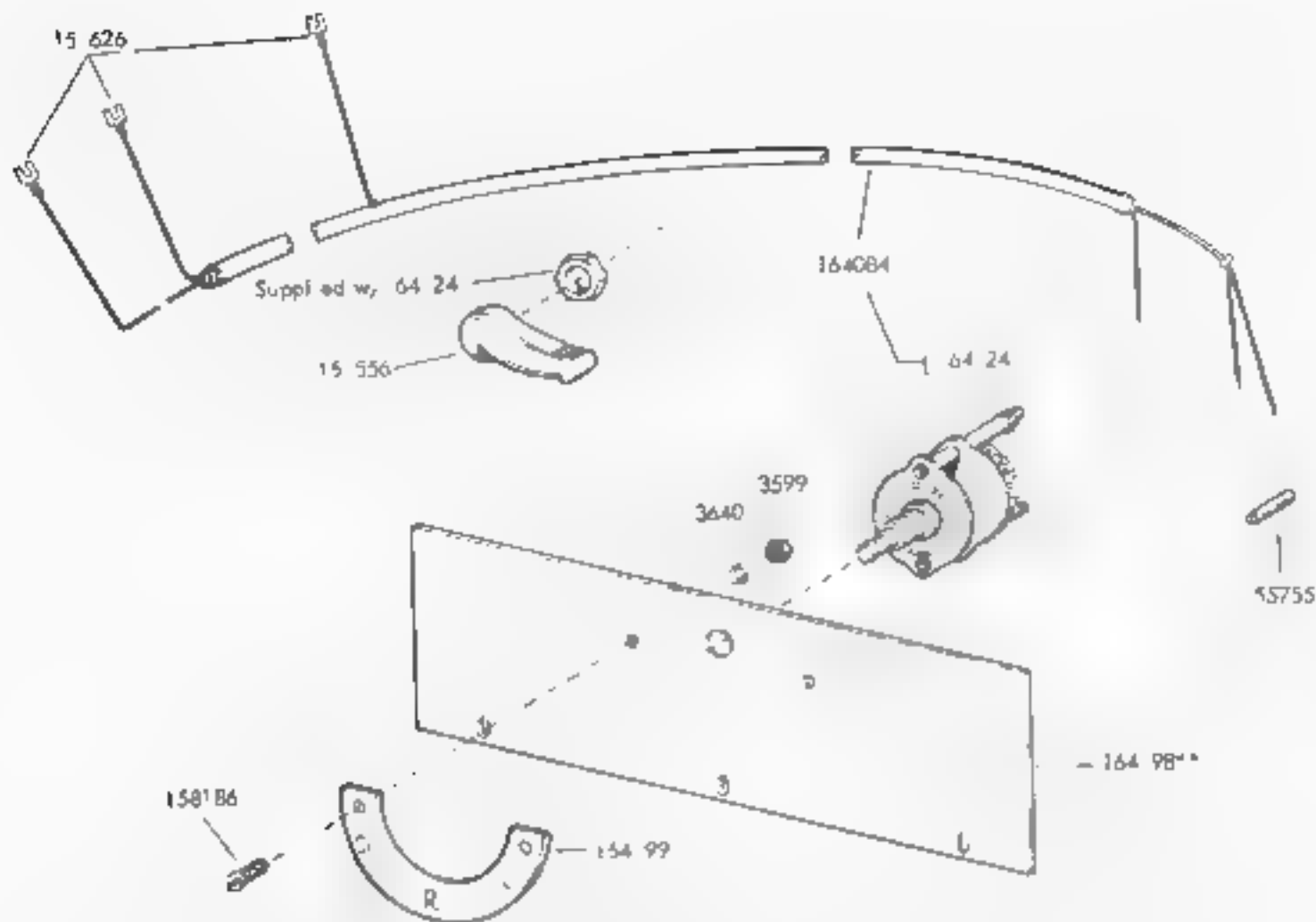
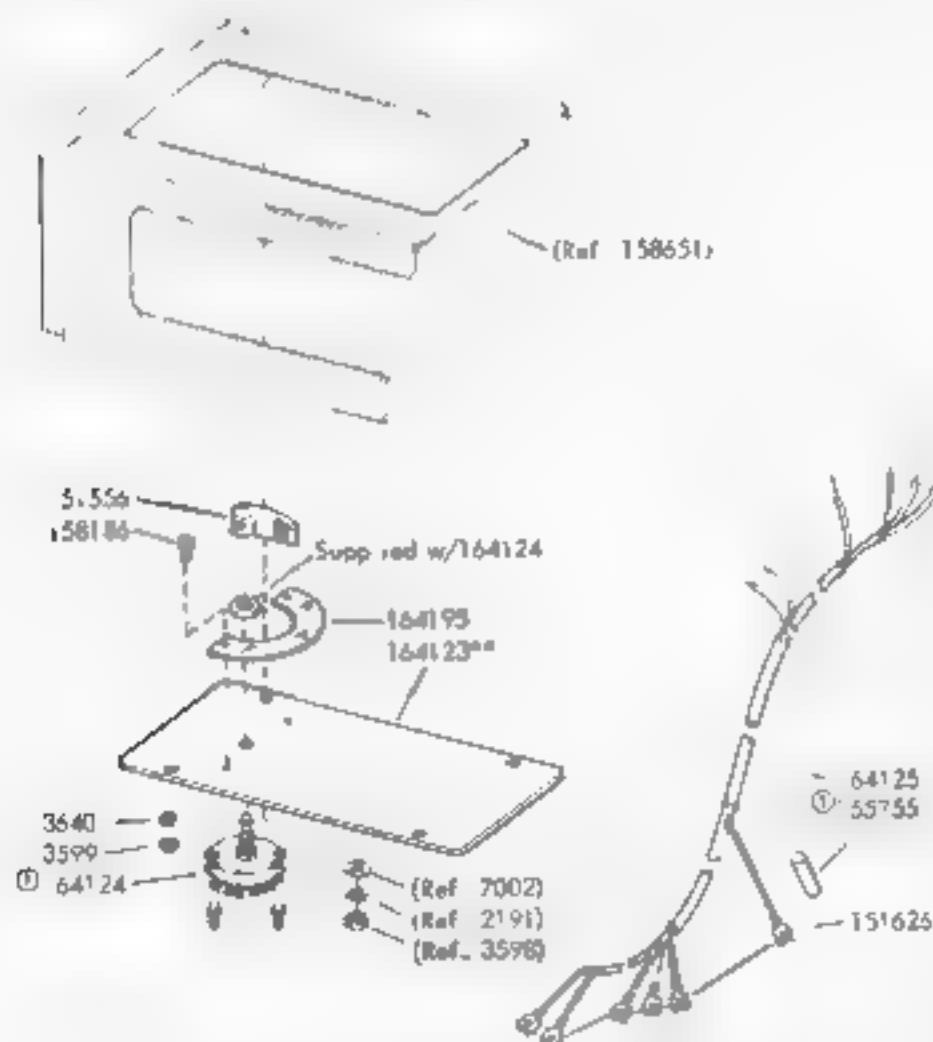


FIGURE 5-26. 164197** MODIFICATION KIT TO PROVIDE CONTROL PANEL



For Referenced Part Numbers
See Fig. 5-5
① Part of 164125 Cable Assembly
**Refer to page 8 for finish suffix

FIGURE 5-27. 164120** MODIFICATION KIT TO PROVIDE CONTROL PANEL

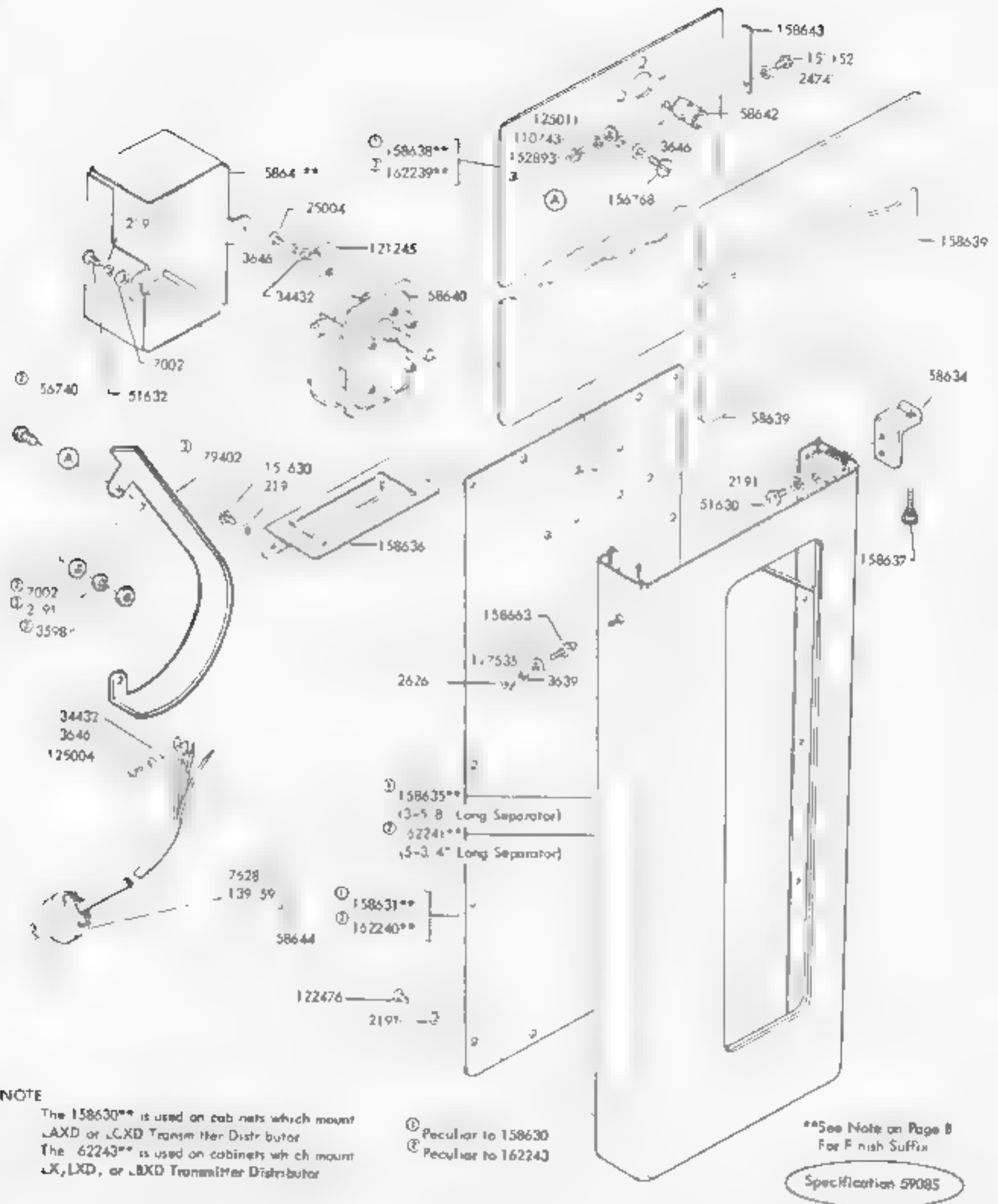


FIGURE 5-28. 158630** (FOR LAXD, LCXD) AND 162243** (FOR LX, LXD, AND LBXD) TAPE BIN ASSEMBLIES

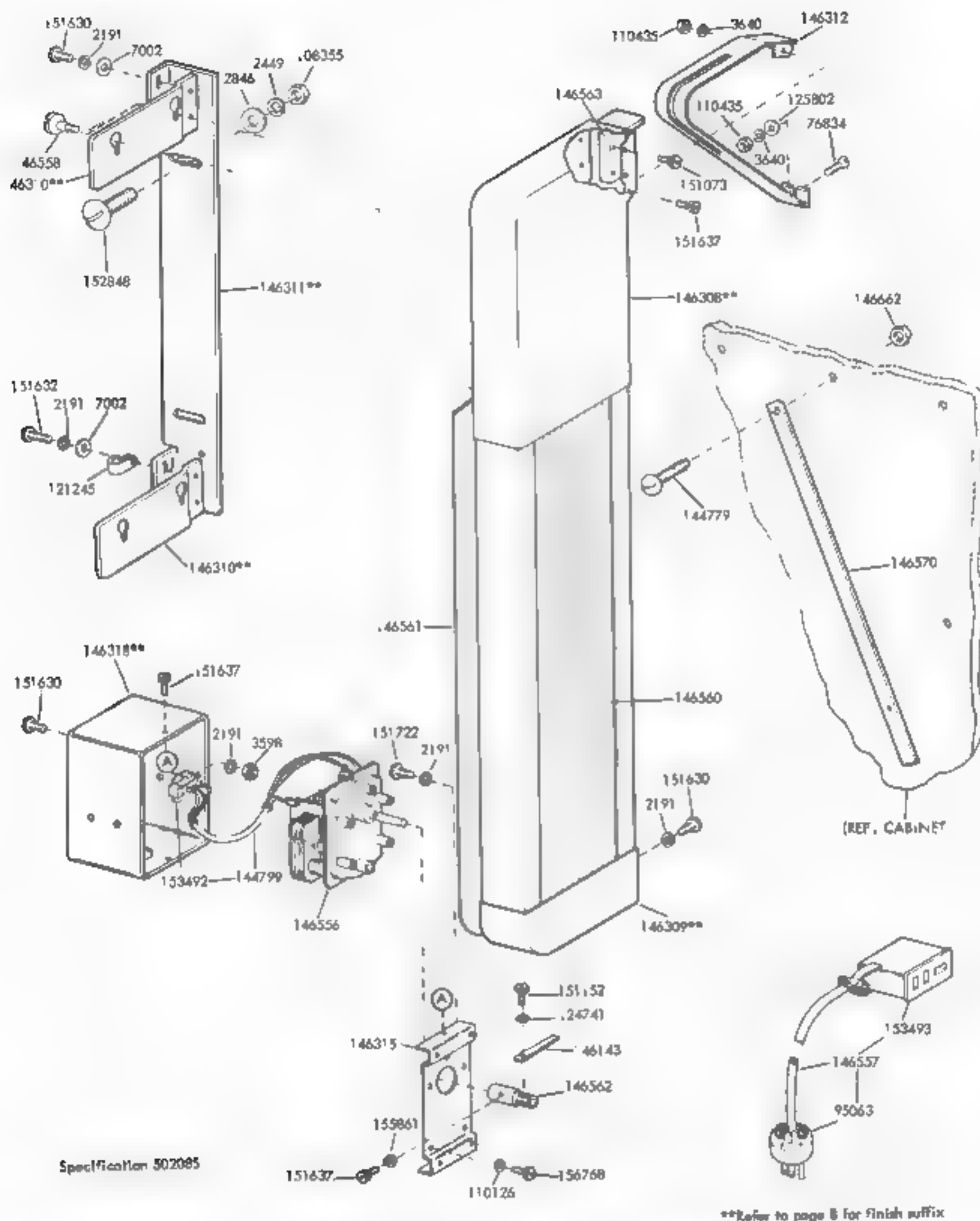


FIGURE 5-29. 145898** MODIFICATION KIT TO PROVIDE A TAPE BIN FOR STORED TAPE OF A MESSAGE IN TRANSMISSION

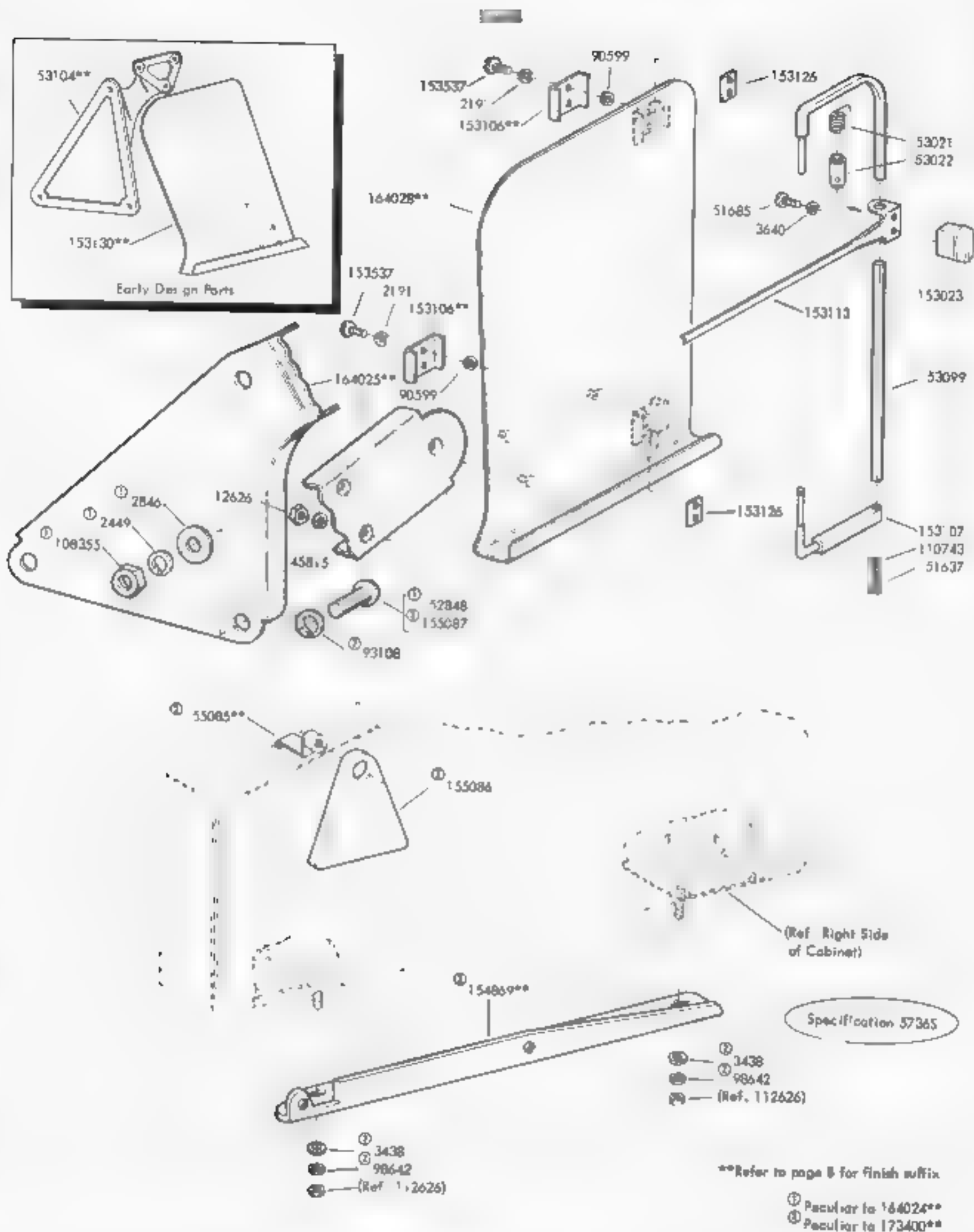


FIGURE 5-30. 164024** (FOR FLOOR MODEL) AND 173400** (FOR TABLE MODEL) MODIFICATION KITS TO PROVIDE OFFSET COPYHOLDER

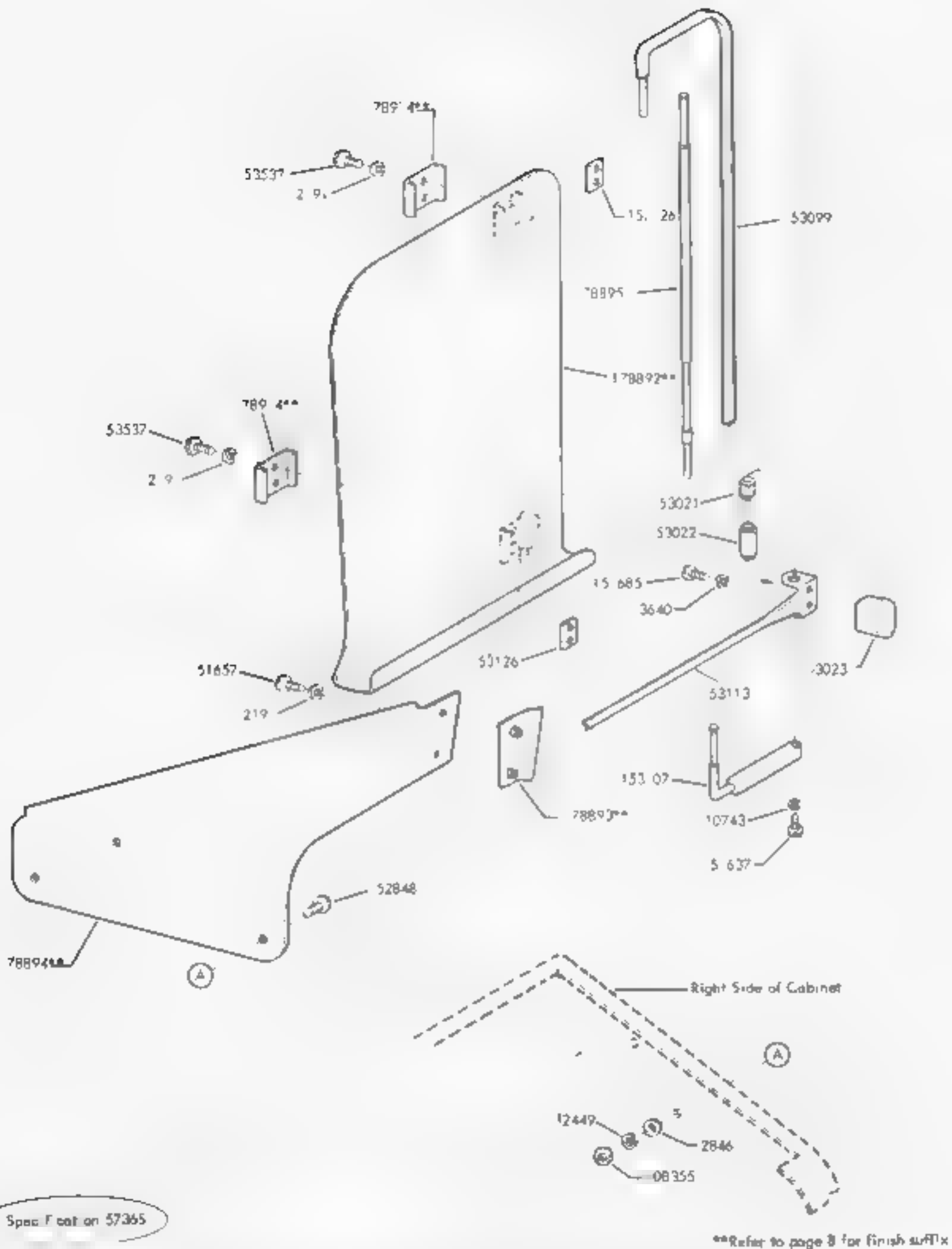


FIGURE 5-31. 178897** MODIFICATION KIT TO PROVIDE A PIVOTED OFFSET COPYHOLDER FOR FLOOR MODEL CABINET

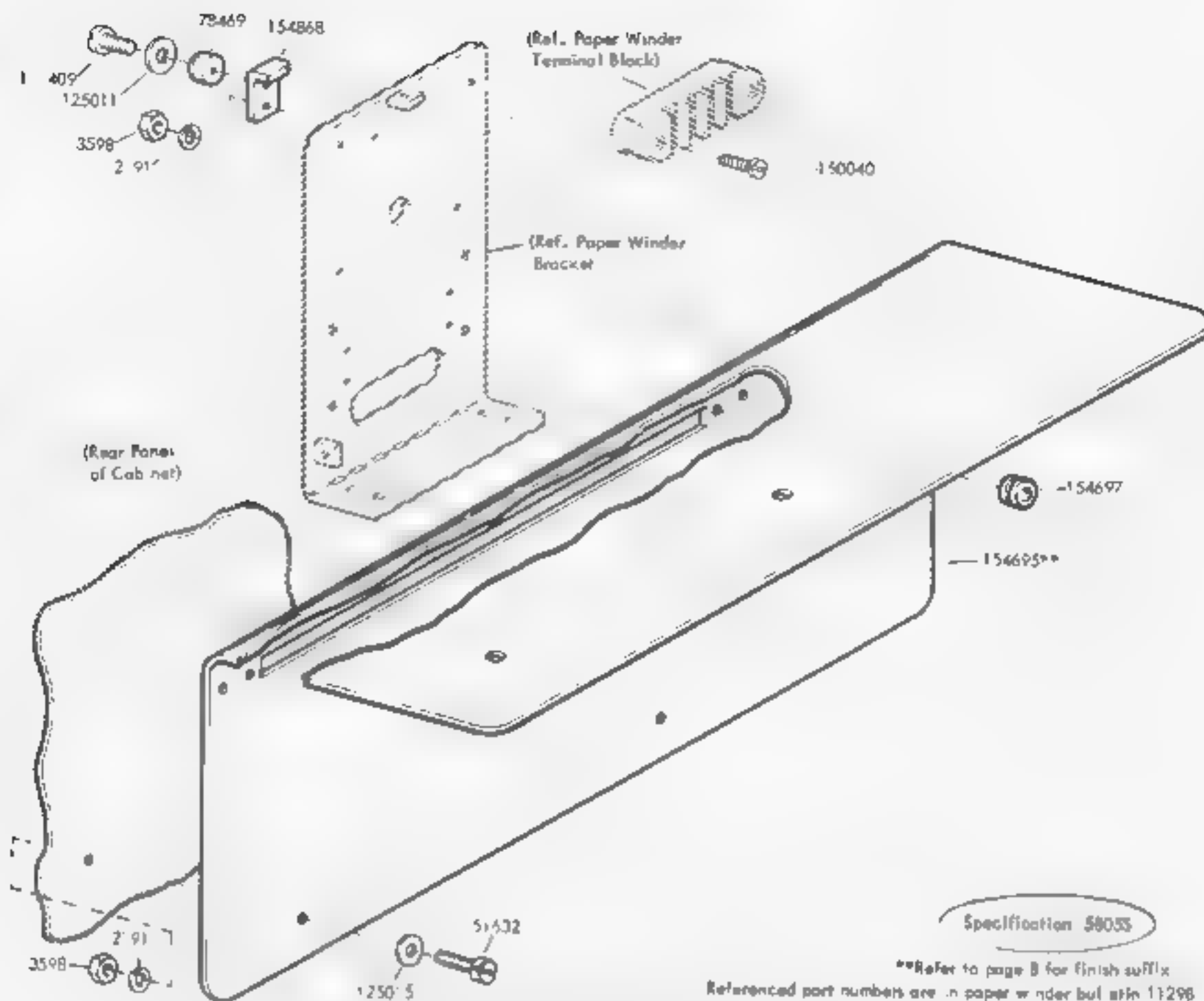


FIGURE 5-32. 153901** MODIFICATION KIT TO PROVIDE A SHELF FOR MOUNTING A PAPER WINDER TO CABINET

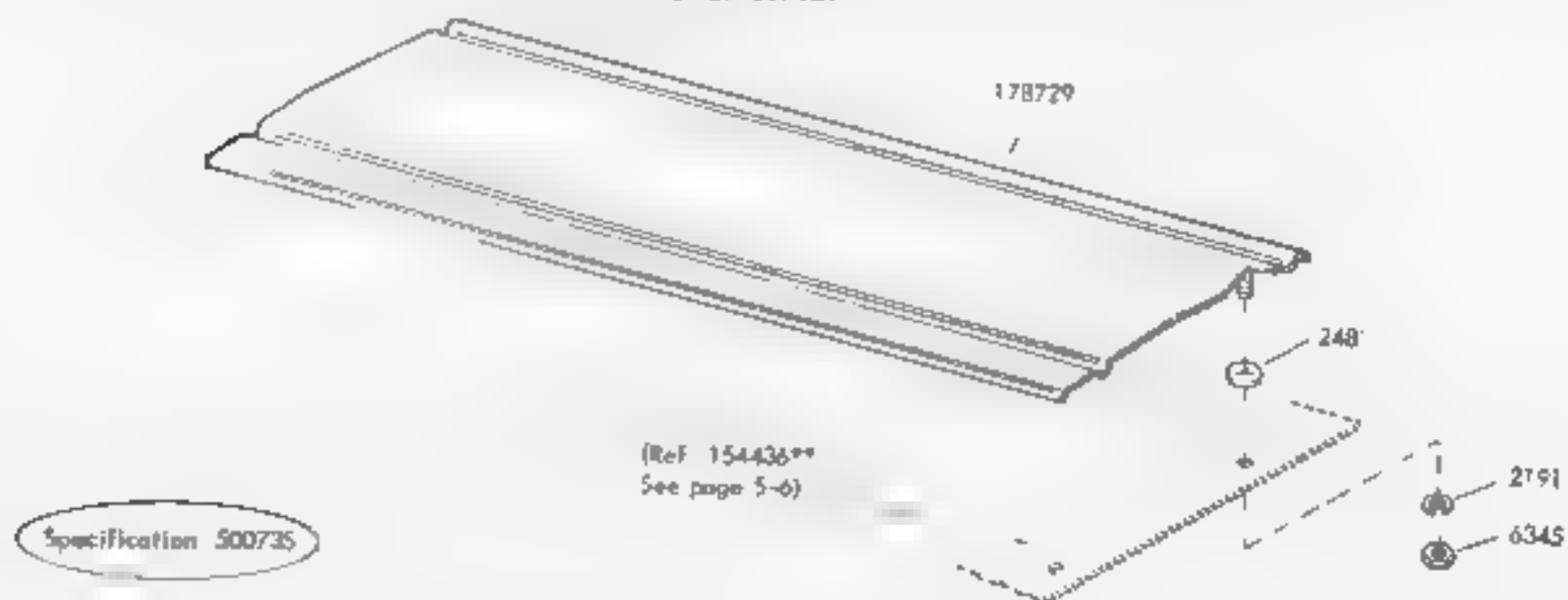


FIGURE 5-33. 174458** MODIFICATION KIT TO PROVIDE CABINET WITH A PAPER TEARING PLATE

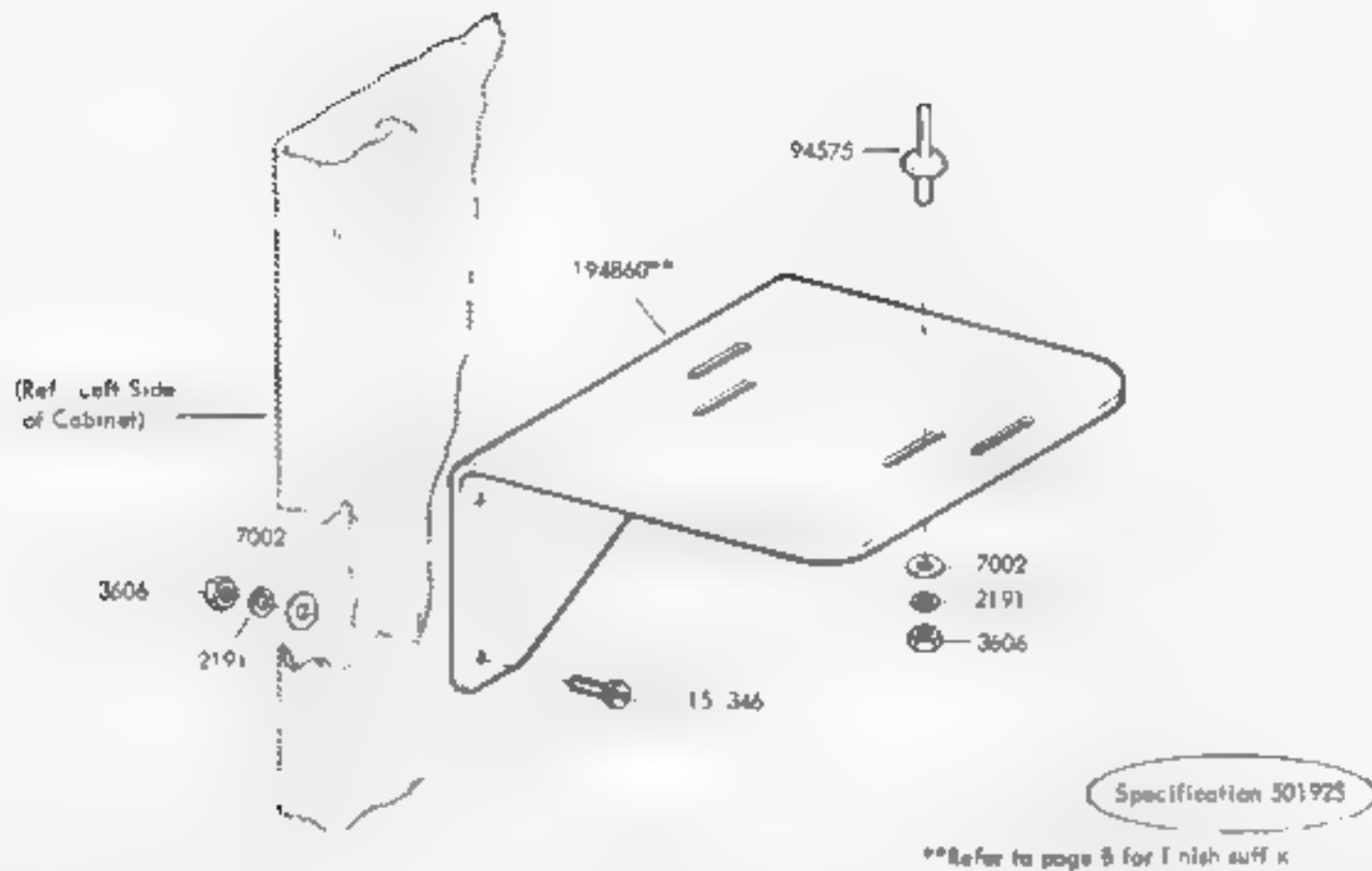


FIGURE 5-34. 194859** MODIFICATION KIT TO PROVIDE SHELF FOR TAPE WINDER OR TAPE UNWINDER

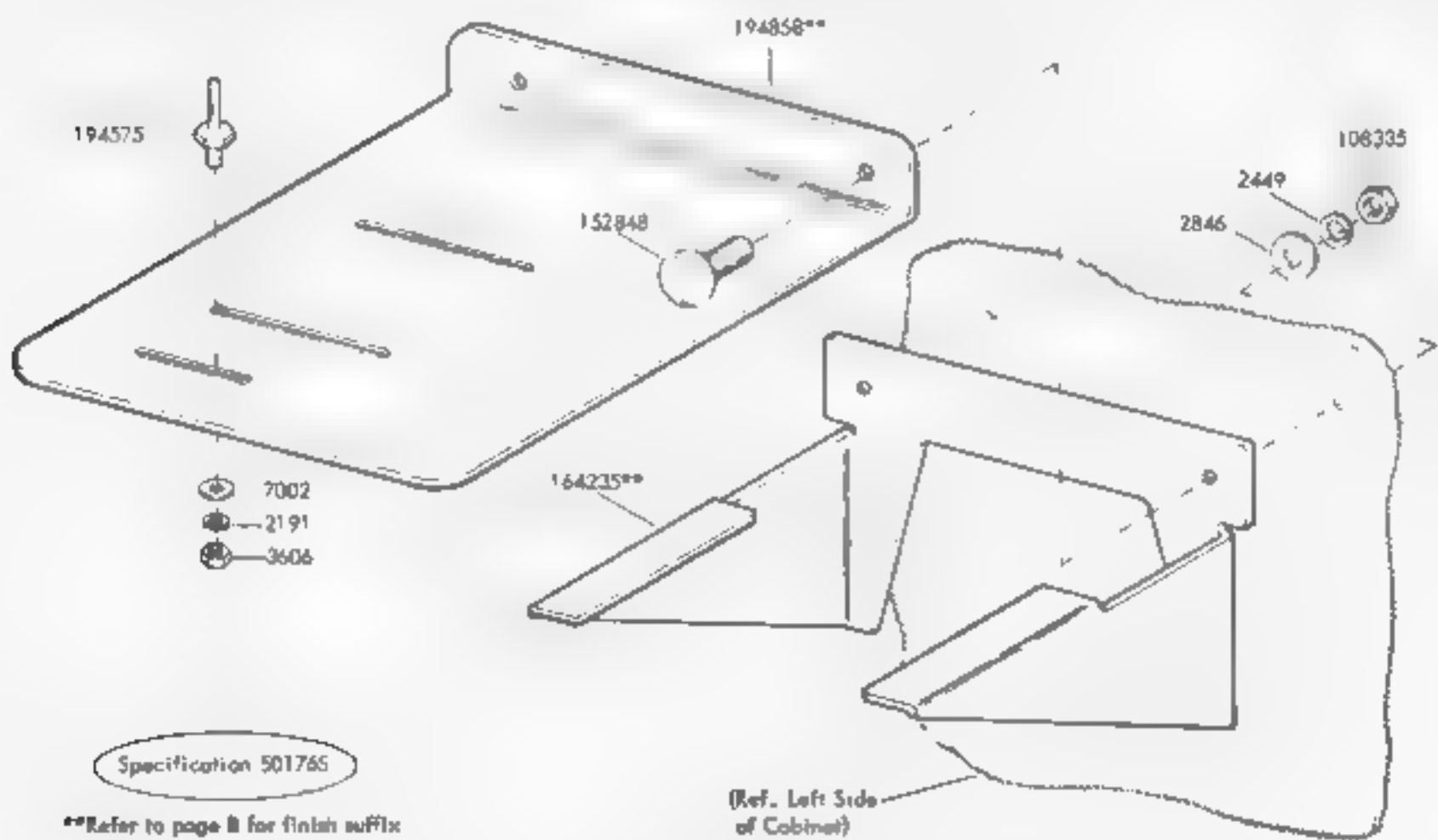
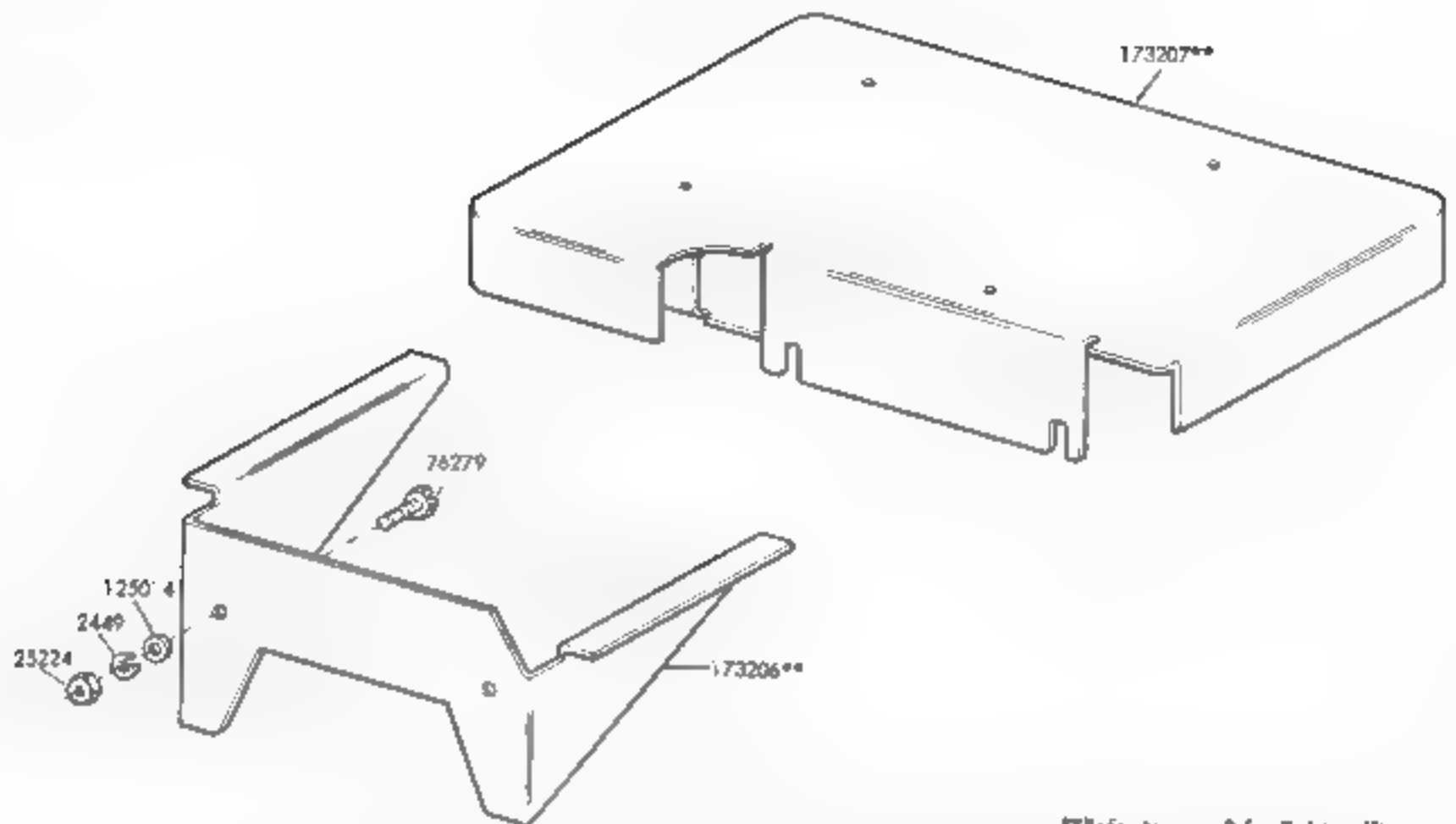
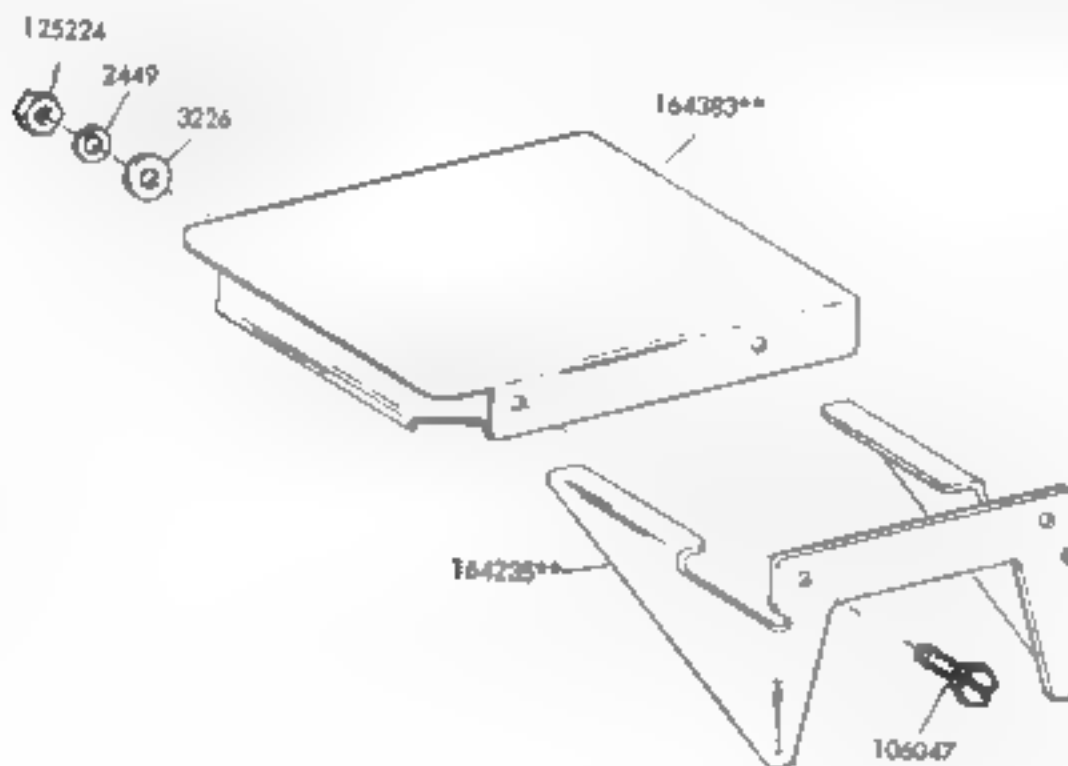


FIGURE 5-35. 194857** MODIFICATION KIT TO PROVIDE SHELF FOR SINGLE REEL TAPE WINDER



**Refer to page 8 for finish suffix

FIGURE 5-36. 173097** MODIFICATION KIT TO PROVIDE A MOUNTING SHELF FOR LEFT SIDE OF CABINET



**Refer to page 8 for finish suffix

FIGURE 5-37. 163796** MODIFICATION KIT TO PROVIDE A TELEPHONE MOUNTING SHELF FOR CABINET

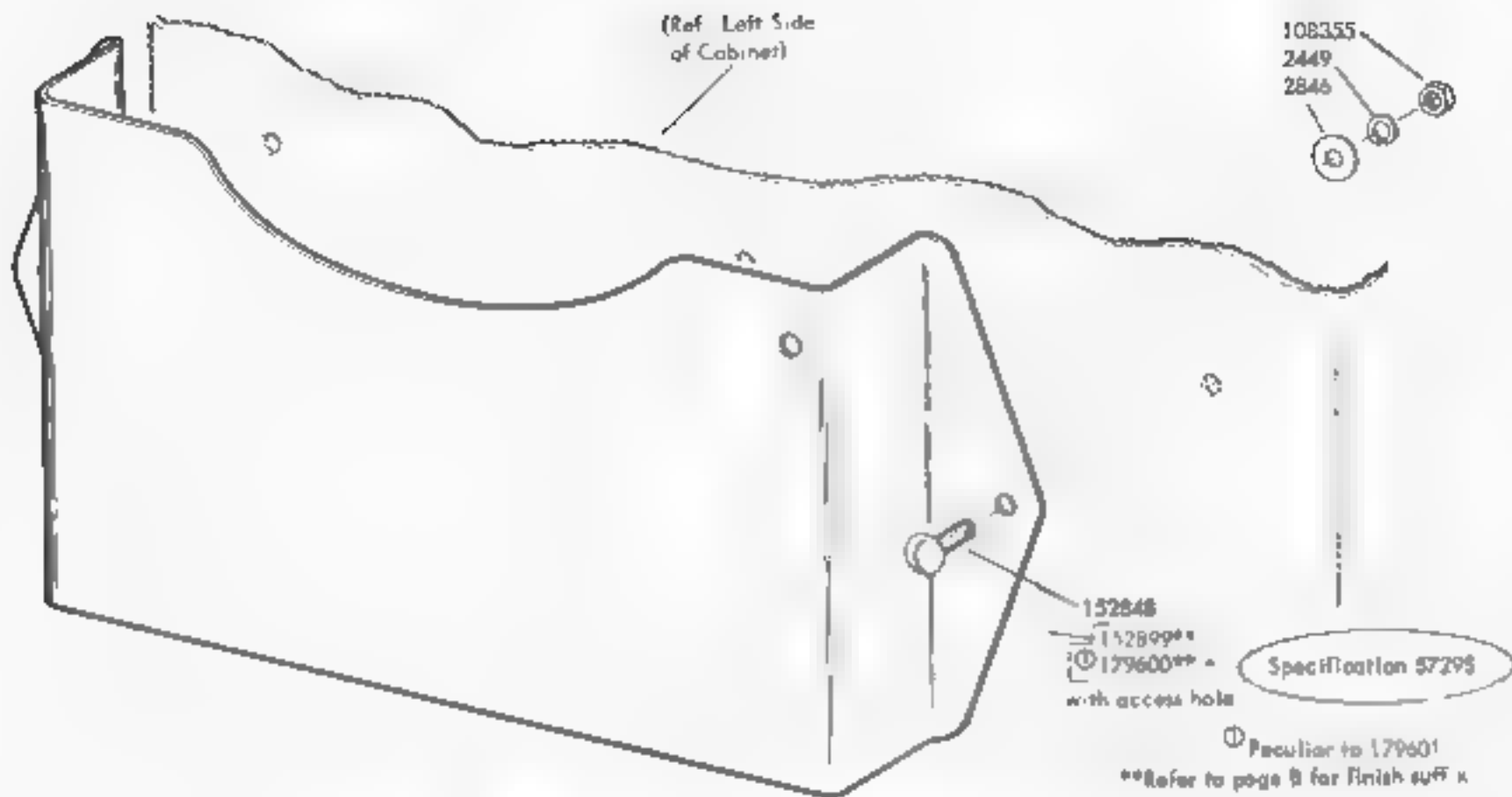


FIGURE 5-38. 152910** AND 179601** MODIFICATION KIT TO ADD DIRECTORY HOLDER OR MESSAGE FILE HOLDER

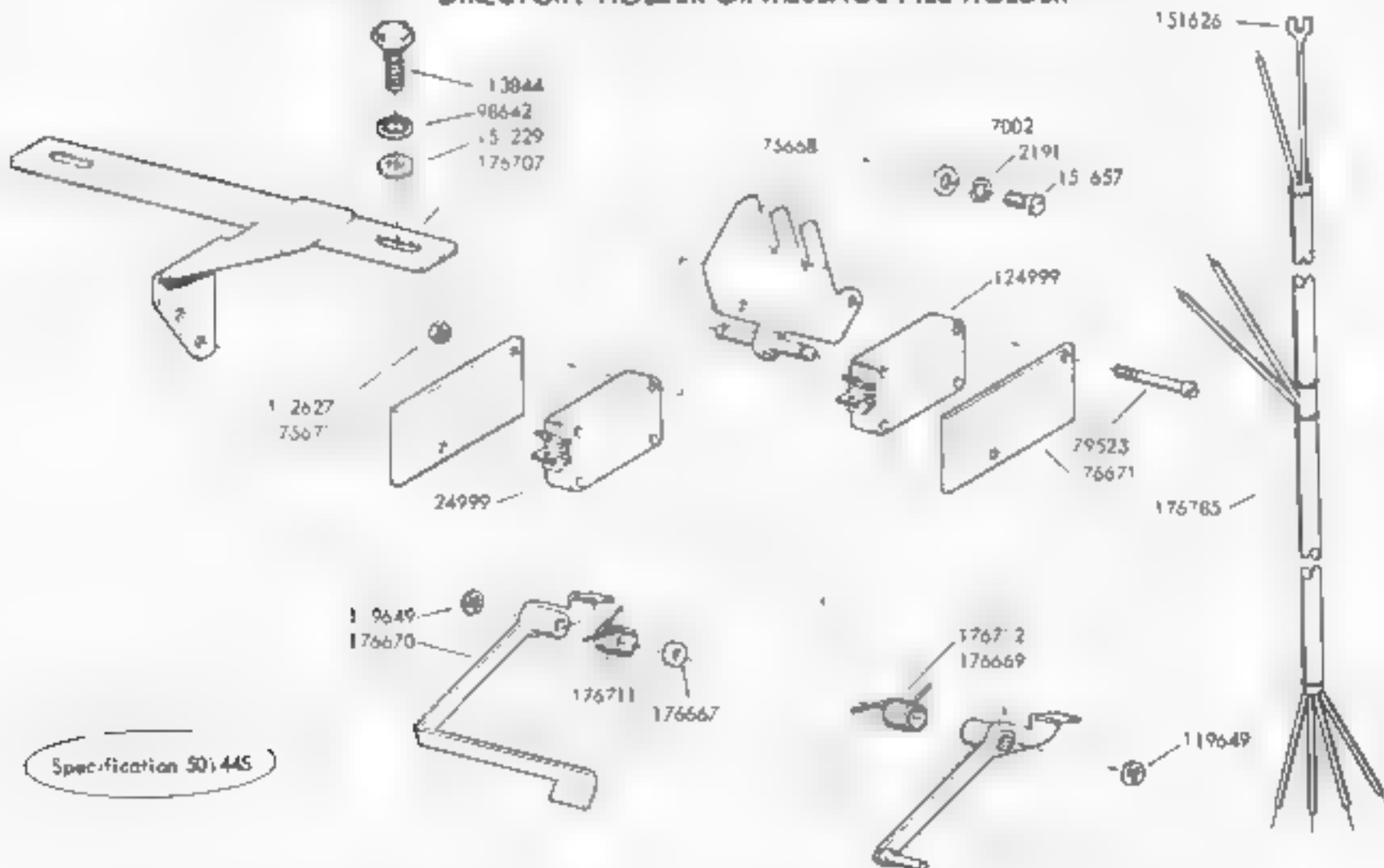


FIGURE 5-39. 176713 MODIFICATION KIT TO PROVIDE LOW PAPER AND PAPER-OUT ALARM

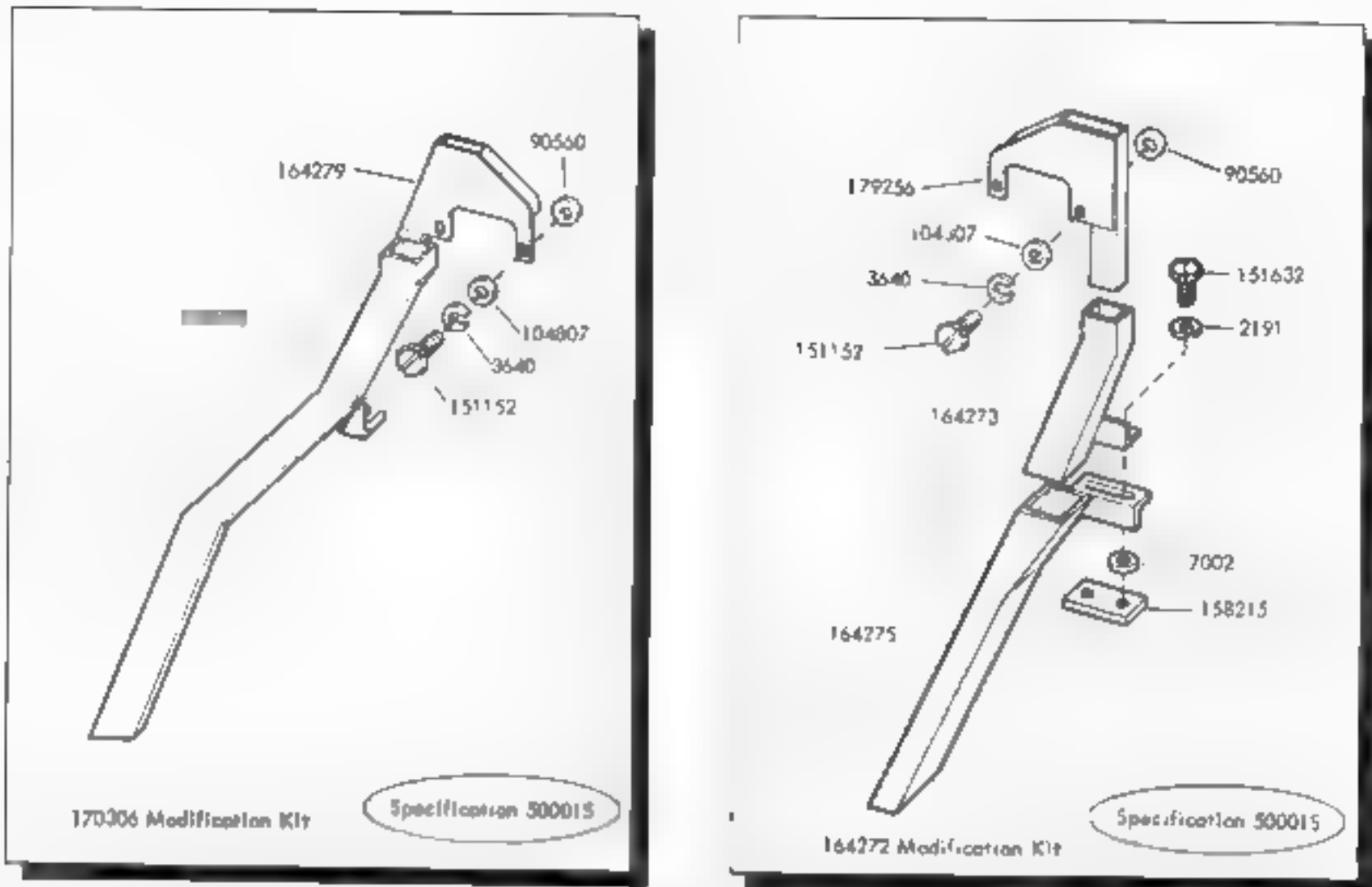
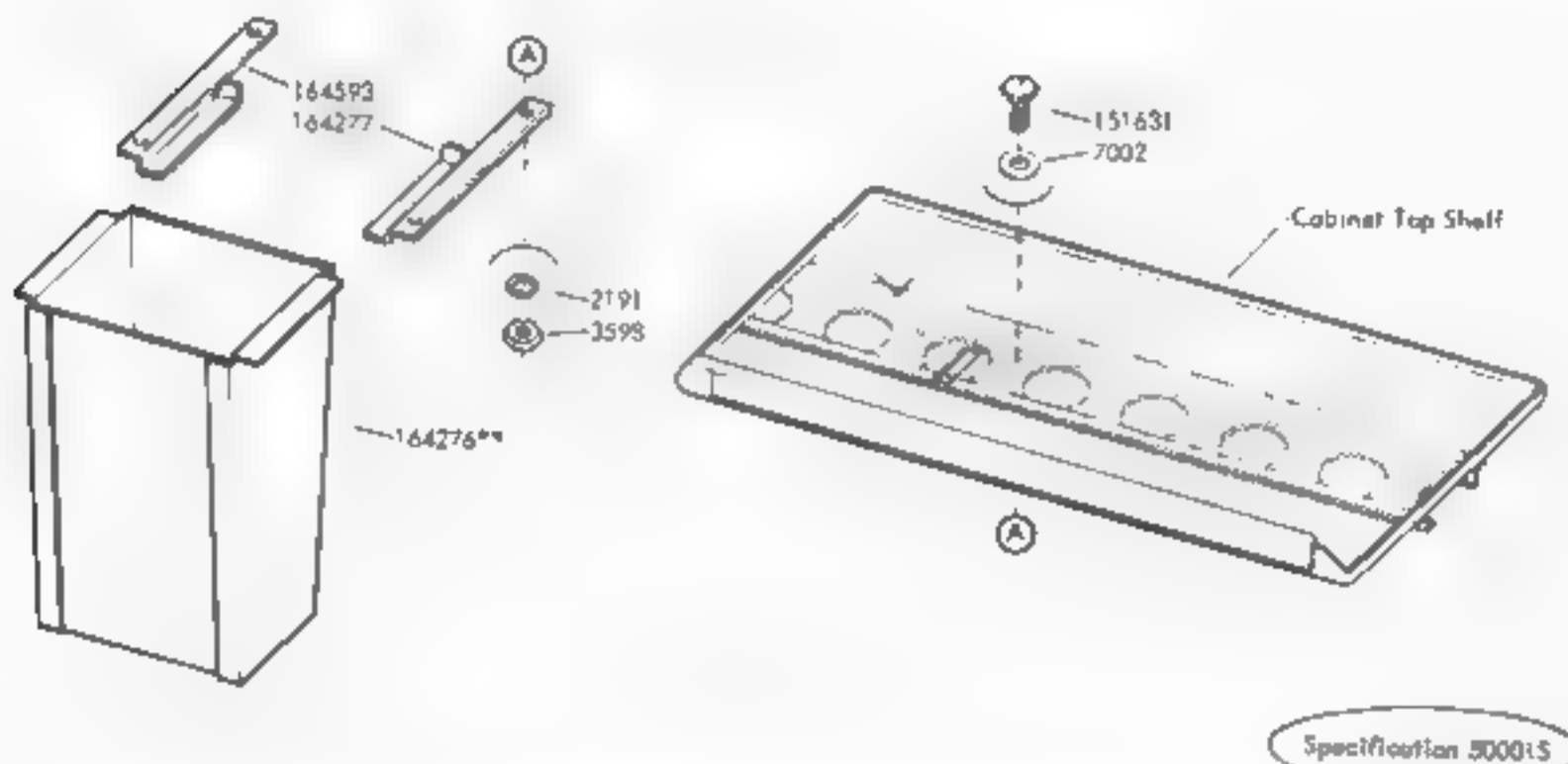
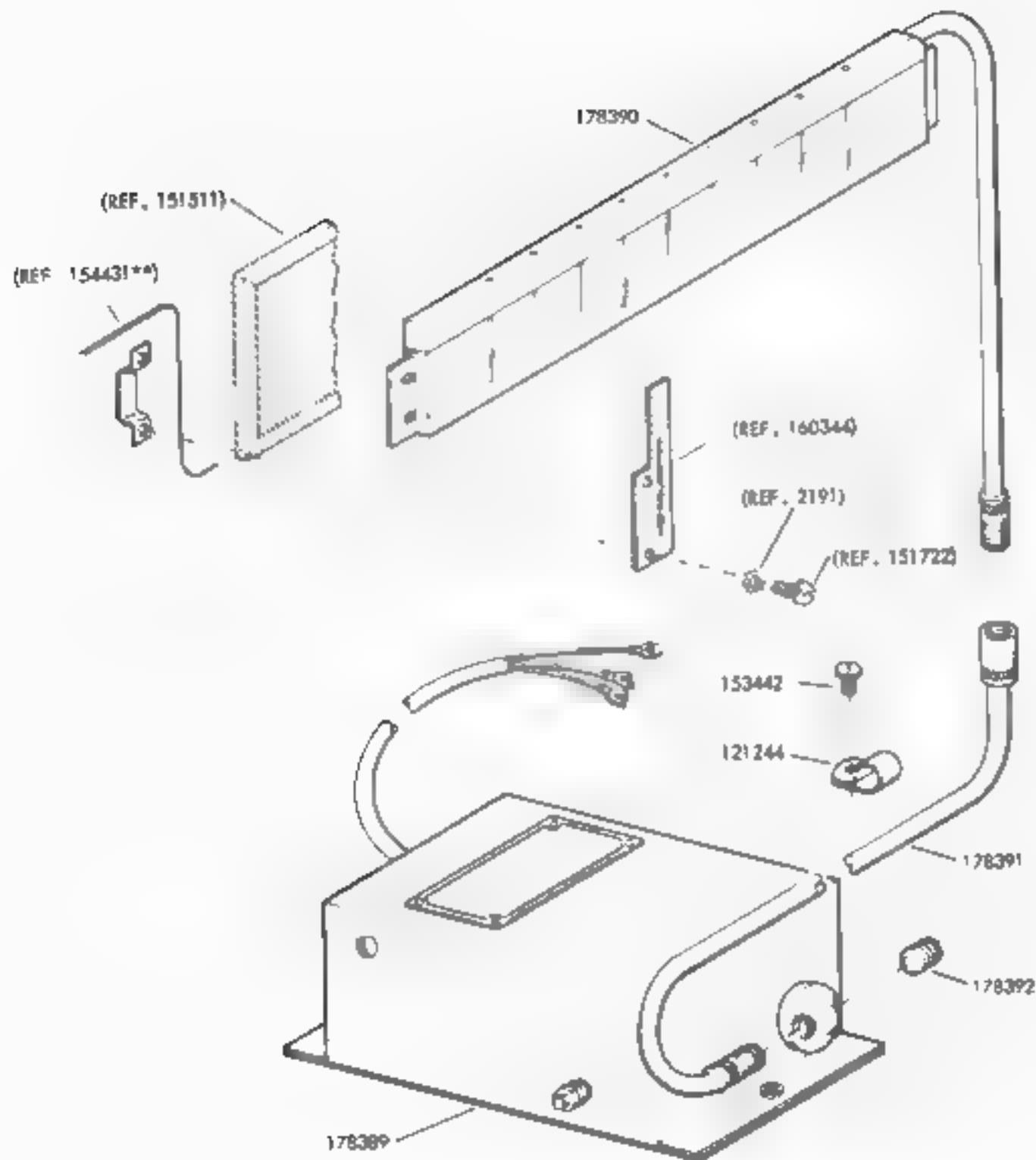


FIGURE 5-40 164272 (FOR AUXILIARY REPERFORATOR) AND 170306 (FOR KEYBOARD REPERFORATOR) MODIFICATION KITS TO PROVIDE CHAD DISPOSAL



**Refer to page B for finish suffix

FIGURE 5-41. 164405** MODIFICATION KIT TO PROVIDE CHAD CONTAINER FOR THE AUXILIARY REPERFORATOR AND/OR KEYBOARD REPERFORATOR



NOTE:
For referenced part numbers
see page 5-6

FIGURE 5-42. 178387 MODIFICATION KIT TO PROVIDE HIGH VOLTAGE STATIC ELIMINATOR
TO NEUTRALIZE ELECTROSTATIC CHARGE ON PAGE COPY

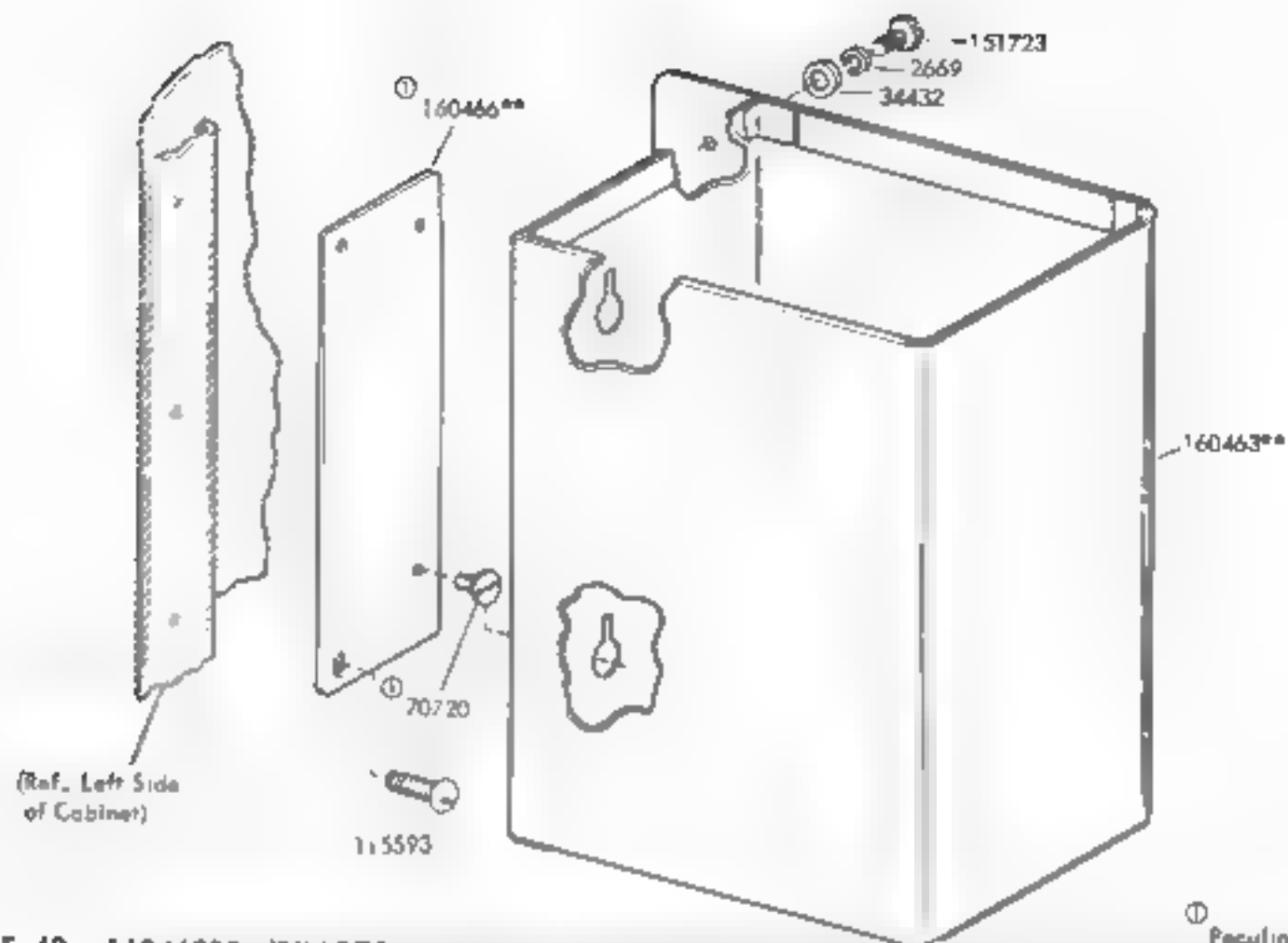


FIGURE 5-43. 160468** (PIVOTED HEAD TRANSMITTER) AND 160470** (FIXED HEAD TRANSMITTER) MODIFICATION KITS TO PROVIDE TAPE BASKET

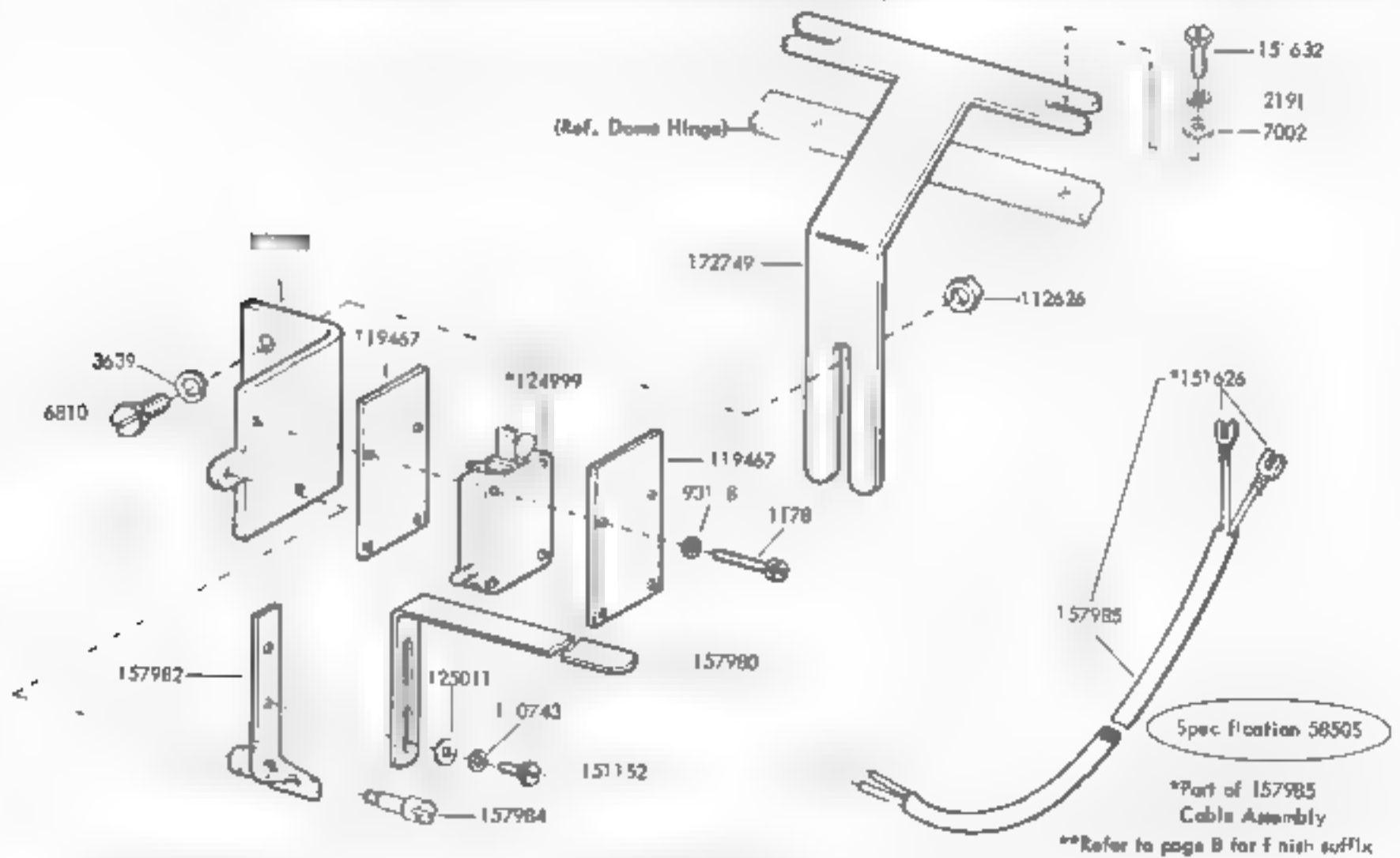


FIGURE 5-44. 154756 MODIFICATION KIT TO PROVIDE FORM-OUT ALARM

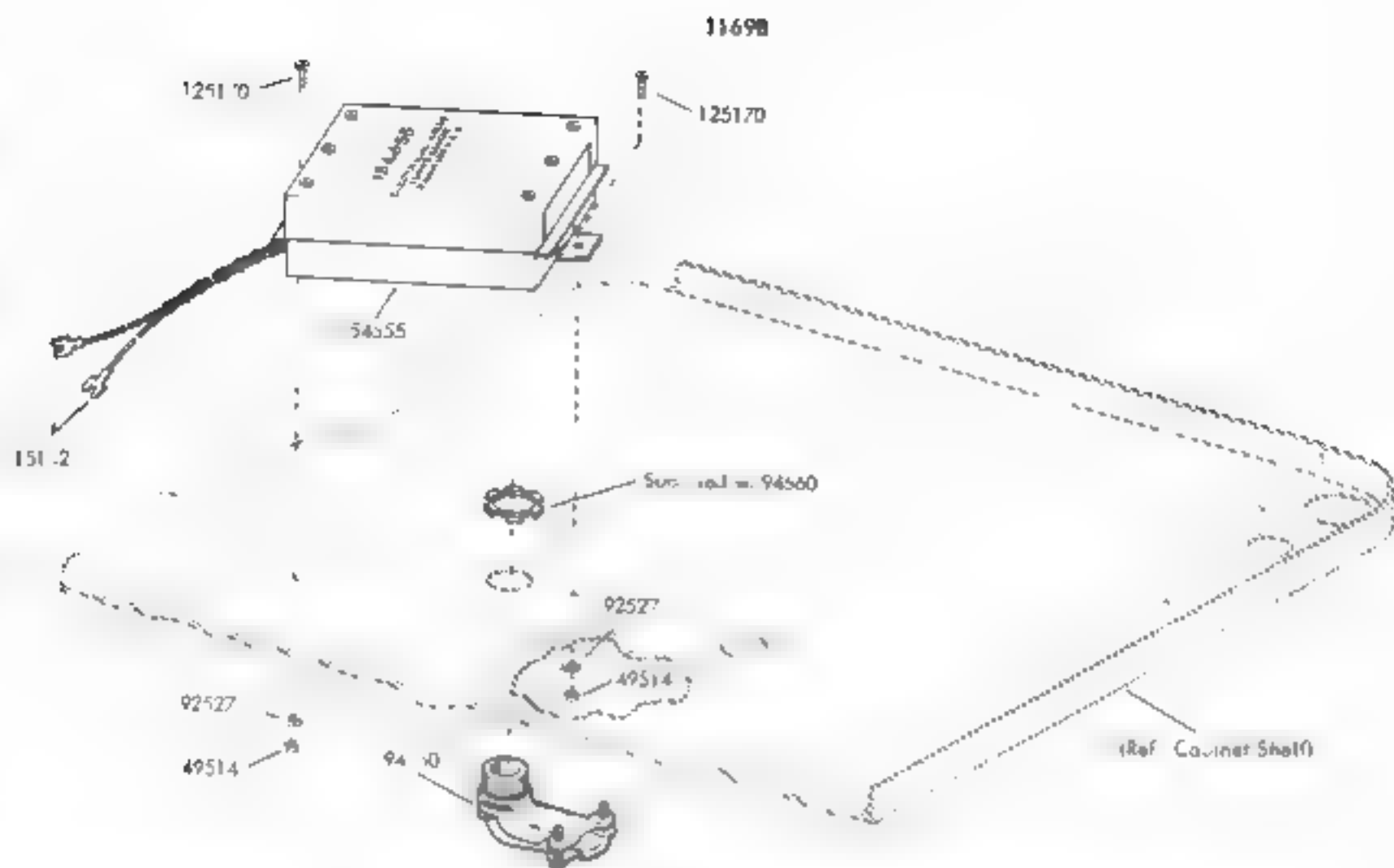


FIGURE 5-47. 154651 MODIFICATION KIT TO ADD SIGNAL LINE ELECTRICAL NOISE SUPPRESSOR (D.C.)

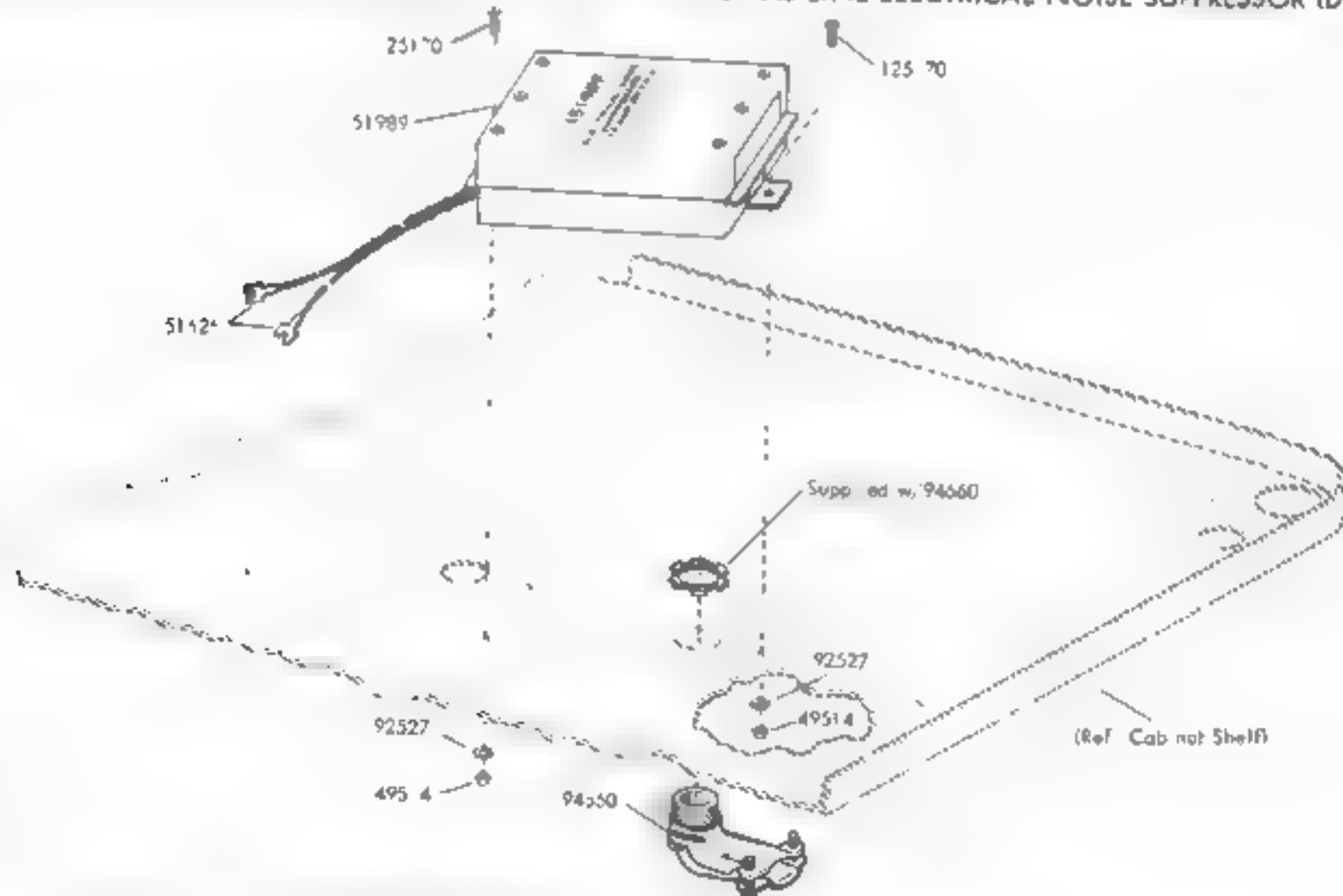
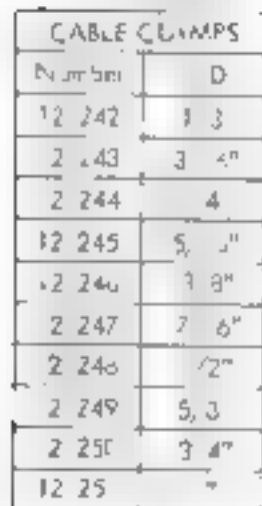


FIGURE 5-48. 151988 MODIFICATION KIT TO ADD POWER LINE ELECTRICAL NOISE SUPPRESSOR

CABLE ASSEMBLIES																			
	15440 Cabinet Lights Switch	159329 Tape Winder	159330 Resistor Pack	160338 Auxiliary Dome	160352 Control Board	16412 Cabinet Indicator Lights - Green	164281 Keyboard	73453 Keyboard	164282 Page Printer	173455 Page Printer	164283 Transmitter Distributor Base	173456 Transmitter Distributor Base	164234 Auxiliary Typing Repetitor Base	73457 Auxiliary Typing Repetitor Base	164407 Code Reading	164403 Power Switch	173781 Motor & Motor n Indicator	153487 Motor n Indicator	Wiring Diagram
LAAC200**	X	X	X																3264WD
LAAC201**	X	X	X																3264WD
LAAC202**	X	X	X																3264WD
LAAC203**	X	X	X																3264WD
LAAC206**	X			X	X														3455WD
LAAC207**	X	X	X																3491WD
LAAC209**	X	X	X																3264WD
LAAC210**	X	X	X																3264WD
LAAC213**	X	X	X																3264WD
LAAC214**	X	X	X																3264WD
LAAC219**	X	X	X																3264WD
LAAC222**	X	X	X			X													3771WD
LAAC223**	X	X	X			X													3771WD
LAAC225**	X	X	X																3264WD
LAAC226**	X						X		X		X		X			X			3803WD
LAAC229**	X							X		X		X		X			X		3801WD
LAAC230**	Not Wired																		4267WD
LAAC231**																			—
LAAC233**	X	X																	4322WD
LAAC234**	X	X	X																4337WD
LAAC234**	X	X	X																3264WD
LAAC235**	X	X	X																3264WD
LAAC236**	X	X	X																3264WD
LAAC237**	X	X	X																3264WD
LAAC241**																			4750WD

FIGURE 5-49. CABINET CABLE ASSEMBLIES



INSULAT N° SLEEVES		
Number	I.D.	Length
35750	3 32"	2"
55751	1 3"	1"
55752	5 4"	1 2"
155753	3"	1 1/2"
155754	1 1/2"	1 3/4"
55755	11 4"	5 3/8"

MODIFICATION KITS

Kit Number	Part Number	Description	Quantity	Figure Number	Specification Number
145898**		Modification Kit to Provide Tape Bin for Stored Tape of a Message in Transmission		5-29	
151988		Modification Kit to Add Power Line Electrical Noise Suppressor		5-48	
152910**		Modification Kit to Add Directory or Message File Holder		5-38	57295
154651		Modification Kit to Add Signal Line Electrical Noise Suppressor (D.C.)		5-47	
154756		Modification Kit to Provide Form-Out Alarm		5-44	58305
159384		Modification Kit to Provide Terminal Blocks		5-14	
159393		Modification Kit to Add Auxiliary Terminal Block - Right Side		5-15	
159394		Modification Kit to Add Auxiliary Terminal Block - Left Side		5-16	
159396		Modification Kit to Add Auxiliary Terminal Block - Top Row Left Rear		5-13	
160887**		Modification Kit to Provide a Housing for an LX or LXD Type Transmitter Distributor in a General Purpose Cabinet.			58855
	2191	Washer, Lock	10	5-17	
	3598	Nut (6-40 Hex)	6	5-17	
	7002	Washer, Flat	10	5-17	
	82730	Screw, Shoulder (10-32)	1	5-17	
	151631	Screw (6-40 x 5.16 Hex)	2		
	151693	Screw (6-40 x 9.16 Flat)	2	5-17	
	54485**	Housing w/Studs	1	5-17	
	154486	Spring	2	5-17	
	54487**	Plate w/Studs	1	5-17	
	54490**	Bar, Cross	1	5-17	
	54492	Plate, Nut	1	5-17	
	60291	Plate, Tape Exit	1	5-17	
160888**		Modification Kit to Provide a Housing for an LBXD Type Transmitter Distributor in a General Purpose Cabinet			58855
	2191	Washer, Lock	10	5-17	
	3598	Nut (6-40 Hex)	6	5-17	
	7002	Washer, Flat	10	5-17	
	82730	Screw, Shoulder (10-32)	1	5-17	

MODIFICATION KITS (Continued)

Kit Number	Part Number	Description	Quantity	Figure Number	Specification Number
160888**	Modification Kit to Provide a Housing for an LBXD Type Transmitter Distributor in a General Purpose Cabinet (Continued)				
	15-631	Screw (6-40 x 5/16 Hex)	2	5-17	
	15-693	Screw (6-40 x 9/16 Fil)	2	5-17	
	5-827	Strap, Terminal	0	5-17	
	54486	Spring	1	5-17	
	54492	Plate, Nut	1	5-17	
	159394	Modification Kit (Auxiliary Terminal Blocks)	1	5-16	
	160286**	Bar, Cross	1	5-17	
	160290**	Plate w/ Studs	1	5-17	
	160291	Plate, Tape Exit	1	5-17	
	160293**	Cover w/ Studs	1	5-17	
	60372	Conda Assembly	1		
	60976	Spring	1	5-17	
160889**	Modification Kit to Provide a Housing for an LCXD Type Transmitter Distributor in a Special Purpose Cabinet				
	1253	Screw (8-32 x 3/8 Rd)	2	5-17	
	2-91	Washer, Lock	15	5-17	
	3598	Nut (6-40 Hex)	3	5-17	
	6344	Screw (6-32 x 11/32 Hex)	2	5-3	
	7002	Washer, Flat	13	5-17	
	82730	Screw, Shoulder (10-32)	1	5-17	
	110-7	Screw (6-40 x 5/16 Fil)	4	5-17	
	13594	Nut, Speed	2	5-7	
	15631	Screw (6-40 x 5/16 Hex)	2	5-17	
	151657	Screw (6-40 x 1/4 Hex)	2	5-2	
	51693	Screw (6-40 x 9/16 Fil)	2	5-17	
	154492	Plate, Nut	1	5-17	
	158645**	Bar, Cross	1	5-17	
	158646**	Bracket	1	5-7	
	58648	Clute, Tape	1	5-7	
	58683**	Bracket, Housing	1	5-2	
	58684**	Cover, Auxiliary	1	5-17	
	58685**	Housing, Auxiliary	1	5-7	
	58686**	Plate w/ Studs	1	5-7	
	158697	Plate, Designation	1	5-3	
160890**	Modification Kit to Provide a Housing for an LAXD Type Transmitter Distributor in a Special Purpose Cabinet				
	1253	Screw (8-32 x 3/8 Rd)	2	5-7	
	2-91	Washer, Lock	6	5-17	
	6344	Screw (6-32 x 11/32 Hex)	2	5-3	
	7002	Washer, Flat	4	5-17	
	82730	Screw, Shoulder (10-32)	1	5-17	
	15594	Nut, Speed	2	5-17	
	15631	Screw (6-40 x 5/16 Hex)	2	5-17	
	151657	Screw (6-40 x 1/4 Fil)	2	5-2	
	54492	Plate, Nut	1	5-7	
	58646**	Bracket	1	5-17	
	58648	Clute, Tape	1	5-2	
	58693**	Bar, Cross	1	5-17	
	158697	Plate, Designation	1	5-3	

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Kit Number	Part Number	Description	Quantity	Figure Number	Specification Number
618 4		Modification Kit to Mount an Auxiliary Typing Repertoriator Tape and Provide Tape Guide		5-46	500555
162234**		Modification Kit to Add Tape Storage and Tape Winding Facilities to a General Purpose Cabinet (LAAC 209** or LAAC 236**)			
	253	Screw (8-32 x 3/8 Rd)	9	5-8	
	2 91	Washer, Lock	14	5-3	
	2669	Washer, Lock	4	5-3	
	3598	Nut (6-40 Hex)	6	5-3	
	3639	Washer, Locks	10		
	7002	Washer, Flat	14	5-3	
	8333	Screw (10-32 x 3/8 Rd)	4		
	84479	Washer, Flat	4		
	103387	Catch	1	5-3	
	0 7	Screw (6-40 x 5/16 Rd)	6	5-3	
	2626	Nut (10-32 Hex)	12	5-3	
	3593	Screw (10-32 x 1/4 Self-Tapping)	9	5-3	
	15594	Nut, Speed	5	5-8	
	6733	Washer, Flat	1	5-8	
	7545	Washer, Flat	11	5-3	
	20 57	Washer, Flat	8	5-3	
	21005	Screw (6-40 x 1/4 Self-Tapping)	2		
	21243	Clamp, Cable	4	5-3	
	23959	Holder, Cable	1	5-3	
	250 4	Washer, Flat	4		
	39158	Connector, Receptacle (Duplex)	1	5-8	
	5 1/2	Washer, Flat	1		
	151657	Screw (6-40 x 1/4 F.I.)	2	5-3	
	5 2 5	Mount, Rubber	4	5-3	
	158637	Screw, Thumb (10-32)	1		
	158632	Nut, Speed	2		
	58660**	Door Assembly, Tape Winder	1	5-3	
	58663	Stud	1	5-3	
	58664	Bracket	1	5-3	
	58665**	Partition	1	5-3	
	58666**	Box, Outlet	1	5-8	
	58667	Tray, Tape Winder	1	5-3	
	58669	Stud	1	5-3	
	158671	Connector, Receptacle (3 Pin)	1	5-8	
	159329	Cable Assembly	1	5-8	
	162243**	Bin Assembly, Tape	1		
162235**		Modification Kit to Provide a Housing for an LBXD Type Transmitter Distributor in a General Purpose Cabinet (LAAC 209** or LAAC 236**) Equipped with Tape Winding Facilities			58855
	2 91	Washer, Lock	13	5-17	
	3598	Nut (6-40 Hex)	9	5-17	
	7002	Washer, Flat	12	5-17	
	82730	Screw, Shoulder (10-32)	1	5-17	
	98237	Pin	1	5-17	
	5 631	Screw (6-40 x 5/16 Hex)	2		
	151693	Screw (6-40 x 9/16 F.I.)	2	5-17	

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Kit Number	Part Number	Description	Quantity	Figure Number	Specification Number
162235**	Modification Kit to Provide a Housing for an LEXD Type Transmitter Distributor in a General Purpose Cabinet (LAAC209** or LAAC236**) Equipped with Tape Winding Facilities (Continued)				
	827	Screw, Terminal	4	5-12	
	54457	Guide, Tape	1	5-10	
	54486	Spring, Detent	1	5-17	
	54492	Plate, Nut	1	5-17	
	59394	Modification Kit (Auxiliary Tension Block)	1	5-16	
	60286**	Bar, Cross	1	5-17	
	60290**	Plate w/ Studs	1	5-17	
	60372	Cable Assembly	1		
	60976	Spring	1	5-17	
	162237	Chute, Tape	1		
	79493	Guide, Tape	1		
62244**	Modification Kit to Convert General Purpose Cabinets (LAAC269** or LAAC 236**) to Tape Winding and Tape Storage Facilities				
	62234**	Modification Kit			59075
	162243**	Modification Kit			
162629	Modification Kit to Add Shift and Bracket for Power Switch Control				
	04807	Washer, Flat	2	5-2	
	0743	Washer, Lock	2	5-2	
	53799	Screw (4-40 x 2 1/64 Hex)	2	5-2	
	63 70	Shift Control	1	5-2	
	63 73	Bracket, Arm	1	5-2	
162630	Modification Kit to Add Shift and Bracket for Line Test Key Control				
	04807	Washer, Flat	2	5-2	
	0743	Washer, Lock	2	5-2	
	133799	Screw (4-40 x 2 1/64 Hex)	2	5-2	
	163 69	Shift Control	1	5-2	
	63172	Bracket, Arm	1	5-2	
63165	Modification Kit to Add Toggle Switch Control to Cabinet				
	00832	Screw, Drive 50 x 3/16)	2	5-2	
	04807	Washer, Flat	2	5-2	
	0743	Washer, Lock	2	5-2	
	5 52	Screw (4-40 x 3/16 Hex)	2	5-2	
	154449	Shaft w/ Arm	1	5-2	
	54459	Fork, Toggle Switch	1	5-2	
	58694	Plate Designation	1	5-2	
	58696	Knob w/ Set Screw	1	5-2	

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Kit Number	Part Number	Description	Quantity	Figure Number	Specification Number
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64024**		Modification Kit to Provide an Offset Copyholder on the Floor Model Cabinet		5-30	57365
6420**		Modification Kit to Add Control Panel Assembly		5-27	
16496		Modification Kit to Provide 48 Volt DC Green Indicator Lamp			
	2171	Washer, Lock	2	5-9	
	3593	Nut (6-40 Hex)	1	5-9	
	7002	Washer, Flat	2	5-9	
	151630	Screw (6-40 x 1/4 Hex)	2	5-9	
	153400	Lamp (60V maximum)	1	5-9	
	16441	Cable Assembly, Lamp	1	5-49	
	16442	Lens, Green	1	5-5	
164197**		Modification Kit to Add Control Panel Assembly		5-26	
164272		Modification Kit to Provide Chad Disposal for the Auxiliary Repertorator		5-40	500015
164405**		Modification Kit to Provide Chad Container for the Auxiliary and/or Keyboard Repertorator		5-40	500015
170272**		Modification Kit to Provide Dual LX on LXD Type Transmitter Distributor Housing		5-18	
170306		Modification Kit to Provide Chad Disposal for the Keyboard Repertorator		5-40	500015
73238		Modification Kit to Add Ready Light to Cabinet			
	2191	Washer, Lock	3		
	3593	Nut (6-40 Hex)	1		
	7002	Washer, Flat	3		
	75750	Washer, Fiber	2		
	102092	Screw (6-40 x 1-17/32 Rd)	1		
	151630	Screw (6-40 x 1/4 Hex)	1		
	53400	Lamp, Incandescent (6 Watt 60 Volt)	1		
	53487	Cable Assembly, Lampholder	1		
	173236	Cable w/Resistor	1		
173400**		Modification Kit to Provide Offset Copyholder for Table Model Cabinet		5-30	57365
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178387		Modification Kit to Provide High Voltage Static Eliminator to Neutralize Electrostatic Charge on Page Copy		5-42	500, 15
178897**		Modification Kit to Provide an Offset Copyholder for Floor Model Cabinet		5-31	5736S
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	3598	Nut (6-40 Hex)	6	5-17	
	7002	Washer, Flat	10	5-17	
	82130	Screw, Shoulder (10-32)	1	5-17	
	151431	Screw (6-40 x 5/16 Hex)	2	5-17	
	151692	Screw (6-40 x 9/16 Flat)	2	5-17	
	34486	Spring - Left	1	5-17	
	34492	Plate, Nut	1	5-17	
	160286**	Bar, Cross	1	5-17	
	160290**	Plate	1	5-17	
	160291	Plate	1	5-17	
	60293**	Spring	1	5-17	
	60976	Spring - Right	1	5-17	
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151442	Screw (6-40 x 1/2 Hex) 5-3, 5-10	153126	Plate, Nut (6-40) 5-23, 5-24	154423	Window 5-6
51511	Gasket 5-6	153130**	Copyholder 5-23	154424	Gasket 5-6
151512	Seal, Noise 5-3	153400	Lamp, Incandescent (60 Watt - 6 Volt) 5-9, 5-10, 5-40	154426**	Door, Top Middle 5-6
51526	Screw, Thumb (10-32) 5-3	153442	Screw (10-32 x 1/2 Hex) 5-5, 5-30, 5-32	154427	Clamp 5-6
151534	Screw, Shoulder (10-32) 5-6	153455	Resistor (600 Ohm) 5-10	154431**	Door, Right Front 5-6
51540	Lampholder 5-9 5-10, 5-35	153459	Block, Terminal 5-11 to 5-13	154433	Clamp 5-6, 5-7
5 345	Guide, Paper 5-6, 5-7	153466	Cover 5-11	154436**	Door, Top Right 5-6
51549	Screw, Special (1/4-32) 5-5, 5-8	153484	Screw, Terminal (6-32) 5-11 to 5-13	154437	Insulator (1-20) 5-11
5 553	Foot, Mounting 5-3, 5-5	153487	Cable Assembly 5-10, 5-34, 5-40	154438	Insulator (21-40) 5-11
15 556	Knob 5-20	153492	Connector, Plug (3 Pt) 5-22	154439	Insulator (21-50) 5-11
151558	Nut, Speed 5-7	153493	Connector, Receptacle (3 Pt) 5-22	154440	Cable Assembly 5-9, 5-34
15 560	Ball Assembly, Signal 5-10	153537	Screw (6-40 x 9/32 Hex) 5-23, 5-24	154442	Shaft 5-4
15 564	Bracket, Mounting 5-10	153799	Screw (4-40 x 21/64 Hex) 5-3, 5-39	154443	Shaft 5-3
151565	Bushing, Shoulder 5-10	153907**	Modification Kit 5-25	154444	Fork 5-3
15 567	Armature 5-0	154248	Nut, Speed (#8A) 5-6, 5-7	154445	Knob 5-4
151569	Strap, Grounding 5-5, 5-8			154446	Cover 5-1, 5-12
151571	Cable Assembly 5-10			154449	Shaft 5-3, 5-39
151572	Washer, Lock 5-5, 5-38			15445	Bracket 5-6
151574	Grommet, Rubber 5-10			154452	Cover 5-12
51576	Arm, Stop 5-6			154456**	Plate, Cover 5-3
151577	Screw, Shoulder (6-40) 5-10			154457	Tape, Guide 5-39
51579	Plate, Retaining 5-10			154459	Fork 5-3, 5-39
151588	Mount, Vibration 5-6			154462	Bracket 5-3
151618	Screw (6-40 x 7/16 Fil) 5-4			154463	Mount, Vibration 5-8
151626	Terminal 5-10, 5-11, 5-18 to 5-20, 5-28 5-3, 5-33, 5-35			154479	Cover 5-11
5 630	Screw (6-40 x 1/4 Hex) 5-9, 5-10, 5-3, 5-21, 5-22, 5-32, 5-40			154481	Bar, Tension 5-6

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54487**	Plate W/Studs 5-14,5-15,5-36	158636	Funnel, Tape 5-21	159819	Connector Plug (32 Pt) 5-35
154490**	Bar Cross 5-14,5-37,5-39	58637	Screw, Thumb (10-32) 5-21,5-38	160286**	Bar Cross 5-14,5-37,5-39
154492	Plate, Nut 5-4,5-5,5-36,5-37,5-39,5-4	158638**	Plate 5-21	160290**	Plate W/Studs 5-4,5-37,5-39,5-41
154496**	Panel, Front 5-3	158639	Window 5-21	160291	Plate, Tape Exit 5-4,5-15,5-36,5-37,5-41
54497	Window 5-3	158640	Motor (115 Volt, A.C.) 5-21	160293**	Cover W/Studs 5-14,5-37 5-4
154498	Plate W/Studs Tape Exit 5-14	158641**	Cover 5-21	160297	Insulator (81-220) 5-12
15465	Modification Kit 5-33,5-36	58642	Hub 5-21	160338	Cable Assembly 5-34
54655	Suppressor, Electrical Noise 5-33	158643	Blade 5-21	160339	Window 5-6
154695**	Bracket 5-25	158644	Cable Assembly 5-21	160341**	Hinge Left 5-6
154697	Grommet, Rubber 5-25	158645**	Spr. Comp. 5-14,5-37	160344	Clamp 5-6
154756	Modification Kit 5-3,5-36	58646**	Bracket, Mounting 5-14,5-37	160345	Plate 5-15
54868	Plate 5-25	58647	Chute, Tape 5-3	160346	Bracket 5-15
54869**	Bracket 5-23	158648	Chute, Tape 5-3,5-37	160347	Stud (6-32 Hex) 5-4
155023	Switch Toggle 5-18,5-19	158649	Screw, Thumb (4-40) 5-6	160349**	Hinge Right 5-6
155045	Switch Toggle 5-9	158651**	Door W/Studs 5-6	160352	Cable Assembly 5-16,5-34
155083	Lens (Red) 5-6,5-7	158652	Nut, Speed 5-3,5-7,5-38	160355	Modification Kit 5-6
155085**	Bracket 5-23	58653	Spacer 5-15	160369	Switch Push 5-16,5-18,5-19
55086	Pad, Rubber 5-23	58656	Window 5-6	160370	Switch Push 5-16,5-18
55087	Screw (1/4-20 x 7/16 Rd) 5-23	158657	Clamp 5-6	160371	Light Pilot (Yellow) 5-16
155597	Lens, Indicator Light (Yellow) 5-6	158658	Gasket 5-6	160372	Cable Assembly 5-37,5-39
155614	Cover 5-35	158659	Plate, Blank 5-6	160381	Panel, Control 5-16,5-17
155723	Screw 4-48 x 1/2 F.I. 5-35	58660**	Door Assembly Tape Winder 5-38	160382	Cover 5-6
155750	Sleeve, Insulating (3/32 D x 1/2 Lg) 5-16,5-35	58661**	Door, Tape Winder 5-4	160383	Switch 5-16
155751	Sleeve, Insulating (1/8 ID x 1 Lg) 5-35	58662	Window 5-4	160386	Resistor .000 Ohm 5-16
155752	Sleeve, Insulating (5/64 D x 1/2 Lg) 5-35	58663	Stud 5-4,5-21,5-38	160390	Bracket 5-16
155753	Sleeve, Insulating (1/8 ID x 1/2 Lg) 5-16,5-35	158664	Bracket 5-4,5-38	160461	Bracket 5-13
155754	Sleeve, Insulating (1/16 ID x 1/2 Lg) 5-35	158665**	Portion 5-4,5-38	160462	Insulator .41-80 5-13
166755	Sleeve, Insulating (11/64 D x 5/8 Lg) 5-9,5-16,5-20,5-35	58666**	Box, Outlet 5-9,5-38	160463**	Bracket Tape 5-4,5-31
155766	Clamp, Cable 5-35	158667	Tape, Tape Winder 5-4,5-38	160466	Plate 5-31
155861	Washer, Lock 5-22	158669	Stud (10-32) 5-4,5-38	160467	Window 5-6
156740	Screw (6-40 x 7/32 Hex) 5-2	158670**	Panel, Front 5-3	160468	Modification Kit 5-31
156768	Screw (8-32 x 9/32 Hex) 5-2,5-22	158671	Connector, Receptacle (3 Pt) 5-9,5-38	160469	Stop 5-4
156770	Plate, Identification 5-14	158672	Shelf, Front Panel 5-3	160470	Modification Kit 5-31
156993	Nut, Speed 5-4	58673	Bracket, Locating 5-8	160663	Bracket 5-4
15755	Cover 5-3	158676	Insulator (81-120) 5-13	160664	Pin, Rod 5-6,5-7
157216	Mount, Vibration 5-4,5-38	58677	Insulator (151-180) 5-12	160665**	Door, Top Left 5-6
157393	Grommet, Rubber 5-35	58678	Rail Rear Base 5-8	160667	Bumper Rubber 5-6
157399	Connector, Receptacle (35 Pt) 5-35	58679	Rail Front Base 5-8	160670	Bracket 5-6
157980	Extension 5-31	58682	Plate 5-3	160887**	Modification Kit 5-36
157981	Bracket 5-31	158683**	Bracket, Housing 5-14,5-37	160888**	Modification Kit 5-36
157982	Lever 5-31	58684**	Cover, Auxiliary 5-14 5-37	160889**	Modification Kit 5-37
157984	Screw, Shoulder (4-40) 5-31	158685**	Housing, Auxiliary 5-14,5-37	160890**	Modification Kit 5-37
157985	Switch and Cable Assembly 5-31	158686**	Plate W/Studs 5-14,5-37	160974	Arm, Stop 5-6
157992	Bracket 5-35	158687	Arm, Tape 5-8	160976	Sprng, Detent 5-14,5-37,5-39,5-41
57993	Bracket 5-35	158688	Guide, Stop 5-6	160985	Pad (Left) 5-2
15886	Screw (4-40 x 7/32 F.I.) 5-20	158689	Guide 5-6	160986	Pad (Right) 5-2
15895	Rail Left Base 5-8	158691	Stud (1/4-20) 5-6	160989	Pad, Dome (Left) 5-6
158196	Rail Right Base 5-8	158692	Spring, Torsion 5-6	160990	Pad, Dome (Right) 5-6
158197	Angle, Left Base 5-8	158693**	Bar Cross 5-14,5-37	160991	Pad, Door Top (Right) 5-6
58198	Angle, Right Base 5-8	58694	Plate Designation 5-3,5-39	160993	Pad, Back (Left) 5-2
5820	Stud 1/4-32 Hex 5-8	58695	Plate Designation 5-4	160994	Pad, Top Door (Middle) 5-6
158215	Plate, Nut (6-40) 5-29	158696	Knob 5-3,5-39	160995	Pad, Top (Left) 5-6
158259	Connector, Receptacle (20 Pt) 5-35	158697	Plate Designation 5-4,5-37	161206	Bushing, Insulating 5-16
58260	Eccentric 5-8	59238	Connector, Receptacle (2 Pt) 5-18,5-19	16120	Nut 1/16 x 32 Hex 5-6
58286	Transformer 5-0	160329	Cable Assembly 5-9,5-34,5-38	161239	Connector, Plug (36 Pt) 5-35
58287	Transformer Assembly 5-10	159330	Cable Assembly 5-34	161750	Bracket 5-3
158630**	Bin Assembly, Tape 5-21	159384	Modification Kit 5-12,5-36	161755	Pad, Front (Right) 5-6
158631**	Plate, Rear Tape Bin 5-21	159393	Modification Kit 5-13,5-36	161756	Pad, Left Cross Bar 5-14
158634	Bracket 5-21	159394	Modification Kit 5-13,5-36,5-37,5-39	161764	Pad 5-14
58635**	Bin, Tape 5-21	159396	Modification Kit 5-12,5-36	161765	Pad 5-14
		159341	Connector, Plug (16 Pt) 5-35	161777	Stud Mounting 1/4-20 5-32
		159734	Button 5-6,5-7	161778	Stud, Mounting (1/4-32) 5-32
		159735**	Panel, Front 5-3	16184	Modification Kit 5-32,5-38
		159743	Bar Torsion 5-6	161825	Panel, Control 5-17
		159744	Bar, Torsion 5-6,5-7	161830	Panel, Control 5-17

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62017	Pad, Housing 5-4	64283	Cable Assembly 5-34	176302	Cable Assembly 5-18,5-9
62018	Pad 5-14	164284	Cable Assembly 5-34	176303	Cable Assembly 5-8,5-9
62019	Pad 5-14	164383**	Sheet 5-27	176667	Spacer 5-28
62020	Pad, Housing 5-4	164405**	Modification Kit 5-29,5-40	176668	Bracket 5-28
6202	Pad 5-4	164407	Cable Assembly 5-34	176669	Waver W/Hub and Pin 5-28
62234**	Modification Kit 5-38,5-39	164408	Cable Assembly 5-34	176670	Waver W/Hub 5-28
162235**	Modification Kit 5-38,5-39	164593	Plate, Slide (Left) 5-29	176671	Insulator 5-28
62236**	Cover W/Stub 5-14	164837	Panel, Control 5-28	176707	Bracket, Switch 5-28
62237	Chute, Tape 5-4,5-39	164838	Panel Assembly, Control 5-18	176711	Spring, Torsion R H 5-28
62239**	Plate 5-21	164839	Cable Assembly 5-18	176712	Spring Torsion - L H 5-28
62240**	Plate, Rear 5-21	164856	Indicator, Neon 5-18	176713	Modification Kit 5-28,5-41
6224**	Bin, Tape 5-21	164858**	Door Assembly 5-15	176785	Cable Assembly 5-28
162243**	Bin Assembly, Tape 5-21,5-38	164865	Indicator, Neon 5-18	178387	Modification Kit 5-30,5-41
162244**	Modification Kit 5-39	164866	Switch, Waver 5-18	178389	Power Unit Mode B2 5-30
162591	Shaft, Line Guide 5-0	164936	Guide, Tape 5-32	178390	Bar Static Eliminator Indicator 5-30
162629	Modification Kit 5-39	164938	Washer, Spring 5-32	178391	Cable Indicator Bar Extension 5-30
162630	Modification Kit 5-39	164939	Guide W/Bushing 5-32	178392	Plug Secondary Outlet 5-30
62898	Panel Control 5-17	164941	Guide W/Roller, Tape 5-32	178729	Plate, Tear 5-25
62899	Cable Assembly 5-19	164942	Bracket 5-32	178837	Plate 5-19
163165	Modification Kit 5-39	164943	Plate W/Stub 5-32	178838	Modification Kit 5-9
63169	Shaft, Control 5-3,5-39	164944	Guide W/Roller, Tape 5-32	178892**	Copyholder 5-24
163170	Shaft, Control 5-3,5-39	16502	Screw, Special (12-24) 5-5	178893**	Plate 5-24
163172	Bracket, Arm 5-3,5-39	170272**	Modification Kit 5-15,5-40	178894**	Bracket 5-24
163173	Bracket, Arm 5-3,5-39	170302**	Housing, Dual LXD 5-15	178895	Shaft 5-24
163796**	Modification Kit 5-27,5-40	170303	Clip, Housing (Right) 5-15	178897**	Modification Kit 5-24,5-41
64024**	Modification Kit 5-23,5-40	170304	Clip, LXD Housing (Left) 5-15	178914**	Plate 5-24
64025**	Bracket 5-23	170305	Plate 5-15	179049	Bracket, Support 5-32
64028**	Copyholder 5-23	70306	Modification Kit 5-29,5-40	17993	Shaft 5-32
164084	Cable Assembly 5-20	70307	Plate Trim 5-4	179197**	Panel 5-3
164120**	Modification Kit 5-20,5-40	170308	Window Filler 5-3	179256	Chute Assembly, Chad 5-29
164121	Cable Assembly 5-34,5-40	172749	Bracket 5-31	179402	Deflector, Tape 5-21
164122	Lens, Green 5-6,5-40	173097**	Modification Kit 5-27	179417**	Modification Kit 5-41
164123**	Panel 5-20	173098	Plate, Designation 5-3	179449	Bracket 5-13
164124	Switch, Rotary 5-20	173206**	Bracket, Shell (Left) 5-27	179469	Modification Kit 5-13
164125	Cable Assembly 5-20	173207**	Shell (Left) 5-27	179470	Modification Kit 5-13
164195	Plate Switch 5-20	173238	Modification Kit 5-40	179493	Guide, Tape 5-14,5-39
164196	Modification Kit 5-40	173256	Cable Assembly 5-10,5-40	179600**	Holder 5-28
164197**	Modification Kit 5-20,5-40	173400**	Modification Kit 5-23,5-40	179601**	Modification Kit 5-28,5-41
164198**	Panel Control 5-20	173456	Cable Assembly 5-34	179860	Plate Mounting 5-9
164199	Plate, Switch 5-20	173457	Cable Assembly 5-34	193674	Latch, Fastener 5-32
164235**	Bracket 5-26,5-27	173458	Cable Assembly 5-34	193675	Modification Kit 5-32,5-41
64272	Modification Kit 5-29,5-40	173781	Cable Assembly 5-34	94575	Post Locating 5-26
164273	Chute W/Bracket 5-29	173920	Arm Assembly, Stop 5-6	194855	Guide, Tape 5-9
164274	Chute W/Bracket 5-29	174458**	Modification Kit 5-25,5-40	194857**	Modification Kit 5-26,5-41
164276**	Container Chad 5-29	176167	Lampholder 5-9	194858**	Plate, Mounting 5-28
164277	Plate Slide (Right) 5-29	176300	Modification Kit 5-18,5-41	194859**	Modification Kit 5-26,5-41
64278	Chute, Chad 5-29			194860**	Plate, Mounting 5-26
64279	Chute Assembly Chad 5-29			194861	Modification Kit 5-19,5-41
164281	Cable Assembly 5-34			195267	Guide W/Roller, Tape 5-14
				195841**	Plate, Cover 5-4

SECTION 6

ELECTRICAL SERVICE UNIT (LESU)

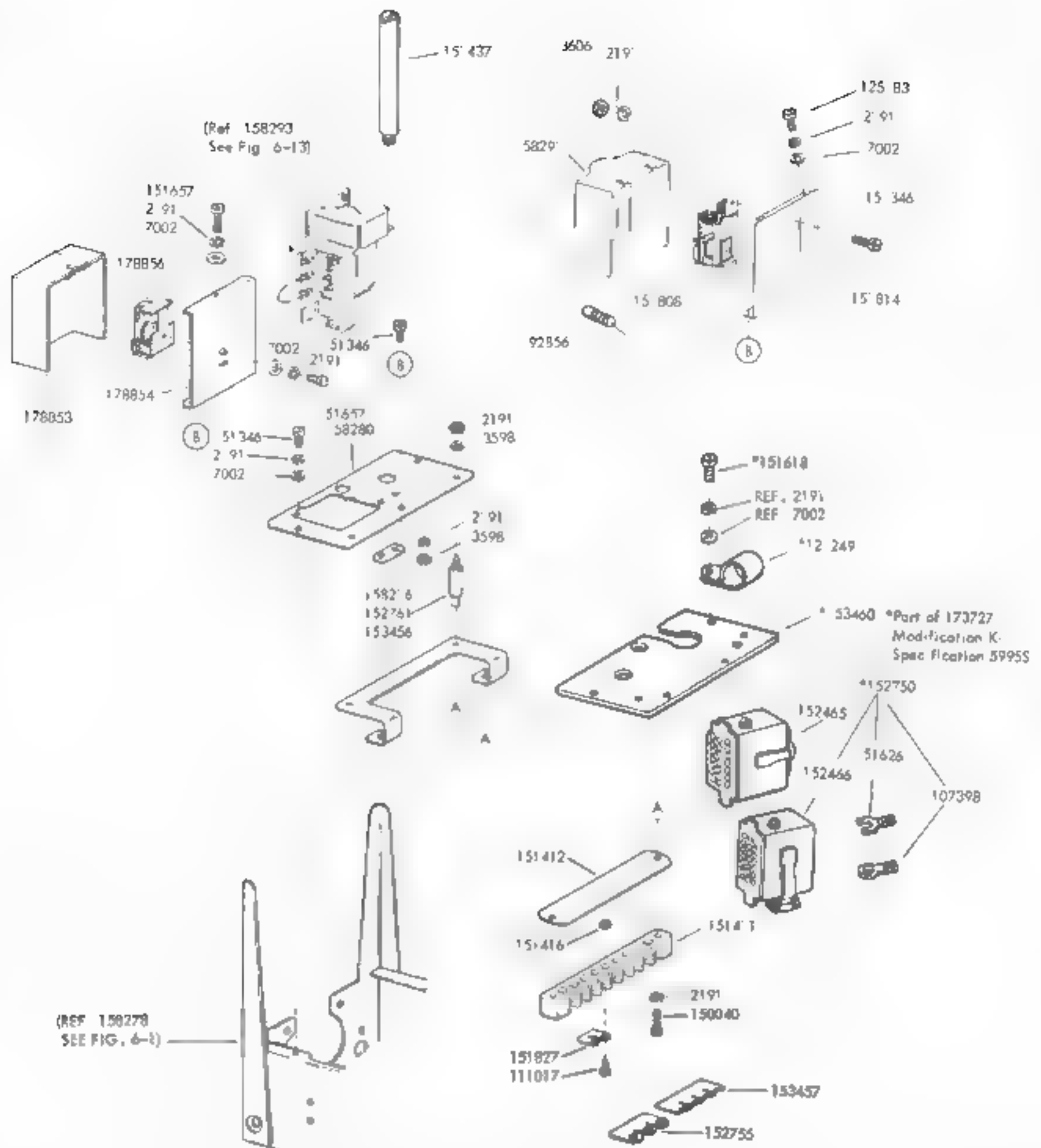


FIGURE 6-2. LINE SHUNT RELAYS

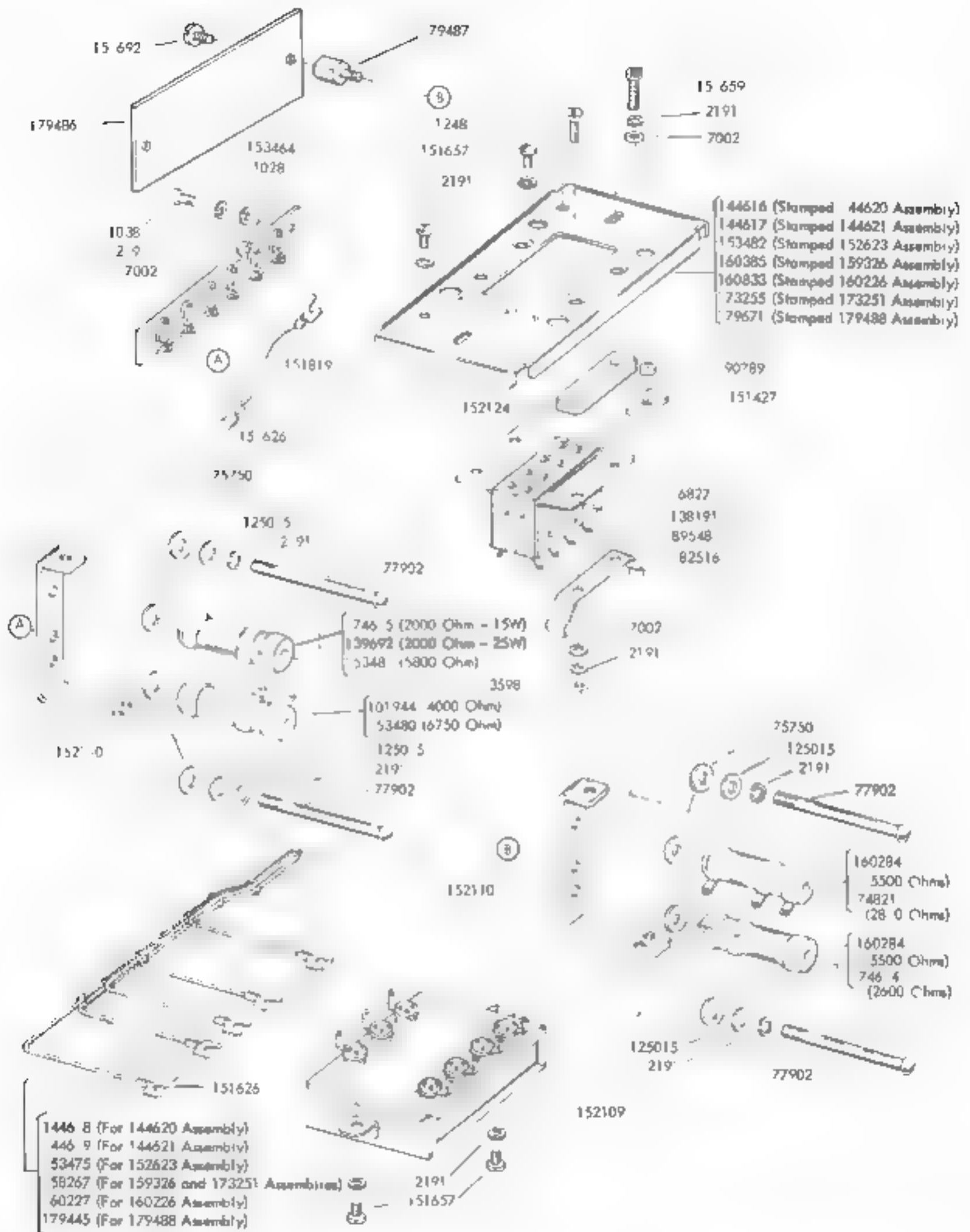


FIGURE 6-4. LINE RELAY MOUNTING

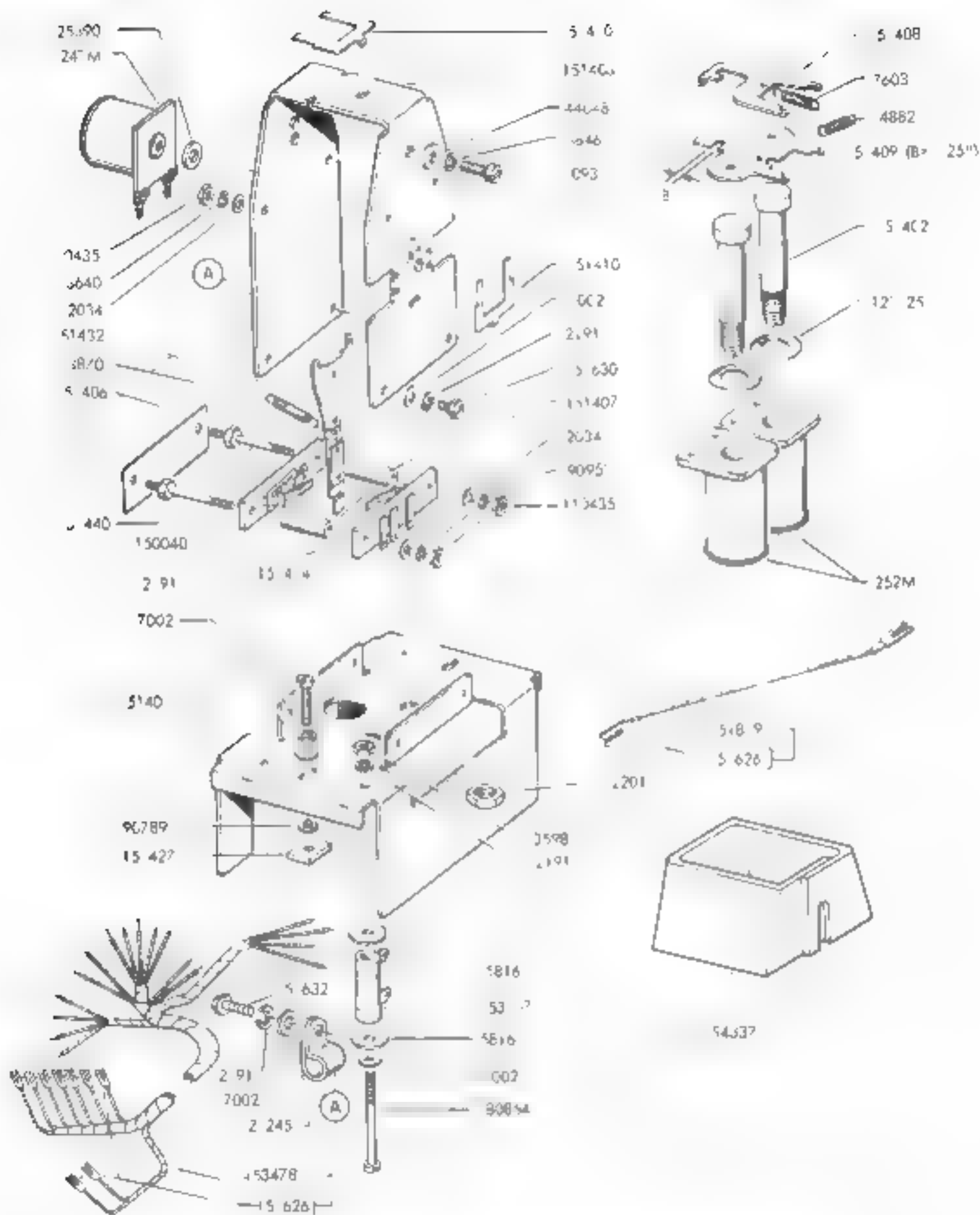
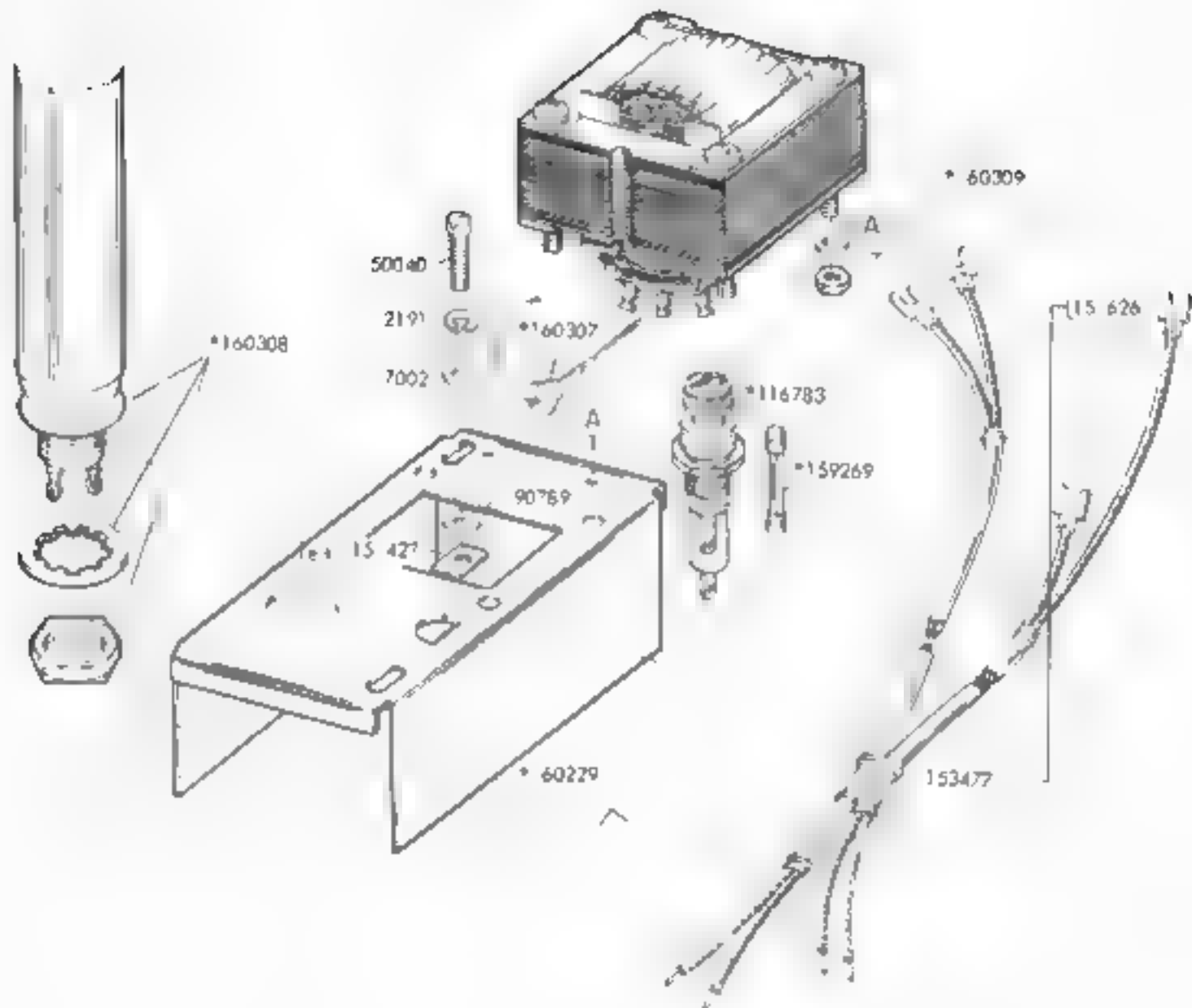
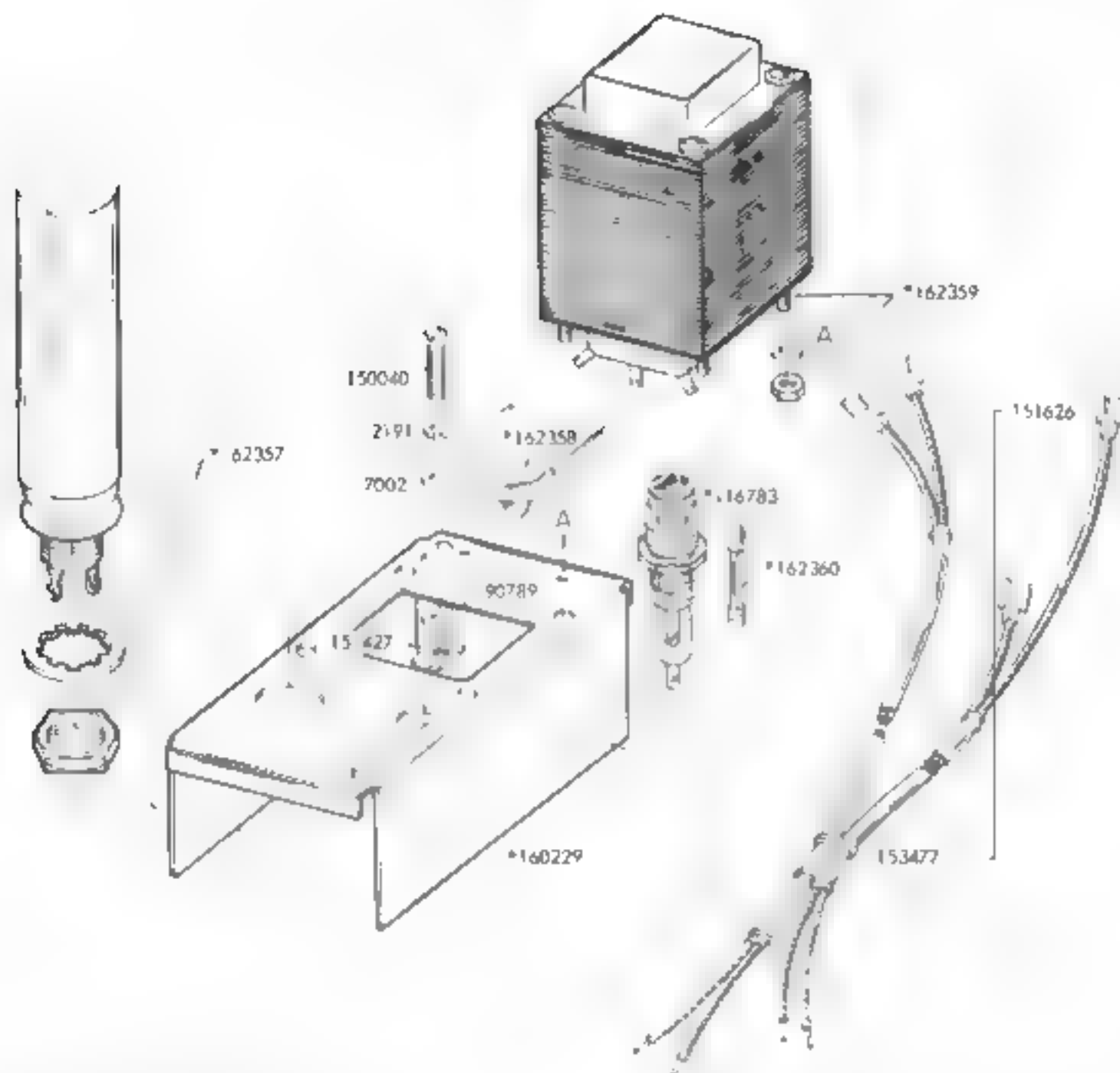


FIGURE 6-5. 153251 ELECTRICAL MOTOR CONTROL ASSEMBLY



See Figure 6-7 for Late Design

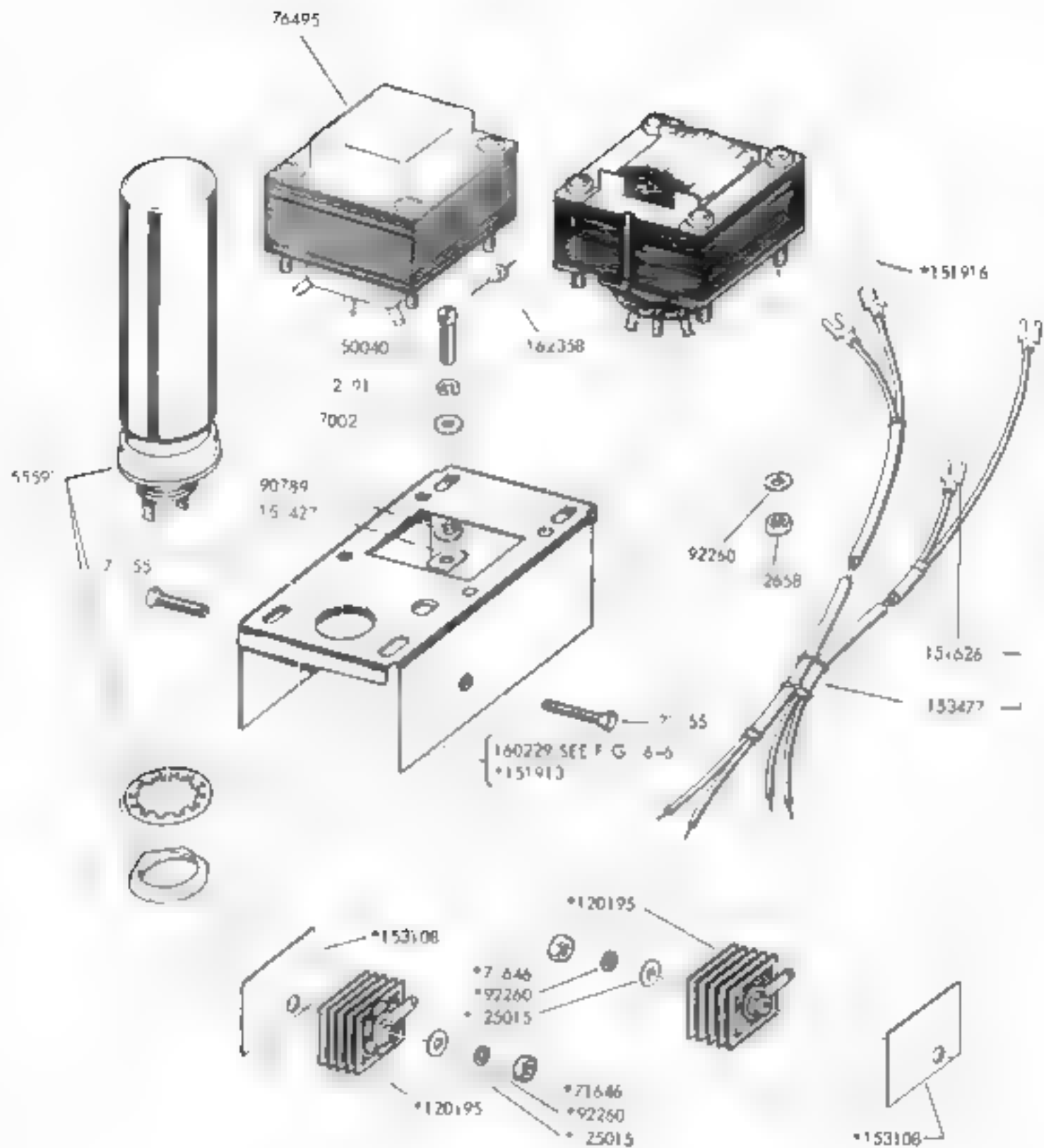
FIGURE 6-6. EARLY DESIGN RECTIFIER AND CABLE ASSEMBLY (300 MA)



See Figure 6-6 for Early Design
SPECIFICATION 57075

*Port of 162356 Rectifier

FIGURE 6-7. 162361 RECTIFIER AND CABLE ASSEMBLY (500 MA)



*Early Design Parts
120 MA)

FIGURE 6-8. 152950 RECTIFIER AND CABLE ASSEMBLY (150 MA)

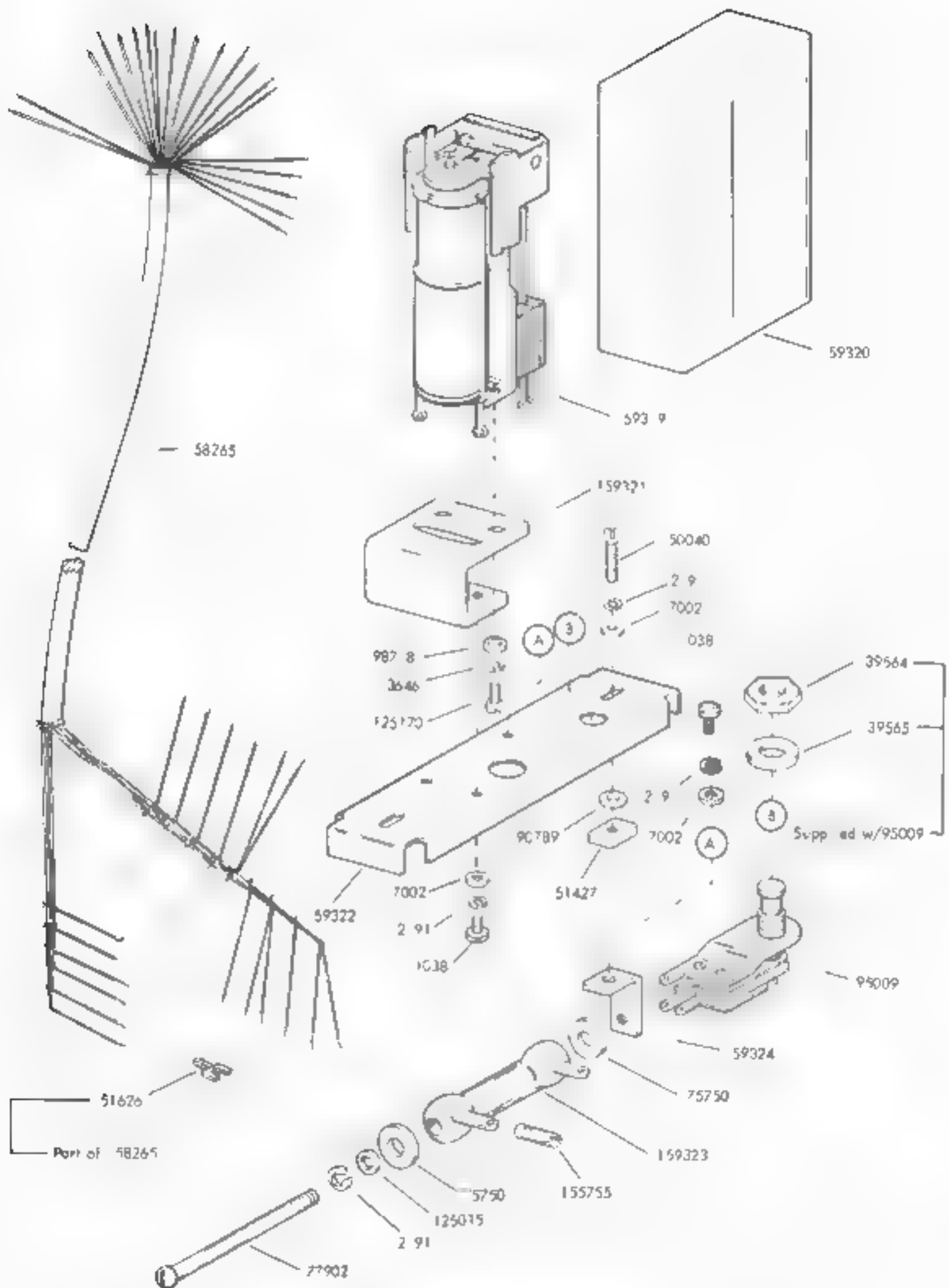
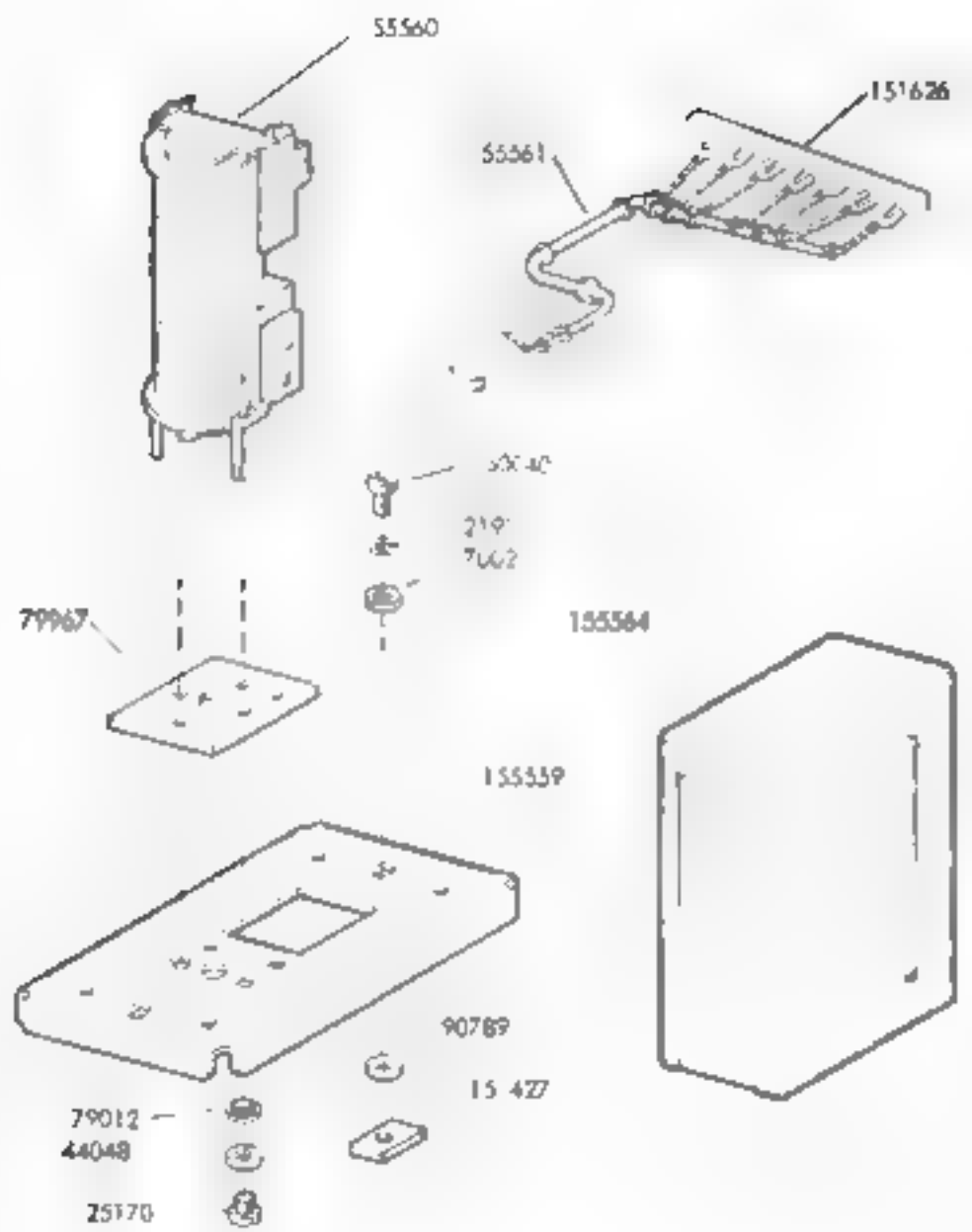


FIGURE 6-11. 159318 SLOW RELEASE RELAY ASSEMBLY



SPECIFICATION 58815

FIGURE 6-12. 155558 D.C. CONTROL RELAY ASSEMBLY

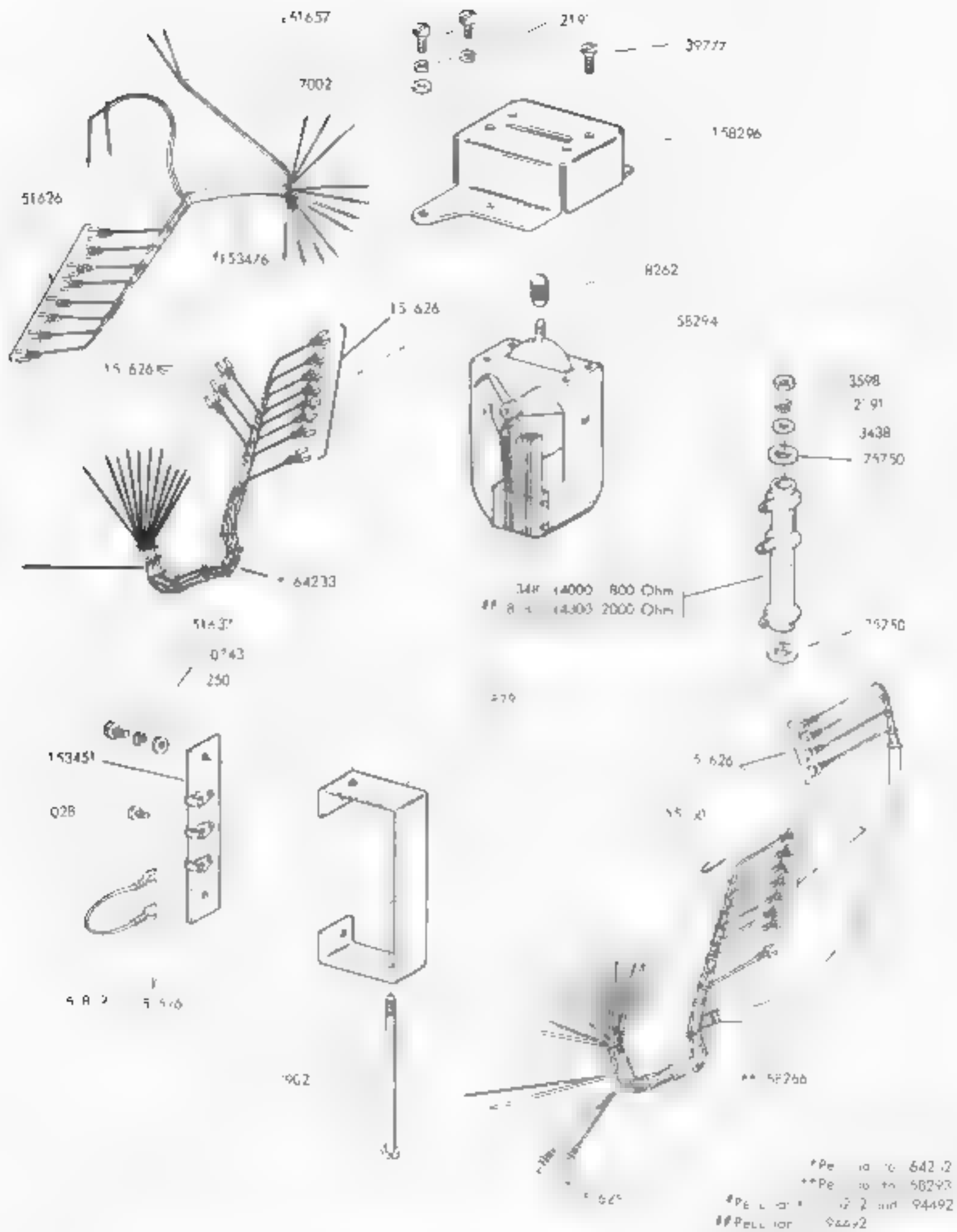
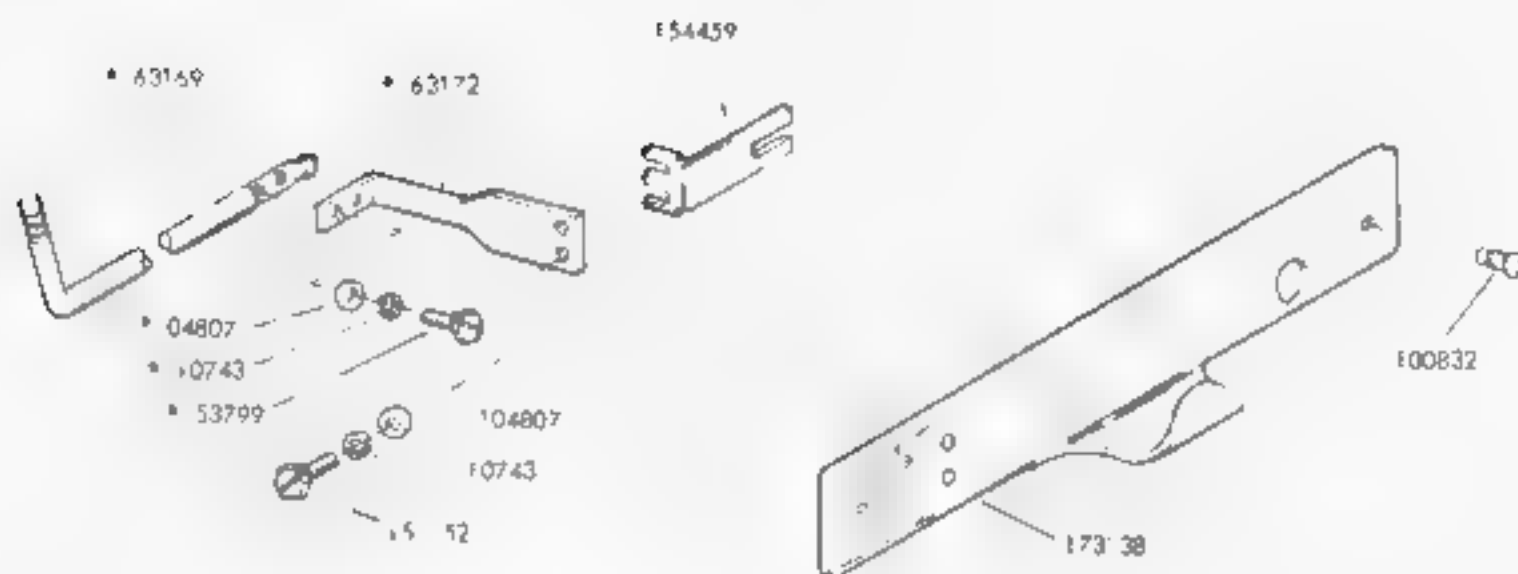
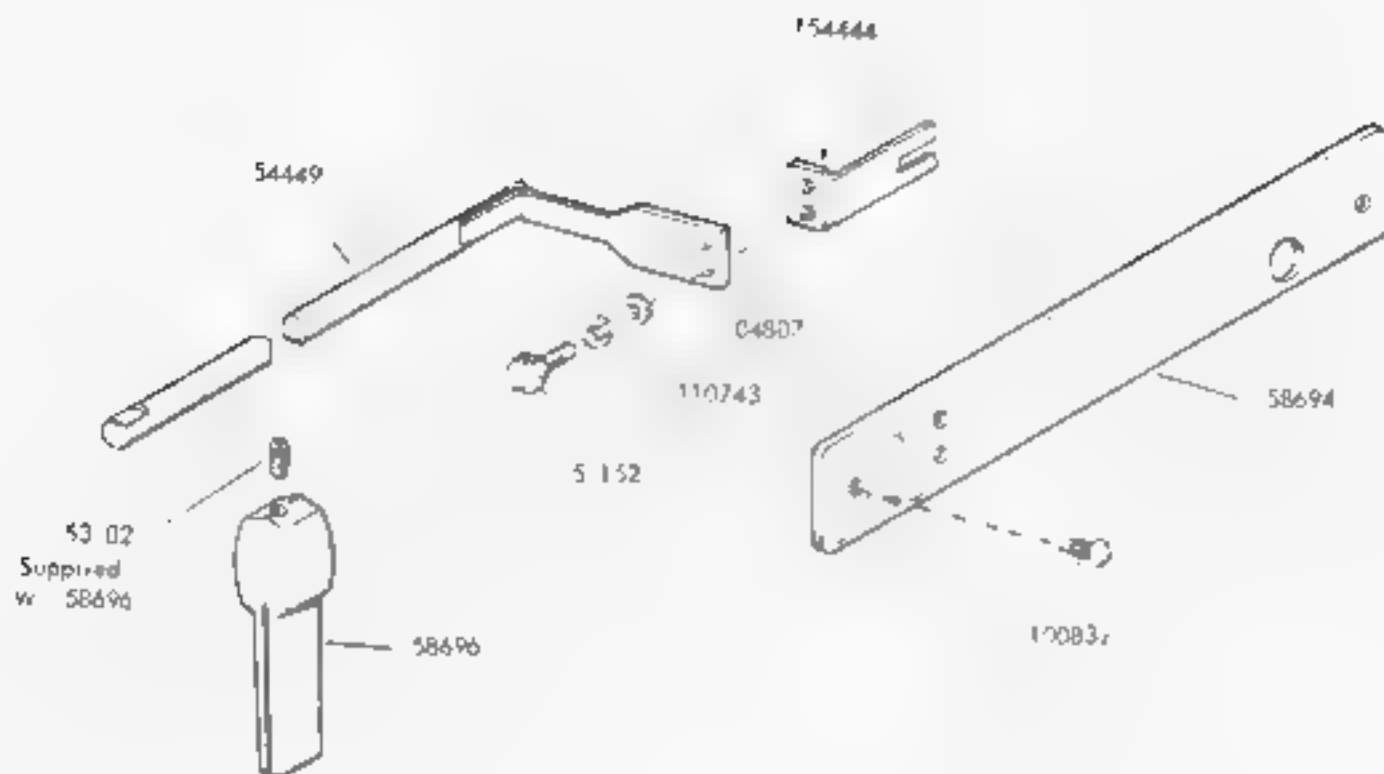


FIGURE 6-13. 158293, 164232, 173252 AND 194492 LINE TEST KEY ASSEMBLIES



*Part of 162630 Modification Kit Specification 501055

FIGURE 6-14. LINE TEST KEY CONTROL

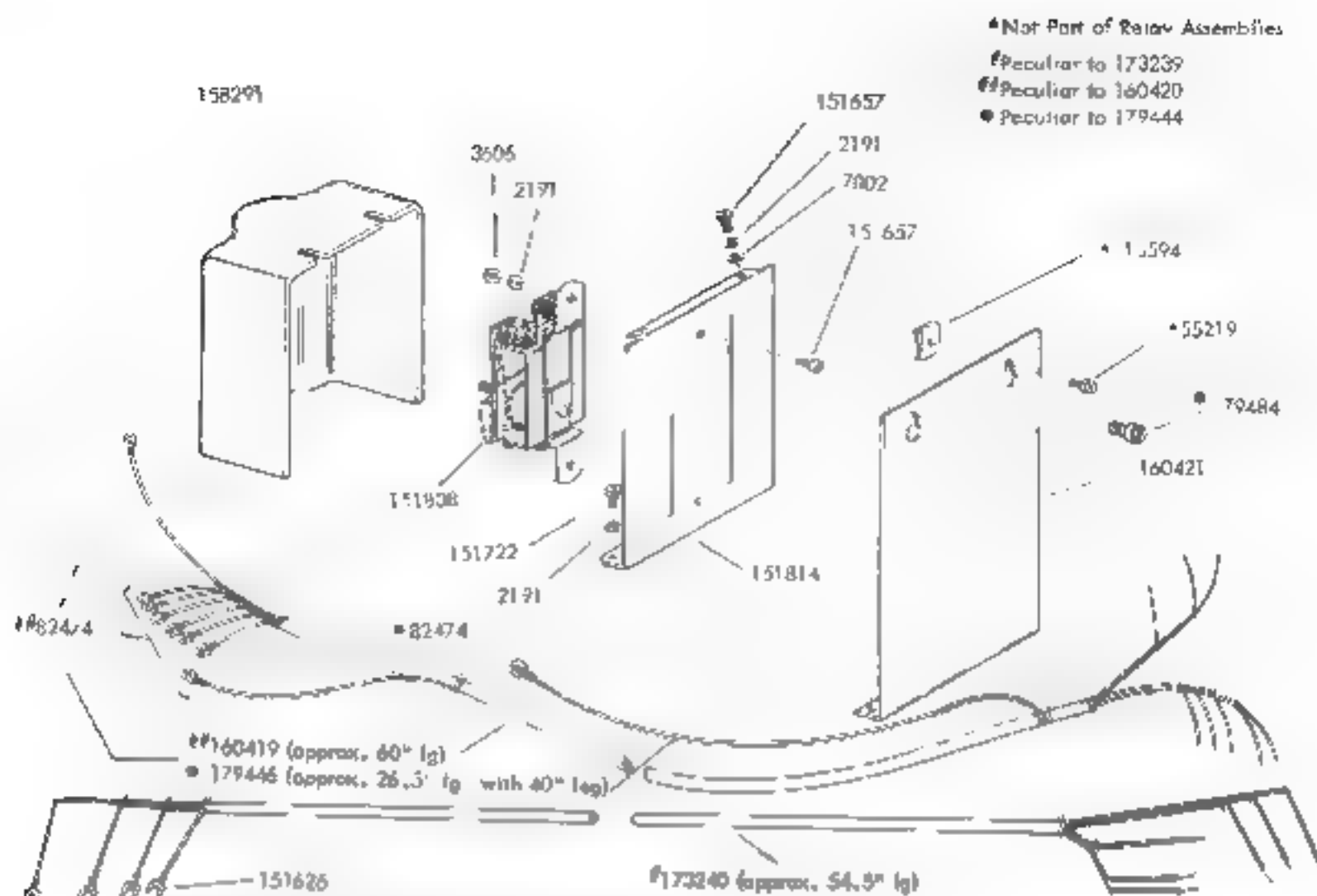
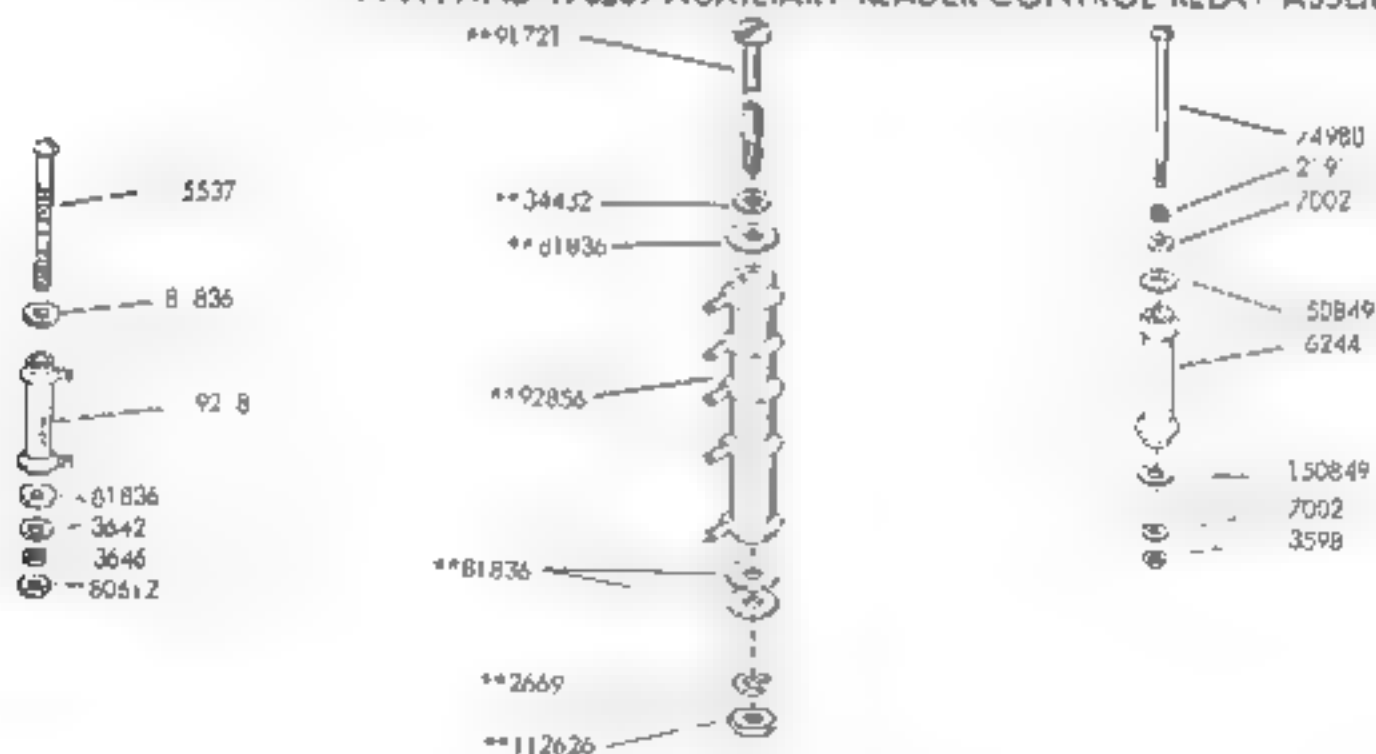


FIGURE 6-15. 160420 AUXILIARY LINE SHUNT RELAY ASSEMBLY
179444 AND 173239 AUXILIARY READER CONTROL RELAY ASSEMBLIES



**Part of the 93073 Modification Kit

FIGURE 6-16. RESISTOR ASSEMBLIES

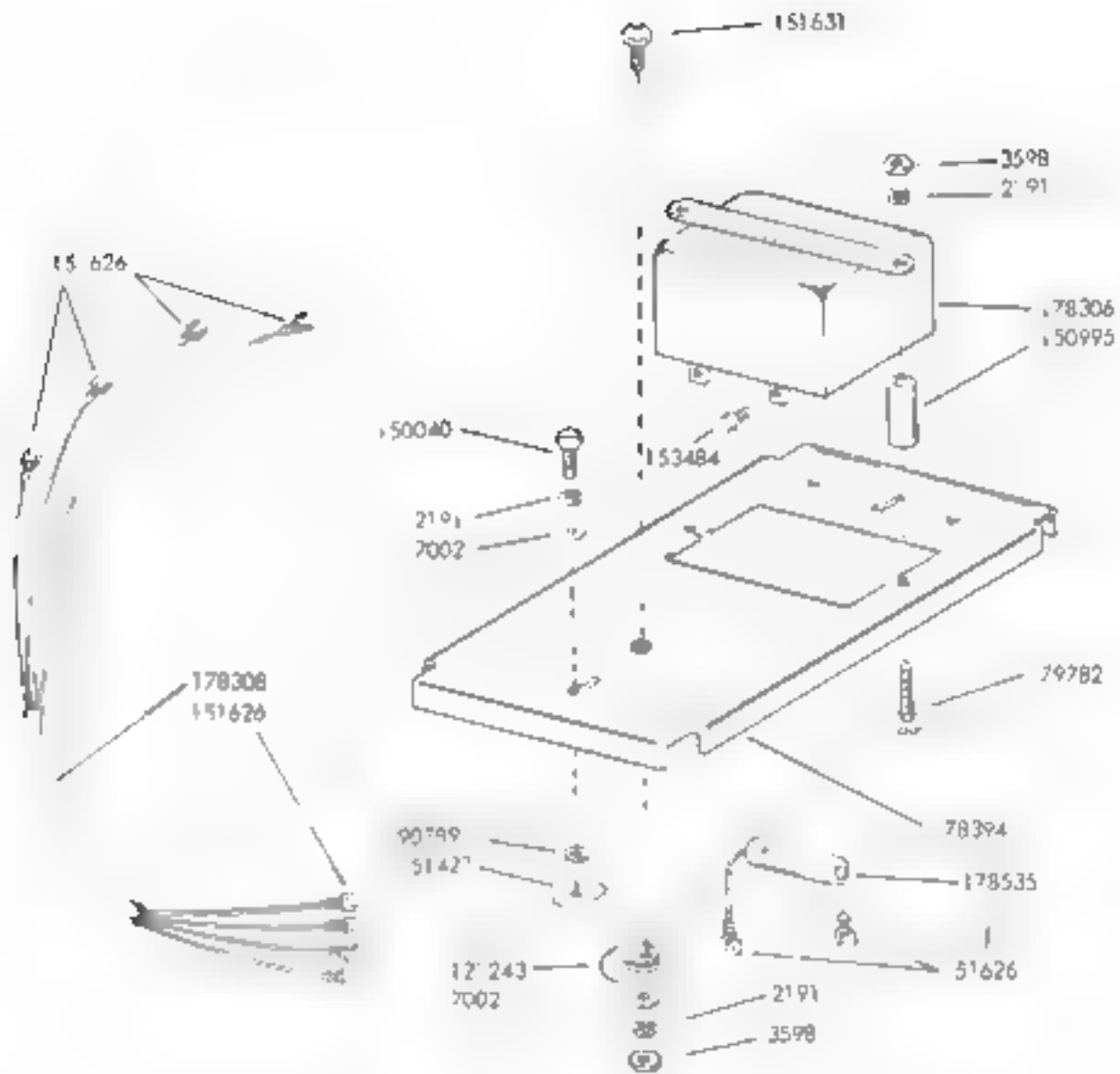


FIGURE 6-18. 178307 MOTOR CONTROL RELAY ASSEMBLY

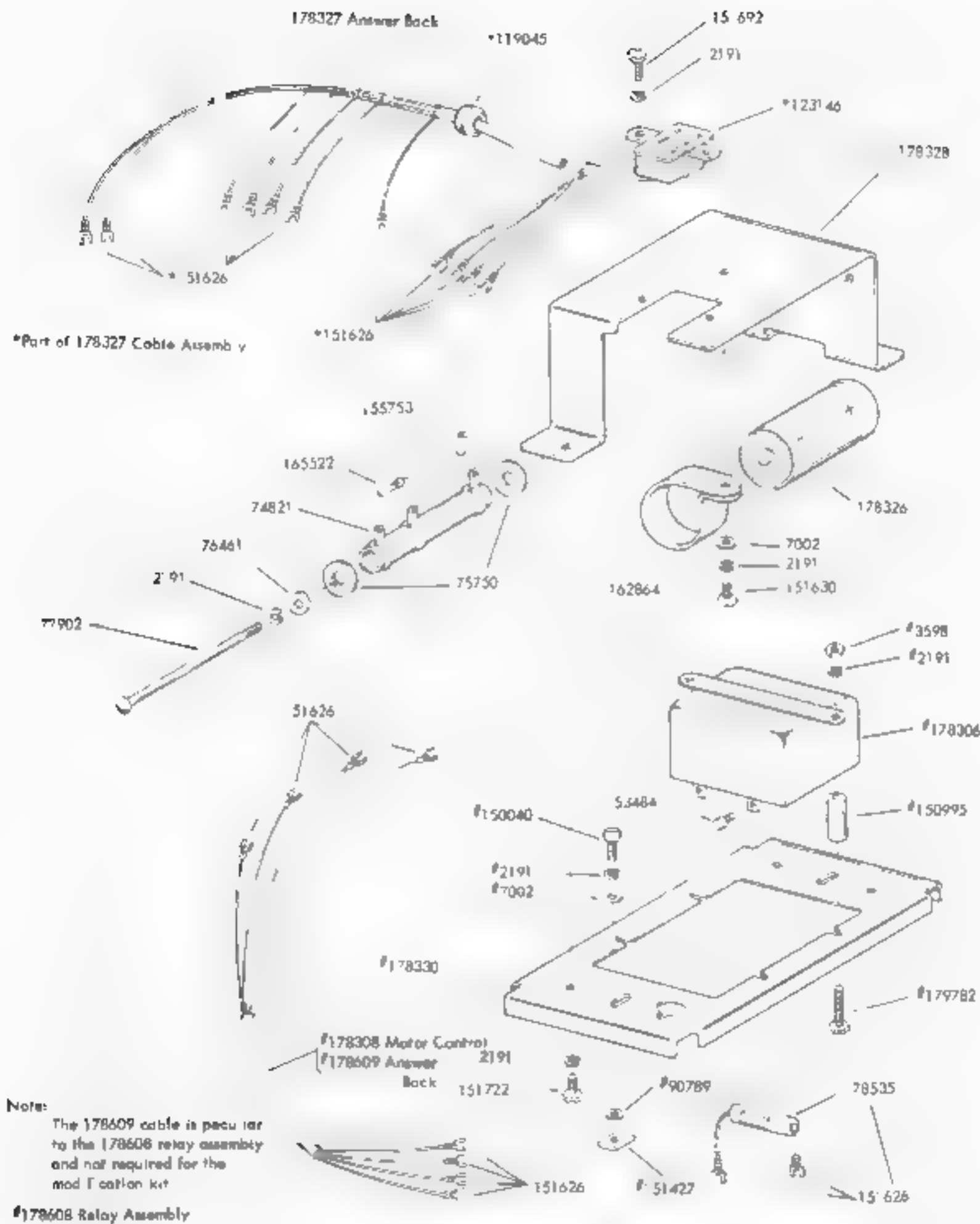


FIGURE 6-19. 17B345 MODIFICATION KIT TO PROVIDE MOTOR CONTROL AND ANSWER BACK RELAYS

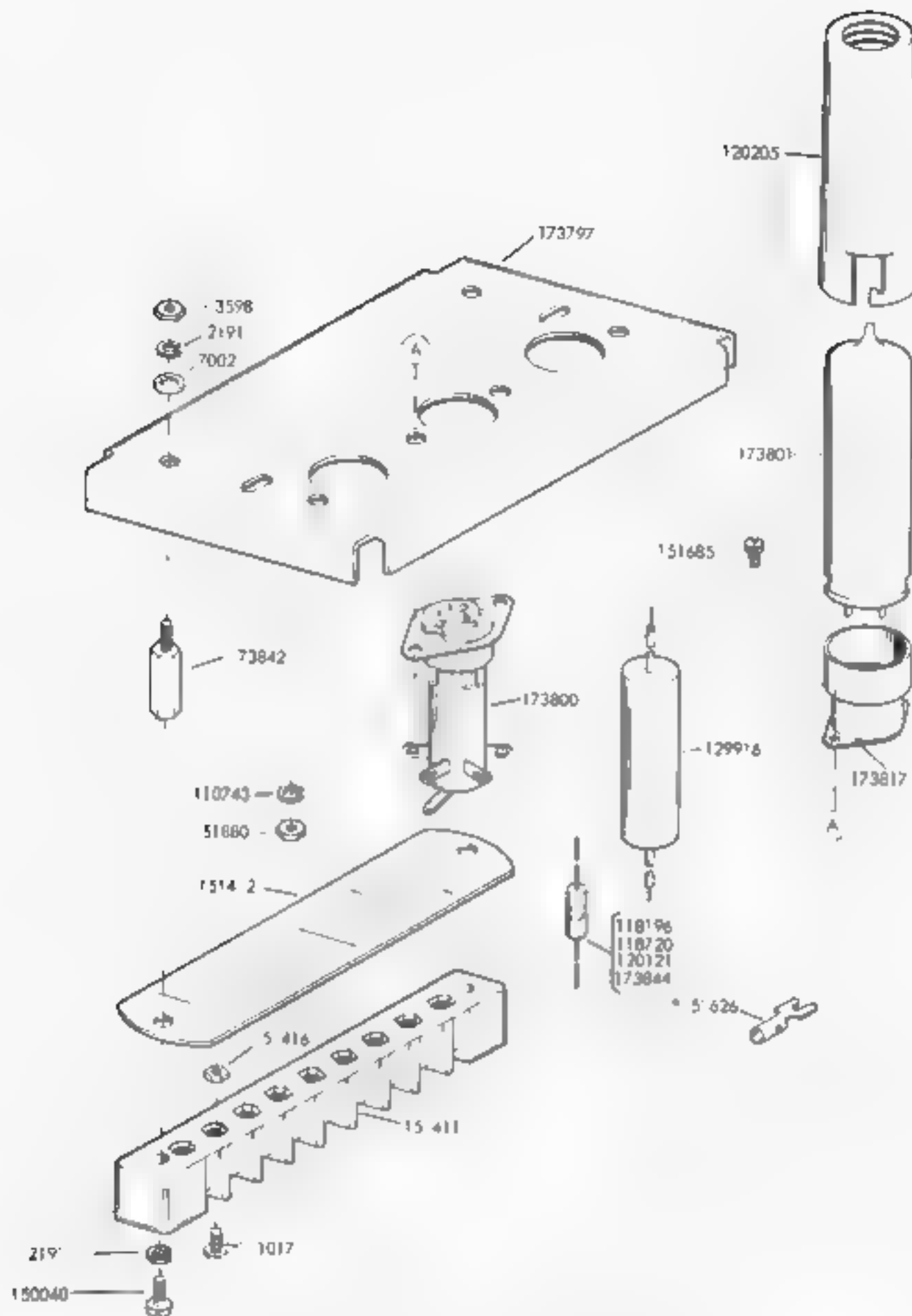


FIGURE 6-20. 173452 ELECTRONIC KEYSER ASSEMBLY

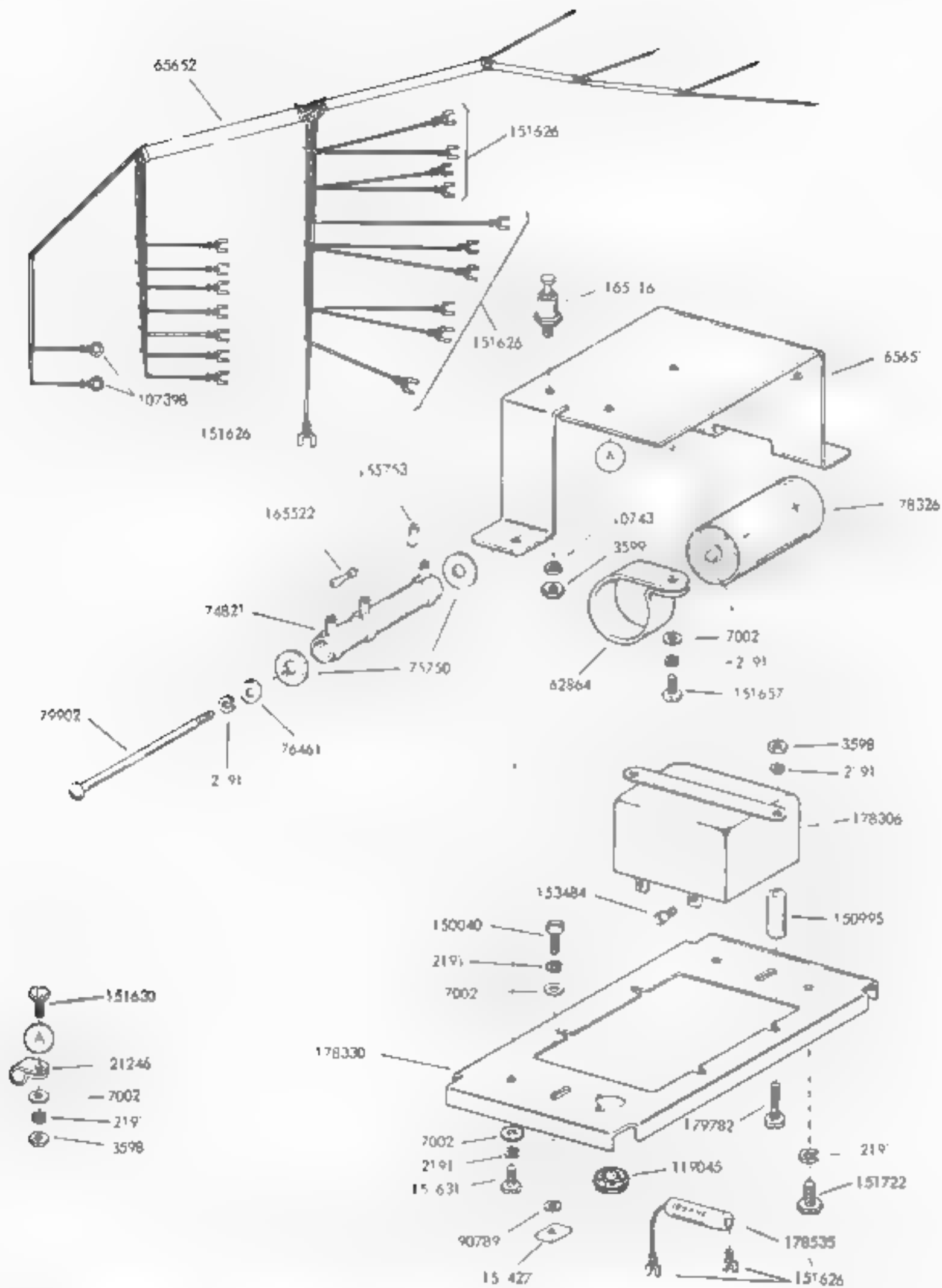


FIGURE 6-21. 165650 MOTOR CONTROL AND ANSWER BACK RELAY ASSEMBLY

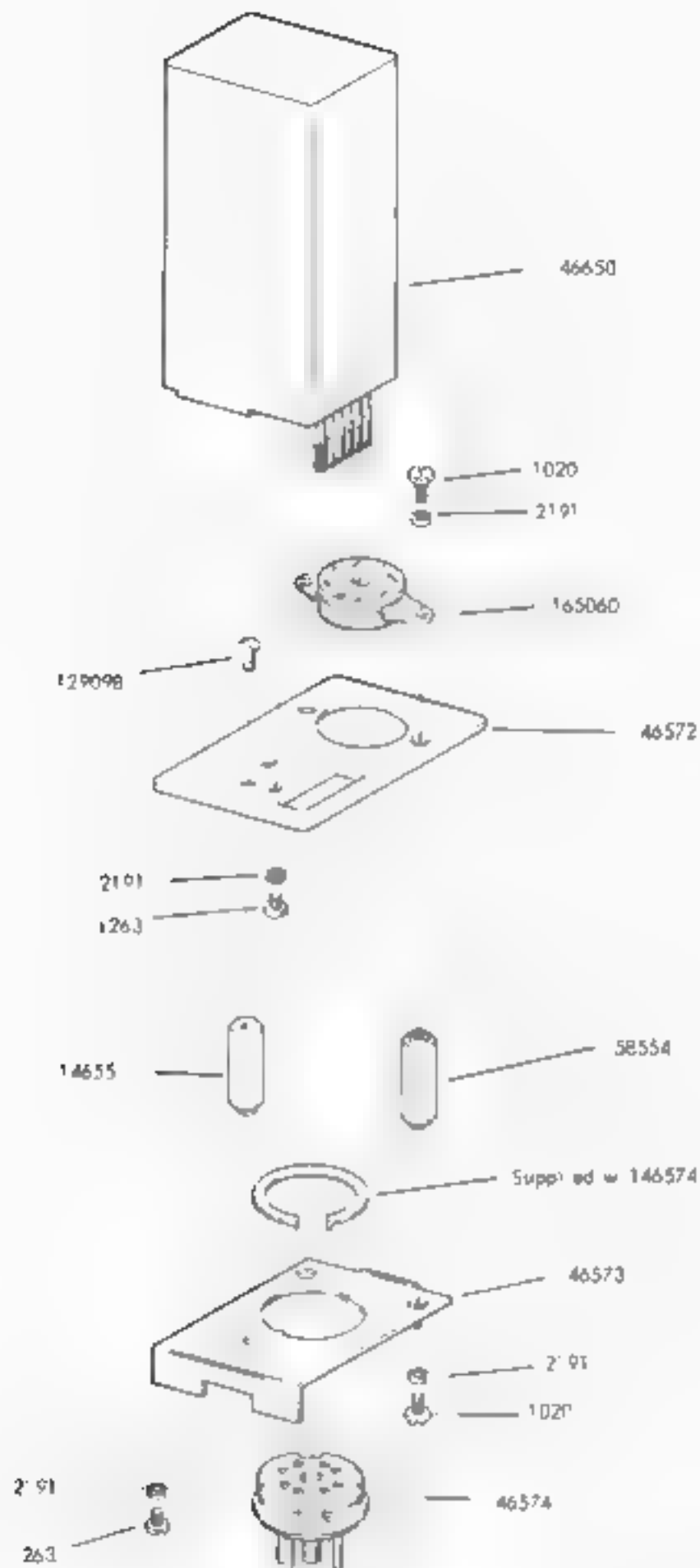
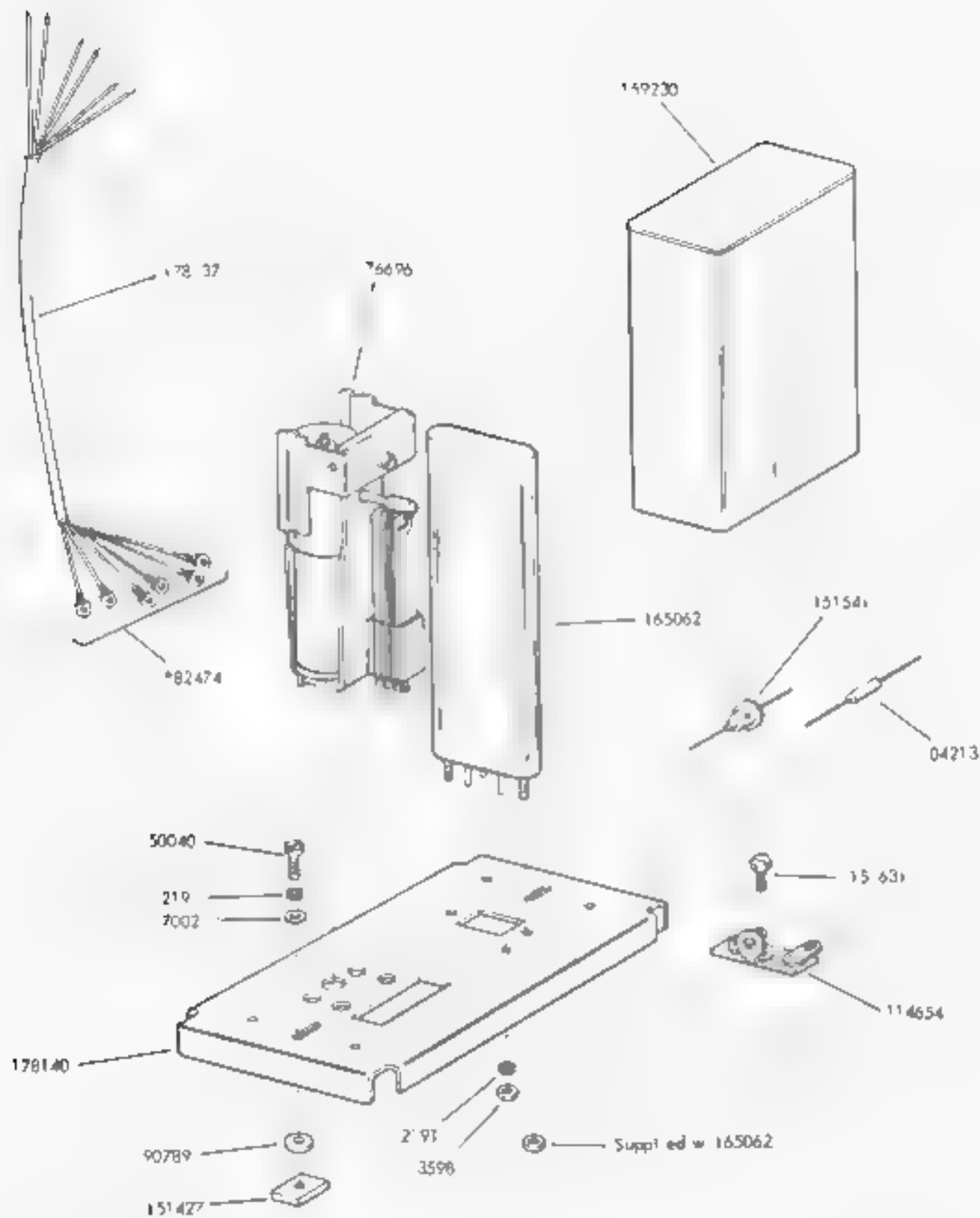
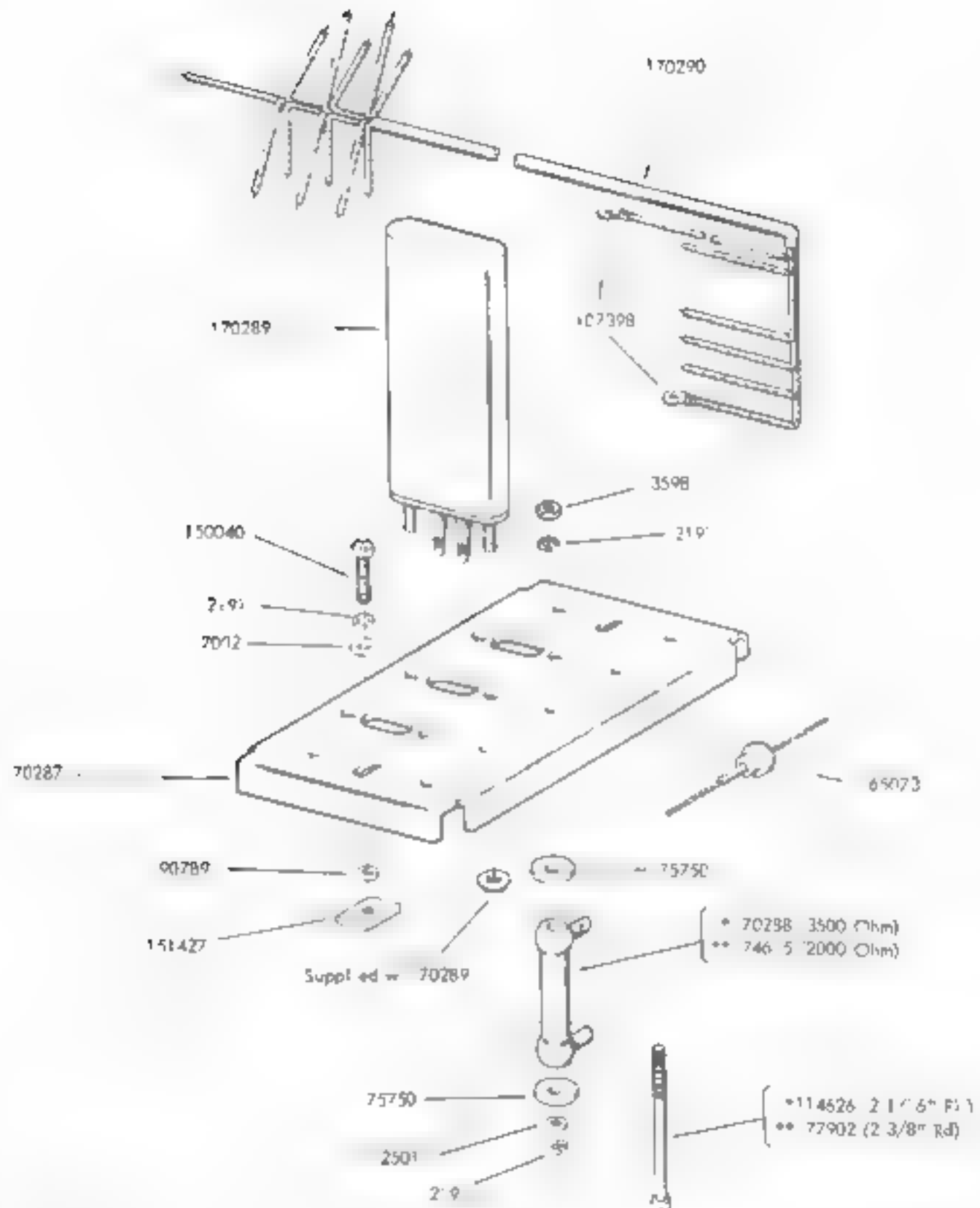


FIGURE 6-22. 146652 MODIFICATION KIT TO ADD WAVE SHAPING INDUCTOR



*Part of 178137 Cable Assembly

FIGURE 6-23. 178138 SLOW RELEASE RELAY ASSEMBLY (NON-CONTENTION)



*Part of 170285
 **Part of 173281

FIGURE 6-24. 170285 AND 173281 RESISTOR ASSEMBLIES

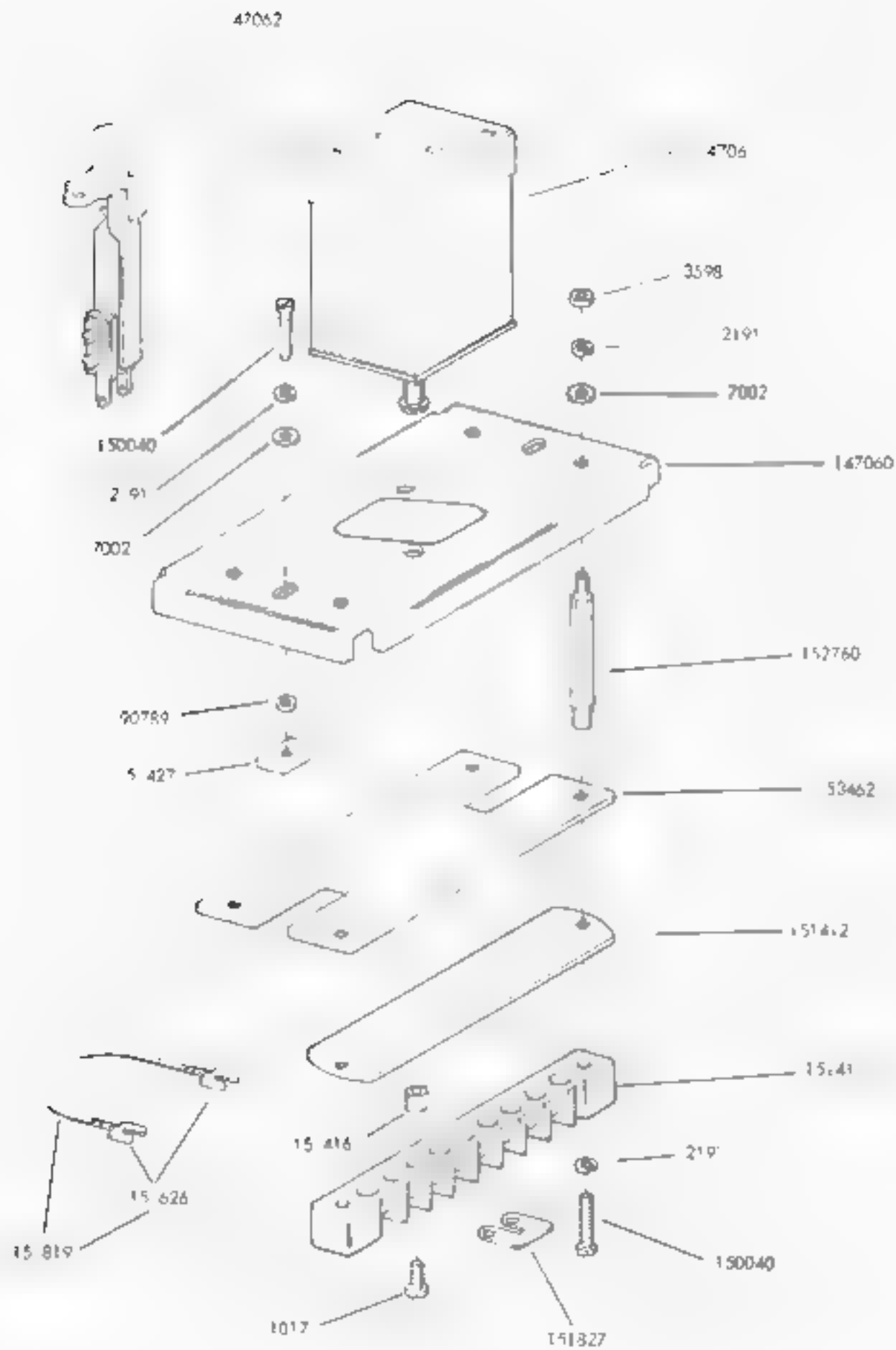


FIGURE 6-25. 147059 LINE JACK ASSEMBLY

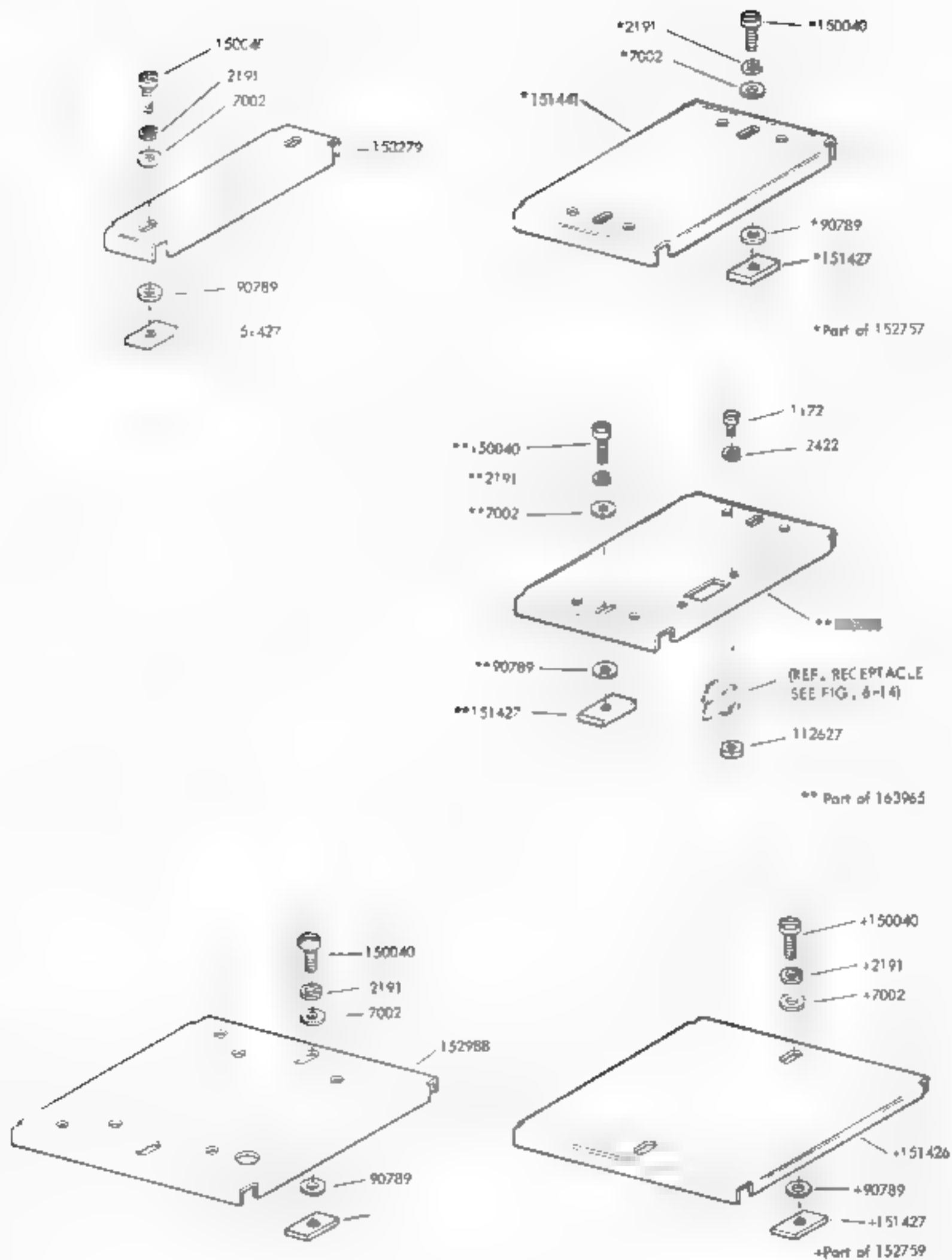


FIGURE 6-26. BLANK PLATE ASSEMBLIES

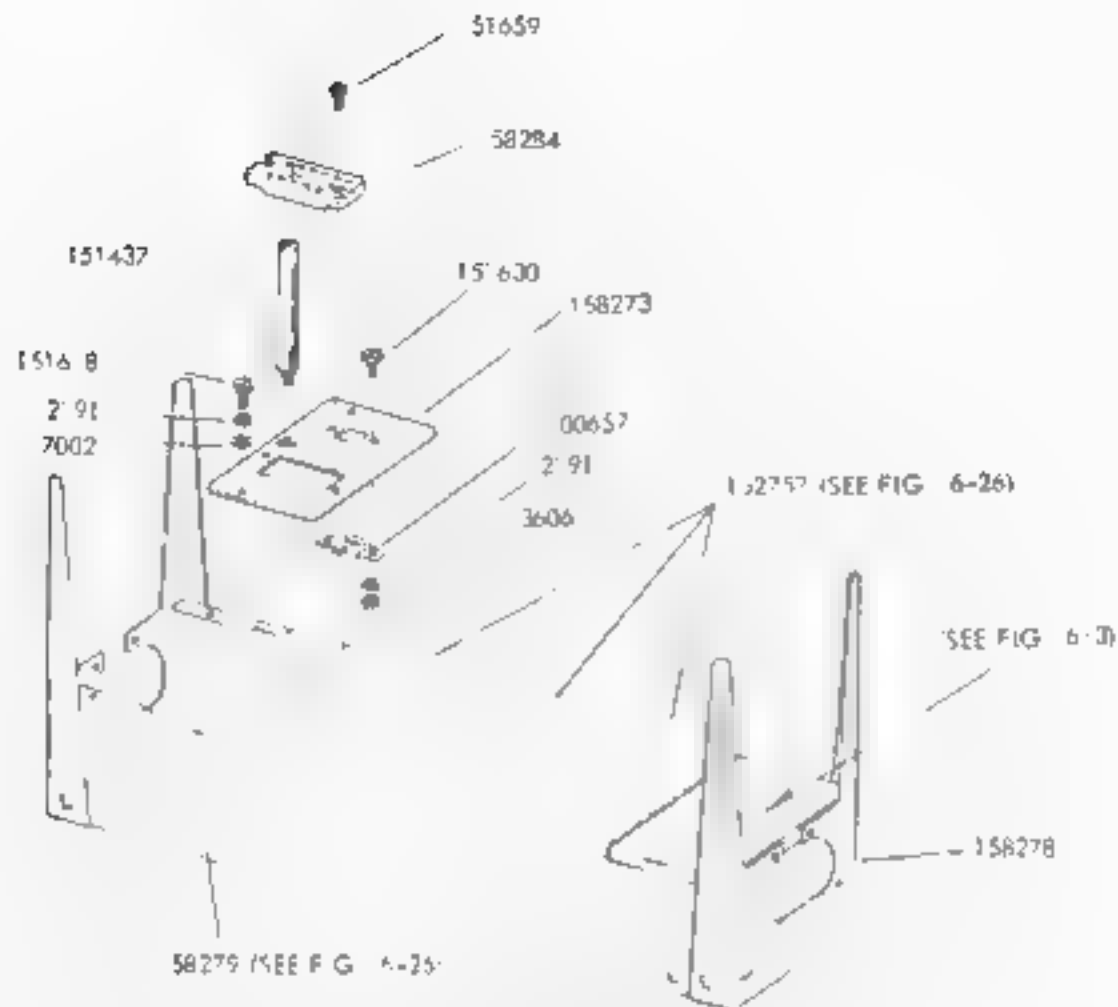


FIGURE 6-27. PECULIARITIES OF ELECTRICAL SERVICE UNIT

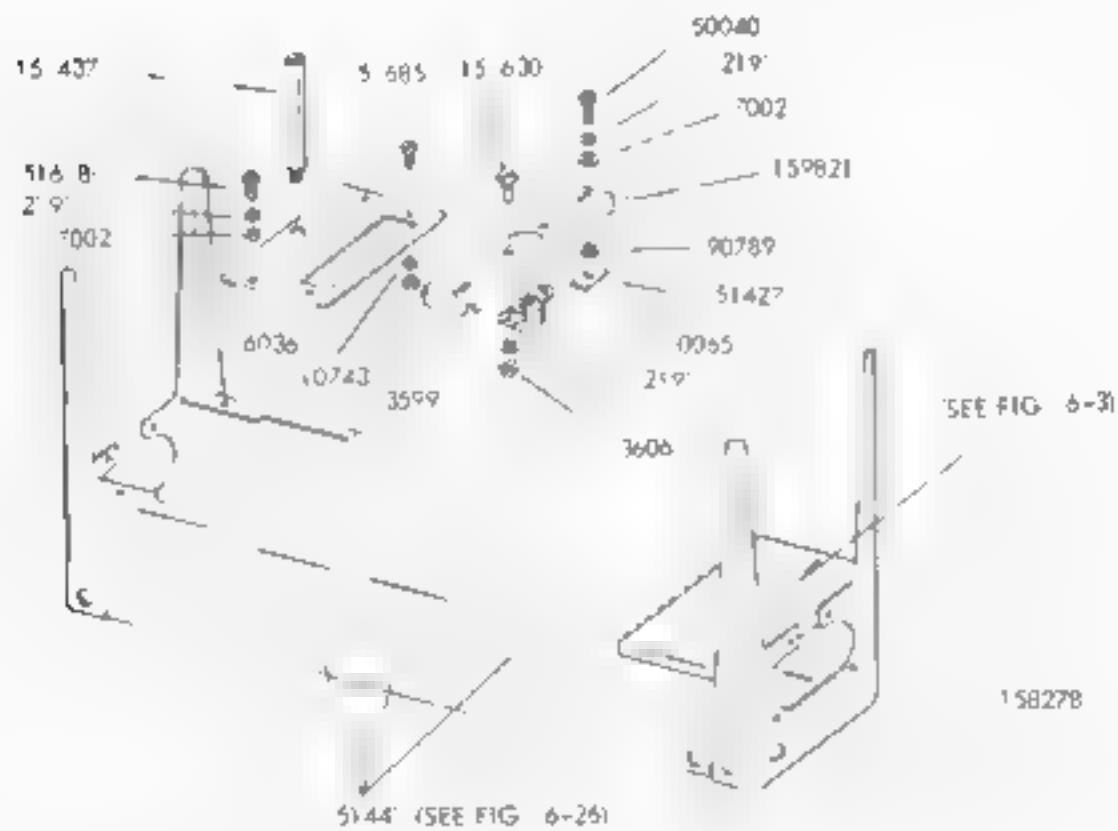


FIGURE 6-28. PECULIARITIES OF ELECTRICAL SERVICE UNIT

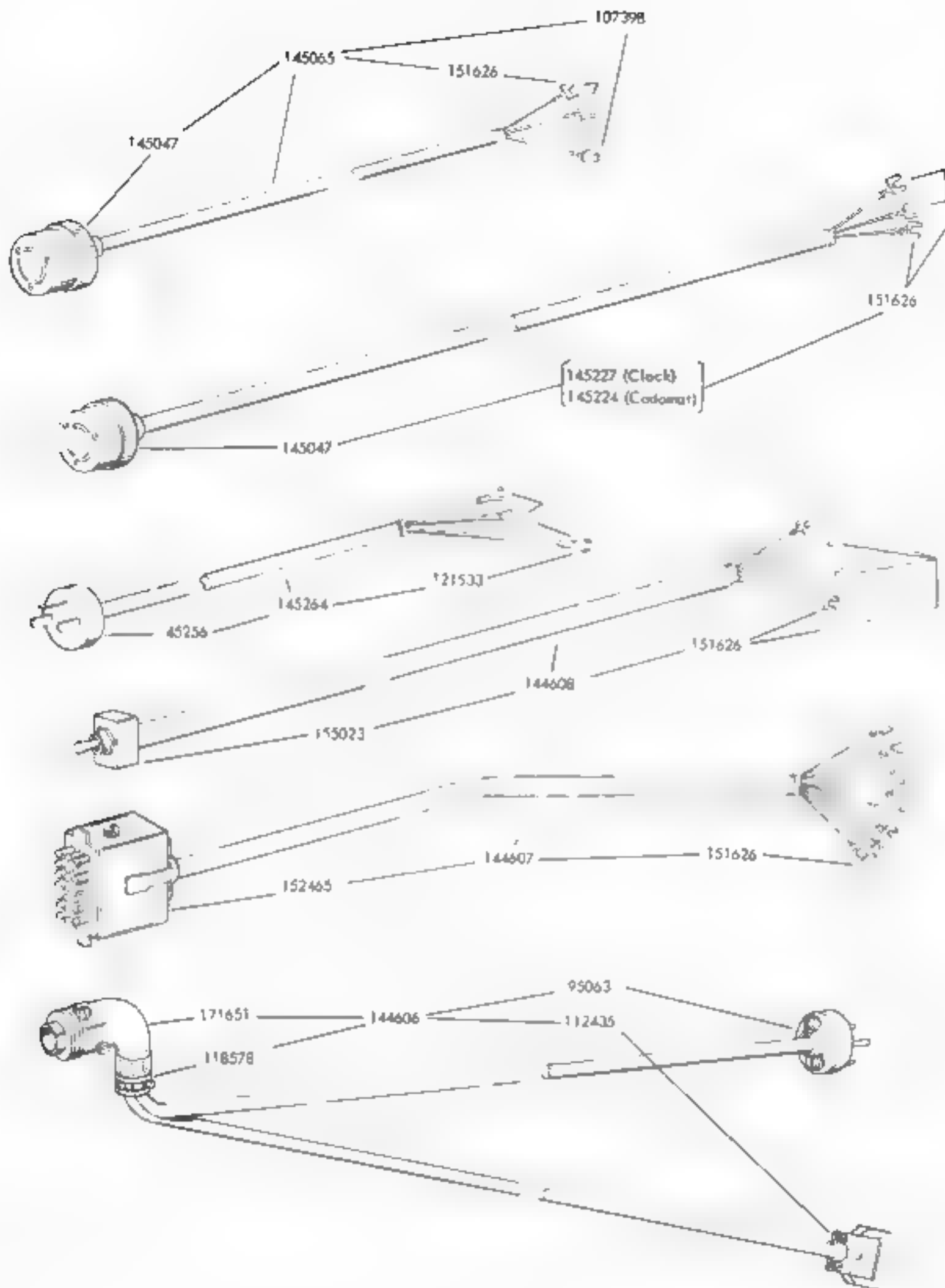


FIGURE 6-30. CABLE ASSEMBLIES

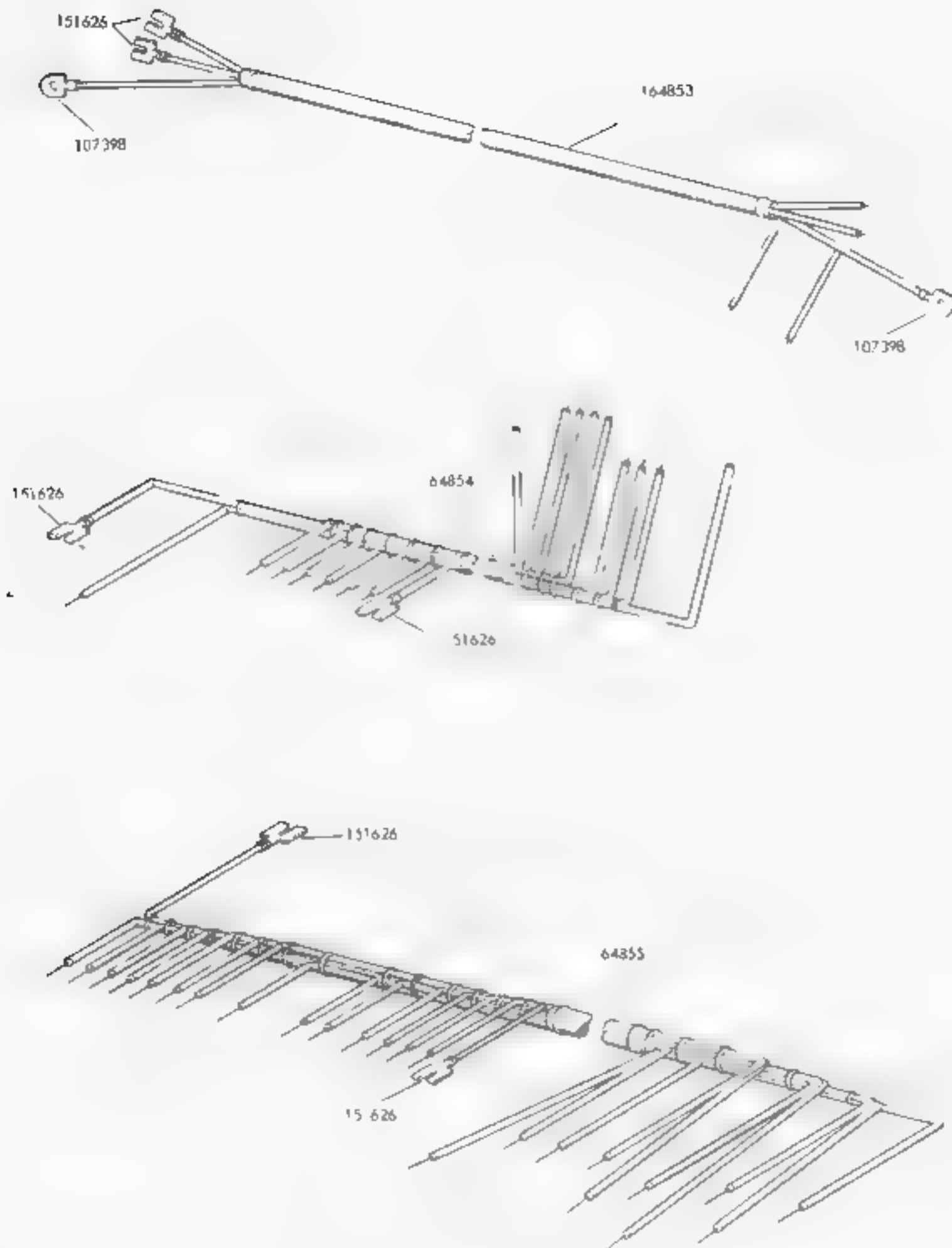


FIGURE 6-32. CABLE ASSEMBLIES

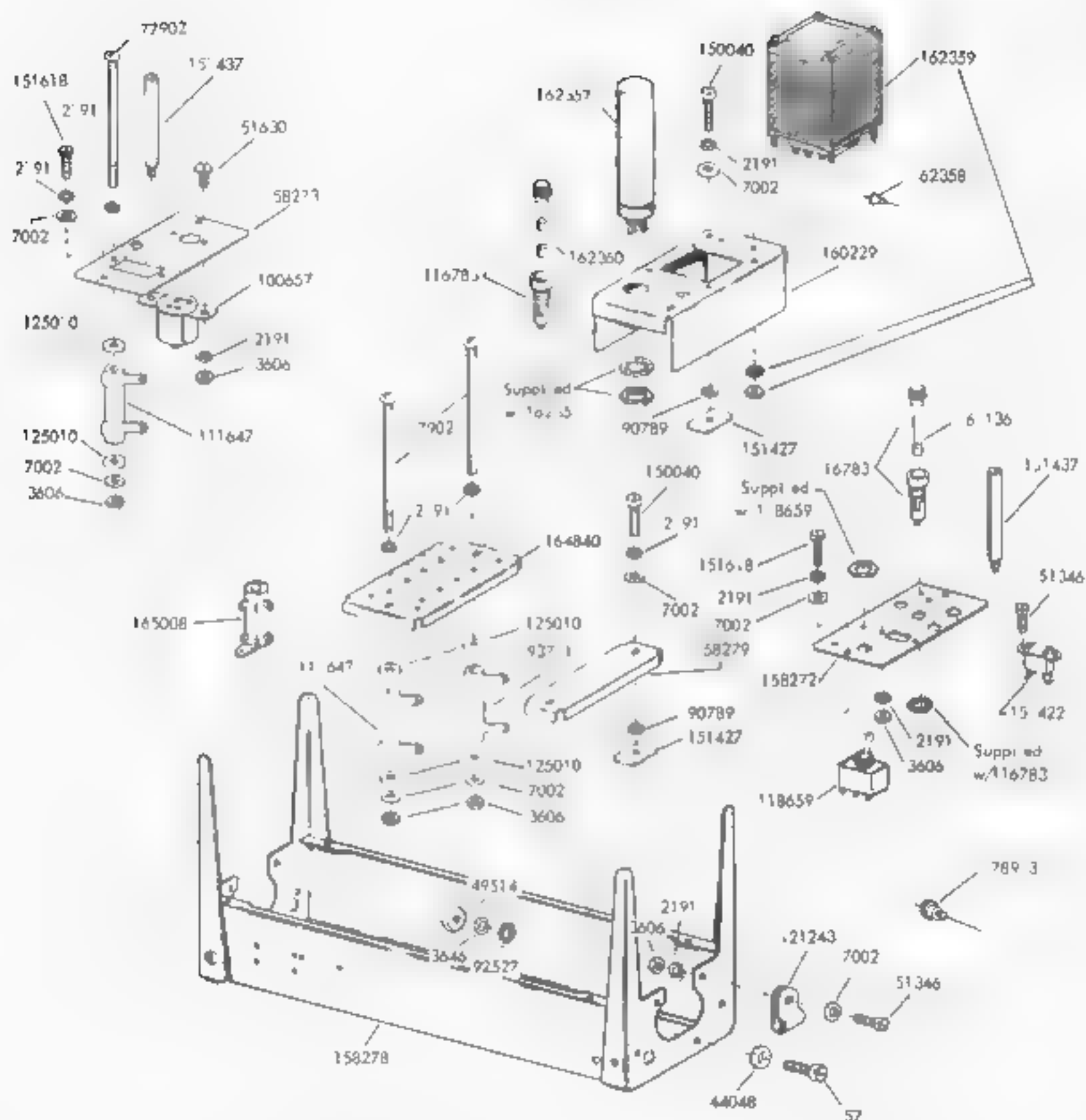
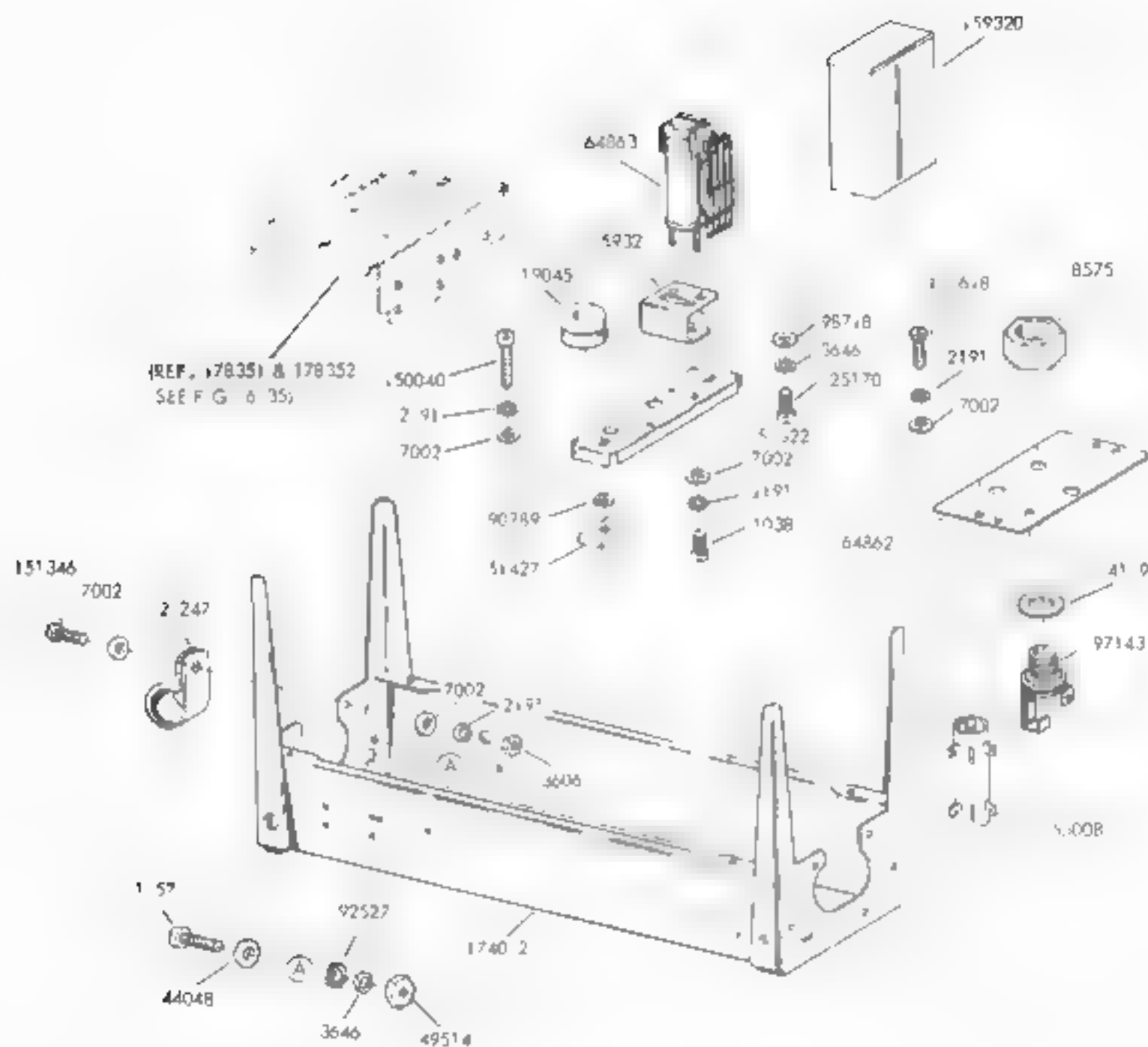


FIGURE 6-33. ELECTRICAL SERVICE UNIT



NOTE

The 154857 also includes a 154857
 Cable Assembly with 2 enclosed 17398
 Terminals and 35 open ended 53525 Terminals

FIGURE 6-34, 164868 MODIFICATION KIT TO PROVIDE AN LAAC231** WITH AN AUXILIARY ELECTRICAL SERVICE UNIT (INCLUDES ALL PARTS ON THIS FIGURE AND FIGURES 6-35 AND 6-36)

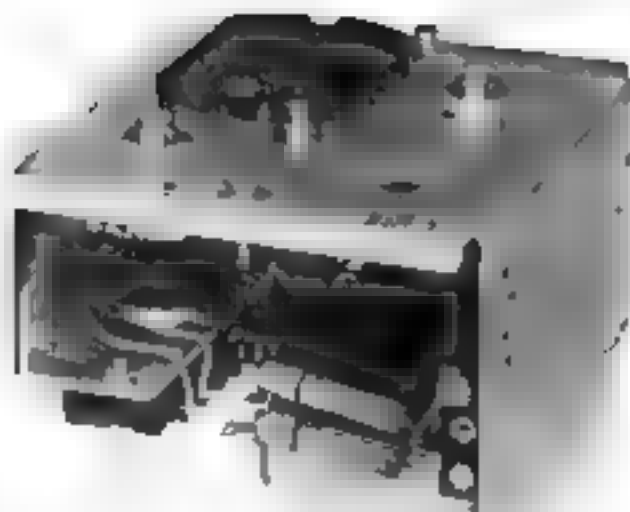
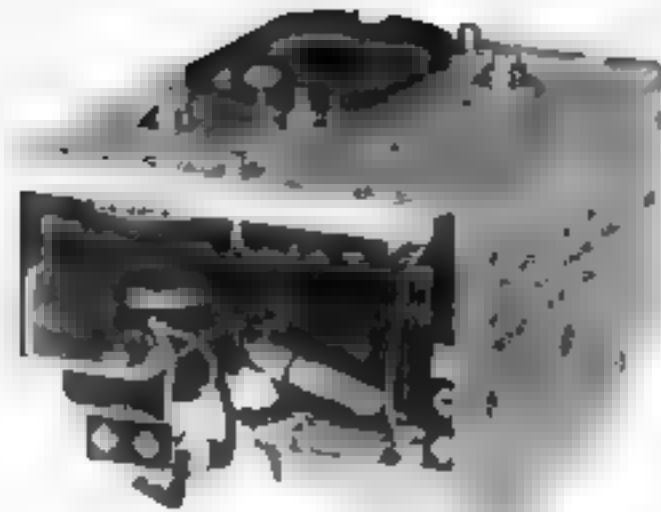


FIGURE 6-35. 164868 MODIFICATION KIT TO PROVIDE AN LAAC231** WITH AN AUXILIARY ELECTRICAL SERVICE UNIT (INCLUDES ALL PARTS ON THIS FIGURE AND FIGURES 6-34 AND 6-36)

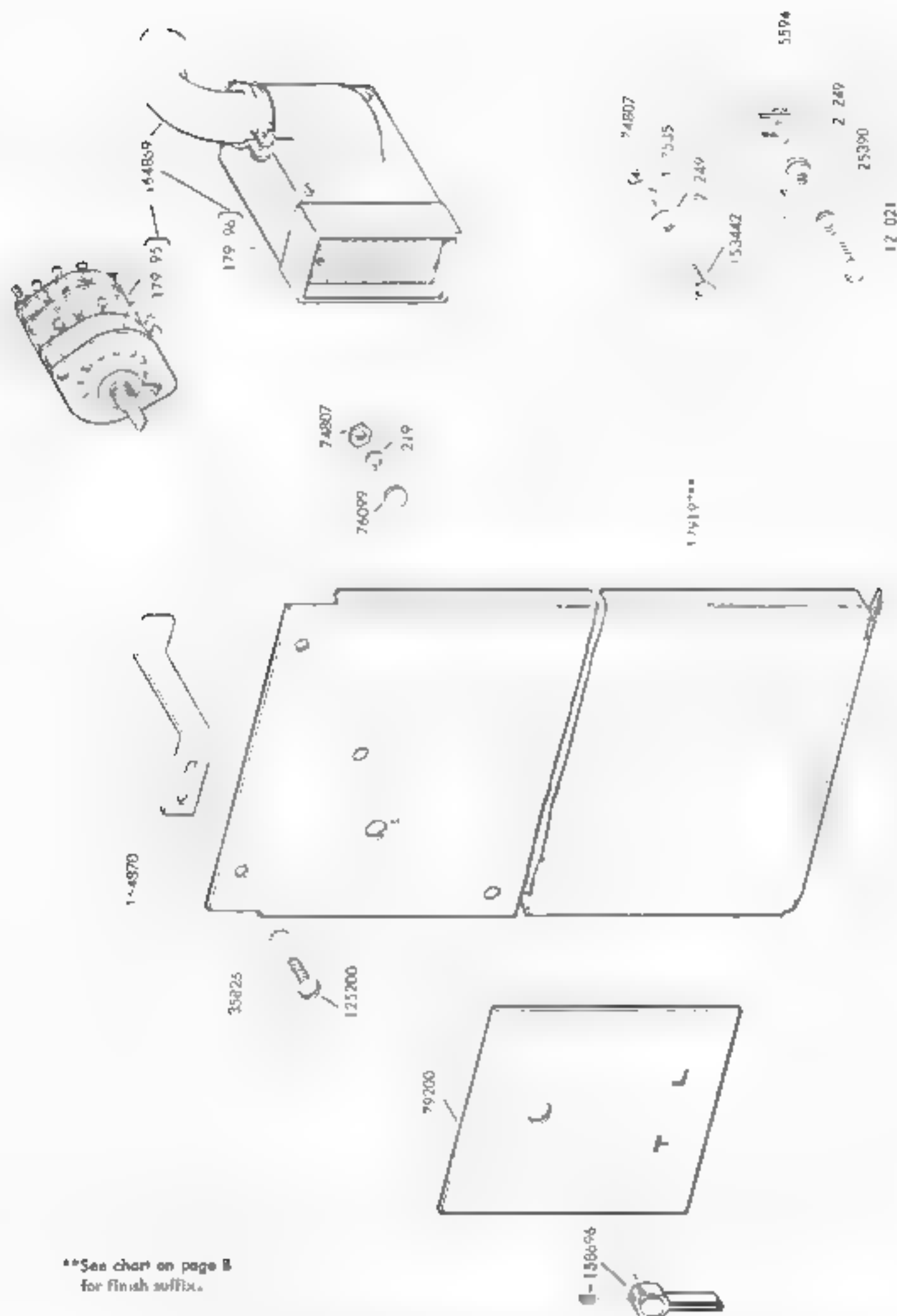


FIGURE 6-36 164868 MODIFICATION KIT TO PROVIDE AN LAAC231** WITH AN AUXILIARY ELECTRICAL SERVICE UNIT (INCLUDES ALL PARTS ON THIS FIGURE AND FIGURES 6-34 AND 6-35)

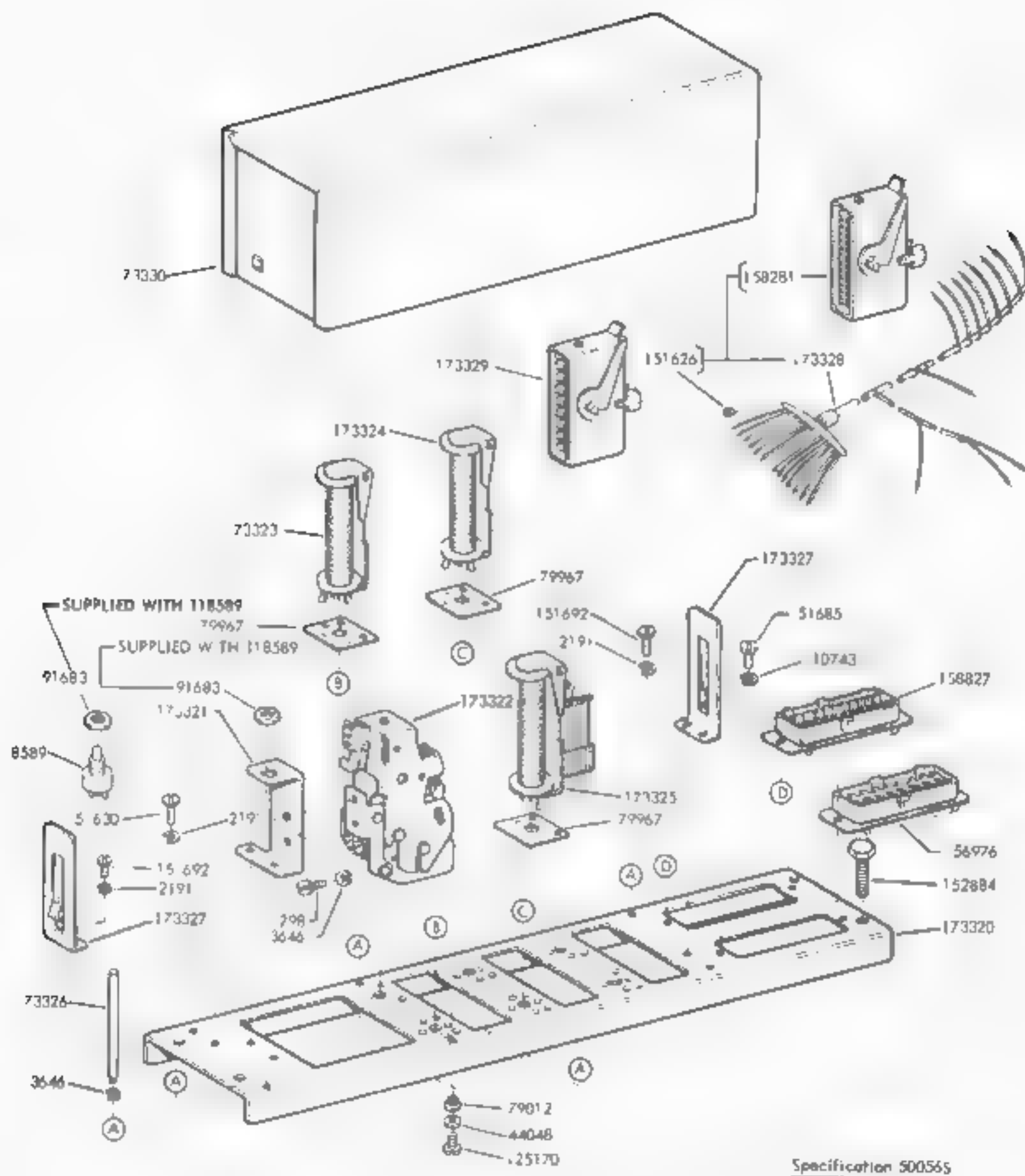
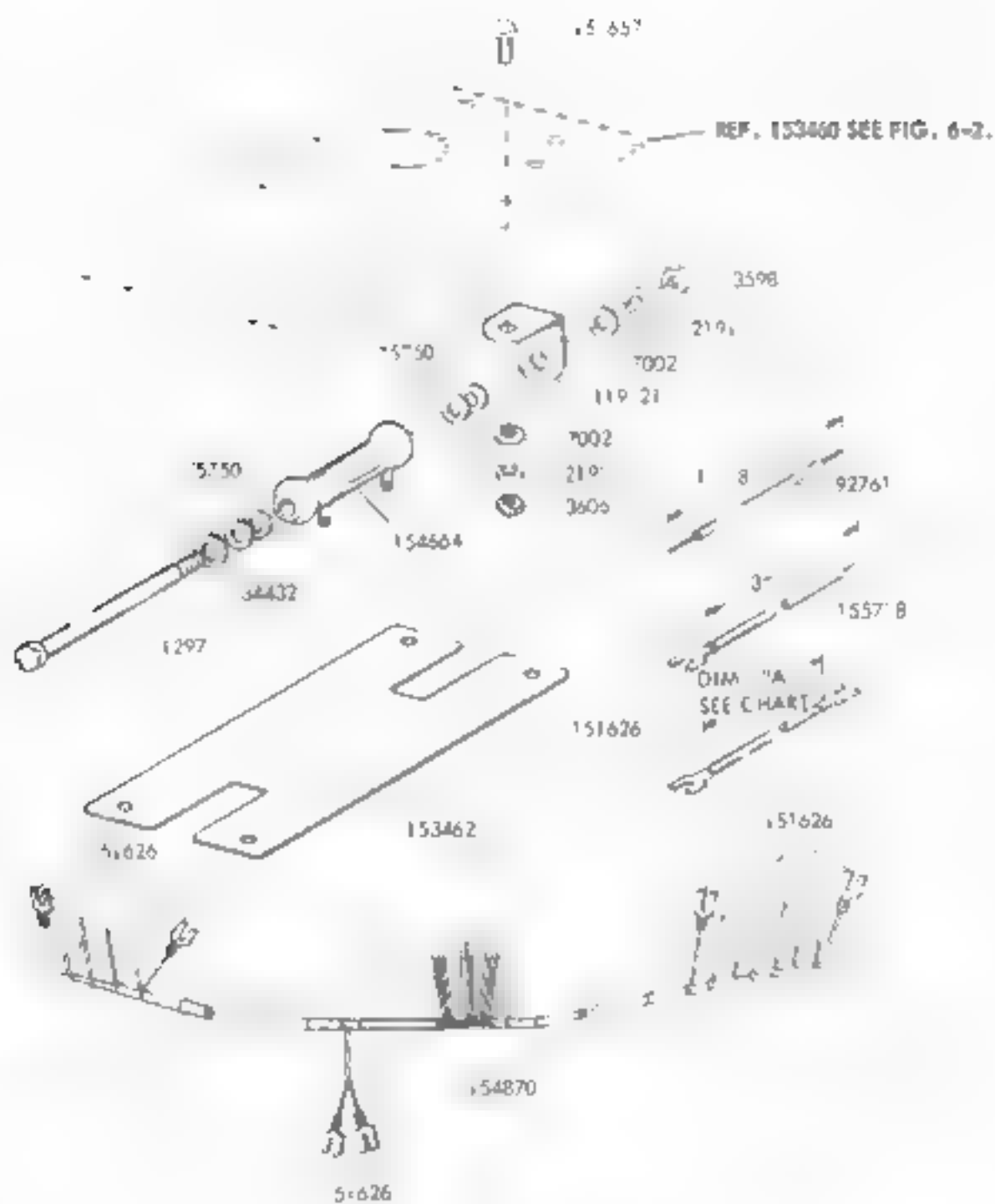


FIGURE 6-37. 162483 CALL DIRECTING RELAY UNIT

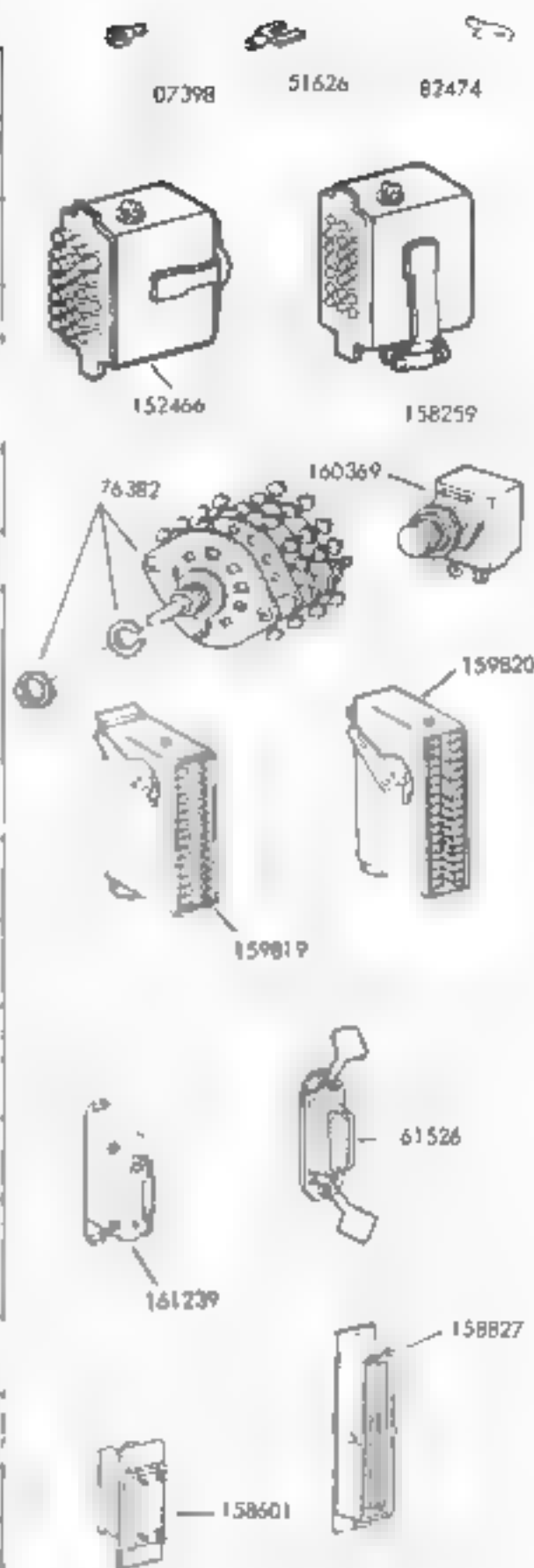
PART NUMBER	"A" DIMENSION	PARTS REQUIRED
15 8 9	3"	5 626 (2)
57231	8"	5 626 (2)
57232	9 4"	5 626 (2)



SPECIFICATION 57765

FIGURE 6-38. 154747 MODIFICATION KIT TO ADD CONTINUOUS SPACING

Units	Cable Assembly	Connectors		Terminals	Notes
		Receptacle	Plug		
LESU11	158282	159820	152466 (2) 59819	107398 (96)	
LESU13 LESU15	158264	158259	152466 (2)	107398 (1) 82474 (10)	
LESU21	160337	158601 (3)	152466 (2)	82474 (32)	Note #1
LESU22	160373 160378 160379	158827 159820	152466 (2) 159819	82474 (29) 82474 (2) 82474 (53)	
LESU25 LESU28	158264	158259	152466 (2)	107398 (1) 82474 (100)	
LESU29	162468	158259	152466 (2)	107398 (112)	
LESU32 LESU33 LESU35 LESU36 LESU37	162856 162856 158264 158264 162898	158259	152466 (2)	107398 (1) 82474 (110)	
LESU40	64085	159820	152466 (2) 159819	151626 (1) 107398 (13)	
LESU44	164237	158259 161526	152466 (2)	107398 (2) 82474 (100)	
LESU47	170286	158259	152466 (2)	107398 (1) 82474 (96)	
LESU49	164951	158259	152466 (2)	07398 (2) 51626 (1) 82474 (57)	
LESU53	170286	158259	152466 (2)	07398 (1) 82474 (96)	
LESU56 LESU57 LESU60	145215				Note #2 Note #3 Note #4
LESU6	178781	161239	152466 (2)	07398 (3) 82474 (97)	
LESU66	176680	152466	152466	107398 (2) 82474 (106)	
LESU68	176381	159820	159819 152466 (2)	107398 (2) 51626 (194)	
LESU69	176388		159819 152466 (2)	07398 (2) 151626 (137)	
LESU70	176348 158264	158259	152466 (2)	107398 (1) 82474 (110)	
LESU79	179627 79429				
LESUB2 LESUB3	165689	158259	152466 (2)	107398 (1) 82474 (10)	
LESU94 LESU98	170286 162898	158259	152466 (2)	107398 (1) 82474 (96)	



Numbers in () parentheses indicate quantity

Note #1: This cable assembly also includes:
2 - 60384 Brackets 4 - 98726 Screws
4 - 61085 Lock Washers

Note #2: Cables shown on Figure 6-30

Note #3: Cables shown on Figure 6-31

Note #4: Cables shown on Figure 6-32

FIGURE 6-40. ELECTRICAL SERVICE UNIT CABLING

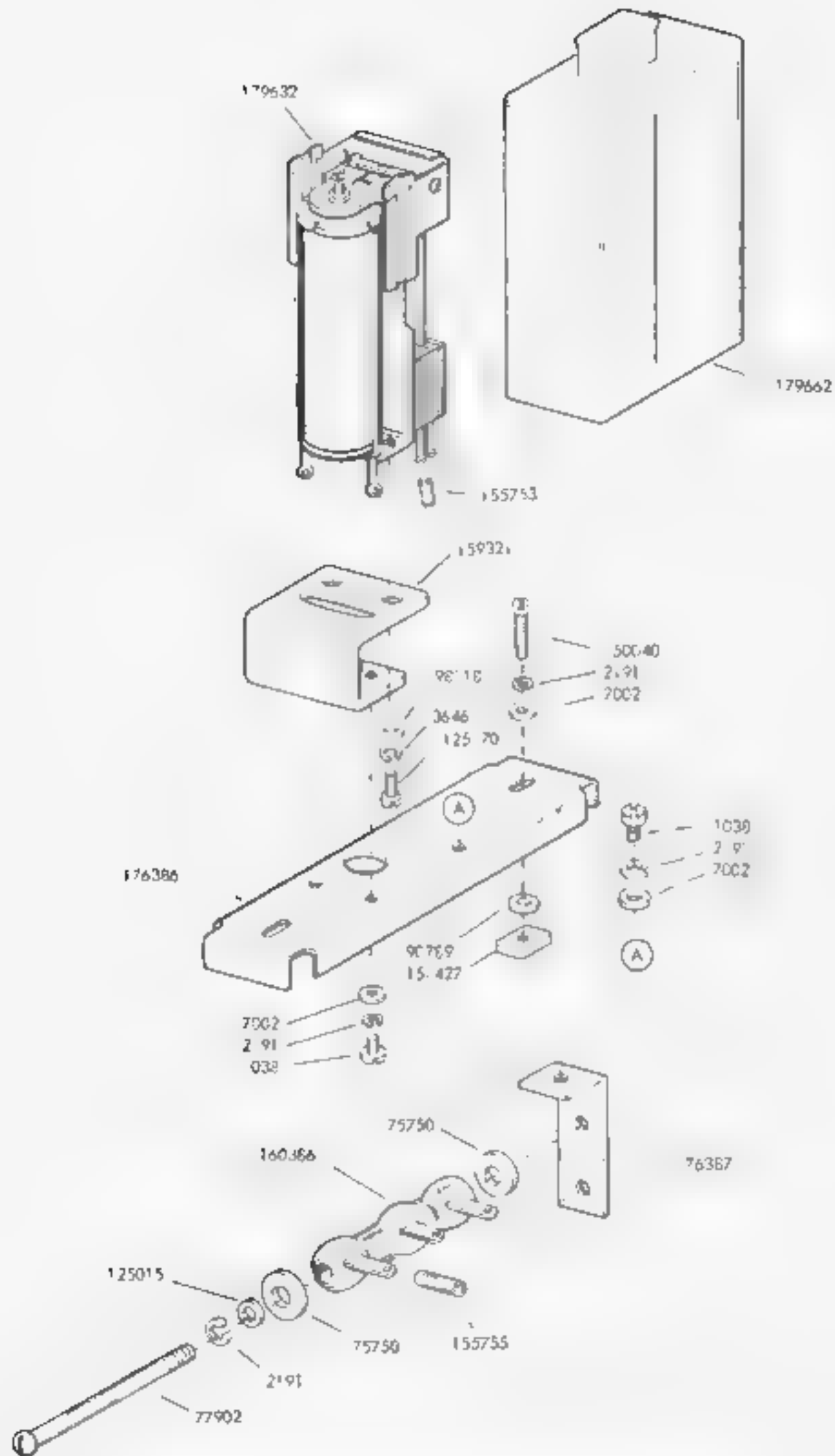


FIGURE 6-41. QUICK ACTING RELAY (10 MS) MECHANISM

NUMERICAL INDEX SECTION 6

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
169M	Coil, Magnet 6-16	76983	Screw (4-40 x 1-1/4 Fil) 6-16	118575	Nut, Insulating (3/8-32 Hex) 6-32
247M	Coil Magnet 6-6	77902	Screw (6-40 x 2-3/8 Rd) 6-5,6-11, 6-36, 6-18, 6-20, 6-23, 6-29, 6-31, 6-39	118578	Clamp, Cable 6-28
252M	Coil Magnet 6-6			11858V	Switch Push 6-35
1020	Screw 6-40 x 1/4 Hex) 6-21			118659	Switch, Toggle 6-4, 6-31
028	Screw 4-40 x 7/32 F 6-5, 6-9, 6-16	79012	Washer Insulating 6-10, 6-12, 6-35, 6-37	118720	Resistor 1 Meg Ohm 6-9
038	Screw 16-40 x 7/32 F 6-5, 6-9, 6-32, 6-39	79867	Insulation 6-10, 6-12, 6-35, 6-37	118726	Resistor (820 Ohm) 6-10
093	Screw 8-32 x 7/16 F 6-6	80342	Screw (6-40 x 3/8 Hex) 6-29	119045	Grommet Rubber 6-4, 6-8, 6-20, 6-32
1157	Screw (8-32 x 1/2 Fil) 6-2, 6-31, 6-32	80612	Nut (8-32 Hex) 6-15	119121	Bracket 6-36
172	Screw (2-56 x 5/16 F 1) 6-25	80854	Screw (6-40 x 1-7/16 Fil) 6-4, 6-6	119218	Resistor (350 Ohm) 6-15
248	Screw 6-40 x 7/16 Flat, 6-5	81836	Washer, Fiber 6-15	119670	Screw (6-32 x 1/2 Fil) 6-29
1263	Screw 6-32 x 1/4 F 1) 6-21	82474	Terminal 6-15, 6-22, 6-38	120121	Resistor (62,000 Ohm) 6-19
297	Screw 6-40 x 2-7/16 Rd) 6-36	82516	Spring 6-5	120175	Plate, Off-On 6-27
298	Screw (8-32 x 1/4 Fil) 6-35	82870	Resistor (6300 Ohm) 6-13	120195	Rectifier 6-9
1301	Screw 6-32 x 3/8 Rd) 6-29	83883	Nut (6-32 Hex) 6-37	120205	Shield, Tube 6-19
2034	Washer, Flat 6-6	86742	Nut (6-40 Hex) 6-29	120206	Resistor (22 Ohm) 6-37
219	Washer, Lock 6-2 to 6-3, 6-5 to 6-27, 6-29, 6-31, 6-32 to 6-37, 6-39	89548	Spring, Contact 6-5	120421	Resistor (100 Ohm) 6-29
2201	Nut (5/16-32 Hex) 6-6	90789	Washer Flat 6-5, 6-7 to 6-9, 6-12, 6-16 to 6-8, 6-20, 6-22 to 6-27, 6-29, 6-31, 6-32, 6-33, 6-39	121021	Screw (8-32 x 1/2 Fil) 6-34
2422	Washer, Lock 6-25	90951	Washer, Lock 6-6	121245	Clamp, Cable (5/16 I.D.) 6-2, 6-6, 6-29
2449	Washer, Lock 6-6	91683	Nut (15/32-32 Hex) 6-4, 6-27, 6-35	121246	Clamp Cable 5/16 I.D. 6-20
2658	Nut 6-32 Hex 6-9	9179	Screw (10-32 x 3-1/4 Fil) 6-15	121247	Clamp Cable 7/16 I.D. 6-2, 6-29, 6-32
2669	Washer Lock 6-5	92260	Washer Lock 6-9	121249	Clamp Cable 5/8 I.D. 6-2, 6-3, 6-34
3438	Washer, Flat 6-13	92527	Washer, Star 6-2, 6-31, 6-32	121250	Clamp, Cable 6-2
3595	Nut 1/4-32 Hex 6-6	9276	Lead (1-1/2) Block 6-36	121533	Terminal 6-28
3598	Nut 6-40 Hex) 6-3 to 6-6, 6-13, 6-15 to 6-20, 6-22 to 6-24, 6-27, 6-29, 6-36	9276	Resistor (1500 Ohm) 6-3, 6-15	123146	Socket 6-31 to 6-18
3599	Nut 1/4-40 Hex 6-20, 6-26	92856	Modification Kit 6-15	25010	Washer Insulating 6-31
3606	Nut 1/4-40 Hex 6-2, 6-3, 6-5, 6-26, 6-31, 6-32, 6-36	93073	Resistor (200 Ohm) 6-31	25011	Washer Flat 6-3, 6-6, 6-23, 6-37
3640	Washer, Lock 6-6, 6-10, 6-29, 6-37	93711	Key W Screw (6-32) 6-29	25015	Washer Flat 6-4, 6-5, 6-9, 6-11, 6-16, 6-29, 6-39
3646	Washer, Lock 6-6, 6-11, 6-27, 6-31, 6-32, 6-35, 6-39	93959	Switch Push Button 6-11	125108	Screw (6-32 x 3/8 Fil) 6-37
3870	Spring 6-6	94009	Connector Plug (3 Pt) 6-28, 6-29	125112	Screw (2-56 x 1/8 Fil) 6-16
3899	Spacer 6-16	9433	Jack 6-32	125170	Screw 8-32 x 5/16 F 6-0 to 6-2, 6-32, 6-35, 6-37, 6-39
586	Washer, F bar 6-6	98142	Washer, Flat 6-29	12583	Screw 6-32 x 5/6 F 6-3
6827	Block, Connecting 6-5	98718	Washer, Flat 6-11, 6-32, 6-39	12586	Screw 8-32 x 3/4 Fil 6-2
7002	Washer Flat 6-2 to 6-13, 6-15 to 6-20, 6-22 to 6-27, 6-29, 6-31, 6-32, 6-33, 6-36, 6-37, 6-39	98726	Screw (3-48 x 1/4 Fil) 6-38	125700	Screw 10-32 x 7/2 Rd 6-34
7603	Spring 6-6	100657	Connector, Receptacle (2 Pt) 6-26, 6-3	125306	Stop, Magnet Pinger 6-6
7939	Bracket, Magnet 6-16	00832	Screw Drive 6-2, 6-14	125390	Washer, Flat 6-6, 6-34, 6-37
8262	Knob 6-13	01944	Resistor 4000 Ohm 6-5	129098	Screw (6-40 x 11/32 Flat) 6-21
34432	Washer Flat 6-36	02690	Connector Receptacle (Duplex) 3 Pt 6-27	129916	Capacitor (0.1 Mfd) 6-19
35826	Washer Flat 6-34	104213	Resistor (300 Ohm) 6-22	137602	Resistor 470 Ohm 6-0
44048	Washer Flat 6-6, 6-9, 6-2, 6-27, 6-31, 6-32, 6-35, 6-37	104807	Washer, Flat 6-14	13891	Screw (3-48 x Rd) 6-5
4954	Nut (8-32 Hex) 6-3, 6-32	107116	Washer, Star 6-29	139158	Connector, Receptacle (3 Pt) 6-27
5529	Screw 8-32 x 3/8 Fil 6-5, 6-27	07498	Terminal 6-3, 6-20, 6-23, 6-28, 6-30, 6-32, 6-37, 6-38	139335	Connector, Plug 6 Pt 6-27
6085	Washer Lock 6-38	0434	Screw (4-40 x 3/16 Fil) 6-0	139564	Nut 3/8-32 Hex 6-
71047	Washer, Flat 6-6	0435	Nut (4-40 Hex) 6-6, 6-29	139565	Washer Flat 6-11
71155	Screw (6-32 x 1/4 Flat) 6-9	0743	Washer, Lock 6-13, 6-14, 6-16, 6-19, 6-21, 6-26, 6-29, 6-35, 6-37	139692	Resistor (2000 Ohm) 6-5
71646	Nut (6-32 Hex) 6-9	111017	Screw (6-40 x 1/4 Fil) 6-3, 6-4, 6-19, 6-24, 6-27, 6-29	139777	Screw (3-56 x 1/4 Flat) 6-13
7464	Resistor (2600 Ohm) 6-5	11647	Resistor (1000 Ohm) 6-31	144606	Cable Assembly 6-28
7465	Resistor (2000 Ohm) 6-5, 6-23	112435	Socket 6-28	144607	Cable Assembly 6-28
74807	Nut (6-32 Hex) 6-34	112624	Nut (10-32 Hex) 6-15, 6-23	144608	Cable Assembly 6-28
74821	Resistor (28 Ohm) 6-5, 6-8, 6-20	112627	Nut (2-56 Hex) 6-25	144610	Card, Circuit Detector, 6-29
74882	Spring 6-6	114119	Washer, Insulating 6-32	144616	Plate, Relay 6-5
74980	Screw 6-40 x 1-13, 6 Rd 6-15	4626	Screw (6-40 x 2-1/16 Fil) 6-23	144617	Plate, Relay 6-5
75790	Washer Insulating 6-4, 6-5, 6-7, 6-13, 6-16, 6-18, 6-20, 6-23, 6-29, 6-36, 6-39	114654	Strip, Terminal 6-10, 6-22	144618	Cable Assembly 6-5
76099	Washer, Flat 6-34	115537	Screw (8-32 x 2-1/4 Rd) 6-15	144619	Cable Assembly 6-5, 6-29
7646	Washer, Flat 6-8, 6-20	5594	Nut Speed (8-32) 6-15, 6-34	144620	Mounting Assembly 6-5
		16783	Holder, Fuse 6-4, 6-7, 6-8, 6-27, 6-31	144621	Mounting Assembly 6-5
		17366	Juniper (8-1/2" Green) 6-37	144623	Cable Assembly 6-29
		117535	Washer, Lock 6-34	144624	Cable Assembly 6-29
		118196	Resistor (39,000 Ohm) 6-19	144625	Guard 6-29
				144626	Container 6-27

NUMERICAL INDEX - SECTION 6 (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
44630	Block, Mounting 6-29	151432	Armature 6-6	53456	Bracket 6-3
44631	Post 6-40 6-29	151437	Stud (1/4-20) 6-3,6-4,6-26,6-27 6-29,6-31	53457	Strap Term na. 6-3
44633	Jumper (8" Block) 6-29	151440	Stud (4-40) 6-6	153460	Plate Cover 6-3
44634	Relay (276H) 6-29	151441	Plate, Blank 6-25,6-26	153462	Plate 6-4,6-24,6-27,6-30
44960	Plate, Mounting 6-29	151541	Shaft W/Fork 6-22	53464	Block Term na. 6-5
44962	Bracket, Mounting 6-29	151616	Screw, Self-Tapping (F2) 6-2	153475	Cable Assembly 6-5
44963	Cover W/Caps 6-29	151618	Screw (6-40 x 7/16 Fil) 6-3,6-4, 6-26,6-31,6-32	153476	Cable Assembly 6-13
4502	Relay (276A) 6-29	151626	Terminal 6-2,6-3,6-5 to 6-13, 6-15 to 6-20,6-24,6-27 to 6-30, 6-32,6-35 to 6-38	153477	Cable Assembly 6-7,6-8,6-9
45040	Plate Mounting 6-27	151630	Screw (6-40 x 1/4 Hex) 6-6,6-18, 6-20,6-26,6-29,6-31,6-35	153478	Cable Assembly 6-6
45047	Connector, Receptacle (3 Pt) 6-28	151631	Screw (6-40 x 5/16 Hex) 6-6, 6-17,6-20,6-22	53480	Resistor 6750 Ohm 6-5
45065	Cable Assembly 6-28	151632	Screw (6-40 x 3/8 Hex) 6-6	153481	Resistor 5800 Ohm 6-5,6-13
45068	Plate, Mounting 6-27	151637	Screw (4-40 x 1/4 Fil) 6-13, 6-29,6-37	153482	Plate Relay 6-5
45071	Plate Mounting 6-29	151657	Screw (6-40 x 1/4 Fil) 6-3,6-5, 6-13,6-15,6-16,6-20,6-36	53484	Screw 6-32 x 1 1/4 Rd 6-17,6-8 6-28
45072	Plate, Mounting 6-29	151658	Screw (6-40 x 5/16 Fil) 6-27, 6-29	53537	Screw 6-40 x 9/32 Hex 6-10
452 5	Cable Assembly, CC 6-38	151659	Screw (6-40 x 1/2 Fil) 6-3,6-26	153631	Network, Spark Suppression 6-29
45224	Cable Assembly 6-28	151685	Screw (4-40 x 5/16 Fil) 6-19, 6-26,6-35	153799	Screw 4-40 x 21/64 Hex 6-4
45227	Cable Assembly 6-28	151692	Screw (6-40 x 3/16 Fil) 6-5, 6-18,6-35	153841	Screw (6-40 x 9/16 Hex) 6-29
45256	Connector, Plug (3 Pt) 6-28	151722	Screw (6-40 x 3/16 Hex) 6-15, 6-18,6-20	54337	Cover 6-6
145264	Cable Assembly 6-28	151733	Screw (4-40 x 9/16 Fil) 6-29	154395	Punger 6-16
45270	Capacitor (1 Mfd) 6-29	151808	Relay 6-3,6-15	1544 3	Plate, Switch 6-27
145280	Cable Assembly 6-29	151818	Jumper (4-1/4" Block) 6-2,6-29	154444	Bracket 6-4
45298	Cable Assembly 6-29	151819	Jumper (3" Block) 6-2,6-5,6-6 6-13,6-16,6-24,6-29,6-36,6-37	154449	Shaft 6-14
457 2	Cable Assembly 6-29	151827	Strap, Terminal 6-3,6-4,6-24 6-27,6-29	54444	Fork 6-14
45894	Switch Assembly 6-27	151890	Nut (4-40 Hex) 6-19	154632	Block Term na. 6-16
46551	Resistor (47.5K Ohm) 6-2	51913	Plate, Mounting 6-9	154636	Plate 6-16
46572	Plate, Mounting 6-2	151916	Transformer (115 Volt) 6-9	54665	Bracket 6-36
46573	Plate, Mounting 6-2	152109	Filter 6-5	154665	Cable Assembly 6-16
46574	Connector, Plug (8 Pt) 6-2	152110	Bracket 6-5	154747	Modification Kit 6-36
146650	Inductor (307E) 6-2	152124	Spacer 6-5	154870	Cable Assembly 6-36
46652	Modification Kit 6-2	152332	Control Assembly 6-16	155023	Switch, Toggle 6-4,6-27,6-28
147059	Jack Assembly, Line 6-24	152465	Connector, Receptacle (20 Pt) 6-3, 6-28,6-38	155043	Solenoid Assembly 6-16
147060	Plate 6-24	152466	Connector, Receptacle (20 Pt) 6-3, 6-28	155045	Switch, Toggle 6-27
147061	Mounting, Jack (213A) 6-24	152623	Mounting Assembly, Line Relay 6-5	55559	Relay Assembly, D-C Control 6-12
147062	Jack Line 6-24	152750	Cable Assembly 6-3	155559	Plate 6-12
50040	Screw (6-40 x 5/8 Fil) 6-3,6-4, 6-6 to 6-12,6-16 to 6-20,6-22 to 6-27,6-29,6-31,6-32,6-33,6-39	152755	Strap, Terminal 6-3	155560	Relay, General Purpose 6-12
150323	Washer, Flat 6-37	152757	Plate Assembly, Blank 6-25,6-26	155561	Cable 6-12
50849	Washer, Insulating 6-13	152759	Plate Assembly, Blank 6-25	155564	Cover 6-12
150948	Plate (Teletype) 6-2	152760	Stud (6-40) 6-4,6-24,6-27	5559	Capacitor (220 Mfd, 6-9
150949	Plate (Serial) 6-2	152761	Stud (6-40) 6-3,6-4	557 8	Jumper (3" Block) 6-36
50950	Plate (Code) 6-2	152884	Screw (12-24 x 1 Hex) 6-35	55750	Sleeve, Insulating (3/32 x 1/2, 6-3,6-6
50992	Stud (4-40) 6-37	152893	Screw (4-40 x 1/4 Hex) 6-37	5575	Sleeve, Insulating (1/8 x 1) 6-37
50995	Bushing 6-17,6-18,6-20	152950	Rectifier Assembly 6-9	155753	Sleeve, Insulating (1/8 x 1/2) 6-8, 6-20,6-39
15 52	Screw (4-40 x 3/16 Hex) 6-14	152988	Plate, Cover 6-25	155755	Sleeve, Insulating (11/64 x 5/8, 6-11,6-37,6-39
51346	Screw (6-40 x 3/8 Fil) 6-2,6-3, 6-4,6-27,6-29,6-31,6-32	153002	Plate, Identification (Bell) 6-2	56976	Resistor (700 Ohm 6-4
51401	Base 6-6	153102	Screw, Set (8-32) 6-14	157230	Connector, Plug (32 Pt, 6-35,6-37
15 402	Core 6-6	153108	Insulator 6-9	5723	Jumper (6" Block) 6-2
15 403	Frame 6-6	153157	Resistor (400 Ohm) 6-6	157232	Jumper (8" Block, 6-2,6-36
15 406	Plate 6-6	153251	Control Assembly 6-6	57307	Jumper (9-1 1/4" Block) 6-2,6-36
15 407	Coil 6-6	153442	Screw (10-32 x 1/2 Hex) 6-34	157308	Spacer 6-16
15 408	Lever 6-6	153451	Block, Terminal 6-13	157309	Bracket 6-6
151409	Armature 6-6			157309	Plate, Nut 6-16
1514 0	Clip Retaining 6-6			1573 0	Switch, Sensive 6-6
1514 1	Block, Terminal 6-3,6-4,6-19 6-24,6-27,6-29			57998	Retainer Roller 6-2
1514 2	Insulator 6-3,6-4,6-19,6-24, 6-27,6-29			582 6	Plate, Nut (6-40) 6-3
151414	Switch, Sensitive 6-6			158259	Connector, Receptacle (20 Pt) 6-38
1514 6	Nut (6-40 Hex 6-3,6-4,6-19, 6-24,6-27,6-29			158264	Cable Assembly, Main 6-38
15 4 8	Fuse (10 Amp) 6-27			158265	Cable Assembly, Slow Release Relay 6-
15 422	Connector, Receptacle (2 Pt) 6-4, 6-27,6-3			158266	Cable Assembly 6-13
15 426	Plate, Blank 6-25			158267	Cable Assembly Line Relay Mounting 6-5
151427	Plate, Clamp 6-5 to 6-12,6-16 to 6-18,6-20,6-22 to 6-27,6-29,6-31 6-32,6-33,6-39			158272	Plate (Right) 6-4,6-3

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
158279	Plate, Blank 6-25, 6-26, 6-31	160420	Relay Assembly, Auxiliary Line	170290	Cable Assembly Resistor 6-23
58280	Plate 6-3		Shunt 5-15	170573	Rectifier Power 48 volt D C 6-27
58281	Connector Plug 32 Pt 6-35	160421	Bracket 6-15	171462	Resistor (450 Ohm) 6-27
58282	Cable Assembly, Main 6-38	160432	Jumper (13" Black) 6-2	171463	Resistor 1 Ohm 6-27
58283	Connector Receptacle 32 Pt 6-37	160433	Jumper (15" Black) 6-2	17490	Connector Case 5 Pt, 6-29
58284	Connector Receptacle (20 Pt) 6-26	160678	Jumper (24" Black) 6-2	174516	Relay (293C) 6-29
5829	Cover, Line Relay 6-3, 6-15	160831	Terminal 6-37	174522	Resistor 400 Ohm 6-37
58292	Bracket Terminal 6-4, 6-29	60833	Plate Relay 6-5	171541	Diode 1N16931 6-10
158293	Key Assembly, Line Test 6-3, 6-13	160847	Stud (6-40) 6-16	171602	Diode (GTO 976) 6-29
158294	Key, Line Test 6-13	161136	Fuse (6-1/4 Amp) 6-4, 6-31	171609	Diode (320 B) 6-27
58295	Bracket Resistor 6-3	161239	Connector, Plug (36 Pt) 6-29, 6-38	174610	Transformer 115 volt, 6-27
58296	Bracket Test Key 6-3	164526	Connector Receptacle (14 Pt) 6-38	174641	Fuse 6 Amp 6-27
58554	Post, Pin 6-40 6-2	6875	Resistor (2000 Ohm) 6-29	174644	Fuse 1-1/2 Amp 6-27
5860	Connector Plug 4 Pt 6-38	162356	Rectifier Assembly 6-8	174651	Connector Receptacle (6 Pt) 6-28
58694	Plate, Designation 6-4	162357	Capacitor (500 Mfd) 6-8, 6-31	172971	Board, Terminal 6-37
58696	Knob W screw 6-4, 6-34	62358	Diode 1N1489 6-8, 6-9, 6-31, 6-37	173138	Plate, Designation 6-14
158827	Connector Receptacle (32 Pt) 6-35, 6-38	62359	Transformer (115 Volt) 6-8, 6-31	173239	Relay Assembly, Auxiliary Reader Control 6-15
159230	Brass 6-22	162360	Fuse (.8 Amp) 6-8, 6-31	173240	Cable Assembly 6-15
159269	Fuse 3/8 Amp 6-7	162361	Rectifier Assembly 6-8	173250	Jumper, 16 Black 6-2
5938	Relay Assembly, Slow Release 6-11	62365	Jumper (16 Black) 6-2	173251	Mounting Assembly, Line Relay 6-5
15949	Relay, Slow Release 6-	62428	Jumper (6 Black) 6-2	173252	Key Assembly Line Test 6-13
59320	Cover Relay 6-10, 6-32	62441	Resistor 3,750 Ohm 6-15	173255	Plate Relay 6-5
159321	Bracket Relay 6-10, 6-11, 6-32, 6-39	162468	Cable Assembly Main 6-38	173281	Resistor Assembly 6-23
159322	Plate Relay 6-10, 6-15, 6-32	62463	Relay Assembly Call Directing 6-35	173320	Plate, Relay Mounting 6-35
159323	Resistor 300 Ohm 6-1, 6-6	162630	Modification Kit 6-34	173321	Bracket, Mounting 6-35
159324	Bracket Resistor 6-	62856	Cable Assembly Main 6-38	173322	Switch Stepping 6-35
159326	Mounting Assembly, Line Relay 6-5	62864	Clamp Cable (7-8-10) 6-8, 6-20	173323	Relay (2 Coil) 6-35
159819	Connector, Plug 32 Pt 6-38	62896	Cable Assembly Main 6-38	173324	Relay Delay 6-35
159820	Connector, Receptacle (32 Pt) 6-38	163169	Shaft, Control 6-14	173325	Relay 6-35
159821	Plate, Connector 6-26	163172	Bracket, Arm 6-14	173326	Post, Guide 6-35
160226	Mounting Assembly, Line Relay 6-5	163965	Plate Assembly Blank 6-25	173327	Bracket 6-35
60227	Cable Assembly 6-5	163966	Plate, Blank 6-25	173328	Cable Assembly 6-35
160229	Plate 6-7, 6-8, 6-3	164085	Cable Assembly, Main 6-38	173329	Connector, Receptacle 32 Pt, 6-35
60284	Resistor 5500 Ohm 6-5	164232	Line Test Key Assembly 6-13	173330	Cover 6-35
160307	Diode N539 6-7	64233	Cable Assembly 6-13	173452	Keyer Assembly Electronic 6-19
160308	Capacitor (300 Mfd) 6-7	64237	Cable Assembly Main 6-38	173727	Modification Kit 6-3
160309	Transformer (115 Volt) 6-7	64642	Jumper, 22 Black 6-2	173779	Keyer Assembly, Electronic 6-19
60325	Relay (RSI) 6-37	164643	Jumper (33" Black) 6-2	173797	Plate 6-19
160326	Relay (SF) 6-37	164840	Plate, Mounting 6-31	173800	Turret, Socket 6-19
60328	Relay O., 6-37	164853	Cable Assembly 6-30	173801	Tube vacuum 6-9
60332	Fischer Thermal 6-37	164854	Cable Assembly 6-30	173817	Base, Tube Shield 6-9
60334	Modification Kit to Provide Transmitter Control 6-37	164855	Cable Assembly 6-30	173842	Stud (6-40) 6-19
160336	Cable Assembly 6-37	64862	Plate Mounting 6-32	173844	Resistor (200,000 Ohm) 6-19
160337	Cable Assembly 6-38	64863	Relay 6-32	17402	Container 6-32
160357	Clip Spring 6-37	64867	Cable Assembly, Auxiliary 6-32	174306	Relay 6-37
60358	Cover W/Washer 6-37	64868	Modification Kit 6-32, 6-33, 6-34	176348	Cable Assembly 6-38
160359	Plate Relay 6-37	164869	Cable Assembly 6-34	176381	Cable Assembly 6-38
60361	Clip Mounting 6-37	164870	Bracket 6-34	176382	Switch, Rotary 6-38
60362	Plug Banana 6-37	164951	Cable Assembly, Main 6-38	176386	Plate 6-39
60363	Capacitor .6 Mfd 6-37	165008	Turret Terminal 6-31, 6-32	176387	Bracket, Mounting 6-39
160365	Jumper 28" Braided 6-37	65060	Socket, Tube 6-21, 6-29	176388	Cable Assembly 6-38
60367	Plate Mounting - Left 6-26	65062	Capacitor (2 Mfd) 6-22	176448	Control Assembly, Relay Motor 6-16
60369	Switch, Push Button 6-38	165073	Diode (KS-15724) 6-23	176495	Transformer, Power 6-9
60373	Cable Assembly Container 6-38	654	Terminal 6-20	176673	Suppressor W/Terminals, Spark 6-10
60378	Cable Assembly Auxiliary Switch 6-38	165168	Key 6-29	176680	Cable Assembly 6-38
60379	Cable Assembly, Cabinet 6-38	165522	Diode (4208) 6-18, 6-20	176692	Relay 6-10
60384	Bracket, Connector 6-38	165650	Relay Assembly, Motor Control and Answer Back Control 6-20	176693	Cable Assembly 6-10
60385	Plate, Relay 6-5	165651	Bracket, Mounting 6-20	176694	Relay Assembly 6-10
60386	Resistor .000 Ohm, 6-39	165652	Cable Assembly 6-20	176696	Relay Slow Release 6-10, 6-22
60389	Screw 2-24 x 4 Rd 6-37	170285	Resistor Assembly 6-23	176697	Cable Assembly 6-10
60411	Bracket 6-37	170286	Cable Assembly, Main 6-38	176698	Relay Assembly 6-10
6049	Cable Assembly 6-15	170287	Plate 6-25	176788	Capacitor 60 Mfd 6-10
		170288	Resistor (3,500 Ohm) 6-23	176810	Relay Assembly 6-10
		170289	Capacitor (1.3-1.6 Mfd) 6-23	176811	Plate Mounting 6-10
				176812	Cable Assembly 6-10
				178137	Cable Assembly 6-22

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
178138	Relay Assembly, Slow Release 6-22	178781	Cable Assembly 6-38	179472	Modification Kit 6-37
78140	Plate Mounting 6-22	178831	Connector, Receptacle (2 Pt) 6-4	179484	Screw (12-24 x 5, 16 Pan Head 6-5
78306	Relay, Power 6-17, 6-18, 6-20	178832	Plate, Adapter 6-4	179486	Cover Insulator 6-5
78307	Relay Assembly, Motor Control 6-17	178853	Cover 6-3	179487	Stud 6-401 6-5
78308	Cable Assembly 6-17, 6-18	178854	Bracket 6-3	179488	Mounting Assembly Line Relay 6-5
78326	Capacitor (20 Mfd) 6-18, 6-20	178856	Relay, Line Shunt 6-3	179627	Cable Assembly 6-38
78327	Cable Assembly 6-18	178913	Diode (1N600) 6-31	179632	Relay Quick Acting 6-39
178328	Bracket, Mounting 6-18	179195	Switch, Rotary 6-34	179662	Cover Relay 6-39
78330	Plate 6-18, 6-20	79196	Connector, Plug (75 Pt) 6-34	79671	Plate Relay 6-5
178345	Modification Kit 6-18	79197	Panel 6-34	179782	Screw (6-40 x 7/8 Hex, 6-17 6-18, 6-20
78351	Relay Assembly, Line 6-33	79200	Plate, Designation 6-34	179953	Modification Kit To Convert Bar v Design Control Device to a 179472 6-37
178352	Relay Assembly, Line 6-33	79234	Cable Assembly 6-34	179954	Relay 6-37
178382	Cable Assembly, Sub 6-31	79429	Cable Assembly 6-38	179956	Cable Assembly Relay 6-37
178394	Plate 6-7	179444	Relay Assembly, Auxiliary Reader Control 6-15	194492	Key Assembly, Line Test 6-13
178535	Suppressor W/Terminals, Spark 6-7, 6-18 6-22	179445	Cable Assembly, Line Relay Mounting (REPERF) 6-5		
178608	Relay Assembly 6-18	179446	Cable Assembly 6-15		
178609	Cable Assembly 6-18				

SECTION 7

AUXILIARY ELECTRICAL COMPONENTS

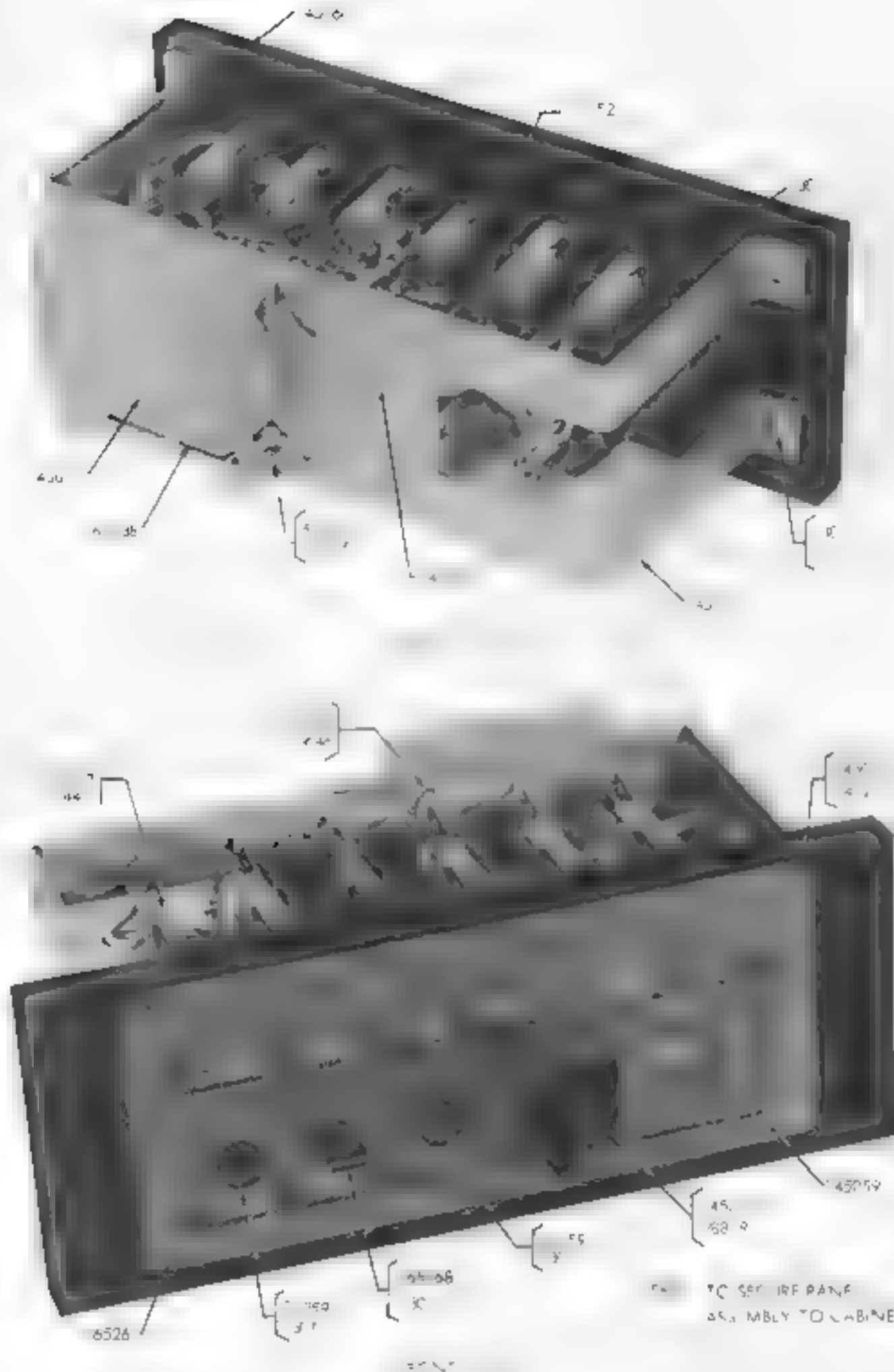


FIGURE 7-2 145200 KEY AND LAMP ASSEMBLY

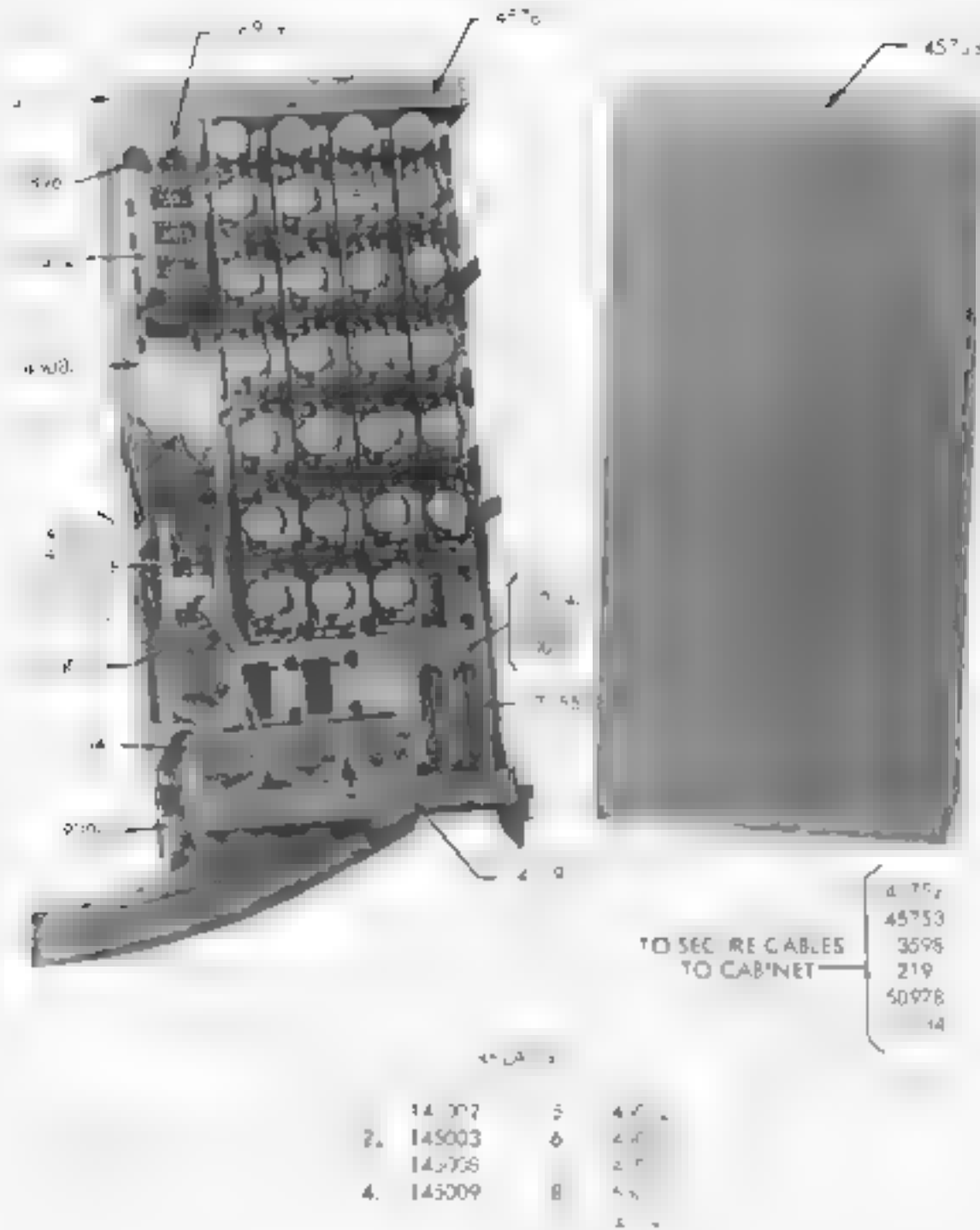


FIGURE 7-4, 145050 MESSAGE PROCESSING PANEL ASSEMBLY - REAR VIEW

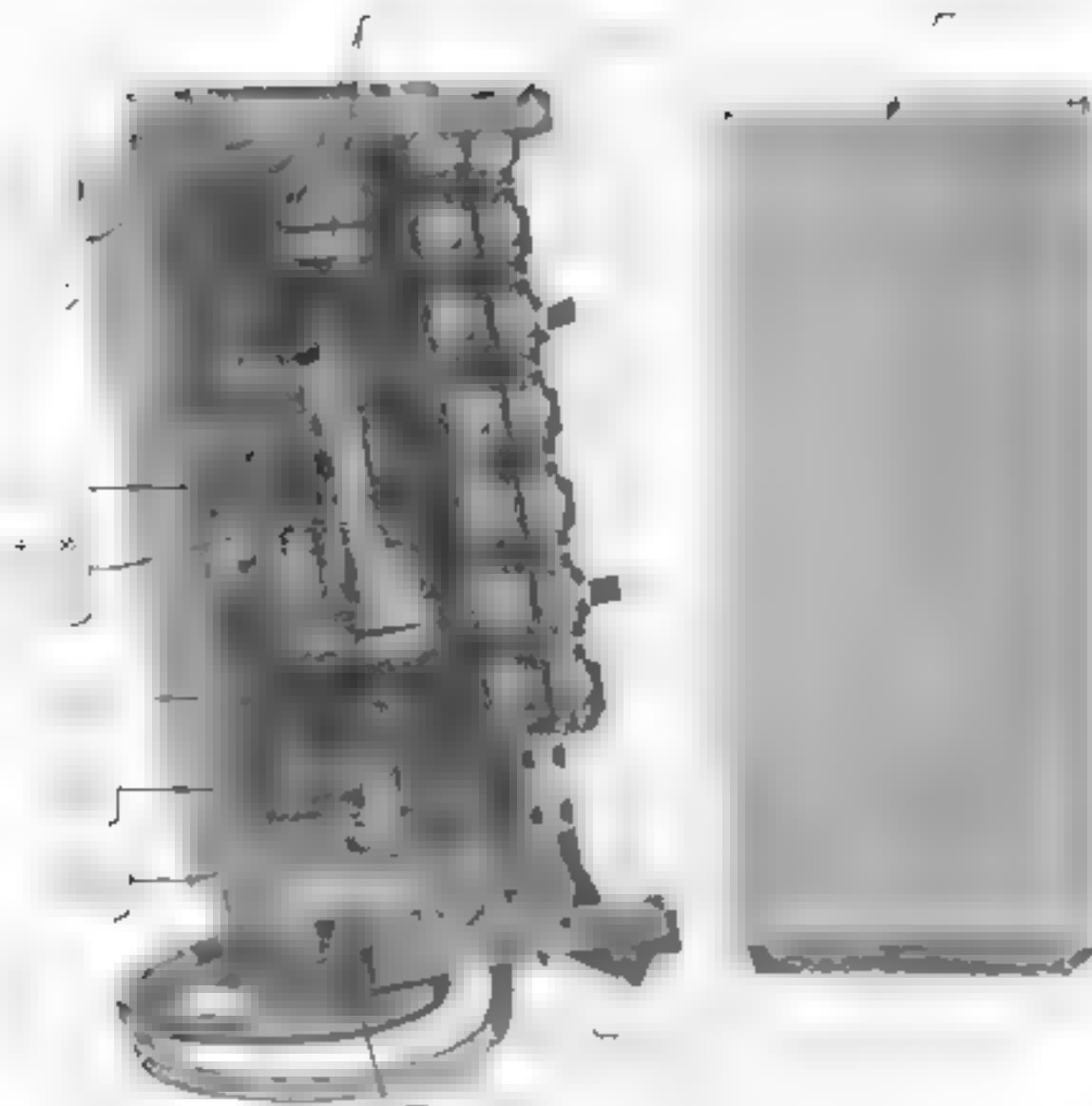


FIGURE 7-6 4. 1. TAP-2 - ADJUST ON PAN-2. AS - BLY - REAR VIEW

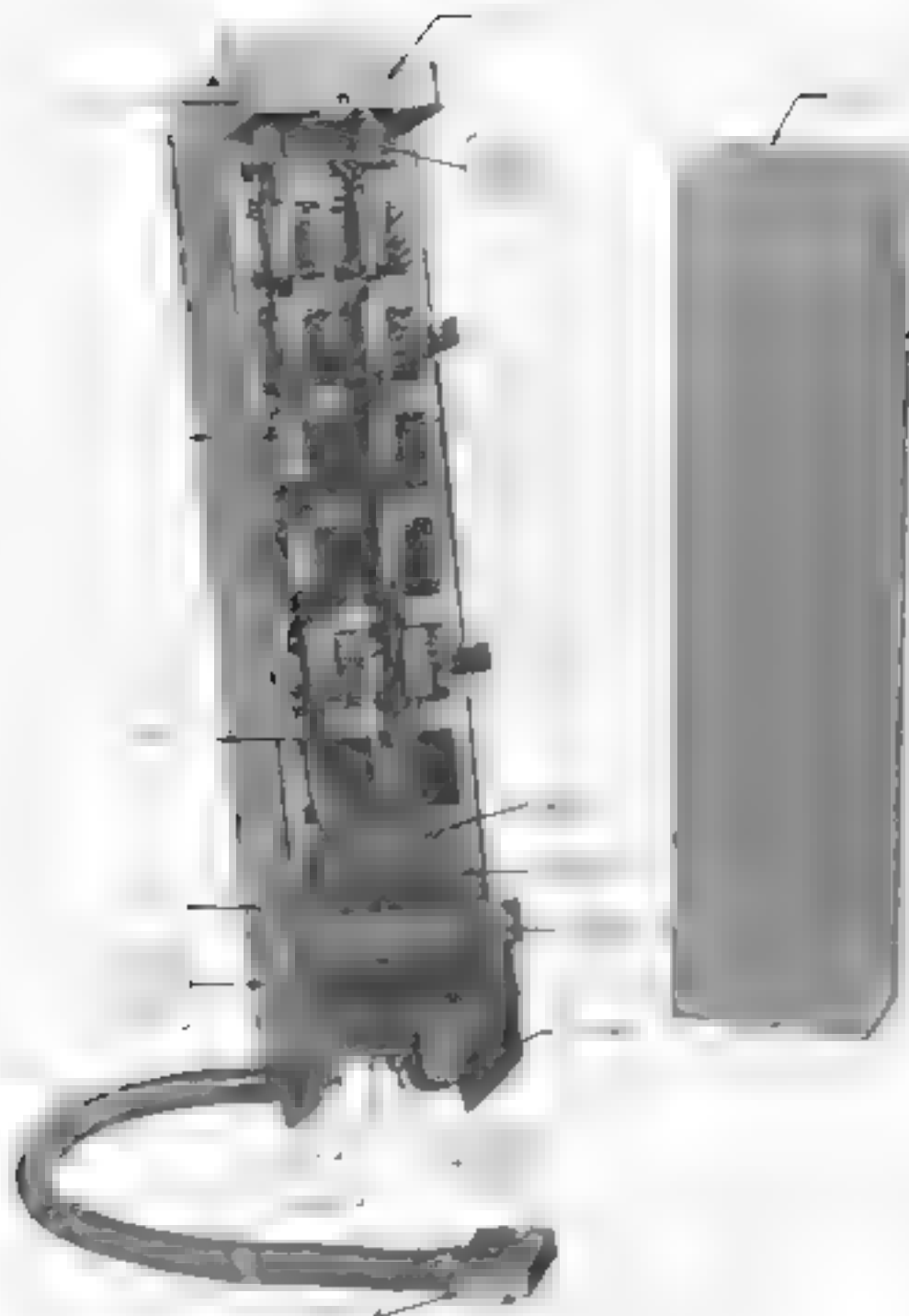


FIGURE 7-7. 145225 TRANSLATOR PANEL ASSEMBLY - FRONT VIEW

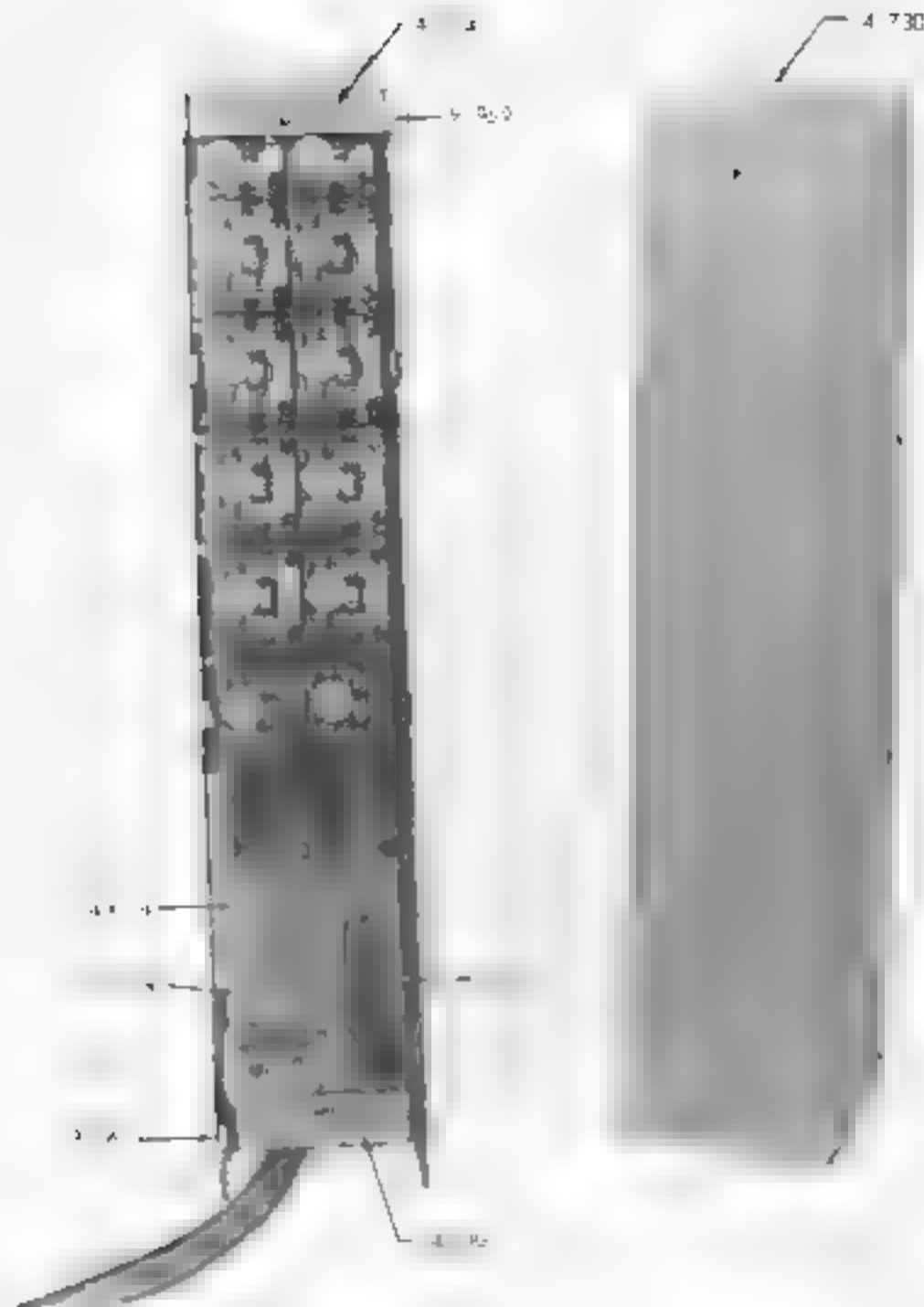


FIGURE 7-8, 4522 TRANSLATOR PANEL ASSEMBLY - REAR VIEW

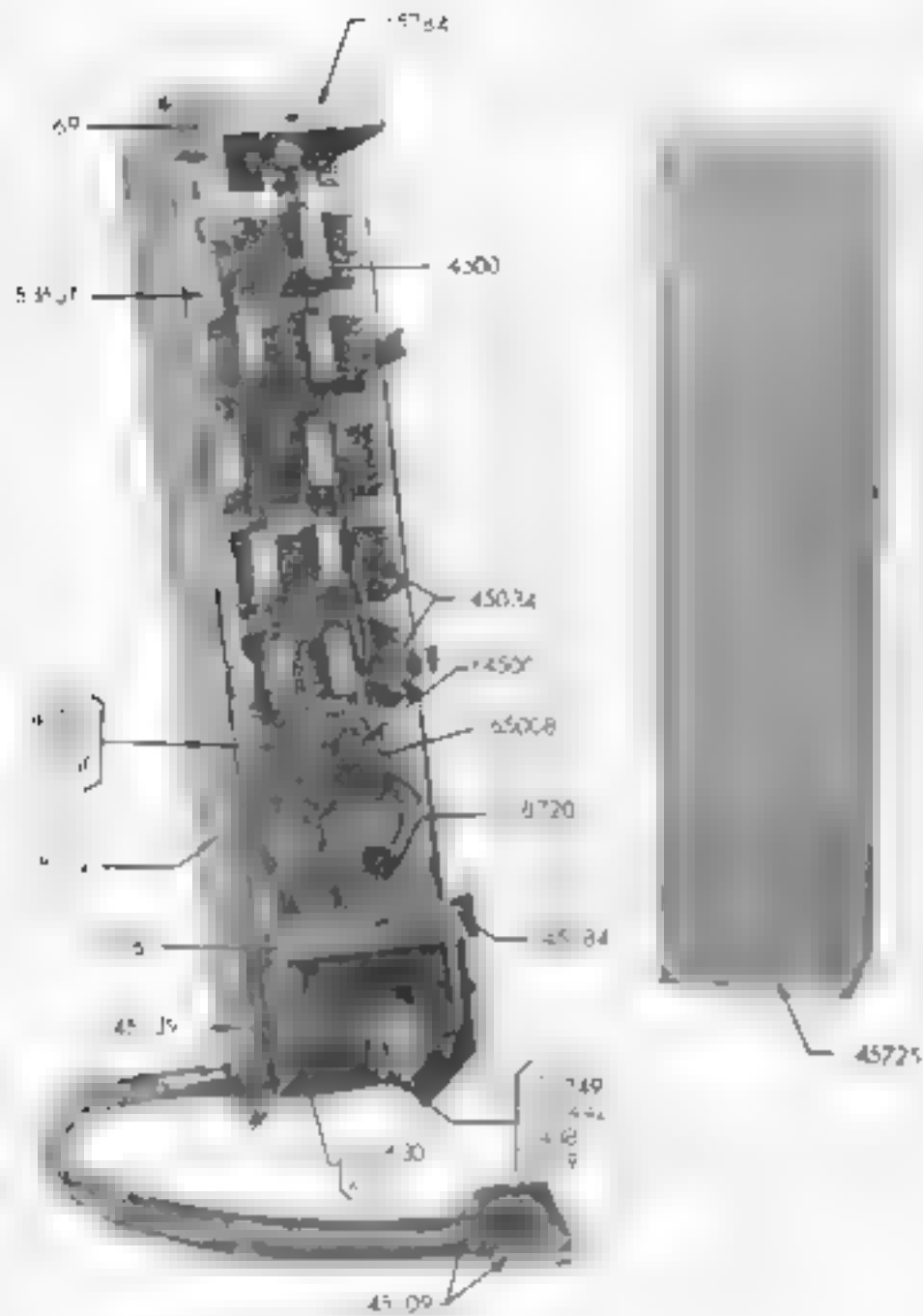


FIGURE 7-9 145250 ALARM PANEL ASSEMBLY - FRONT VIEW

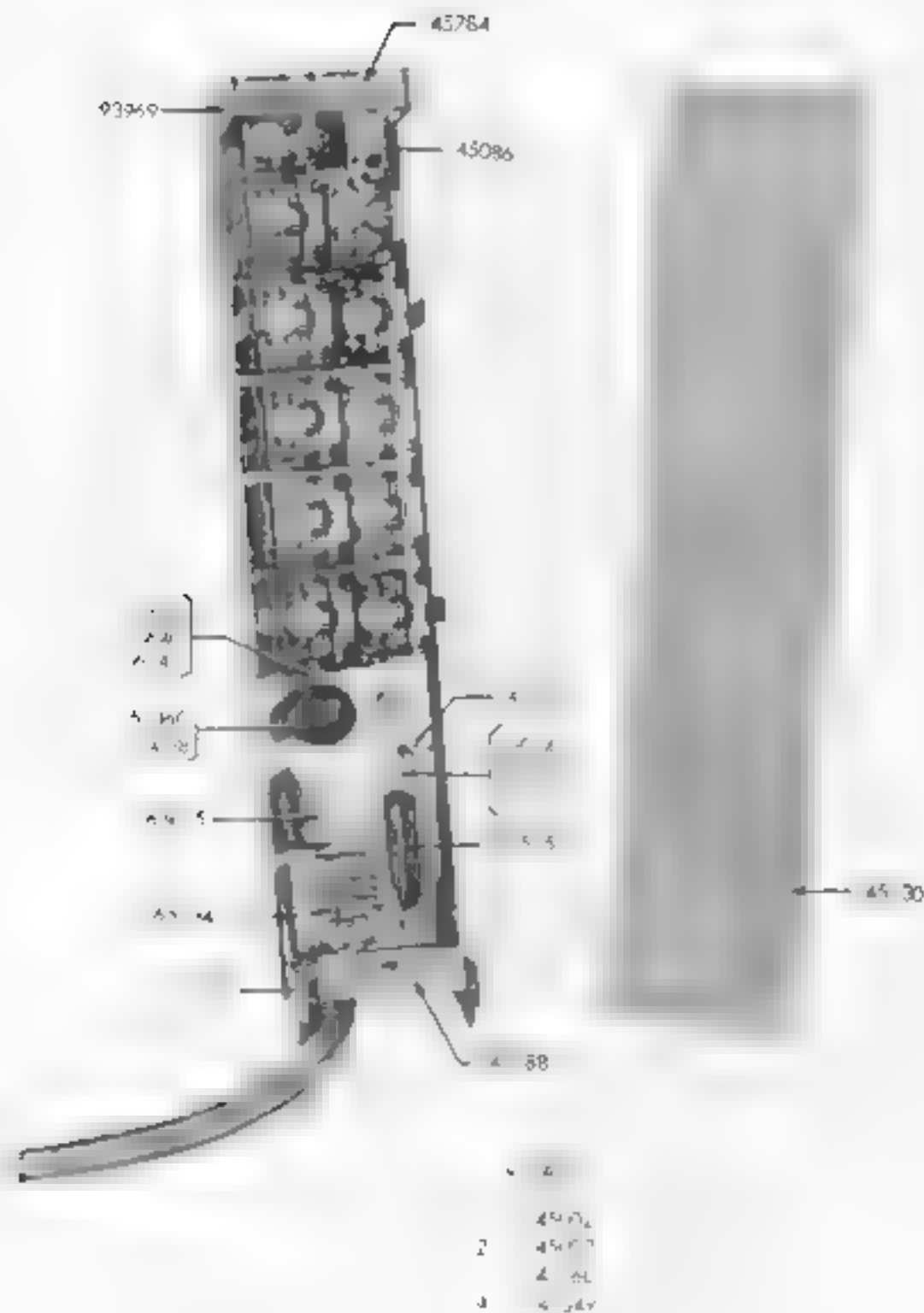


FIGURE 7-10. 145250 ALARM PANEL ASSEMBLY - REAR VIEW

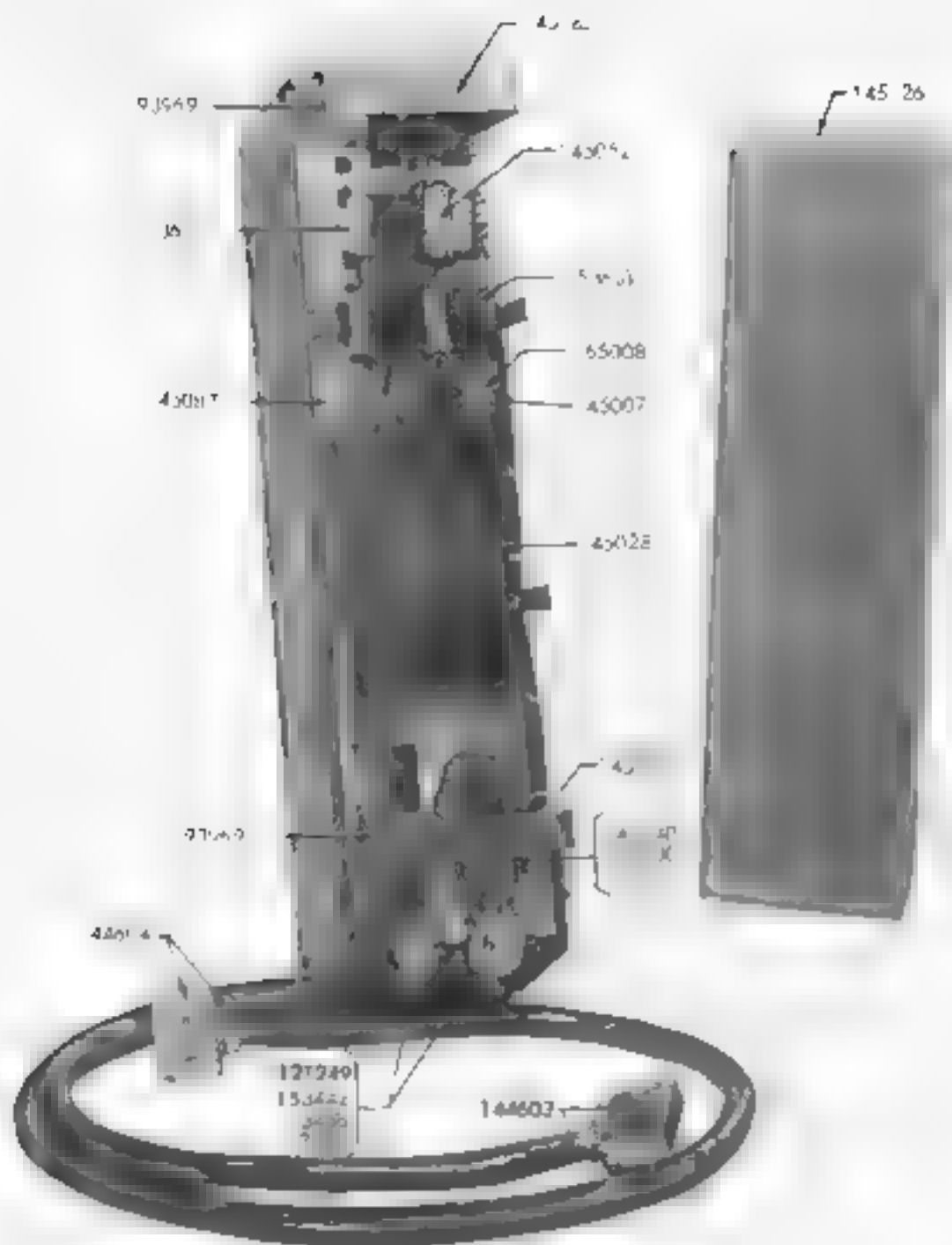
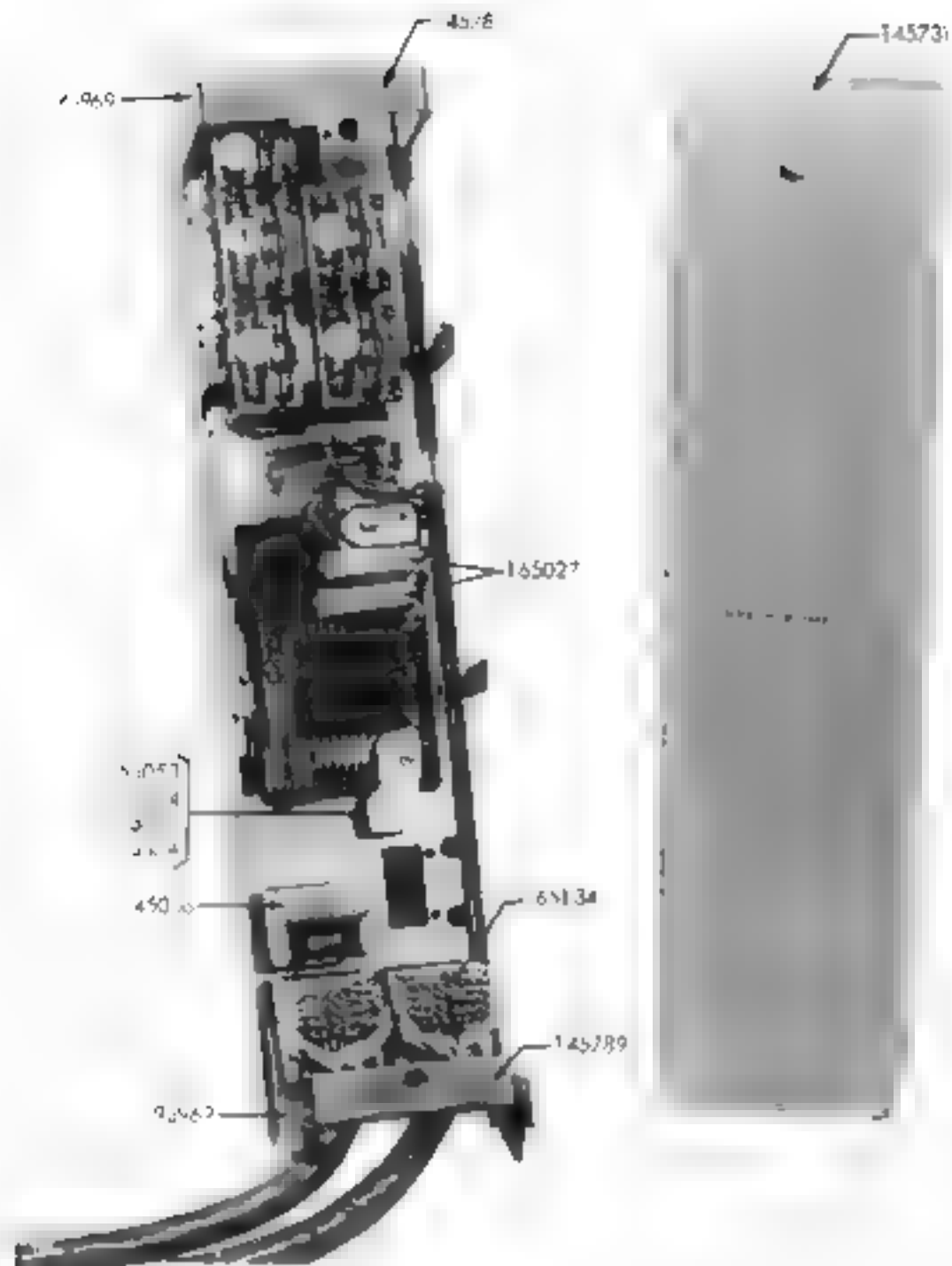


FIGURE 7-11. 145350 INTERCEPT PANEL ASSEMBLY - FRONT VIEW



RELAYS

- | | |
|---|-------|
| 1 | 45002 |
| 2 | 45003 |
| 3 | 45009 |

FIGURE 7-12 145350 INTERCEPT PANEL ASSEMBLY - REAR VIEW

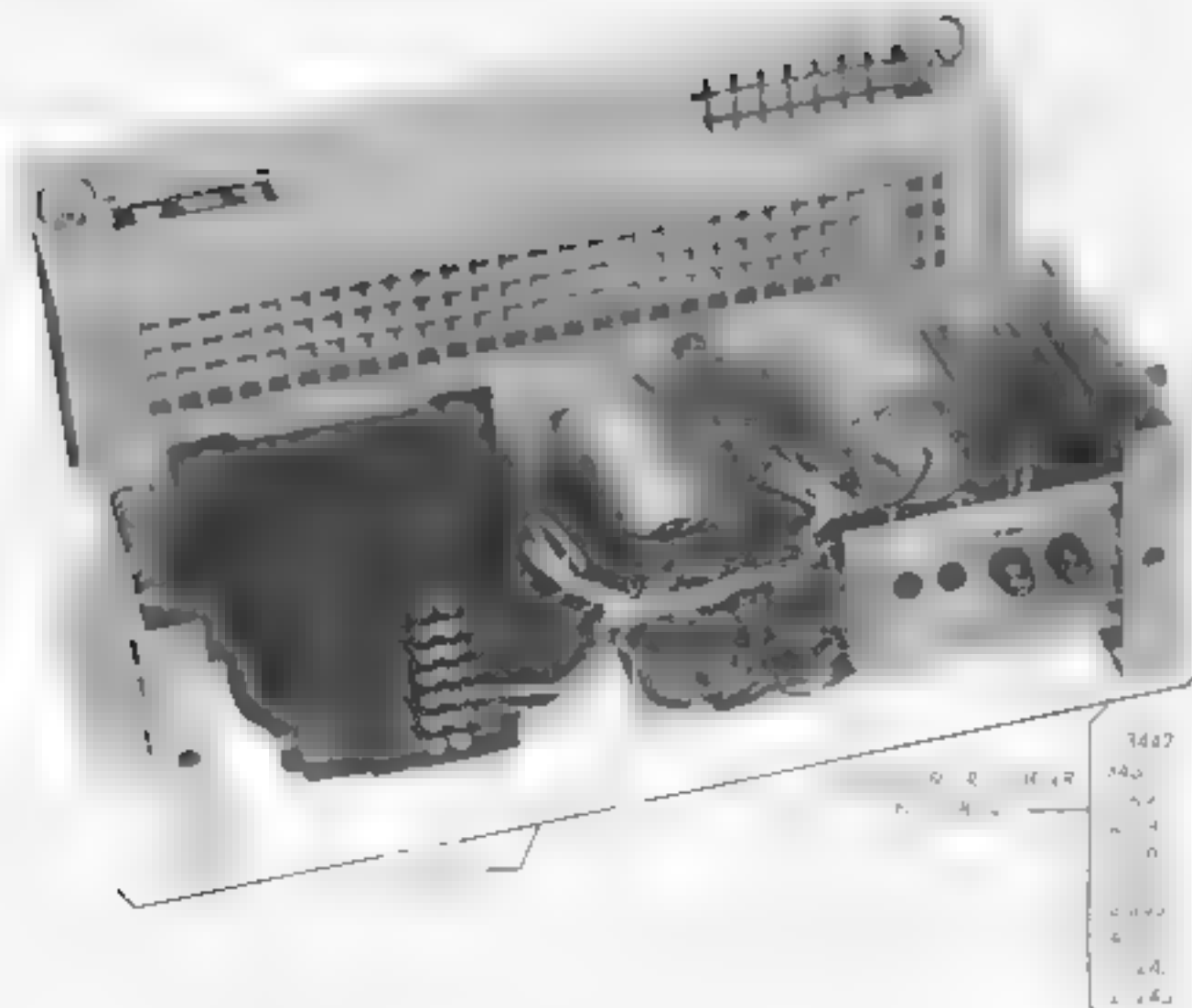


FIGURE 7-13 145204 POWER SUPPLY D.C.

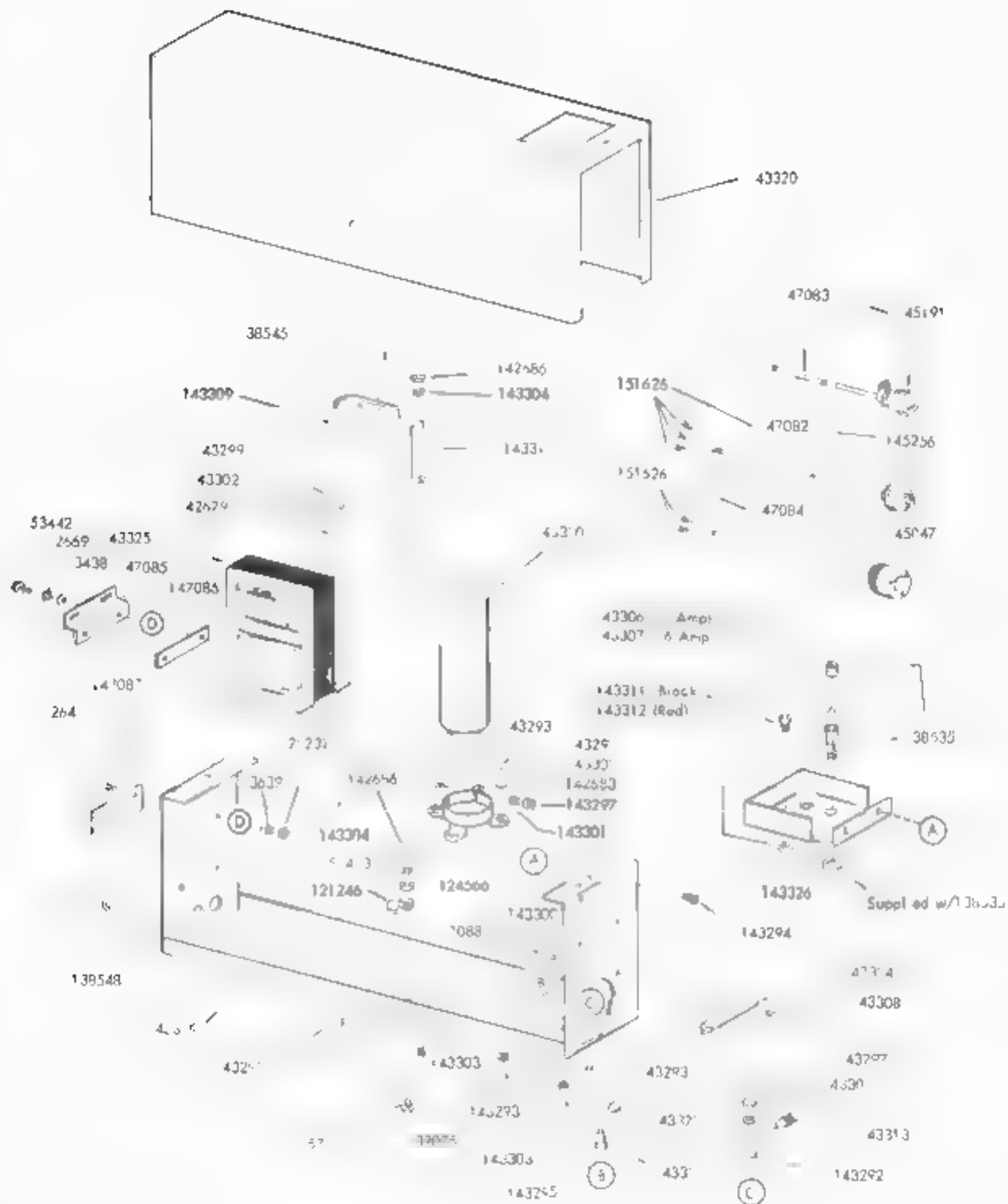


FIGURE 7-14 147081 RECTIFIER - 130V DC - 20V AC

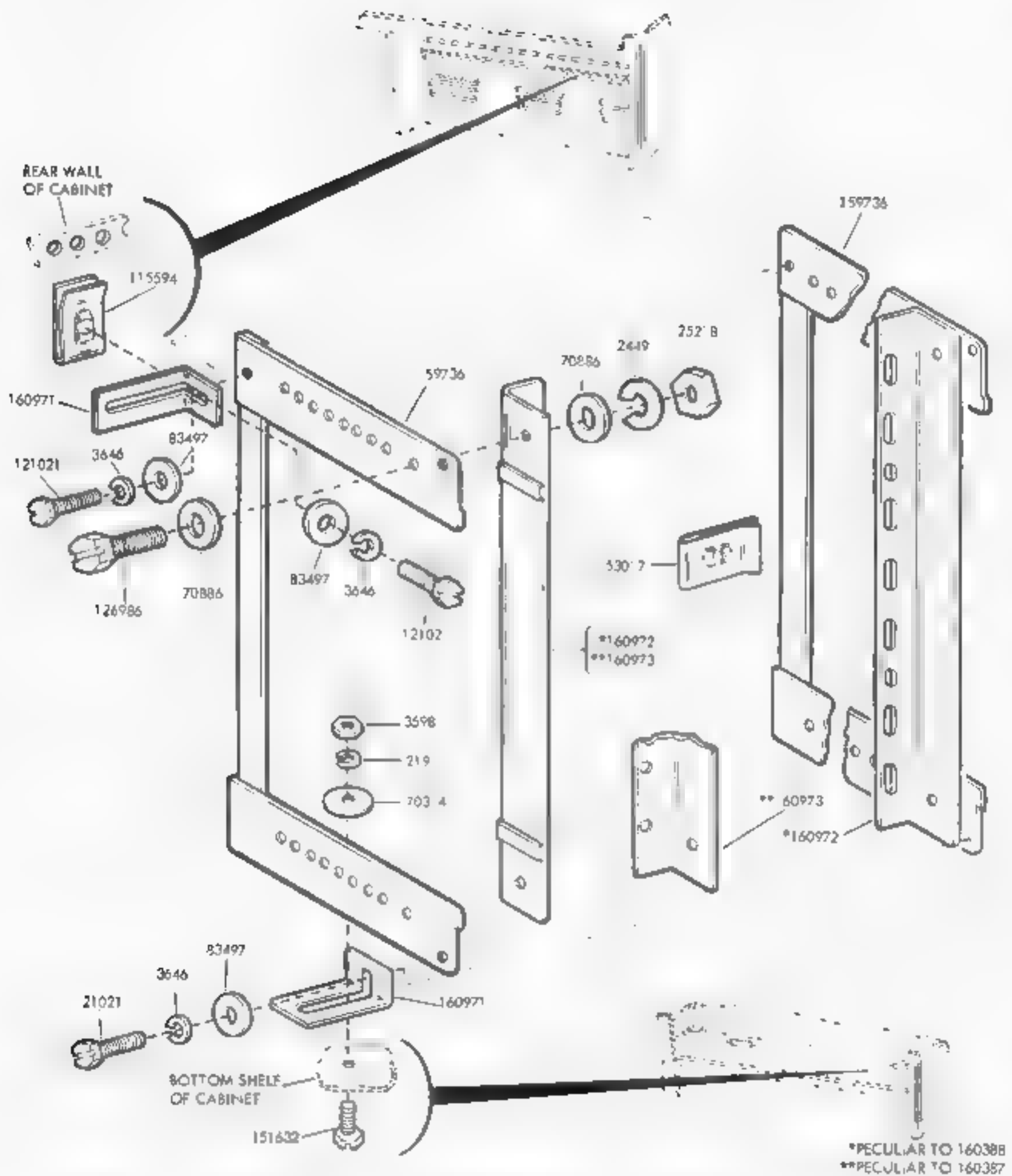


FIGURE 7-15. 160387 AND 160388 MODIFICATION KITS TO PROVIDE RELAY RACK BRACKETS

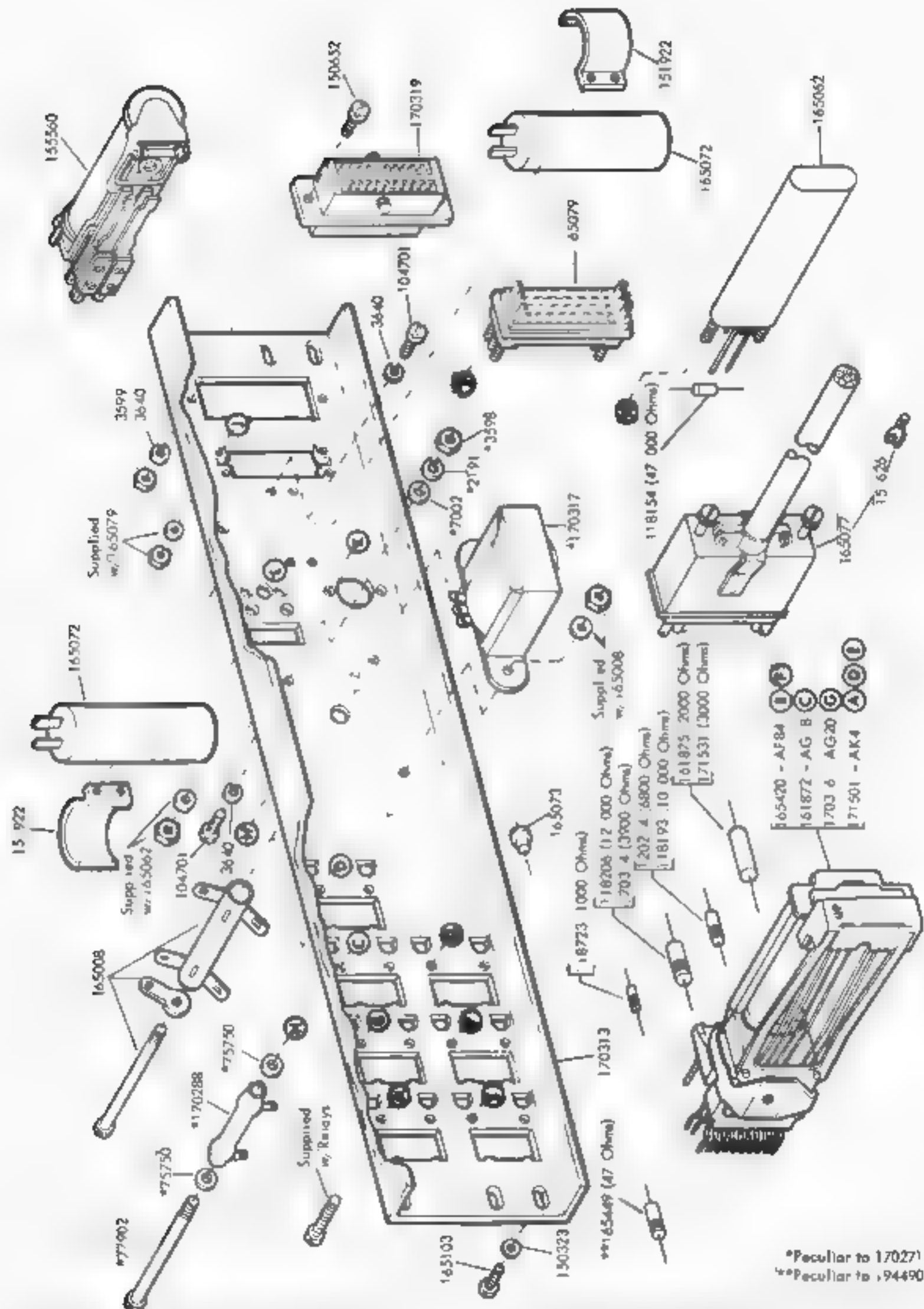


FIGURE 7-16. 170271 AND 194490 MODIFICATION KITS FOR TAPE PROGRAMMED RELAY CONTROL

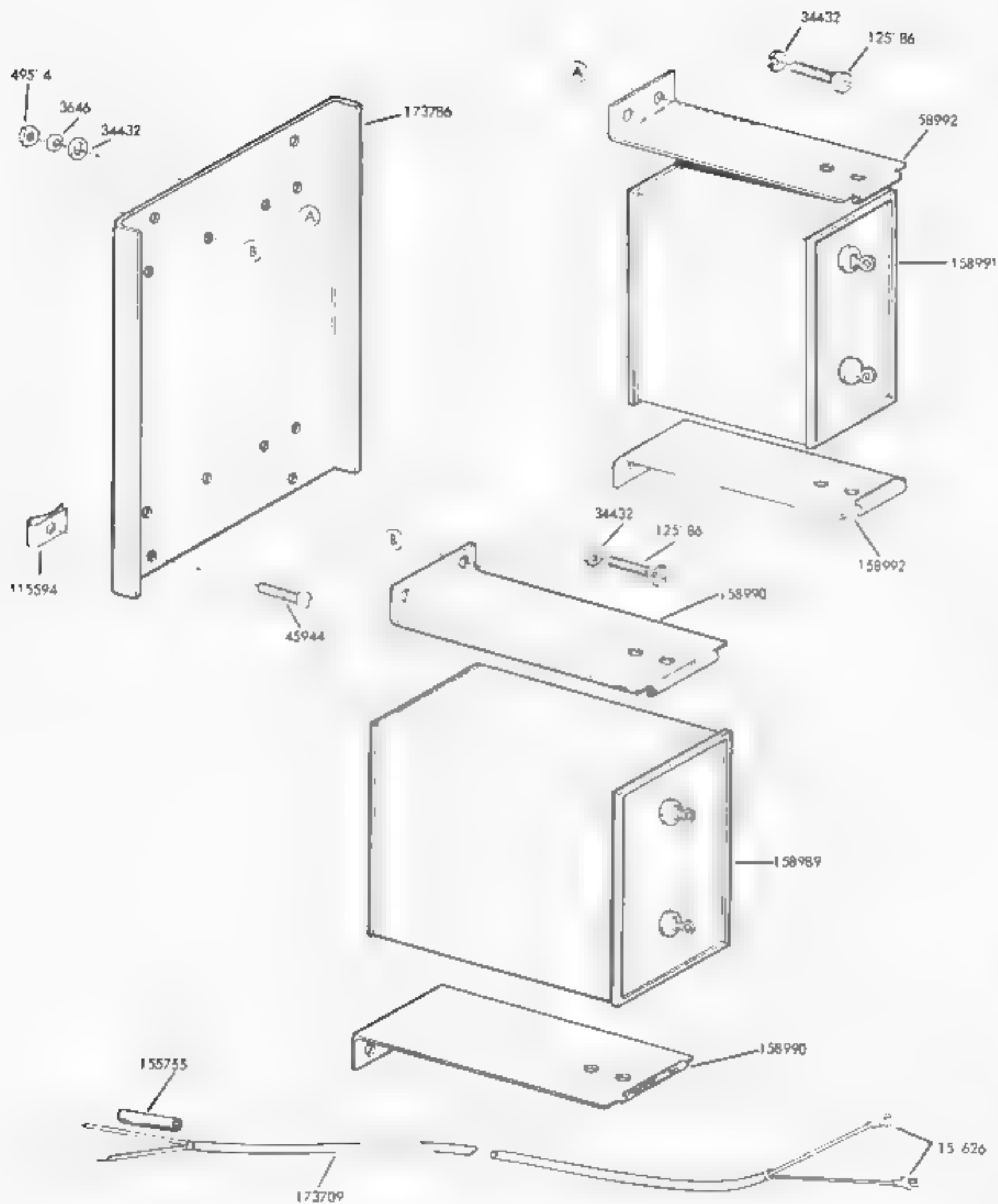


FIGURE 7-17. 173706 MODIFICATION KIT FOR POWER FACTOR CORRECTION IN CABINET (LAAC)

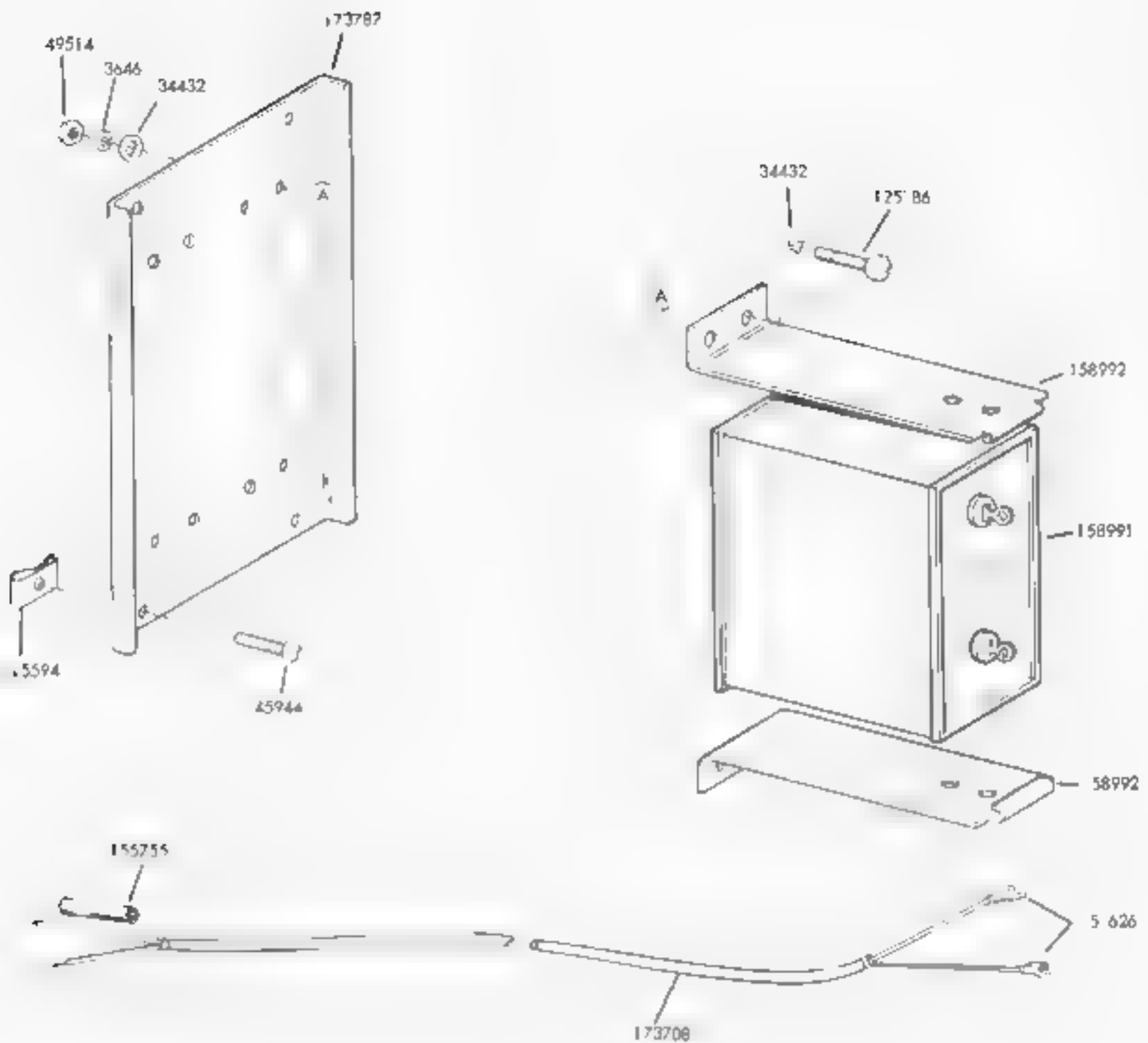
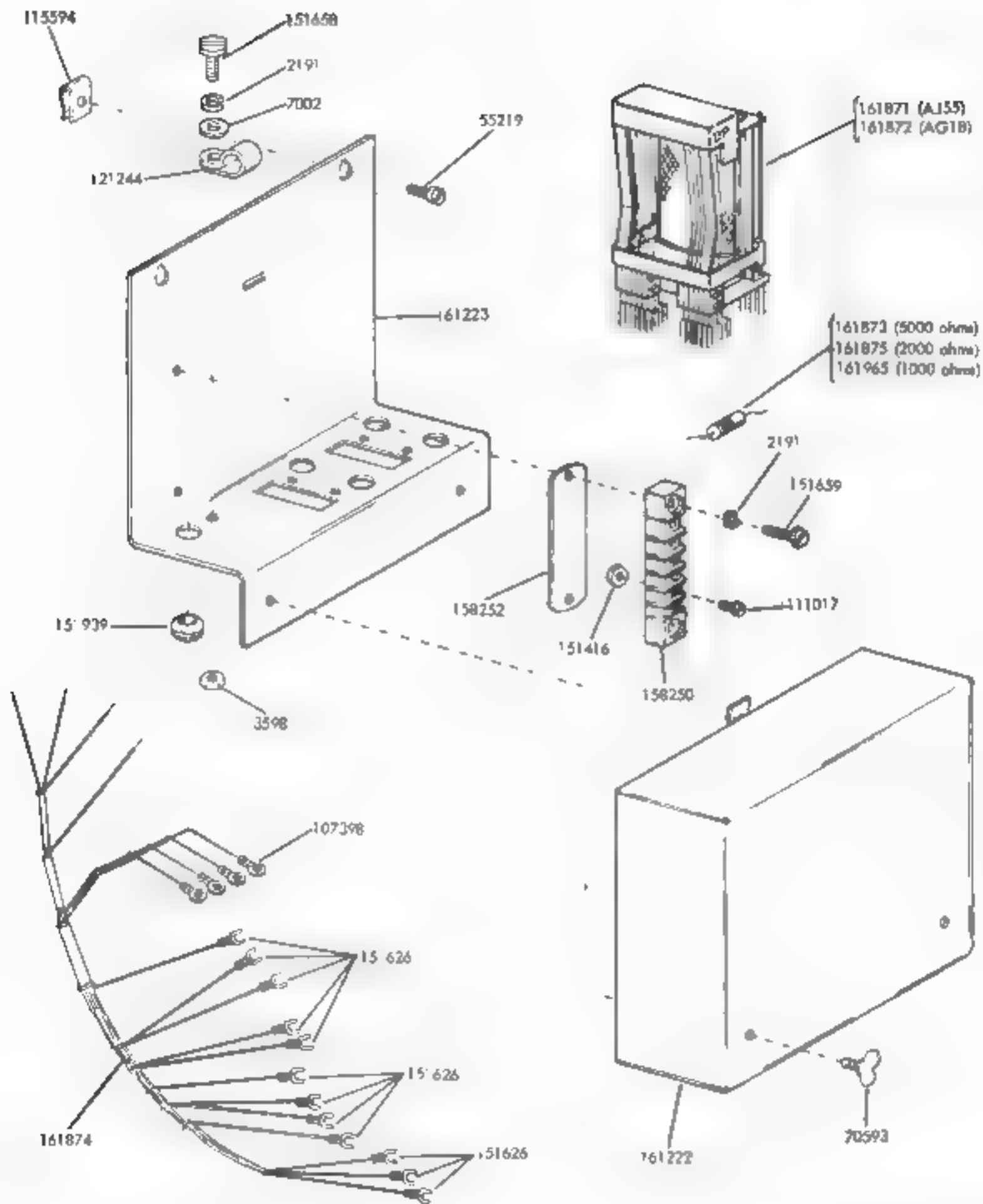
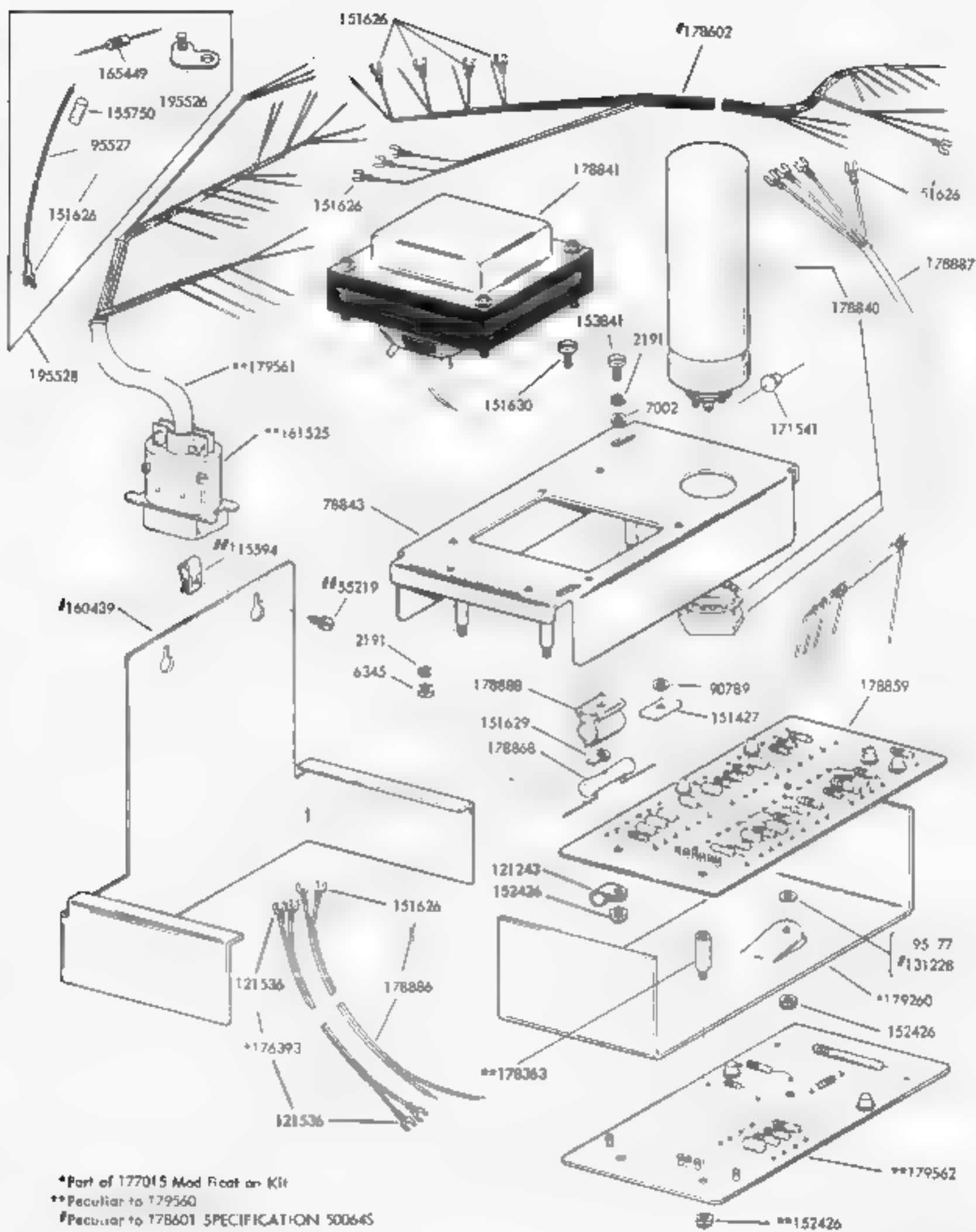


FIGURE 7-18. 173707 MODIFICATION KIT TO ADD POWER FACTOR CORRECTION TO AUXILIARY REPERFORATOR IN CABINET (LAAC)



SPECIFICATION 59005

FIGURE 7-19. 161302 MODIFICATION KIT TO ADD AUTOMATIC CHARACTER
FEED-OUT CIRCUIT TO AN ASR SET



SPECIFICATION 50042S

FIGURE 7-20. 177010 AND 178601 ELECTRONIC SELECTOR MAGNET DRIVE ASSEMBLIES
179560 ELECTRONIC SELECTOR MAGNET DRIVE ASSEMBLY AND OPEN LINE DETECTOR

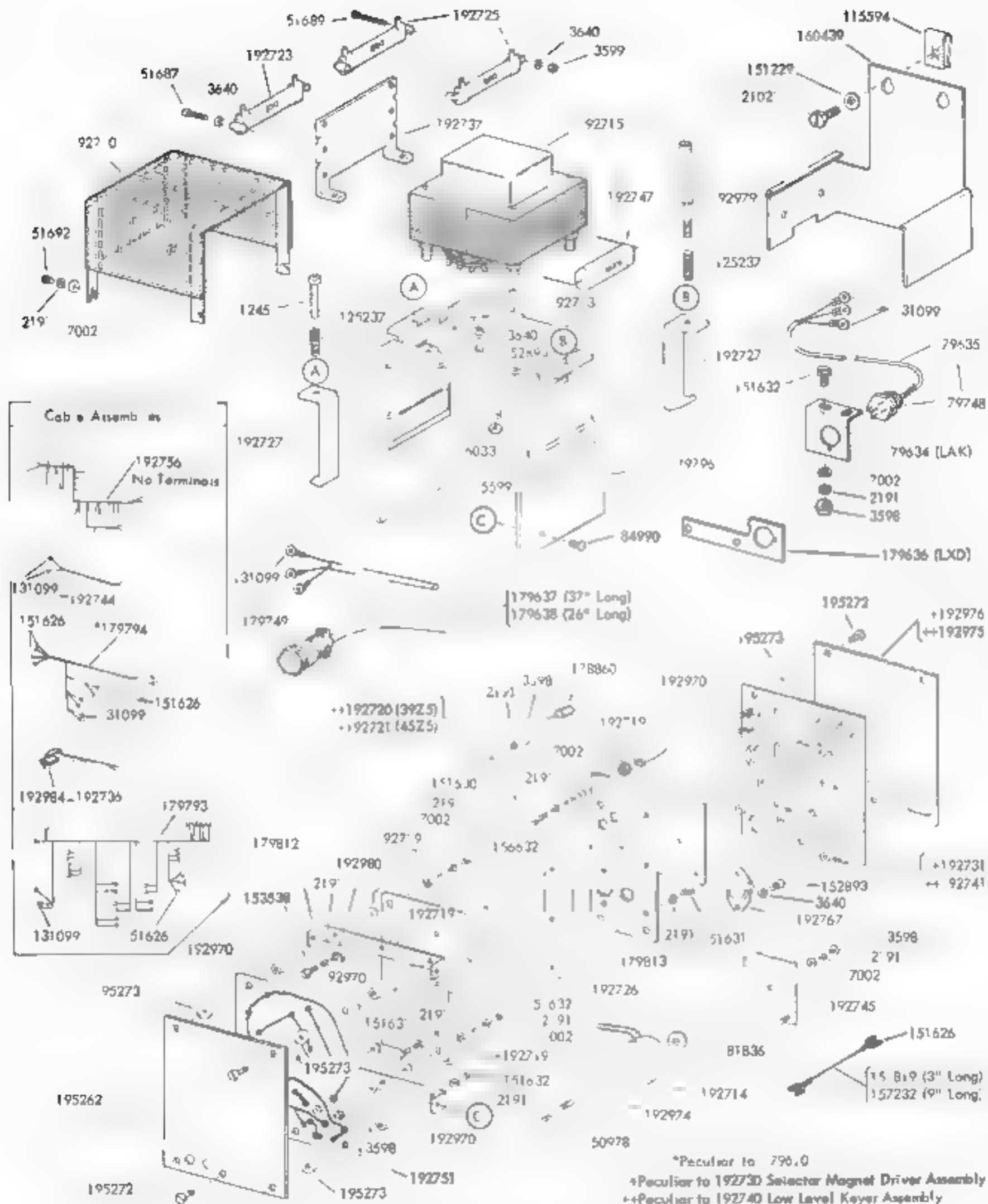


FIGURE 7-21. 179610 AND 179611 MODIFICATION KITS TO REDUCE RADIO
FREQUENCY NOISE ON ASR SET

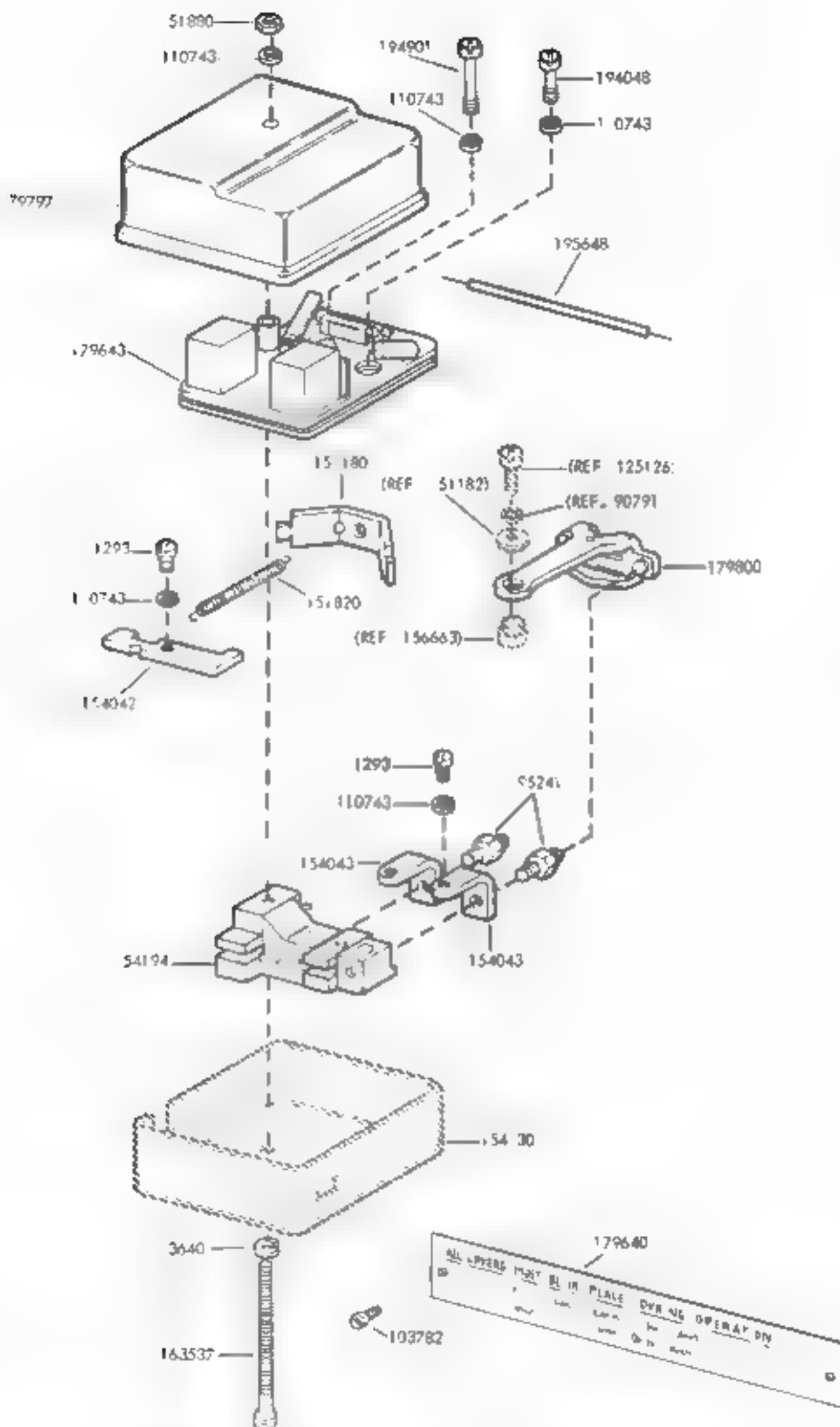
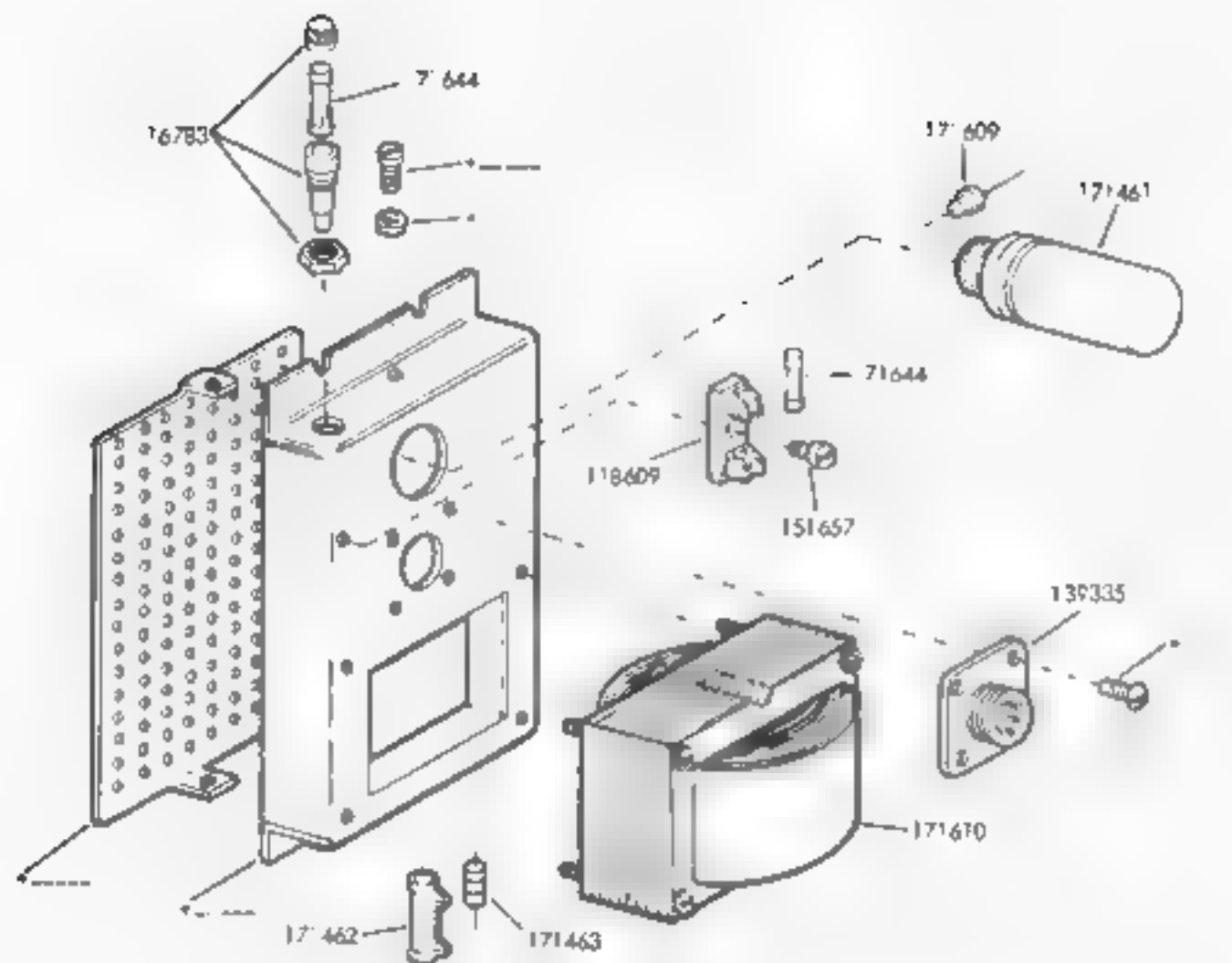
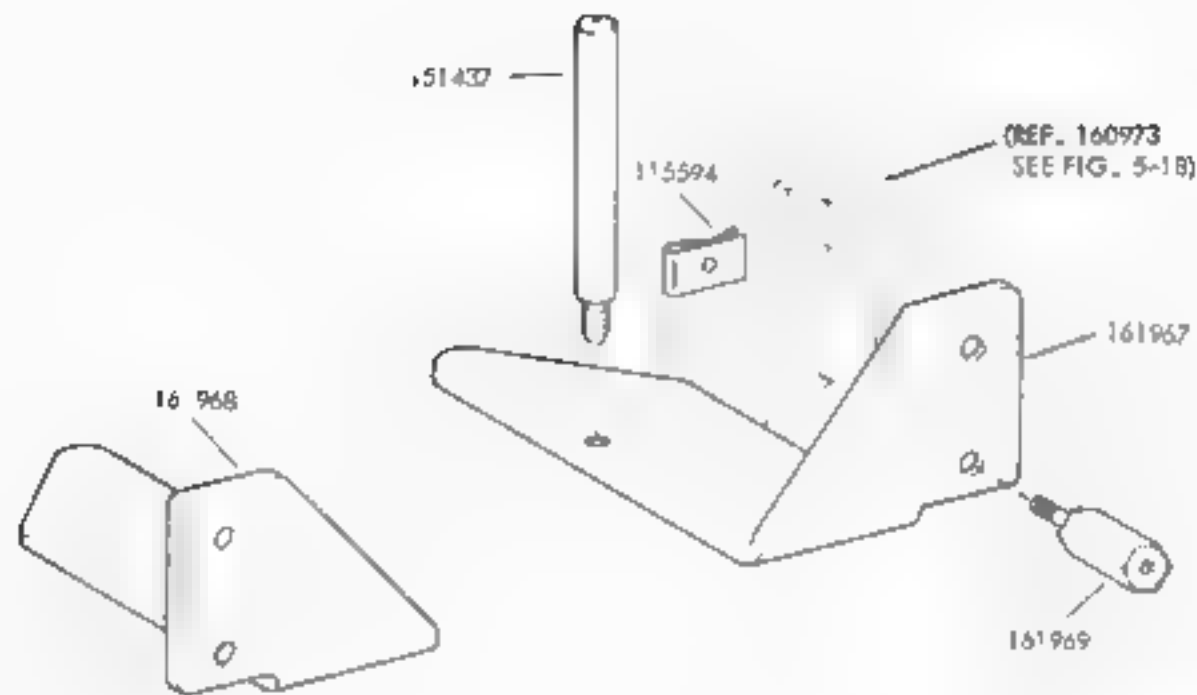


FIGURE 7-22. 179610 AND 179611 MODIFICATION KITS TO REDUCE RADIO FREQUENCY NOISE ON ASR SET (Continued)



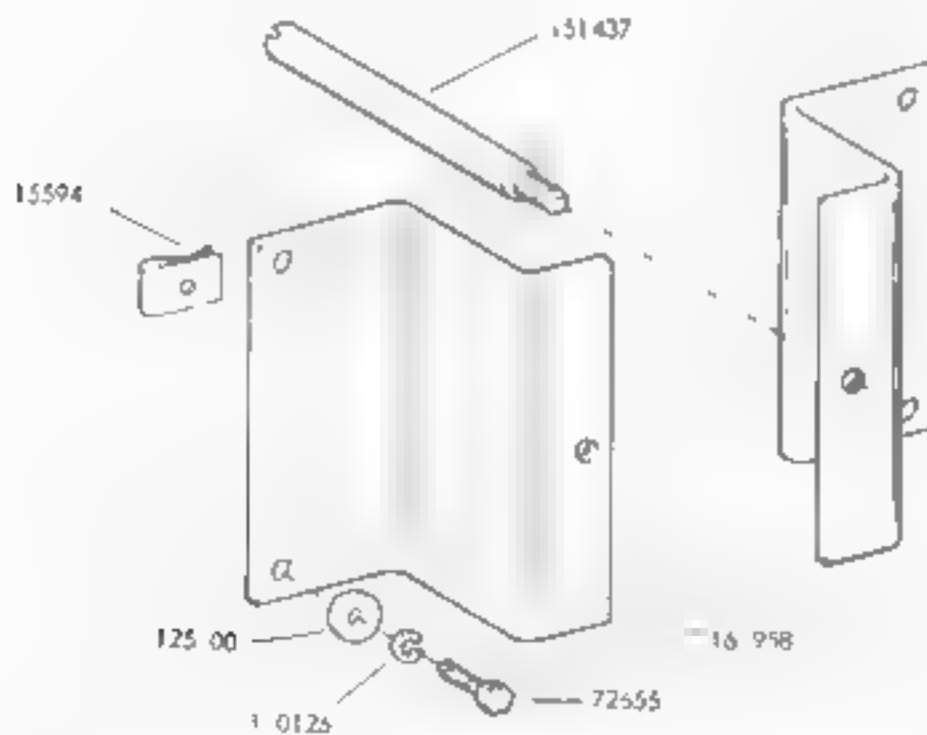
•-----Replacement Part Numbers Not Assigned

FIGURE 7-23. 170573 MODIFICATION KIT - 48 VOLT RECTIFIER ASSEMBLY



NEW STYLE

SPECIFICATION 59285



OLD STYLE

FIGURE 7-24. 161829 MODIFICATION KIT FOR MOUNTING AN ELECTRICAL SERVICE UNIT ON RELAY RACK BRACKETS

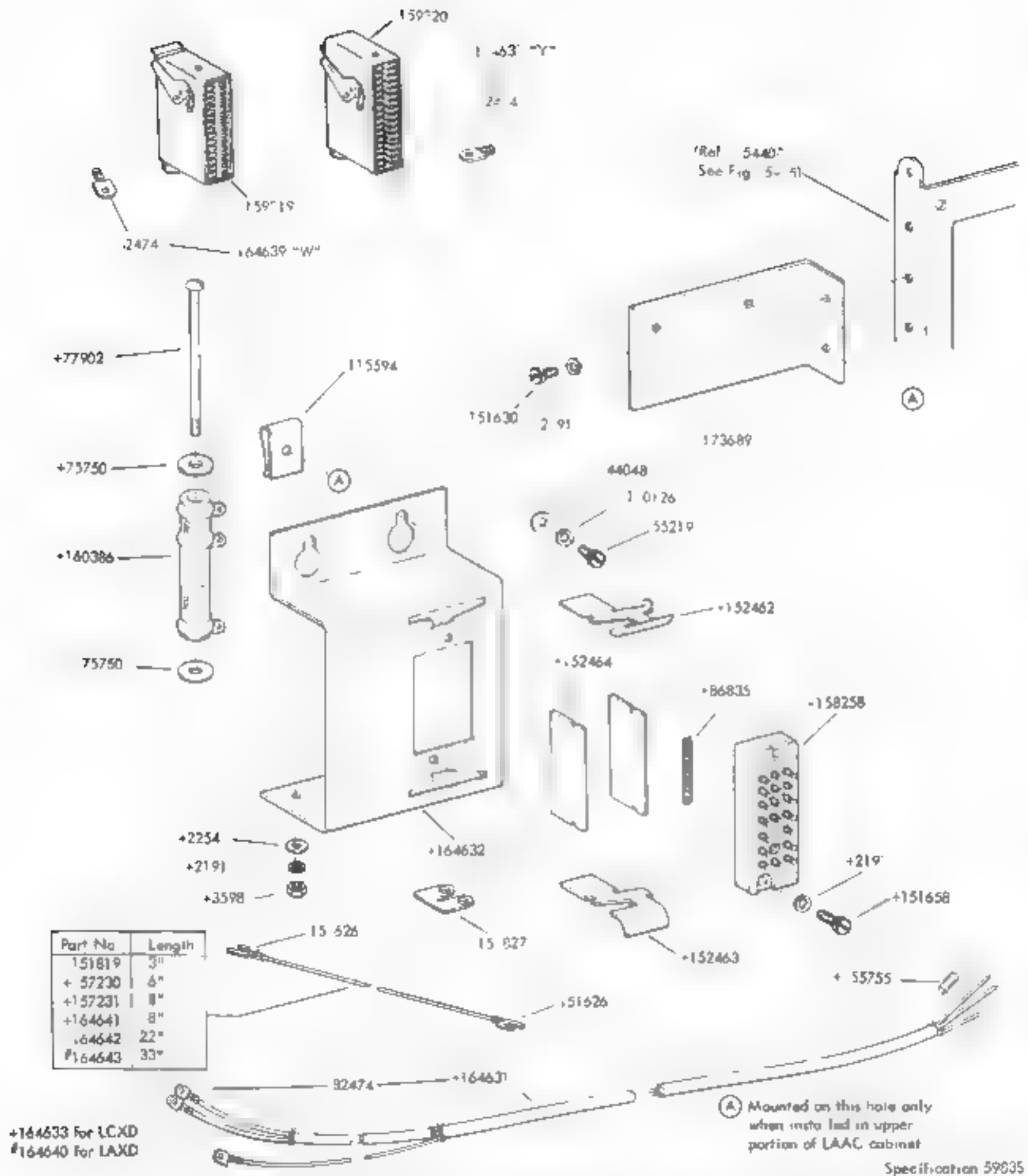


FIGURE 7-25. 164633 AND 164640 MODIFICATION KITS TO PERMIT LAXD3 AND LCXD1 TRANSMITTER DISTRIBUTORS TO OPERATE WITH LESU13 AND LESU15

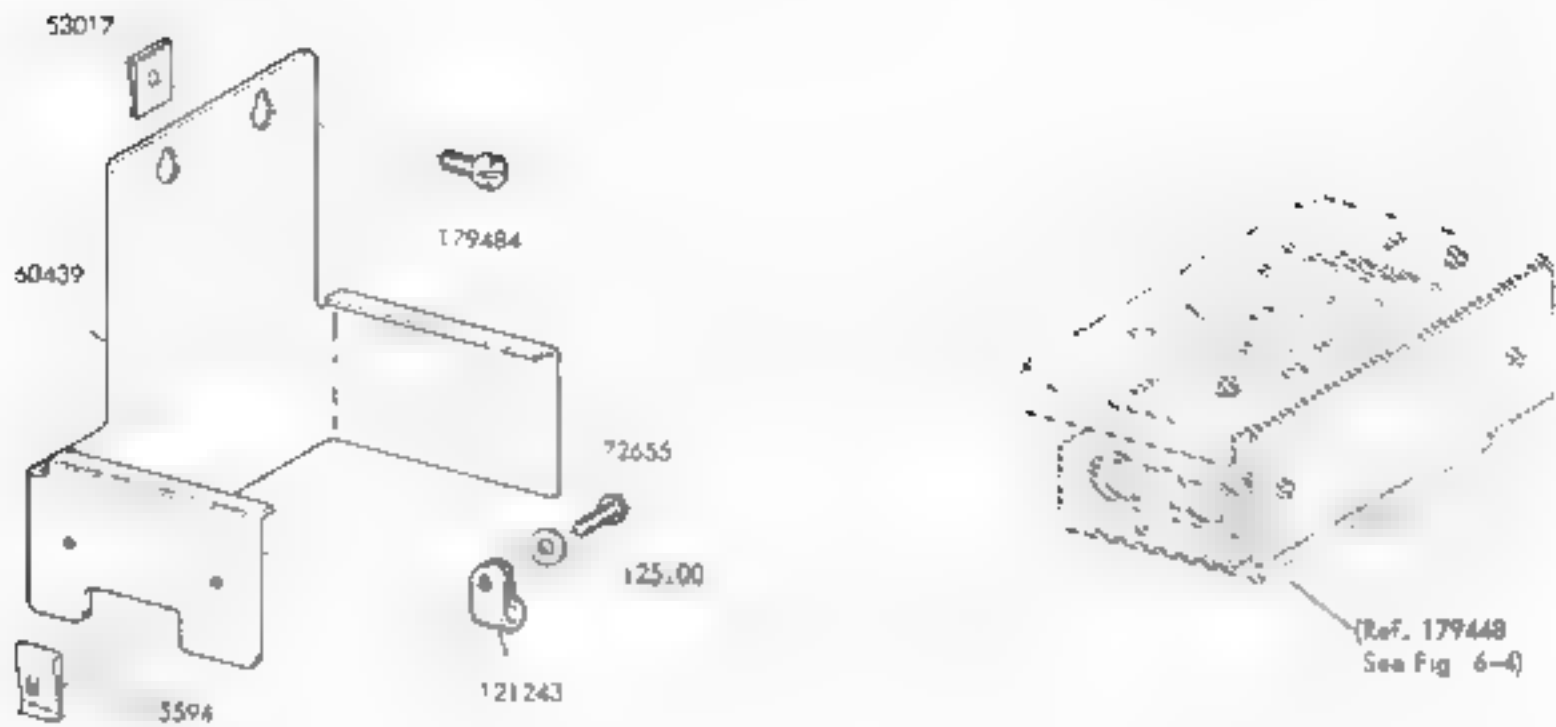


FIGURE 7-26. 179139 AUXILIARY REPERFORATOR LINE RELAY ASSEMBLY

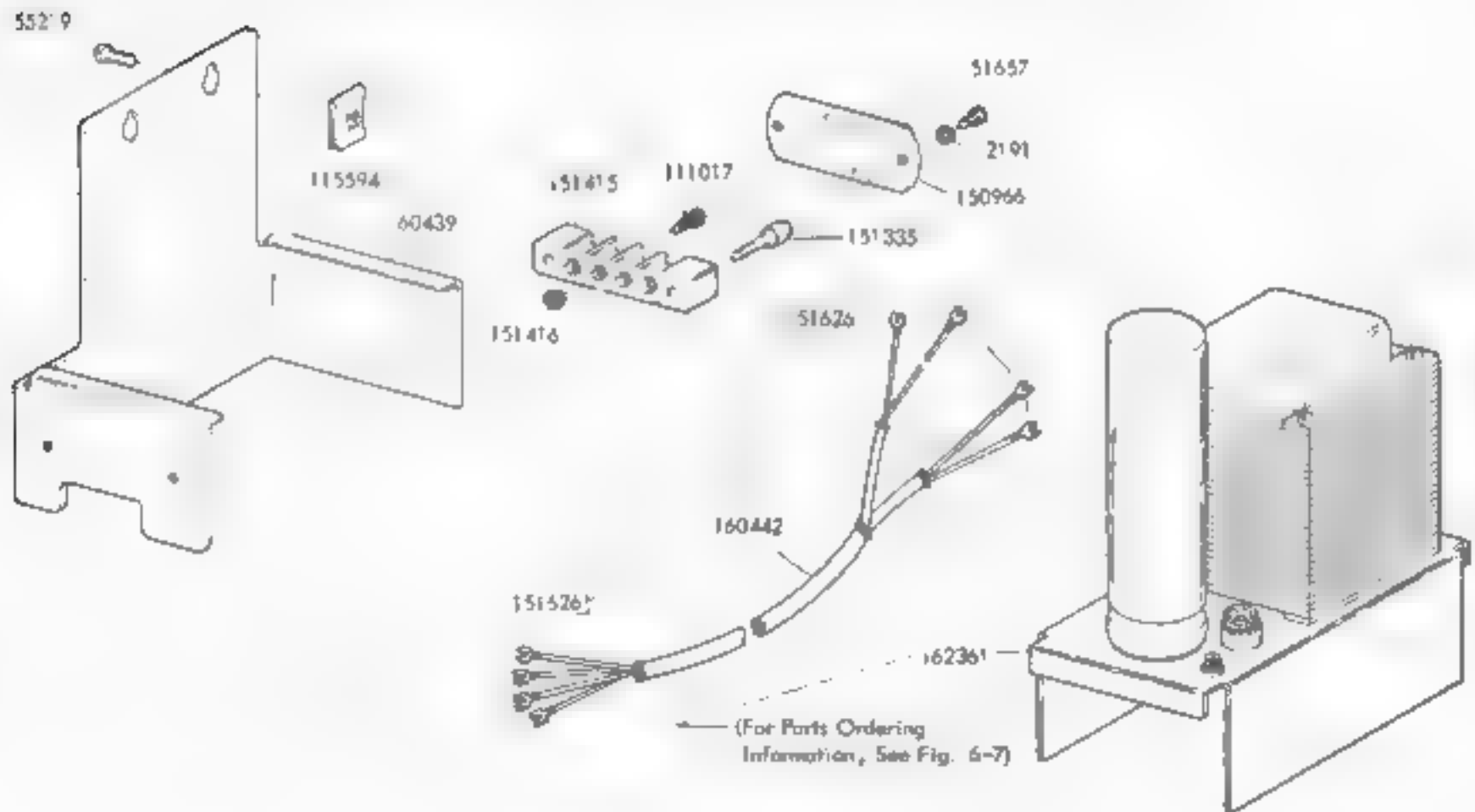


FIGURE 7-27. 160422 MODIFICATION KIT TO EQUIP LAAC CABINET WITH RECTIFIER

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
147	Screw (8-32 x 1/2 F.I.) 7-15	108959	Switch, Toggle 7-4	143304	Washer, Lock 7-15
245	Screw (8-32 x 1/2 F.I.) 7-22	110 26	Washer, Lock 7-25, 7-26	143306	Fuse (1 Amp) 7-15
264	Screw (8-32 x 1/2 Flat) 7-15	1 0743	Washer, Lock 7-2, 7-23	143307	Fuse (0.6 Amp) 7-15
293	Screw (4-40 x 1/8 F.I.) 7-23	11017	Screw (6-40 x 5/16 Fil) 7-2, 7-20, 7-27	143308	Screw (10-24 x 5/8 Flat) 7-15
130	Screw (6-32 x 3/8 Rd) 7-3	2626	Nut (10-32 Hex) 7-2	143309	Capacitor (2.75 Mfd) 7-15
2 9	Washer, Lock 7-2 to 7-6, 7-8, 7-10, 7-12, 7-16, 7-17, 20 to 7-22, 7-26, 7-27	1-5544	Nut, Speed (8-32) 7-16, 7-18 to 7-20, 7-22, 7-25, 7-26, 7-27	143310	Capacitor (250 Mfd) 7-5
2254	Washer, Flat 7-26	116/83	Holder, Fuse 7-2, 7-24	143311	Connector (Black) 7-15
2449	Washer, Lock 7-6	7730	Resistor (10 Meg. Ohm) 7-10	143312	Connector (Red) 7-15
2669	Washer, Lock 7-2, 7-4, 7-6, 7-8, 7-10, 7-12, 7-14, 7-15	18154	Resistor (47,000 Ohm) 7-17	143313	Resistor (6000 Ohm) 7-15
3354	Nut (8-32 Hex) 7-7, 7-13	8172	Resistor (2.2 Meg. Ohm) 7-10	143314	Bracket, Mounting 7-5
3438	Washer, Flat 7-2, 7-4, 7-6, 7-8, 7-10, 7-12, 7-14, 7-15	8193	Resistor (10,000 Ohm) 7-17	143315	Terminal, Insulated 7-15
3598	Nut (6-40 Hex) 7-2, 7-5, 7-16, 7-17, 7-20, 7-22, 7-26	118206	Resistor (12,000 Ohm) 7-17	143317	Bracket, Mounting 7-5
3599	Nut (4-40 Hex) 7-17, 7-22	1 8511	Fuse (1/8 Amp) 7-2	143319	Chassis 7-15
3639	Washer, Lock 7-15	1 8609	Holder, Fuse 7-24	143320	Cover 7-15
3640	Washer, Lock 7-11, 7-17, 7-18, 7-22, 7-23	1 8720	Resistor (0.1 Meg. Ohm) 7-10	143321	Diode (3200) 7-15
3646	Washer, Lock 7-3, 7-5, 7-7, 7-13, 7-16, 7-9	1 8723	Resistor (1,000 Ohm) 7-17	143325	Regulator 7-15
3816	Nut (8-32 Hex) 7-22	1 8724	Resistor (220 Ohm) 7-8	144512	Fuse (1 Amp) 7-2
4033	Washer, Lock 7-22	1 9223	Screw (4-40 x 1-15/32 Fil) 7-2	144518	Cable Assembly 7-2
4033	Nut (6-32 Hex) 7-21	120214	Resistor (6,800 Ohm) 7-17	144603	Cable Assembly (H) 7-12
7002	Washer, Flat 7-2, 7-6, 7-17, 7-20 to 7-22	121021	Screw (8-32 x 1/2 Hex) 7-16, 7-22	144604	Cable Assembly (Z) 7-12
34432	Washer, Flat 7-18, 7-19	121243	Clamp, Cable (3/16" ID) 7-2, 7-14, 7-21, 7-27	144605	Cable Assembly (E) 7-8
35531	Screw (10-32 x 3/8 Flat) 7-3	121244	Clamp, Cable (1/4" ID) 7-20	144613	Ball Assembly, Signal 7-2
35531	Screw (3-48 x 1/4 Fil) 7-3	121245	Clamp, Cable (5/16" ID) 7-14	144615	Cable Assembly (S) 7-2
35531	Washer, Flat 7-26	121246	Clamp, Cable (3/8" ID) 7-2, 7-15	144629	Plate, Adapter 7-2
45944	Screw (8-32 x 5/8 Rd) 7-18, 7-19	2 247	Clamp, Cable (7/16" ID) 7-2, 7-4, 7-6	144979	Relay (A, 15) 7-7
49814	Nut (8-32 Hex) 7-18, 7-19	121248	Clamp, Cable (1/2" ID) 7-2	145000	Panel Assembly 7-2
55219	Screw (8-32 x 3/8 F.I.) 7-20, 7-26, 7-27	121249	Clamp, Cable (5/8" ID) 7-2, 7-4, 7-6, 7-8, 7-10, 7-12	145001	Cable Assembly (V) 7-2
61085	Washer, Lock 7-2, 7-3, 7-5, 7-8, 7-11	121536	Terminal 7-21	145002	Relay (AF 291) 7-5, 7-9, 7-11, 7-13
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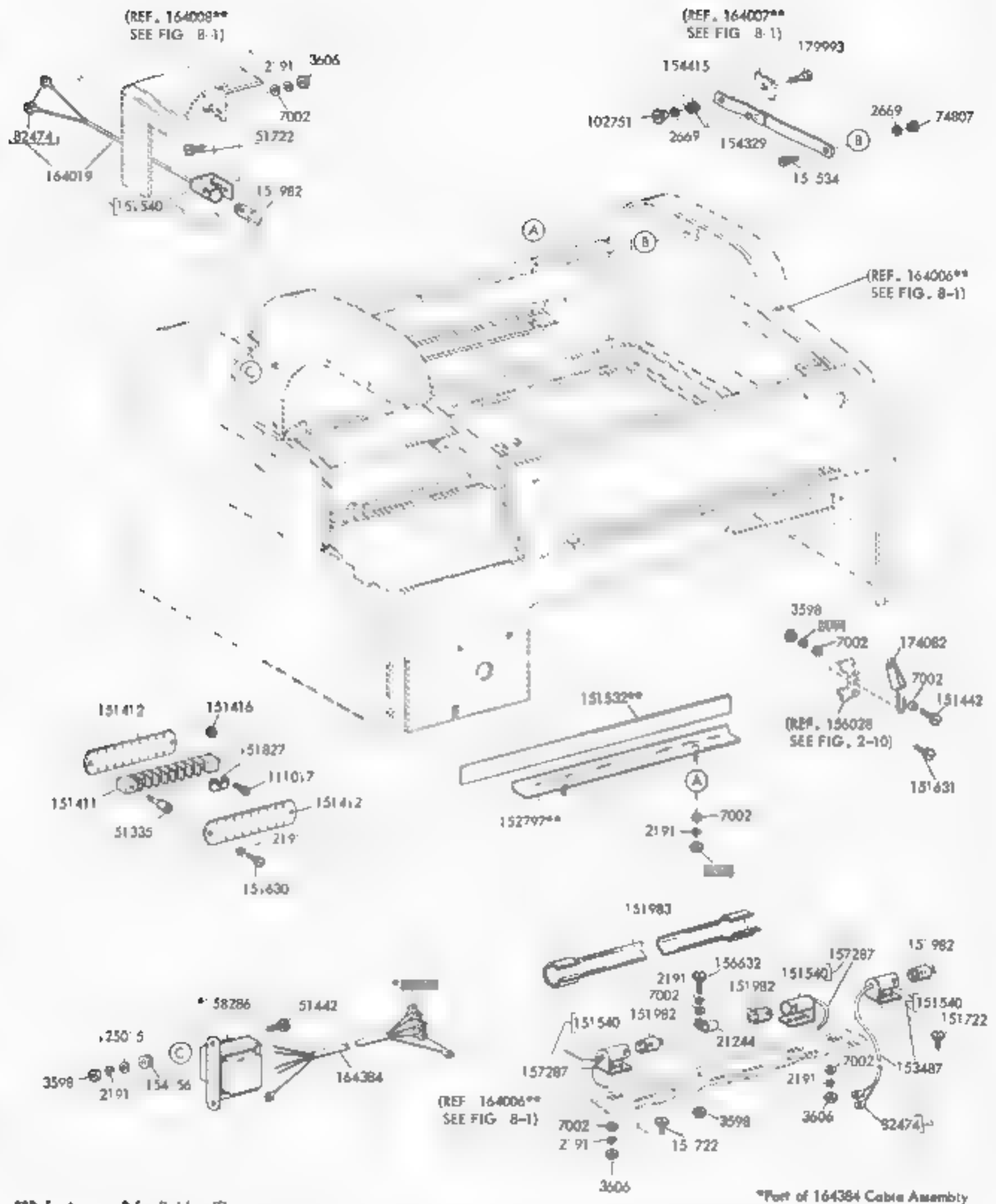
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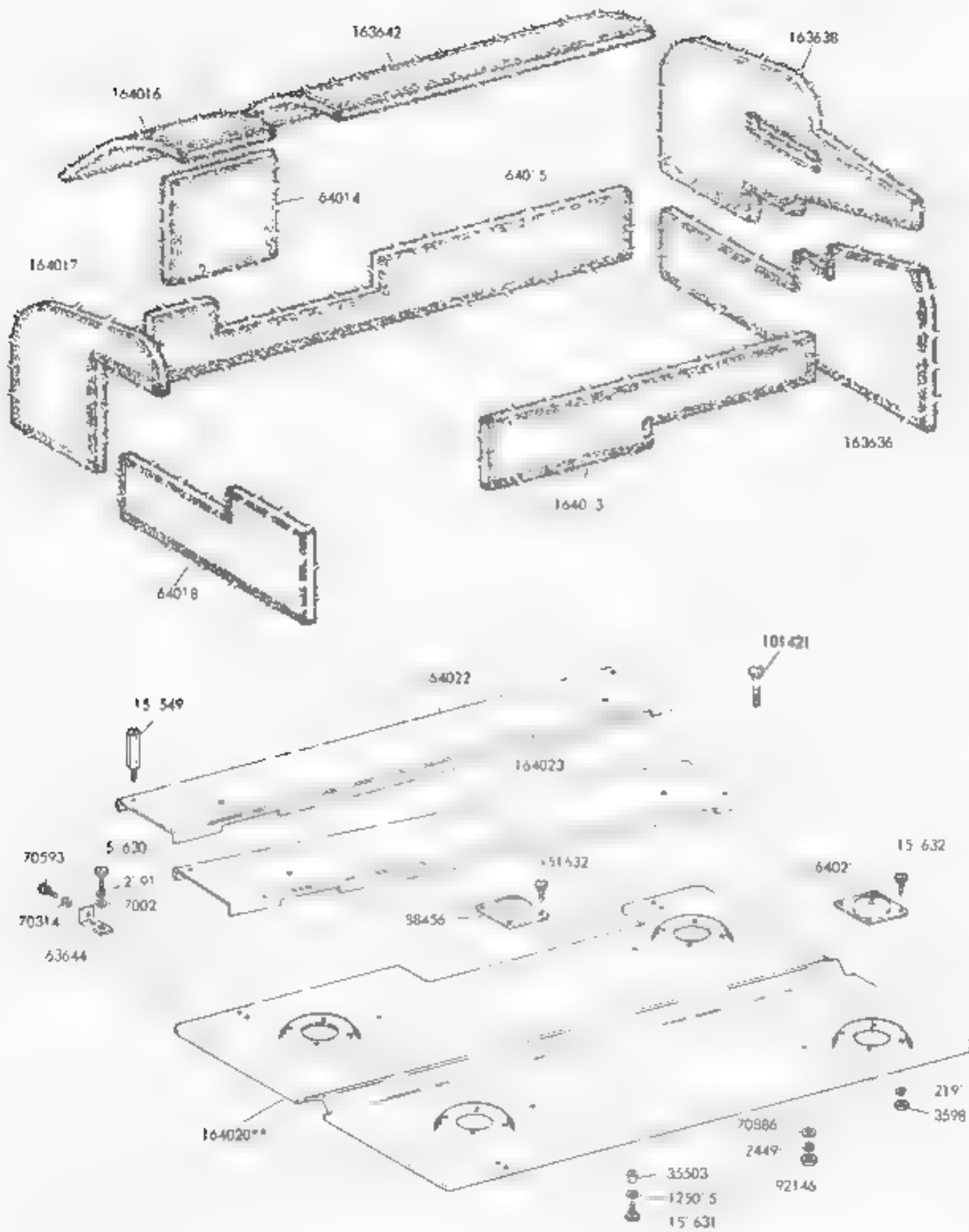
SECTION 8

KEYBOARD WITH PERFORATOR COVER (LBPC)



**Refer to page B for finish suffix

FIGURE 8-2. ELECTRICAL COMPONENTS AND CABINET ACCESSORIES (LBPC200**)



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179579	2-19	179993	8-3	192980	7-22	195162	1-43
179599	1-2	192533	1-19	192984	7-22	195163	1-43
179600**	5-28	192534	1-18	193565	1-6, 1-44, 4-2 to 4-8, 4-10, 4-17	195164	1-5
179601**	5-28, 5-41	192629	1-6	193654	1-32	195165	1-5
179610	7-22, 7-23	192661	2-3, 2-4	193674	5-32	195166	1-5
179611	7-22, 7-23	192681	1-15	193675	5-32, 5-41	195167	1-43
179621	1-45	192709	2-3, 2-4	193802	1-19	195168	1-43
179623	1-2	192710	7-22	194048	7-23	195169	1-43
179627	6-38	192713	7-22	194272	2-24	195176	4-11
179632	6-39	192714	7-22	194356	4-2	195186	1-20
179634	7-22	192715	7-22	194425	1-32	195187	1-20, 1-21
179635	7-22	192719	7-22	194452	1-12	195241	7-23
179636	7-22	192720	7-22	194490	7-17	195262	7-22
179637	7-22	192721	7-22	194492	6-13	195263	1-43
179638	7-22	192723	7-22	194575	5-26	195264	1-43
179640	7-23	192725	7-22	194855	5-19	195267	5-14
179643	7-23	192726	7-22	194857**	5-26, 5-41	195272	7-22
179662	6-39	192727	7-22	194858**	5-26	195273	7-22
179671	6-5	192730	7-22	194859**	5-26, 5-41	195417	1-43
179740	1-39	192731	7-22	194860**	5-26	195418	1-43
179748	7-22	192736	7-22	194861	5-19, 5-41	195526	7-21
179749	7-22	192737	7-22	194925	1-44	195527	7-21
179782	6-17, 6-18, 6-20	192740	7-22	194926	1-44	195528	7-21
179793	7-22	192741	7-22	194927	1-44	195648	7-22
179794	7-22	192744	7-22	194928	1-44	195841**	5-4
179796	7-22	192745	7-22				